



PM- 289411 B

# Intellx Elite ROI and Intelx Elite Dual ROI CE

Effective with Serial Number  
NC205546U - ZZ222222



## PARTS MANUAL

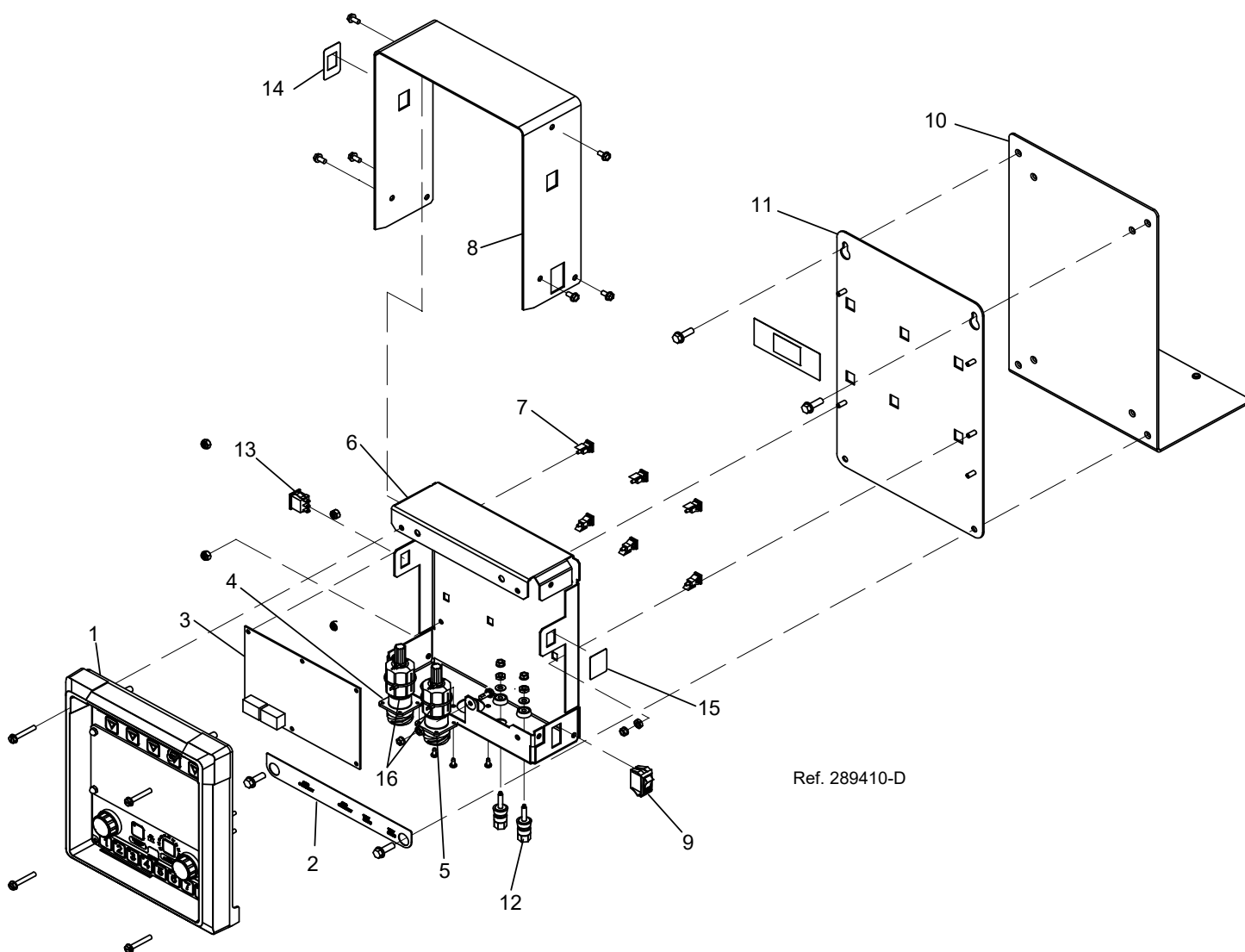


PM- 289411 B

# Intellx Elite R01



## PARTS MANUAL



# Complete Assembly

## Complete Assembly

| Item No. | Dia. Mkgs.     | Part No. | Description                                            | Qty |
|----------|----------------|----------|--------------------------------------------------------|-----|
| 1        |                | 292015   | Kit, Intellx Elite UI w/Program Single And Dual Models | 1   |
| 2        |                | 285179   | Label, Nameplate Miller Intellx ROI Lower              | 1   |
| 3        | PC1            | 284946   | Circuit Card Assy, ROI Network Comm w/Program          | 1   |
| 4        | RC14, PLG8, 11 | 280119   | Receptacle, w/Leads & Plug 19Pin Ethernet (Feeder)     | 1   |
| 5        | RC15, PLG10,   | 279983   | Receptacle, w/Leads & Plug 19Pin Ethernet (Pwr Src)    | 1   |
| 6        |                | 285177   | Enclosure, Intellx ROI                                 | 1   |
| 7        |                | 134201   | Stand-Off Support, PC Card .312/.375 w/Post & Lock .43 | 6   |
| 8        |                | 291413   | Wrapper, Intellx ROI                                   | 1   |
| 9        | S1             | 111997   | Switch, Rocker Spst 10A 250VAC On-Off Visi Red Rock    | 1   |
| 10       |                | 287171   | Bracket, Mtg Horizontal ROI To Swingarc                | 1   |
| 11       |                | 285176   | Bracket, Mtg Vertical Intellx ROI                      | 1   |
| 12       | RC3, RC4       | 239737   | Receptacle, Banana Jack Blk 10-32 Binding Post         | 1   |
| 13       |                | 289237   | Harness, Right Jog Purge                               | 1   |
| 14       |                | 288887   | Label, Jog/Purge                                       | 1   |
| 15       |                | 291415   | Label, Blank Black 1.000 x 1.250                       | 1   |
| 16       |                | 289758   | Core, Ferrite                                          | 1   |
|          | PLG9           | 280007   | Plug w/Leads (Power Switch)                            | 1   |
|          | PLG1, 19       | 280003   | Plugs, w/Leads (UI Board To Motor Board)               | 1   |

\*Recommended Spare Parts      ~ Optional      ↓ Item includes other parts.      → Item is part of a subassembly.

+ When ordering a component originally displaying a precautionary label, the label should also be ordered.

Hardware is common and not available unless listed.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

