



OM-246877M

2020-05

Processes



Multiprocess Welding

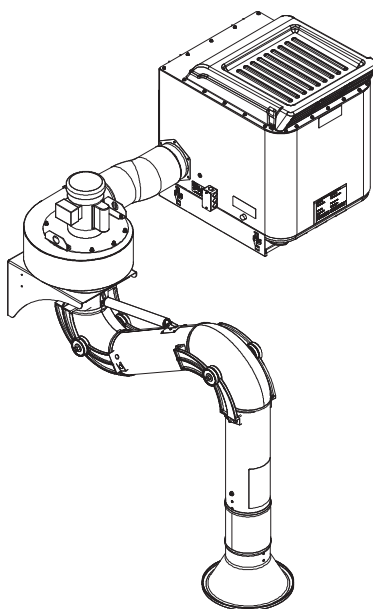
Description



Stationary Weld Fume Extractor

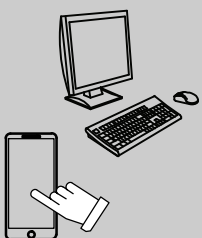
FILTAIR[®]

SWX-D And SWX-S Mobile Weld Fume Extractor



Read And Save These Instructions

OWNER'S MANUAL



For product information,
Owner's Manual translations,
and more, visit

www.MillerWelds.com

From Miller to You

Thank you and congratulations on choosing Miller. Now you can get the job done and get it done right. We know you don't have time to do it any other way.

That's why when Niels Miller first started building arc welders in 1929, he made sure his products offered long-lasting value and superior quality. Like you, his customers couldn't afford anything less. Miller products had to be more than the best they could be. They had to be the best you could buy.

Today, the people that build and sell Miller products continue the tradition. They're just as committed to providing equipment and service that meets the high standards of quality and value established in 1929.

This Owner's Manual is designed to help you get the most out of your Miller products. Please take time to read the Safety Precautions. They will help you protect yourself against potential hazards on the worksite. We've made installation and operation quick and easy. With Miller, you can count on years of reliable service with proper maintenance. And if for some reason the unit needs repair, there's a Troubleshooting section that will help you figure out what the problem is, and our extensive service network is there to help fix the problem. Warranty and maintenance information for your particular model are also provided.

Miller Electric manufactures a full line of welders and welding-related equipment. For information on other quality Miller products, contact your local Miller distributor to receive the latest full line catalog or individual specification sheets. **To locate your nearest distributor or service agency call**

1-800-4-A-Miller, or visit us at www.MillerWelds.com on the web.



Working as hard as you do – every power source from Miller is backed by the most hassle-free warranty in the business.



**ISO 9001
Quality**

Miller is the first welding equipment manufacturer in the U.S.A. to be registered to the ISO 9001 Quality System Standard.



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SECTION 1 – SAFETY PRECAUTIONS – READ BEFORE USING

 Protect yourself and others from injury—read, follow, and save these important safety precautions and operating instructions.

1-1. Symbol Usage

 **DANGER!** – Indicates a hazardous situation which, if not avoided, will result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.

 Indicates a hazardous situation which, if not avoided, could result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.

NOTICE – Indicates statements not related to personal injury.

 Indicates special instructions.



This group of symbols means Warning! Watch Out! ELECTRIC SHOCK, MOVING PARTS, and HOT PARTS hazards. Consult symbols and related instructions below for necessary actions to avoid these hazards.

1-2. Fume Extraction Hazards

 The symbols shown below are used throughout this manual to call attention to and identify possible hazards. When you see the symbol, watch out, and follow the related instructions to avoid the hazard. The safety information given below is only a summary of the more complete safety information found in the Principal Safety Standards listed in Section 1-6. Read and follow all Safety Standards.

 Only qualified persons should install, operate, maintain, and repair this equipment. A qualified person is defined as one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated the ability to solve or resolve problems relating to the subject matter, the work, or the project and has received safety training to recognize and avoid the hazards involved.

 During operation, keep everybody, especially children, away.



FUME EXTRACTOR MISUSE can be hazardous.

Welding produces fumes and gases. Breathing these fumes and gases can be hazardous to your health. Combustible materials can ignite and cause fire and explosion.

- Read and follow these instructions and the safety labels carefully. The fume extractor helps protect the user from specific airborne contaminants but must be used correctly to be fully effective. Have an industrial hygienist test the air in your facility to ensure the fume extractor provides adequate protection from contaminants in your environment. If you have questions about the extractor, see equipment label and consult your Safety Director and a certified Industrial Hygienist.
- Follow all applicable ANSI, OSHA, CSA, UL, NFPA and other regulatory guidelines pertaining to the use of fume extractors and the recirculation of filtered air.
- Portions of fume collection equipment, including the clean- and dirty-air plenums, can be considered OSHA Confined Spaces. Refer to the appropriate OSHA regulations to determine if a specific installation is a confined space and if a permit program is required.
- Do not use the fume extractor without an approved and properly installed spark guard unless the unit is designed and intended to be used without one. Without the spark guard, welding sparks can ignite a non-fire retardant filter or fume collected on the filter, or damage the filter and allow unfiltered air into the breathing zone. Do not allow sparks or any burning materials to enter the hood or duct of the fume extractor.
- Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140°F/60°C) wood or cement dust, engine exhaust, liquid vapors, explosive materials,

aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.

- Fumes from some welding operations can be combustible. Do not install or operate fume extractor where combustible weld fumes can be present unless a fire/and/or explosion protection system is present that has been selected and approved by a qualified person familiar with applicable codes and fire/explosion protection systems.
- Use the fume extractor only in atmospheres for which it is recommended. Do not use the extractor where contaminant levels are unknown or are immediately dangerous to life, or where the contaminant levels exceed the fume extractor specifications.
- Do not weld until you are sure the fume extractor is correctly assembled and working properly.
- Do not position the fume extractor hood in any location that will allow the weld fumes to be pulled into the operator's breathing zone.
- Minimize cross drafts that affect fume extraction by closing doors/windows and/or installing weld screens/curtains.
- Before each use, inspect the fume extractor for damage and verify it operates properly.
- Dangerous contaminants may not smell or be visible. Leave the area immediately if you notice any of the following:
 - a. Breathing becomes difficult.
 - b. You experience dizziness, impaired vision, or eye, nose, or mouth irritation.
 - c. The equipment is damaged.
 - d. Air flow decreases or stops.
 - e. If you think the equipment is not supplying adequate protection.
- Do not repair, modify, or disassemble the fume extractor or use with parts or accessories not supplied by the manufacturer. Use only approved components from the manufacturer.
- Replace damaged or plugged filter. Allow cooling period before inspecting or replacing filter, or cleaning particle tray and spark guard. Do not wash or reuse filter, or clean filter by tapping or with compressed air, unless specifically instructed by the manufacturer in the Owner's Manual (filter element can be damaged). Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when performing filter maintenance. Dispose of used filter element and collected particles according to local, state, and federal requirements.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.
- The fume extractor must be used with the extraction arm, hoses, filter, and other components recommended by the manufacturer.



ELECTRIC SHOCK can kill.

Touching live electrical parts can cause fatal shocks or severe burns. The input power circuit and machine internal circuits are also live when power is on. Incorrectly installed or improperly grounded equipment is a hazard.

- Do not touch live electrical parts.
- Disconnect input power before installing or servicing this equipment. Lockout/tagout input power according to OSHA 29 CFR 1910.147 (see Safety Standards).
- Properly install, ground, and operate this equipment according to its Owner's Manual and national, state, and local codes.
- Always verify the supply ground - check and be sure that input power cord ground wire is properly connected to ground terminal in disconnect box or that cord plug is connected to a properly grounded receptacle outlet.
- Frequently inspect input power cord and ground conductor for damage or bare wiring - replace immediately if damaged - bare wiring can kill.



FALLING EQUIPMENT can injure.

