



Certificate of Compliance

Certificate: 2115710

Master Contract: 154649

Project: 70048903

Date Issued: 2015-10-13

Issued to: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin 54912-1079
USA

Attention: Therese Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.



Issued by: Sam Zaffino
Sam Zaffino

PRODUCTS

CLASS - C561101 - WELDING MACHINES

CLASS - C561181 - WELDING MACHINES-Certified to US Standards

For details related to rating, size, configuration, etc. reference should be made to the CSA Certification Record or the descriptive report.

Part A: Model Pipe Worx 400 POWER SOURCE

Rated :

Stick input 230/460/575Vac 3 phase, 36.8/22.5/18.9A, 14.8/18.0/19.0KVA, 13.7/13.7/13.8KW; Output 34Vdc, 350A, 100% duty cycle

TIG input 230/460/575Vac 3 phase, 36.8/22.5/18.9A, 14.8/18.0/19.0KVA, 13.7/13.7/13.8KW; Output 34Vdc, 350A, 100% duty cycle

MIG input 230/460/575Vac 3 phase, 53.6/31.1/26.0A, 21.5/24.7/25.9KVA, 20.0/19.9/19.7KW; Output 44Vdc, 400A, 100% duty cycle

Flux Cored input 230/460/575Vac 3 phase, 53.6/31.1/26.0A, 21.5/24.7/25.9KVA, 20.0/19.9/19.7KW; Output 44Vdc, 400A, 100% duty cycle

Max output voltage 90Vdc



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PART B: PIPE WORX DUAL AND SINGLE FEEDER

Rated 24Vac, 11Amps

PART C: PIPE WORX COOLER

Rated: input 115Vac, 50/60Hz, 5.6Amps

Part D: Model Pipe Worx 400 POWER SOURCE, 400 VOLT

Rated:

- Stick input 380/400 Vac 3 phase, 23.6/24.4A, 15.5/16.9KVA, 14.2/14.1KW; Output 34Vdc, 350A, 100% duty cycle
- TIG input 380/400Vac 3 phase, 18/17.3A, 11.9/11.7KVA, 10.4/10.4KW; Output 24Vdc, 350A, 100% duty cycle
- MIG input 380/400Vac 3 phase, 28.7/27.5A, 19.1/19.1KVA, 16.25/16.2KW; Output 34Vdc, 400A, 100% duty cycle

Max output voltage 80Vdc

APPLICABLE REQUIREMENTS

CSA Std C22.2 No. 60-M1990

UL Std No.551 7th edition

- Arc Welding Equipment
- Transformer-Type Arc-Welding Machines



Supplement to Certificate of Compliance

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*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
70048903	2015-10-13	Update to 2115710 to cover alt const
2676541	2013-11-15	Update to cover alterante construction
2443635	2011-08-04	Update to cover alternate components
2384730	2011-01-14	Update to cover alternate construction
2187723	2009-06-22	Update to cover alternate construction - Model Pipeworx 400
2115710	2008-12-09	Original Certification - Pipeworx