



**Effective April 1, 2025**

**(For Oxy-Fuel and Pressure Regulation Equipment  
with a date code of CFD or newer)**

This limited warranty supersedes all previous Smith warranties and is exclusive with no other guarantees or warranties expressed or implied.

LIMITED WARRANTY - Subject to the terms and conditions below, Smith, a brand of Miller Electric Mfg., LLC, warrants to authorized distributors that new Smith equipment sold after the effective date of this limited warranty is free of defects in material and workmanship at the time it is shipped by Smith. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS. Within the warranty periods listed below, Smith will repair or replace any warranted parts or components that fail due to such defects in material or workmanship. Smith shall honor warranty claims on warranted equipment listed below in the event of a defect within the warranty coverage time periods listed below. Warranty time periods start on the delivery date of the equipment to the end-user purchaser.

1. 25 Years – Parts and Labor
  - \* Torch Handles, Cutting Attachments, Straight Cutting Torches and Machine Torches. The use of tips other than genuine Smith tips voids the warranty.
2. 3 Years – Parts and Labor
  - \* Series 22, 30, 32, 35, 36, 40, 46 Regulators, all Flowmeters, Flow Gauges, and Flowmeter Regulators
3. 2 Years – Parts and Labor
  - \* Series 250, 820, and Branded Specialty Gas Regulators
4. 1 Year – Parts and Labor
  - \* Gas Axe Cutting Torches, HVAC/Purge Regulators, 3-Stage Nitrogen Low-Pressure Blanketing Regulators, Gas Savers, and all other Oxy-Fuel Products
  - \* The Little Torch, Quickbraze Torch, Handi-Heat/Silver Smith Torch
5. 90 Days – Parts and Labor
  - \* Corrosive Service Regulators

**Smith's Limited Warranty shall not apply to:**

1. Consumable components; oxy-fuel cutting, welding, and heating tips, or parts that fail due to normal wear.
2. Items furnished by Smith, but manufactured by others. These items are covered by the manufacturer's warranty, if any.
3. Equipment that has been modified by any party other than Smith, or equipment that has been improperly installed, improperly operated or misused based upon industry standards, or equipment which has not had reasonable and necessary maintenance, or equipment which has been used for operation outside of the specifications for the equipment.
4. Defects caused by accident, unauthorized repair, or improper testing.

SMITH PRODUCTS ARE INTENDED FOR COMMERCIAL AND INDUSTRIAL USERS TRAINED AND EXPERIENCED IN THE USE AND MAINTENANCE OF OXY FUEL AND GAS CONTROL EQUIPMENT.

The exclusive remedies for warranty claims are, at Smith's option, either: (1) repair; or (2) replacement; or, if approved in writing by Smith, (3) the pre-approved cost of repair or replacement at an authorized Smith service station; or (4) payment of or credit for the purchase price (less reasonable depreciation based upon use). Products may not be returned without Smith's written approval. Return shipment shall be at customer's risk and expense.

The above remedies are F.O.B. Watertown, SD, or Smith's authorized service facility. Transportation and freight are the customer's responsibility. TO THE EXTENT PERMITTED BY LAW, THE REMEDIES HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES REGARDLESS OF THE LEGAL THEORY. IN NO EVENT SHALL SMITH BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF PROFIT) REGARDLESS OF THE LEGAL THEORY. ANY WARRANTY NOT PROVIDED HEREIN AND ANY IMPLIED WARRANTY, GUARANTY, OR REPRESENTATION, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, ARE EXCLUDED AND DISCLAIMED BY SMITH.

Some US states do not allow limiting the duration of an implied warranty or the exclusion of certain damages, so the above limitations may not apply to you. This warranty provides specific legal rights, and other rights may be available depending on your state. In Canada, some provinces provide additional warranties or remedies, and to the extent the law prohibits their waiver, the limitations set out above may not apply. This Limited Warranty provides specific legal rights, and other rights may be available, but may vary by province.