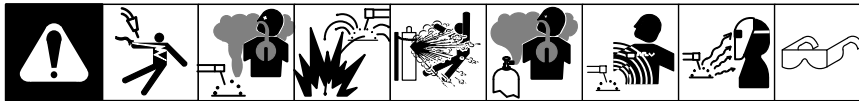


Tracking Software Revisions In Dynasty_400, 800 And Maxstar_400, 800 Models

The data contained in this supplement is either in addition to or takes exception to data appearing later in this manual.

1. Control Panel Menu: AC And DC Stick's DIG selection (Eff /w 2017-04-27 Software Update 301153U)

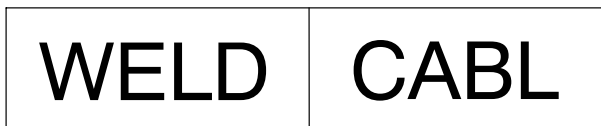
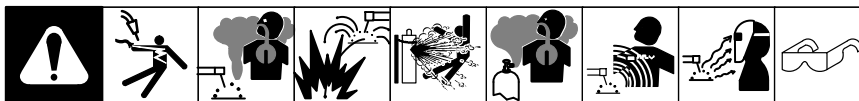


[DIG]* Arc Force Control:

Controls the amount of additional amperage at low voltage (short arc length) conditions. Adjust the force of the arc for different joint configurations and electrodes. Range is OFF to 100% PRO-Set values available for both 6010 and 7018 electrodes.

CARBon ARC Gouging can be selected at one step above DIG's 100%.

2. Voltmeter/Ammeter Display Messages (Eff /w 2017-04-27 Software Update 301153U)



[WELD] [CABL] Weld Cable: An error related to the weld cables has been sensed. Straighten out or shorten weld cables. If carbon arc gouging, adjust DIG setting to CARBOn ARC.