- Use correct procedures and equipment of adequate capacity to lift and support unit.
- If using lift forks to move unit, be sure forks are long enough to extend beyond opposite side of unit.

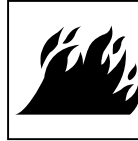
unit.

- Keep equipment (cables and cords) away from moving vehicles when working from an aerial location.
- Follow the guidelines in the Applications Manual for the Revised NIOSH Lifting Equation (Publication No. 94-110) when manually lifting heavy parts or equipment.



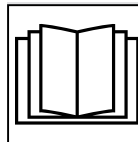
MOVING PARTS can injure.

- Keep hands, hair, loose clothing, jewelry, tools, and other objects away from moving parts such as fans.
- Keep all doors, panels, covers, and guards closed and securely in place.
- Have only qualified persons remove doors, panels, covers, or guards for maintenance and troubleshooting as necessary.
- Reinstall doors, panels, covers, or guards when maintenance is finished and before reconnecting input power.



FIRE OR EXPLOSION hazard.

- Do not install or place unit on, over, or near combustible surfaces.
- Do not install unit near flammables.
- Do not overload building wiring - be sure power supply system is properly sized, rated, and protected to handle this unit.



READ INSTRUCTIONS.

- Read and follow all labels and the Owner's Manual carefully before installing, operating, or servicing unit. Read the safety information at the beginning of the manual and in each section.
- Use only genuine replacement parts from the manufacturer.
- Perform installation, maintenance, and service according to the Owner's Manuals, industry standards, and national, state, and local codes.

1-3. Arc Welding And Plasma Cutting Hazards



ELECTRIC SHOCK can kill.

Touching live electrical parts can cause fatal shocks or severe burns. The electrode and work circuit is electrically live whenever the output is on. The input power circuit and machine internal circuits are also live when power is on. In semiautomatic or automatic wire welding, the wire, wire reel, drive roll housing, and all metal parts touching the welding wire are electrically live. Incorrectly installed or improperly grounded equipment is a hazard.

- Do not touch live electrical parts.
- Wear dry, hole-free insulating gloves and body protection.
- Insulate yourself from work and ground using dry insulating mats or covers big enough to prevent any physical contact with the work or ground.
- Do not use AC weld output in damp, wet, or confined spaces, or if there is a danger of falling.
- Use AC output ONLY if required for the welding or cutting process.
- If AC output is required, use remote output control if present on unit.
- Additional safety precautions are required when any of the following electrically hazardous conditions are present: in damp locations or while wearing wet clothing; on metal structures such as floors, gratings, or scaffolds; when in cramped positions such as sitting, kneeling, or lying; or when there is a high risk of unavoidable or accidental contact with the workpiece or ground. For these conditions, use the following equipment in order presented: 1) a semiautomatic DC constant voltage (wire) welder, 2) a DC manual (stick) welder, or 3) an AC welder with reduced open-circuit voltage. In most situations, use of a DC, constant voltage wire welder is recommended. And, do not work alone!



- Disconnect input power or stop engine before installing or servicing this equipment. Lockout/tagout input power according to OSHA 29 CFR 1910.147 (see Safety Standards).
- Properly install, ground, and operate this equipment according to its Owner's Manual and national, state, and local codes.
- Always verify the supply ground — check and be sure that input power cord ground wire is properly connected to ground terminal in disconnect box or that cord plug is connected to a properly grounded receptacle outlet.
- When making input connections, attach proper grounding conductor first — double-check connections.
- Keep cords dry, free of oil and grease, and protected from hot metal and sparks.
- Frequently inspect input power cord and ground conductor for damage or bare wiring — replace immediately if damaged — bare wiring can kill.
- Turn off all equipment when not in use.
- Do not use worn, damaged, undersized, or repaired cables.
- Do not drape cables over your body.
- If earth grounding of the workpiece is required, ground it directly with a separate cable.
- Do not touch electrode if you are in contact with the work, ground, or another electrode from a different machine.
- Use only well-maintained equipment. Repair or replace damaged parts at once. Maintain unit according to manual.
- Do not touch electrode holders connected to two welding machines at the same time since double open-circuit voltage will be present.
- Wear a safety harness if working above floor level.
- Keep all panels and covers securely in place.
- Clamp work cable with good metal-to-metal contact to workpiece or worktable as near the weld as practical.

- Insulate work clamp when not connected to workpiece to prevent contact with any metal object.
- Do not connect more than one electrode or work cable to any single weld output terminal. Disconnect cable for process not in use.

SIGNIFICANT DC VOLTAGE exists in inverter power sources AFTER removal of input power.

- Turn off unit, disconnect input power, and discharge input capacitors according to instructions in Manual before touching any parts.



HOT PARTS can burn.

- Do not touch hot parts bare handed.
- Allow cooling period before working on equipment.
- To handle hot parts, use proper tools and/or wear heavy, insulated welding gloves and clothing to prevent burns.



FUMES AND GASES can be hazardous.

Welding and cutting produces fumes and gases. Breathing these fumes and gases can be hazardous to your health.

- Keep your head out of the fumes. Do not breathe the fumes.
- Ventilate the work area and/or use local forced ventilation at the arc to remove welding fumes and gases. The recommended way to determine adequate ventilation is to sample for the composition and quantity of fumes and gases to which personnel are exposed.
- If ventilation is poor, wear an approved air-supplied respirator.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.
- Work in a confined space only if it is well ventilated, or while wearing an air-supplied respirator. Always have a trained watchperson nearby. Welding and cutting fumes and gases can displace air and lower the oxygen level causing injury or death. Be sure the breathing air is safe.
- Do not weld or cut in locations near degreasing, cleaning, or spraying operations. The heat and rays of the arc can react with vapors to form highly toxic and irritating gases.
- Do not weld or cut on coated metals, such as galvanized, lead, or cadmium plated steel, unless the coating is removed from the weld area, the area is well ventilated, and while wearing an air-supplied respirator. The coatings and any metals containing these elements can give off toxic fumes if welded.



ARC RAYS can burn eyes and skin.

Arc rays from welding and cutting processes produce intense visible and invisible (ultraviolet and infrared) rays that can burn eyes and skin. Sparks fly off from the weld.

- Wear an approved welding helmet fitted with a proper shade of filter lenses to protect your face and eyes from arc rays and sparks when welding, cutting, or watching (see ANSI Z49.1 and Z87.1 listed in Safety Standards).
- Wear approved safety glasses with side shields under your helmet.
- Use protective screens or barriers to protect others from flash, glare, and sparks; warn others not to watch the arc.
- Wear body protection made from durable, flame-resistant material (leather, heavy cotton, wool). Body protection includes oil-free clothing such as leather gloves, heavy shirt, cuffless trousers, high shoes, and a cap.

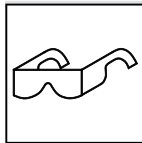


WELDING AND CUTTING can cause fire or explosion.

Welding or cutting on closed containers, such as tanks, drums, or pipes, can cause them to blow up. Sparks can fly off from the welding or cutting arc.

The flying sparks, hot workpiece, and hot equipment can cause fires and burns. Accidental contact of electrode to metal objects can cause sparks, explosion, overheating, or fire. Check and be sure the area is safe before doing any welding or cutting.