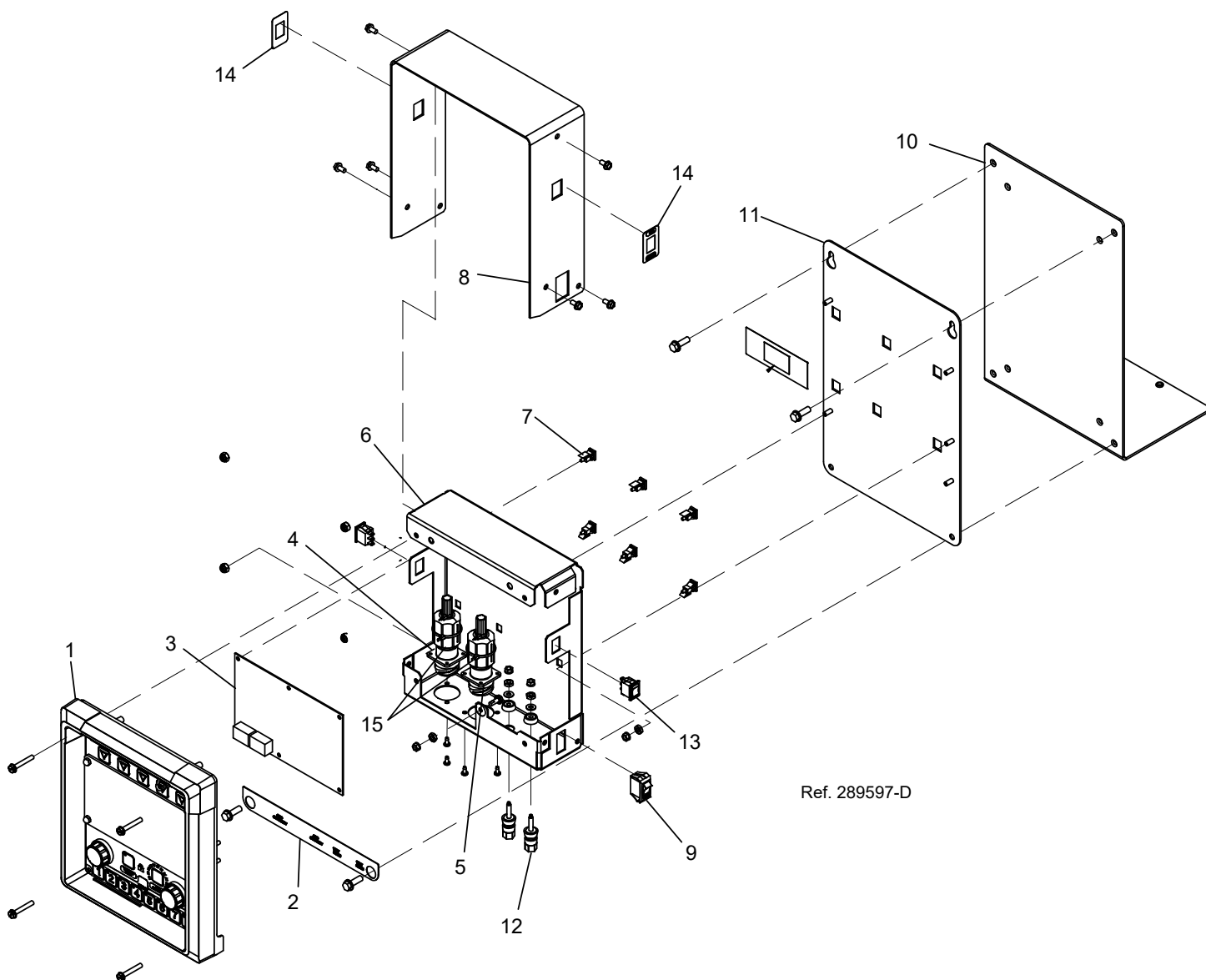


PM- 289411 B

# Intellx Elite Dual ROI CE



## PARTS MANUAL



Complete Assembly

## Complete Assembly

| Item No. | Dia. Mkgs.     | Part No. | Description                                            | Qty |
|----------|----------------|----------|--------------------------------------------------------|-----|
| 1        |                | 292015   | Kit, Intellx Elite UI w/Program Single And Dual Models | 1   |
| 2        |                | 285179   | Label, Nameplate Miller Intellx ROI Lower              | 1   |
| 3        | PC1            | 284946   | Circuit Card Assy, ROI Network Comm w/Program          | 1   |
| 4        | RC14, PLG8, 11 | 280119   | Receptacle, w/Leads & Plug 19Pin Ethernet (Feeder)     | 1   |
| 5        | RC15, PLG10,   | 279983   | Receptacle, w/Leads & Plug 19Pin Ethernet (Pwr Src)    | 1   |
| 6        |                | 285177   | Enclosure, Intellx ROI                                 | 1   |
| 7        |                | 134201   | Stand-Off Support, PC Card .312/.375 w/Post & Lock .43 | 6   |
| 8        |                | 291413   | Wrapper, Intellx ROI                                   | 1   |
| 9        | S1             | 111997   | Switch, Rocker Spst 10A 250VAC On-Off Visi Red Rock    | 1   |
| 10       |                | 287171   | Bracket, Mtg Horizontal ROI To Swingarc                | 1   |
| 11       |                | 285176   | Bracket, Mtg Vertical Intellx ROI                      | 1   |
| 12       | RC3, RC4       | 239737   | Receptacle, Banana Jack Blk 10-32 Binding Post         | 1   |
| 13       |                | 289237   | Harness, Right Jog Purge                               | 2   |
| 14       |                | 288887   | Label, Jog/Purge                                       | 2   |
| 15       |                | 289758   | Core, Ferrite                                          | 1   |
|          | PLG9           | 280007   | Plug w/Leads (Power Switch)                            | 1   |
|          | PLG1, 19       | 280003   | Plugs, w/Leads (UI Board To Motor Board)               | 1   |

\*Recommended Spare Parts      ~ Optional      ↓ Item includes other parts.      → Item is part of a subassembly.

+ When ordering a component originally displaying a precautionary label, the label should also be ordered.

Hardware is common and not available unless listed.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.