



Certificate of Compliance

Certificate: 70211660

Master Contract: 154649

Project: 80068909

Date Issued: 2021-01-08

Issued To: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin, 54912
United States

Attention: Terry Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.

Issued by: Sam Zaffino
Sam Zaffino



PRODUCTS

CLASS - C561103 - WELDING MACHINES

CLASS - C561183 - WELDING MACHINES Certified to US Standards

Model Pipe Worx 400 POWER SOURCE

Ratings:

Stick: Input - 230/460/575Vac 3 phase, 45/26/22A, 15/18/19KVA, 14/14/14KW
Output - 36Vdc, 400A, 100% duty cycle

TIG: Input - 230/460/575Vac 3 phase, 28/17/15A, 15/18/19KVA, 14/14/14KW
Output - 24Vdc, 350A, 100% duty cycle

MIG: Input - 230/460/575Vac 3 phase, 54/31/22A, 22/25/26KVA, 20/20/20KW
Output - 44Vdc, 400A, 100% duty cycle



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Max Open Circuit Voltage - 80Vdc

APPLICABLE REQUIREMENTS

CSA C22.2 No. 60974-1
ANSI/IEC 60974-1

- Arc Welding Equipment; Part 1: Welding Power Source.
- Arc Welding Equipment; Part 1: Welding Power Source



Supplement to Certificate of Compliance

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*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
80068909	2021-01-08	Update 70211660 to add alternate component
000070211660	2019-02-07	