- Remove all flammables within 35 ft (10.7 m) of the welding or cutting arc. If this is not possible, tightly cover them with approved covers.
- Do not weld or cut where flying sparks can strike flammable material.
- Protect yourself and others from flying sparks and hot metal.
- Be alert that welding sparks and hot materials from welding and cutting can easily go through small cracks and openings to adjacent areas.
- Watch for fire, and keep a fire extinguisher nearby.
- Be aware that welding or cutting on a ceiling, floor, bulkhead, or partition can cause fire on the hidden side.
- Do not cut or weld on tire rims or wheels. Tires can explode if heated. Repaired rims and wheels can fail. See OSHA 29 CFR 1910.177 listed in Safety Standards.
- Do not weld or cut on containers that have held combustibles, or on closed containers such as tanks, drums, or pipes unless they are properly prepared according to AWS F4.1 and AWS A6.0 (see Safety Standards).
- Do not weld or cut where the atmosphere can contain flammable dust, gas, or liquid vapors (such as gasoline).
- Connect work cable to the work as close to the welding or cutting area as practical to prevent welding current from traveling long, possibly unknown paths and causing electric shock, sparks, and fire hazards.
- Do not use welder to thaw frozen pipes.
- Remove stick electrode from holder or cut off welding wire at contact tip when not in use.
- Wear body protection made from durable, flame-resistant material (leather, heavy cotton, wool). Body protection includes oil-free clothing such as leather gloves, heavy shirt, cuffless trousers, high shoes, and a cap.
- Remove any combustibles, such as a butane lighter or matches, from your person before doing any welding or cutting.
- After completion of work, inspect area to ensure it is free of sparks, glowing embers, and flames.
- Use only correct fuses or circuit breakers. Do not oversize or bypass them.
- Follow requirements in OSHA 1910.252 (a) (2) (iv) and NFPA 51B for hot work and have a fire watcher and extinguisher nearby.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.



FLYING METAL OR DIRT can injure eyes.

- Welding, cutting, chipping, wire brushing, and grinding cause sparks and flying metal. As welds cool, they can throw off slag.
- Wear approved safety glasses with side shields even under your welding helmet.



BUILDUP OF GAS can injure or kill.

- Shut off compressed gas supply when not in use.
- Always ventilate confined spaces or use approved air-supplied respirator.



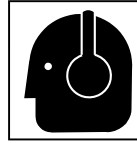
CYLINDERS can explode if damaged.

Compressed gas cylinders contain gas under high pressure. If damaged, a cylinder can explode. Since gas cylinders are normally part of the weld-

ing process, be sure to treat them carefully.

- Protect compressed gas cylinders from excessive heat, mechanical shocks, physical damage, slag, open flames, sparks, and arcs.
- Install cylinders in an upright position by securing to a stationary support or cylinder rack to prevent falling or tipping.
- Keep cylinders away from any welding, cutting, or other electrical circuits.
- Never drape a welding or cutting torch over a gas cylinder.
- Never allow a welding electrode or cutting torch to touch any cylinder.
- Never weld on a pressurized cylinder — explosion will result.
- Use only correct compressed gas cylinders, regulators, hoses, and fittings designed for the specific application; maintain them and associated parts in good condition.
- Turn face away from valve outlet when opening cylinder valve. Do not stand in front of or behind the regulator when opening the valve.

- Keep protective cap in place over valve except when cylinder is in use or connected for use.
- Use the proper equipment, correct procedures, and sufficient number of persons to lift, move, and transport cylinders.
- Read and follow instructions on compressed gas cylinders, associated equipment, and Compressed Gas Association (CGA) publication P-1 listed in Safety Standards.



NOISE can damage hearing.

Noise from some processes or equipment can damage hearing.

- Wear approved ear protection if noise level is high.



ELECTRIC AND MAGNETIC FIELDS (EMF) can affect Implanted Medical Devices.

- Wearers of Pacemakers and other Implanted Medical Devices should keep away.
- Implanted Medical Device wearers should consult their doctor and the device manufacturer before going near arc welding, spot welding, gouging, plasma arc cutting, or induction heating operations.

1-4. Additional Hazards For Installation, Operation, And Maintenance



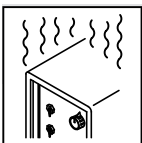
FIRE OR EXPLOSION hazard.

- Do not install or place unit on, over, or near combustible surfaces.
- Do not install unit near flammables.
- Do not overload building wiring — be sure power supply system is properly sized, rated, and protected to handle this unit.



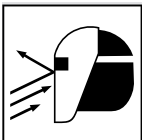
FALLING EQUIPMENT can injure.

- Use lifting eye to lift unit only, NOT running gear, gas cylinders, or any other accessories.
- Use correct procedures and equipment of adequate capacity to lift and support unit.
- If using lift forks to move unit, be sure forks are long enough to extend beyond opposite side of unit.
- Keep equipment (cables and cords) away from moving vehicles when working from an aerial location.
- Follow the guidelines in the Applications Manual for the Revised NIOSH Lifting Equation (Publication No. 94-110) when manually lifting heavy parts or equipment.



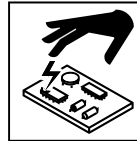
OVERUSE can cause OVERHEATING.

- Allow cooling period; follow rated duty cycle.
- Reduce current or reduce duty cycle before starting to weld again.
- Do not block or filter airflow to unit.



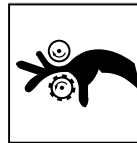
FLYING SPARKS can injure.

- Wear a face shield to protect eyes and face.
- Shape tungsten electrode only on grinder with proper guards in a safe location wearing proper face, hand, and body protection.
- Sparks can cause fires — keep flammables away.



STATIC (ESD) can damage PC boards.

- Put on grounded wrist strap BEFORE handling boards or parts.
- Use proper static-proof bags and boxes to store, move, or ship PC boards.



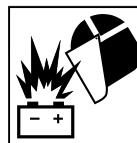
MOVING PARTS can injure.

- Keep away from moving parts.
- Keep away from pinch points such as drive rolls.



WELDING WIRE can injure.

- Do not press gun trigger until instructed to do so.
- Do not point gun toward any part of the body, other people, or any metal when threading welding wire.



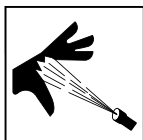
BATTERY EXPLOSION can injure.

- Do not use welder to charge batteries or jump start vehicles unless the unit has a battery charging feature designed for this purpose.



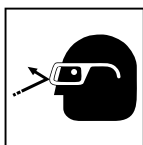
MOVING PARTS can injure.

- Keep away from moving parts such as fans.
- Keep all doors, panels, covers, and guards closed and securely in place.
- Have only qualified persons remove doors, panels, covers, or guards for maintenance and troubleshooting as necessary.
- Reinstall doors, panels, covers, or guards when maintenance is finished and before reconnecting input power.



COMPRESSED AIR can injure or kill.

- Before working on compressed air system, turn off and lockout/tagout unit, release pressure, and be sure air pressure cannot be accidentally applied.
- Relieve pressure before disconnecting or connecting air lines.
- Check compressed air system components and all connections and hoses for damage, leaks, and wear before operating unit.
- Do not direct air stream toward self or others.



- Wear protective equipment such as safety glasses, hearing protection, leather gloves, heavy shirt and trousers, high shoes, and a cap when working on compressed air system.
- Use soapy water or an ultrasonic detector to search for leaks—never use bare hands. Do not use equipment if leaks are found.
- Reinstall doors, panels, covers, or guards when servicing is finished and before starting unit.
- If ANY air is injected into the skin or body seek medical help immediately.



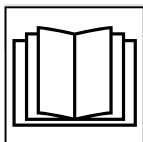
BREATHING COMPRESSED AIR can injure or kill.

- Do not use compressed air for breathing.
- Use only for cutting, gouging, and tools.



TRAPPED AIR PRESSURE AND WHIPPING HOSES can injure.

- Release air pressure from tools and system before servicing, adding or changing attachments, or opening compressor oil drain or oil fill cap.



READ INSTRUCTIONS.

- Read and follow all labels and the Owner's Manual carefully before installing, operating, or servicing unit. Read the safety information at the beginning of the manual and in each section.

- Use only genuine replacement parts from the manufacturer.

- Perform installation, maintenance, and service according to the Owner's Manuals, industry standards, and national, state, and local codes.



H.F. RADIATION can cause interference.

- High-frequency (H.F.) can interfere with radio navigation, safety services, computers, and communications equipment.

- Have only qualified persons familiar with electronic equipment perform this installation.
- The user is responsible for having a qualified electrician promptly correct any interference problem resulting from the installation.
- If notified by the FCC about interference, stop using the equipment at once.
- Have the installation regularly checked and maintained.
- Keep high-frequency source doors and panels tightly shut, keep spark gaps at correct setting, and use grounding and shielding to minimize the possibility of interference.



ARC WELDING AND PLASMA CUTTING can cause interference.

- Electromagnetic energy can interfere with sensitive electronic equipment such as microprocessors, computers, and computer-driven equipment such

as robots.

- Be sure all equipment in the welding area is electromagnetically compatible.
- To reduce possible interference, keep weld cables as short as possible, close together, and down low, such as on the floor.
- Locate welding or cutting operation 100 meters from any sensitive electronic equipment.
- Be sure this welding machine or plasma cutter is installed and grounded according to this manual.
- If interference still occurs, the user must take extra measures such as moving the welding or cutting machine, using shielded cables, using line filters, or shielding the work area.

1-5. California Proposition 65 Warnings

WARNING – This product can expose you to chemicals including lead, which are known to the state of California to cause cancer and birth defects or other reproductive harm.

For more information, go to www.P65Warnings.ca.gov.

1-6. Principal Safety Standards

Safety in Welding, Cutting, and Allied Processes, American Welding Society standard ANSI Standard Z49.1. Website: <http://www.aws.org>.

Safe Practices for the Preparation of Containers and Piping for Welding and Cutting, American Welding Society Standard AWS F4.1 from Global Engineering Documents. Website: www.global.ihs.com.

Safe Practices for Welding and Cutting Containers that have Held Combustibles, American Welding Society Standard AWS A6.0 from Global Engineering Documents. Website: www.global.ihs.com.

National Electrical Code, NFPA Standard 70 from National Fire Protection Association. Website: www.nfpa.org and www.sparky.org.

Safe Handling of Compressed Gases in Cylinders, CGA Pamphlet P-1 from Compressed Gas Association. Website: www.cganet.com.

Safety in Welding, Cutting, and Allied Processes, CSA Standard W117.2 from Canadian Standards Association. Website: www.csagroup.org.

Safe Practice For Occupational And Educational Eye And Face Protection, ANSI Standard Z87.1, from American National Standards Institute. Website: www.ansi.org.

Standard for Fire Prevention During Welding, Cutting, and Other Hot Work, NFPA Standard 51B from National Fire Protection Association. Website: www.nfpa.org.

OSHA, Occupational Safety and Health Standards for General Industry, Title 29, Code of Federal Regulations (CFR), Part 1910.177 Subpart N, Part 1910 Subpart Q, and Part 1926, Subpart J. Website: www.osha.gov.

OSHA Important Note Regarding the ACGIH TLV, Policy Statement on the Uses of TLVs and BEIs. Website: www.osha.gov.

Applications Manual for the Revised NIOSH Lifting Equation from the National Institute for Occupational Safety and Health (NIOSH). Website: www.cdc.gov/NIOSH.

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1-7. EMF Information

Electric current flowing through any conductor causes localized electric and magnetic fields (EMF). The current from arc welding (and allied processes including spot welding, gouging, plasma arc cutting, and induction heating operations) creates an EMF field around the welding circuit. EMF fields can interfere with some medical implants, e.g. pacemakers. Protective measures for persons wearing medical implants have to be taken. For example, restrict access for passers-by or conduct individual risk assessment for welders. All welders should use the following procedures in order to minimize exposure to EMF fields from the welding circuit:

1. Keep cables close together by twisting or taping them, or using a cable cover.
2. Do not place your body between welding cables. Arrange cables to one side and away from the operator.
3. Do not coil or drape cables around your body.
4. Keep head and trunk as far away from the equipment in the welding circuit as possible.
5. Connect work clamp to workpiece as close to the weld as possible.
6. Do not work next to, sit or lean on the welding power source.
7. Do not weld whilst carrying the welding power source or wire feeder.

About Implanted Medical Devices:

Implanted Medical Device wearers should consult their doctor and the device manufacturer before performing or going near arc welding, spot welding, gouging, plasma arc cutting, or induction heating operations. If cleared by your doctor, then following the above procedures is recommended.

SECTION 2 – CONSIGNES DE SÉCURITÉ - LIRE AVANT UTILISATION

⚠ Pour écarter les risques de blessure pour vous-même et pour autrui — lire, appliquer et ranger en lieu sûr ces consignes relatives aux précautions de sécurité et au mode opératoire.

2-1. Symboles utilisés

⚠ **DANGER!** – Indique une situation dangereuse qui si on l'évite pas peut donner la mort ou des blessures graves. Les dangers possibles sont montrés par les symboles joints ou sont expliqués dans le texte.

⚠ Indique une situation dangereuse qui si on l'évite pas peut donner la mort ou des blessures graves. Les dangers possibles sont montrés par les symboles joints ou sont expliqués dans le texte.

AVIS – Indique des déclarations pas en relation avec des blessures personnelles.

 Indique des instructions spécifiques.



Ce groupe de symboles veut dire Avertissement! Attention! DANGER DE CHOC ELECTRIQUE, PIECES EN MOUVEMENT, et PIECES CHAUDES. Reportez-vous aux symboles et aux directives ci-dessous afin de connaître les mesures à prendre pour éviter tout danger.

2-2. Dangers en matière d'extraction des fumées

⚠ Les symboles présentés ci-après sont utilisés tout au long du présent manuel pour attirer votre attention et identifier les risques de danger. Lorsque vous voyez un symbole, soyez vigilant et suivez les directives mentionnées afin d'éviter tout danger. Les consignes de sécurité présentées ci-après ne font que résumer les informations contenues dans les principales normes de sécurité énumérées à la section 2-6 Veuillez lire et respecter toutes ces normes de sécurité.

⚠ L'installation, l'utilisation, l'entretien et les réparations ne doivent être confiés qu'à des personnes qualifiées. Une personne qualifiée est définie comme celle qui, par la possession d'un diplôme reconnu, d'un certificat ou d'un statut professionnel, ou qui, par une connaissance, une formation et une expérience approfondies, a démontré avec succès sa capacité à résoudre les problèmes liés à la tâche, le travail ou le projet et a reçu une formation en sécurité afin de reconnaître et d'éviter les risques inhérents.

⚠ Pendant le fonctionnement, maintenir à distance toutes les personnes, notamment les enfants de l'appareil.



LA MAUVAISE UTILISATION DES EXTRACTEURS DE FUMÉES peut comporter des dangers.

Le soudage produit des émanations et des fumées qu'il est dangereux de respirer. Les matériaux in-

flammables peuvent être allumés et causer un incendie ou une explosion.

- Lire et observer minutieusement les présentes instructions et les étiquettes de sécurité. L'extracteur de fumées aide à protéger l'utilisateur contre les aérocontaminants, mais on doit l'utiliser correctement pour bénéficier de son efficacité. Confiez la vérification de la qualité de l'air dans votre établissement à un hygiéniste industriel pour confirmer que l'extracteur de fumées procure une protection adéquate contre les aérocontaminants présents dans le milieu de travail. Si vous avez des questions au sujet de l'extracteur, consultez l'étiquette apposée sur l'appareil, votre directeur de la sécurité ou un hygiéniste industriel certifié.
- Suivre toutes les directives ANSI, OSHA, CSA, UL, NFPA et autres portant sur l'utilisation des extracteurs de fumées et la recirculation de l'air filtré.
- Certaines sections de l'équipement de captage de fumées, notamment les chambres d'air propre et sale, peuvent être considérées des espaces confinés aux termes d'OSHA. Consulter le règlement OSHA pertinent afin de déterminer si l'installation est un espace confiné qui nécessite l'obtention d'un permis.
- Ne pas utiliser un extracteur de fumées sans pare-étincelles approuvé et correctement installé, à moins que l'appareil soit conçu pour fonctionner sans pare-étincelles. Sans ce dispositif, des

étincelles de soudage peuvent enflammer ou endommager un filtre non ignifuge ou des produits de fumée imprégnés dans le filtre, et permettre la présence d'air non filtré dans la zone de respiration. Garder toute ouverture de la cagoule ainsi que la canalisation d'entrée d'air de l'extracteur de fumée éloignés de toute étincelle ou flamme.

- Utiliser l'extracteur de fumées uniquement pour extraire les fumées de soudage. Ne pas l'employer pour extraire des gaz chauds (à plus de 140° F/60° C), des poussières de bois ou de ciment, des gaz d'échappement de moteur, des vapeurs de liquides, des matières explosives, des émanations agressives (acides), de la fumée produite par des objets qui se consomment ou encore des fumées provenant d'opérations de nettoyage, de découpage, de gougeage, de meulage, de peinture, de projection à la flamme, de sablage ou d'activités autres que le soudage. Ne pas installer ou utiliser un extracteur de fumées aux endroits où des matériaux combustibles peuvent être présents.
- Les fumées de certaines opérations de soudure peuvent être inflammables. Ne pas installer ou faire fonctionner l'extracteur de fumée là où des fumées de soudure inflammables peuvent être présentes, à moins qu'une protection contre les incendies et les explosions, sélectionnée et approuvée par une personne qualifiée habituée à travailler avec de tels systèmes et avec les codes applicables, soit présente et fonctionnelle.
- Utiliser l'extracteur de fumées seulement dans des atmosphères pour lesquelles il est recommandé. Ne pas utiliser l'extracteur dans des endroits où la concentration de contaminants est inconnue, représente un danger immédiat pour la vie ou dépasse la capacité nominale de l'extracteur.
- Ne pas souder sans être sûr que l'extracteur de fumées est bien assemblé et qu'il fonctionne correctement.
- Ne pas placer le capot de l'extracteur de fumées dans une position qui dirigerait l'extraction de fumées de soudage vers la zone respiratoire de l'opérateur.
- Minimiser l'aspiration par les côtés qui affecte l'extraction de fumées en fermant les portes/fenêtres et/ou en installant des écrans/rideaux de soudage.
- Avant chaque utilisation, inspecter l'extracteur et vérifier qu'il fonctionne correctement.
- Les contaminants dangereux peuvent être inodores et incolores. Quittez immédiatement l'aire de travail si vous remarquez l'une des situations suivantes:
 - a. La respiration devient difficile.
 - b. Apparition d'étourdissements, de problèmes de vision ou irritation des yeux, du nez ou de la bouche.
 - c. L'équipement est endommagé.
 - d. La circulation d'air subit une baisse ou s'arrête.

e. Si vous croyez que l'équipement ne procure pas une protection adéquate.

- Ne pas réparer, modifier ou démonter l'extracteur de fumées ou l'utiliser avec des pièces ou accessoires non fournis par le fabricant. Utiliser uniquement des composants approuvés par le fabricant.
- Remplacer le filtre s'il est endommagé ou bloqué. Attendre que le filtre se refroidisse avant de l'inspecter ou de le remplacer, ou de nettoyer les particules accumulées sur le pare-étincelles. Ne pas laver ou réutiliser le filtre, et ne pas le nettoyer par chocs mécaniques ou avec de l'air comprimé, à moins que le fabricant le recommande expressément dans le mode d'emploi (l'élément filtrant peut s'endommager). Éviter de respirer les particules de poussière recueillies par l'extracteur de fumées. Porter du matériel de sécurité approuvé (appareil respiratoire, gants, chemise à manches longues) pour faire l'entretien du filtre. Disposer de l'élément filtrant ainsi que des particules de poussière recueillies de manière conforme à tous règlements fédéraux, provinciaux et municipaux applicables.
- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyants, les consommables, les produits de refroidissement, les dégraisseurs, les flux et les métaux.
- L'extracteur de fumées doit être utilisé avec le bras d'extraction, les tuyaux, le filtre et les autres composants recommandés par le fabricant.



UNE DÉCHARGE ÉLECTRIQUE peut entraîner la mort.

Le contact d'organes électriques sous tension peut provoquer des accidents mortels ou des brûlures graves. Le circuit d'alimentation et les circuits internes

de la machine sont également sous tension lorsque l'alimentation est sur Marche. Un équipement installé ou mis à la terre de manière incorrecte ou impropre constitue un danger.

- Ne pas toucher aux pièces électriques sous tension.
- Couper l'alimentation ou arrêter le moteur avant de procéder à l'installation, à la réparation ou à l'entretien de l'appareil. Déverrouiller l'alimentation selon la norme OSHA 29 CFR 1910.147 (voir normes de sécurité).
- Installer le poste correctement et le mettre à la terre convenablement selon les consignes du manuel de l'opérateur et les normes nationales, provinciales et locales.
- Toujours vérifier la terre du cordon d'alimentation. Vérifier et s'assurer que le fil de terre du cordon d'alimentation est bien raccordé à la borne de terre du sectionneur ou que la fiche du cordon est raccordée à une prise correctement mise à la terre.
- Vérifier fréquemment le cordon d'alimentation et le conducteur de mise à la terre afin de s'assurer qu'il n'est pas altéré ou dénudé. Le remplacer immédiatement s'il l'est. Un fil dénudé peut entraîner la mort.



LA CHUTE DE L'ÉQUIPEMENT peut provoquer des blessures.

- Utilisez les procédures correctes et des équipements d'une capacité appropriée pour soulever et supporter l'appareil.
- En utilisant des fourches de levage pour déplacer l'unité, s'assurer que les fourches sont suffisamment longues pour dépasser du côté opposé de l'appareil.
- Tenir l'équipement (câbles et cordons) à distance des véhicules mobiles lors de toute opération en hauteur.
- Suivre les consignes du Manuel des applications pour l'équation de levage NIOSH révisée (Publication N°94-110) lors du levage manuel de pièces ou équipements lourds.



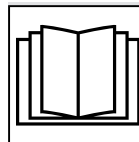
Les PIÈCES MOBILES peuvent causer des blessures.

- Gardez vos mains, cheveux, vêtements amples, bijoux, outils et tout autre objet hors de portée des pièces en mouvement telles que les ventilateurs.
- Maintenir fermés et verrouillés les portes, panneaux, recouvrements et dispositifs de protection.
- Lorsque cela est nécessaire pour des travaux d'entretien et de dépannage, faire retirer les portes, panneaux, recouvrements ou dispositifs de protection uniquement par du personnel qualifié.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de rebrancher l'alimentation électrique.



Risque D'INCENDIE OUD'EXPLOSION.

- Ne pas placer l'appareil sur, au-dessus ou à proximité de surfaces inflammables.
- Ne pas installer l'appareil à proximité de produits inflammables.
- Ne pas surcharger l'installation électrique - s'assurer que l'alimentation est correctement dimensionnée et protégée avant de mettre l'appareil en service.



LIRE LES INSTRUCTIONS.

- Lire et appliquer les instructions sur les étiquettes et le Mode d'emploi avant l'installation, l'utilisation ou l'entretien de l'appareil. Lire les informations de sécurité au début du manuel et dans chaque section.
- N'utiliser que les pièces de rechange recommandées par le constructeur.
- Effectuer l'installation, l'entretien et toute intervention selon les manuels d'utilisateurs, les normes nationales, provinciales et de l'industrie, ainsi que les codes municipaux.

2-3. Dangers du soudage à l'arc et du coupage au plasma



UNE DÉCHARGE ÉLECTRIQUE peut entraîner la mort.

Le contact d'organes électriques sous tension peut provoquer des accidents mortels ou des brûlures graves. Le circuit de l'électrode et de la pièce est sous tension lorsque le courant est délivré à la sortie. Le circuit d'alimentation et les circuits internes de la machine sont également sous tension lorsque l'alimentation est sur Marche. Dans le mode de soudage avec du fil, le fil, le dérouleur, le bloc de commande du rouleau et toutes les parties métalliques en contact avec le fil sont sous tension électrique. Un équipement installé ou mis à la terre de manière incorrecte ou impropre constitue un danger.

alliques en contact avec le fil sont sous tension électrique. Un équipement installé ou mis à la terre de manière incorrecte ou impropre constitue un danger.

- Ne pas toucher aux pièces électriques sous tension.
- Porter des gants isolants et des vêtements de protection secs et sans trous.
- S'isoler de la pièce à couper et du sol en utilisant des housses ou des tapis assez grands afin d'éviter tout contact physique avec la pièce à couper ou le sol.
- Ne pas utiliser de sortie de soudage CA dans des zones humides ou confinées ou s'il y a un risque de chute.
- Utilisez une source de soudage AC UNIQUEMENT si le procédé de soudage et de coupage le demande.
- Si l'utilisation d'une source électrique à courant électrique s'avère nécessaire, se servir de la fonction de télécommande si l'appareil en est équipé.

- D'autres consignes de sécurité sont nécessaires dans les conditions suivantes : risques électriques dans un environnement humide ou si l'on porte des vêtements mouillés ; sur des structures métalliques telles que sols, grilles ou échafaudages ; en position coincée comme assise, à genoux ou couchée ; ou s'il y a un risque élevé de contact inévitable ou accidentel avec la pièce à souder ou le sol. Dans ces conditions, utiliser les équipements suivants, dans l'ordre indiqué : 1) un poste à souder DC à tension constante (à fil), 2) un poste à souder DC manuel (électrode) ou 3) un poste à souder AC à tension à vide réduite. Dans la plupart des situations, l'utilisation d'un poste à souder DC à fil à tension constante est recommandée. En outre, ne pas travailler seul !
- Couper l'alimentation ou arrêter le moteur avant de procéder à l'installation, à la réparation ou à l'entretien de l'appareil. Déverrouiller l'alimentation selon la norme OSHA 29 CFR 1910.147 (voir normes de sécurité).
- Installer le poste correctement et le mettre à la terre convenablement selon les consignes du manuel de l'opérateur et les normes nationales, provinciales et locales.
- Toujours vérifier la terre du cordon d'alimentation. Vérifier et s'assurer que le fil de terre du cordon d'alimentation est bien raccordé à la borne de terre du sectionneur ou que la fiche du cordon est raccordée à une prise correctement mise à la terre.
- En effectuant les raccordements d'entrée, fixer d'abord le conducteur de mise à la terre approprié et contre-vérifier les connexions.
- Les câbles doivent être exempts d'humidité, d'huile et de graisse ; protégez-les contre les étincelles et les pièces métalliques chaudes.
- Vérifier fréquemment le cordon d'alimentation afin de s'assurer qu'il n'est pas altéré ou à nu, le remplacer immédiatement s'il l'est. Un fil à nu peut entraîner la mort.
- L'équipement doit être hors tension lorsqu'il n'est pas utilisé.
- Ne pas utiliser des câbles usés, endommagés, de grosseur insuffisante ou mal épissés.
- Ne pas enrouler les câbles autour du corps.
- Si la pièce soudée doit être mise à la terre, le faire directement avec un câble distinct.
- Ne pas toucher l'électrode quand on est en contact avec la pièce, la terre ou une électrode provenant d'une autre machine.
- Ne pas toucher des porte électrodes connectés à deux machines en même temps à cause de la présence d'une tension à vide doublée.
- N'utiliser qu'un matériel en bon état. Réparer ou remplacer sur-le-champ les pièces endommagées. Entretenir l'appareil conformément à ce manuel.
- Porter un harnais de sécurité si l'on doit travailler au-dessus du sol.
- S'assurer que tous les panneaux et couvercles sont correctement en place.
- Fixer le câble de retour de façon à obtenir un bon contact métal-métal avec la pièce à souder ou la table de travail, le plus près possible de la soudure.
- Isoler la pince de masse quand pas mis à la pièce pour éviter le contact avec tout objet métallique.
- Ne pas raccorder plus d'une électrode ou plus d'un câble de masse à une même borne de sortie de soudage. Débranchez le câble pour procédé non utilisé.

Il reste une TENSION DC NON NÉGLIGEABLE dans les sources de soudage onduleur UNE FOIS l'alimentation coupée.

- Éteignez l'unité, débranchez le courant électrique, et déchargez les condensateurs d'alimentation selon les instructions indiquées dans le manuel avant de toucher les pièces.



LES PIÈCES CHAUDES peuvent provoquer des brûlures.

- Ne pas toucher à mains nues les parties chaudes.
- Prévoir une période de refroidissement avant de travailler à l'équipement.

- Ne pas toucher aux pièces chaudes, utiliser les outils recommandés et porter des gants de soudage et des vêtements épais pour éviter les brûlures.



LES FUMÉES ET LES GAZ peuvent être dangereux.

Le soudage et le coupage produisent des vapeurs et des gaz. Leur inhalation peut être dangereuse pour votre santé.

- Eloigner votre tête des fumées. Ne pas respirer les fumées.
- À l'intérieur, ventiler la zone et/ou utiliser une ventilation forcée au niveau de l'arc pour l'évacuation des fumées et des gaz de soudage. Pour déterminer la bonne ventilation, il est recommandé de procéder à un prélèvement pour la composition et la quantité de fumées et de gaz auxquelles est exposé le personnel.
- Si la ventilation est médiocre, porter un respirateur anti-vapeurs approuvé.
- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyants, les consommables, les produits de refroidissement, les dégraissateurs, les flux et les métaux.
- Travailler dans un espace fermé seulement s'il est bien ventilé ou en portant un respirateur à alimentation d'air. Prévoyez toujours un surveillant formé à proximité. Les vapeurs de soudage et de coupage peuvent déplacer de l'air et abaisser le niveau d'oxygène, cause de lésion ou de mort. Assurez-vous de la qualité de l'air que vous respirez.
- Ne soudez pas ou ne coupez pas près de zones où sont effectuées des opérations de dégraissage, nettoyage ou pulvérisation. La chaleur et les rayons de l'arc peuvent réagir en présence de vapeurs et former des gaz hautement toxiques et irritants.
- Ne soudez pas ou ne coupez pas des métaux enrobés tels que des métaux galvanisés, contenant du plomb ou de l'acier plaqué au cadmium, à moins que l'enrobage ne soit ôté de la surface de soudage, que l'endroit où vous travaillez ne soit bien ventilé, ou, si nécessaire, que vous ne portiez un respirateur alimenté en air. Les enrobages ou tous métaux contenant ces éléments peuvent créer des vapeurs toxiques s'ils sont soudés ou coupés.



LES RAYONS DE L'ARC peuvent provoquer des brûlures dans les yeux et sur la peau.

Les rayons d'arc issus des procédés de soudage et de coupage produisent des rayons visibles et invisibles intenses (ultraviolets et infrarouges) qui peuvent entraîner des brûlures aux yeux et à la peau. Des étincelles jaillissent de la soudure.

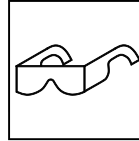
- Portez un casque de soudage approuvé muni de verres filtrants appropriés pour protéger visage et yeux contre les rayons et les étincelles d'arc pendant le soudage, le coupage ou la surveillance (voir ANSI Z49.1 et Z87.1 énuméré dans les Normes de Sécurité).
- Porter des lunettes de sécurité avec écrans latéraux même sous votre casque.
- Avoir recours à des écrans protecteurs ou à des rideaux pour protéger les autres contre les rayonnements les éblouissements et les étincelles ; prévenir toute personne sur les lieux de ne pas regarder l'arc.
- Porter un équipement de protection pour le corps fait d'un matériau résistant et ignifuge (cuir, coton robuste, laine). La protection du corps comporte des vêtements sans huile comme par ex. des gants de cuir, une chemise solide, des pantalons sans revers, des chaussures hautes et une casquette.



Le SOUDAGE ET le COUPAGE présentent un risque d'incendie ou d'explosion.

Le soudage ou le coupage effectué sur des conteneurs fermés, tels que réservoirs, tambours ou conduites, peut causer leur explosion. Des étincelles peuvent être projetées de l'arc de soudure. La projection d'étincelles, des pièces chaudes et des équipements chauds peut provoquer des incendies et des brûlures. Le contact accidentel de l'électrode avec des objets métalliques peut provoquer des étincelles, une explosion, un surchauffement ou un incendie. Avant de commencer le soudage, vérifier et s'assurer que l'endroit ne présente pas de danger.

- Ecartez tout produit inflammable situé à moins de 35 pieds (10,7 m) de l'arc de soudage ou de coupage. En cas d'impossibilité les recouvrir soigneusement avec des protections homologués.
- Ne soudez pas ou ne coupez pas dans un endroit où des étincelles pourraient atteindre des matières inflammables.
- Se protéger et d'autres personnes de la projection d'étincelles et de métal chaud.
- Assurez-vous qu'aucune étincelle ni matière chaude provenant du soudage ou du coupage ne peut se glisser dans de petites fissures ou tomber dans d'autres pièces contiguës.
- Surveiller tout déclenchement d'incendie et tenir un extincteur à proximité.
- Si vous soudez ou coupez sur un plafond, un plancher ou une cloison, soyez conscient que cela peut entraîner un incendie de l'autre côté.
- Ne pas couper ou souder des jantes ou des roues. Les pneus peuvent exploser s'ils sont chauffés. Les jantes et les roues réparées peuvent défaillir. Voir OSHA 29 CFR 1910.177 énuméré dans les normes de sécurité.
- N'effectuez pas de soudage ou de coupage sur des conteneurs ayant stocké des combustibles ou sur des conteneurs fermés tels que des réservoirs, tambours, ou conduites, à moins qu'ils n'aient été préparés correctement conformément à AWS F4.1 et AWS A6.0 (voir les Normes de Sécurité).
- Ne pas souder là où l'air ambiant pourrait contenir des poussières, gaz ou émanations inflammables (vapeur d'essence, par exemple).
- Fixez le câble de masse sur la pièce à couper, le plus près possible de la zone à souder ou à couper afin d'éviter que le courant de soudage ou de coupage ne prenne une trajectoire inconnue ou longue et ne cause ainsi une décharge électrique ou un incendie.
- Ne pas utiliser le poste de soudage pour dégeler des conduites gelées.
- En cas de non utilisation, enlever la baguette d'électrode du porte-électrode ou couper le fil à la pointe de contact.
- Porter un équipement de protection pour le corps fait d'un matériau résistant et ignifuge (cuir, coton robuste, laine). La protection du corps comporte des vêtements sans huile comme par ex. des gants de cuir, une chemise solide, des pantalons sans revers, des chaussures hautes et une casquette.
- Avant de souder, retirer toute substance combustible de vos poches telles qu'un allumeur au butane ou des allumettes.
- Une fois le travail achevé, assurez-vous qu'il ne reste aucune trace d'étincelles incandescentes ni de flammes.
- Utiliser exclusivement des fusibles ou coupe-circuits appropriés. Ne pas augmenter leur puissance; ne pas les ponter.
- Suivre les recommandations dans OSHA 1910.252 (a) (2) (iv) et NFPA 51B pour les travaux à chaud et avoir de la surveillance et un extincteur à proximité.
- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyeurs, les consommables, les produits de refroidissement, les dégraissants, les flux et les métaux.



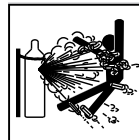
DES PIÈCES DE METAL ou DES SALETES peuvent provoquer des blessures dans les yeux.

- Le soudage, l'écaillage, le passage de la pièce à la brosse en fil de fer, et le meulage génèrent des étincelles et des particules métalliques volantes. Pendant la période de refroidissement des soudures, elles risquent de projeter du laitier.
- Porter des lunettes de sécurité avec écrans latéraux ou un écran facial.



LES ACCUMULATIONS DE GAZ risquent de provoquer des blessures ou même la mort.

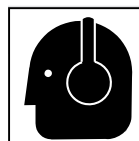
- Fermer l'alimentation du gaz comprimé en cas de non utilisation.
- Veiller toujours à bien aérer les espaces confinés ou se servir d'un respirateur d'adduction d'air homologué.



LES BOUTEILLES peuvent exploser si elles sont endommagées.

Les bouteilles de gaz comprimé contiennent du gaz sous haute pression. Si une bouteille est endommagée, elle peut exploser. Du fait que les bouteilles de gaz font normalement partie du procédé de soudage, les manipuler avec précaution.

- Protéger les bouteilles de gaz comprimé d'une chaleur excessive, des chocs mécaniques, des dommages physiques, du laitier, des flammes ouvertes, des étincelles et des arcs.
- Placer les bouteilles debout en les fixant dans un support stationnaire ou dans un porte-bouteilles pour les empêcher de tomber ou de se renverser.
- Tenir les bouteilles éloignées des circuits de soudage ou autres circuits électriques.
- Ne jamais placer une torche de soudage sur une bouteille à gaz.
- Une électrode de soudage ne doit jamais entrer en contact avec une bouteille.
- Ne jamais souder une bouteille pressurisée - risque d'explosion.
- Utiliser seulement des bouteilles de gaz comprimé, régulateurs, tuyaux et raccords convenables pour cette application spécifique; les maintenir ainsi que les éléments associés en bon état.
- Tourner le dos à la sortie de vanne lors de l'ouverture de la vanne de la bouteille. Ne pas se tenir devant ou derrière le régulateur lors de l'ouverture de la vanne.
- Le couvercle du détendeur doit toujours être en place, sauf lorsque la bouteille est utilisée ou qu'elle est reliée pour usage ultérieur.
- Utilisez les équipements corrects, les bonnes procédures et suffisamment de personnes pour soulever, déplacer et transporter les bouteilles.
- Lire et suivre les instructions sur les bouteilles de gaz comprimé, l'équipement connexe et le dépliant P-1 de la CGA (Compressed Gas Association) mentionné dans les principales normes de sécurité.



LE BRUIT peut endommager l'ouïe.

Le bruit des processus et des équipements peut affecter l'ouïe.

- Porter des protections approuvées pour les oreilles si le niveau sonore est trop élevé.



Les CHAMPS ÉLECTROMAGNÉTIQUES (CEM) peuvent affecter les implants médicaux.

- Les porteurs de stimulateurs cardiaques et autres implants médicaux doivent rester à distance.

- Les porteurs d'implants médicaux doivent consulter leur médecin et le fabricant du dispositif avant de s'approcher de la zone où se déroule du soudage à l'arc, du soudage par points, du gougeage, de la découpe plasma ou une opération de chauffage par induction.

2-4. Symboles de dangers supplémentaires en relation avec l'installation, le fonctionnement et la maintenance



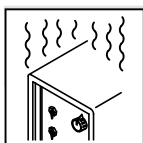
Risque D'INCENDIE OUD'EXPLOSION.

- Ne pas placer l'appareil sur, au-dessus ou à proximité de surfaces inflammables.
- Ne pas installer l'appareil à proximité de produits inflammables.
- Ne pas surcharger l'installation électrique - s'assurer que l'alimentation est correctement dimensionnée et protégée avant de mettre l'appareil en service.



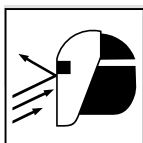
LA CHUTE DE L'ÉQUIPEMENT peut provoquer des blessures.

- Utiliser l'anneau de levage uniquement pour soulever l'appareil, NON PAS les chariots, les bouteilles de gaz ou tout autre accessoire.
- Utilisez les procédures correctes et des équipements d'une capacité appropriée pour soulever et supporter l'appareil.
- En utilisant des fourches de levage pour déplacer l'unité, s'assurer que les fourches sont suffisamment longues pour dépasser du côté opposé de l'appareil.
- Tenir l'équipement (câbles et cordons) à distance des véhicules mobiles lors de toute opération en hauteur.
- Suivre les consignes du Manuel des applications pour l'équation de levage NIOSH révisée (Publication N°94-110) lors du levage manuel de pièces ou équipements lourds.



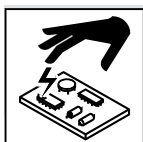
L'EMPLOI EXCESSIF peut SURCHAUFFER L'ÉQUIPEMENT.

- Prévoir une période de refroidissement ; respecter le cycle opératoire nominal.
- Réduire le courant ou le facteur de marche avant de poursuivre le soudage.
- Ne pas obstruer les passages d'air du poste.



LES ÉTINCELLES PROJÉTÉES peuvent provoquer des blessures.

- Porter un écran facial pour protéger le visage et les yeux.
- Affûter l'électrode au tungstène uniquement à la meuleuse dotée de protecteurs. Cette manœuvre est à exécuter dans un endroit sûr lorsque l'on porte l'équipement homologué de protection du visage, des mains et du corps.
- Les étincelles risquent de causer un incendie - éloigner toute substance inflammable.



LES CHARGES ÉLECTROSTATIQUES peuvent endommager les circuits imprimés.

- Établir la connexion avec la barrette de terre avant de manipuler des cartes ou des pièces.
- Utiliser des pochettes et des boîtes antistatiques pour stocker, déplacer ou expédier des cartes de circuits imprimés.



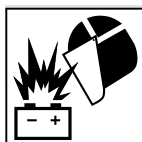
Les PIÈCES MOBILES peuvent causer des blessures.

- Ne pas s'approcher des organes mobiles.
- Ne pas s'approcher des points de coincement tels que des rouleaux de commande.



LES FILS DE SOUDAGE peuvent provoquer des blessures.

- Ne pas appuyer sur la gâchette avant d'en avoir reçu l'instruction.
- Ne pas diriger le pistolet vers soi, d'autres personnes ou toute pièce mécanique en engageant le fil de soudage.



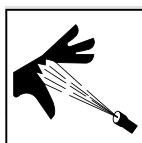
L'EXPLOSION DE LA BATTERIE peut provoquer des blessures.

- N'utilisez pas l'appareil de soudage pour charger des batteries ou faire démarrer des véhicules à l'aide de câbles de démarrage, sauf si l'appareil dispose d'une fonctionnalité de charge de batterie destinée à cet usage.



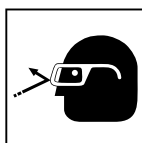
Les PIÈCES MOBILES peuvent causer des blessures.

- S'abstenir de toucher des organes mobiles tels que des ventilateurs.
- Maintenir fermés et verrouillés les portes, panneaux, recouvrements et dispositifs de protection.
- Lorsque cela est nécessaire pour des travaux d'entretien et de dépannage, faire retirer les portes, panneaux, recouvrements ou dispositifs de protection uniquement par du personnel qualifié.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de rebrancher l'alimentation électrique.



L'AIR COMPRIMÉ risque de provoquer des blessures ou même la mort.

- Avant d'intervenir sur le circuit d'air comprimé, couper l'alimentation électrique, verrouiller et étiqueter l'appareil, détendre la pression et s'assurer que le circuit d'air ne peut être mis sous pression par inadvertance.
- Détendre la pression avant de débrancher ou de brancher des canalisations d'air.



- Avant d'utiliser l'appareil, contrôler les composants du circuit d'air comprimé, les branchements et les flexibles en recherchant tout signe de détérioration, de fuite et d'usure.
- Ne pas diriger un jet d'air vers soi-même ou vers autrui.
- Pour intervenir sur un circuit d'air comprimé, porter un équipement de protection tel que des lunettes de sécurité, des gants de cuir, une chemise et un pantalon en tissu résistant, des chaussures montantes et une coiffe.

- Pour rechercher des fuites, utiliser de l'eau savonneuse ou un détecteur à ultrasons, jamais les mains nues. En cas de détection de fuite, ne pas utiliser l'équipement.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de mettre en marche l'appareil.
- En cas d'injection d'air dans la peau ou le corps, demander immédiatement une assistance médicale.



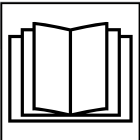
L'INHALATION D'AIR COMPRIMÉ risque de provoquer des blessures ou même la mort.

- Ne pas inhaler d'air comprimé.
- Utiliser l'air comprimé uniquement pour découper ou gouger ainsi que pour l'outillage pneumatique.



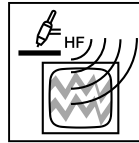
Une PRESSION D'AIR RÉSIDUELLE ET DES FLEXIBLES QUI FOUETTENT risquent de provoquer des blessures.

- Détendre la pression pneumatique des outils et circuits avant d'entretenir, ajouter ou changer des accessoires et avant d'ouvrir le bouchon de vidange ou de remplissage d'huile du compresseur.



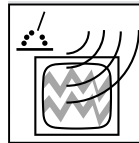
LIRE LES INSTRUCTIONS.

- Lire et appliquer les instructions sur les étiquettes et le Mode d'emploi avant l'installation, l'utilisation ou l'entretien de l'appareil. Lire les informations de sécurité au début du manuel et dans chaque section.
- N'utiliser que les pièces de rechange recommandées par le constructeur.
- Effectuer l'installation, l'entretien et toute intervention selon les manuels d'utilisateurs, les normes nationales, provinciales et de l'industrie, ainsi que les codes municipaux.



LE RAYONNEMENT HAUTE FRÉQUENCE (H.F.) risque de provoquer des interférences.

- Le rayonnement haute fréquence (H.F.) peut provoquer des interférences avec les équipements de radio-navigation et de communication, les services de sécurité et les ordinateurs.
- Demander seulement à des personnes qualifiées familiarisées avec des équipements électroniques de faire fonctionner l'installation.
- L'utilisateur est tenu de faire corriger rapidement par un électricien qualifié les interférences résultant de l'installation.
- Si le FCC signale des interférences, arrêter immédiatement l'appareil.
- Effectuer régulièrement le contrôle et l'entretien de l'installation.
- Maintenir soigneusement fermés les portes et les panneaux des sources de haute fréquence, maintenir les éclateurs à une distance correcte et utiliser une terre et un blindage pour réduire les interférences éventuelles.



LE SOUDAGE À L'ARC ET LE COUPAGE PLASMA risquent de provoquer des interférences.

- L'énergie électromagnétique peut gêner le fonctionnement d'appareils électroniques sensibles comme des ordinateurs et des équipements commandés par ordinateur, tels que des robots.
- Veillez à ce que tout l'équipement de la zone de soudage soit compatible au plan électromagnétique.
- Pour réduire la possibilité d'interférence, maintenez les câbles aussi courts que possible, groupez-les et posez-les aussi bas que possible (ex. par terre).
- Veillez à souder ou à couper à une distance de 100 mètres de tout équipement électronique sensible.
- Assurez-vous que le poste de soudage ou le découpeur plasma est branché et mis à la terre conformément au présent manuel.
- Si l'interférence persiste, l'utilisateur doit prendre des mesures supplémentaires comme écarter le poste de soudage ou le découpeur, en utilisant des câbles blindés, des filtres de ligne, ou en protégeant la zone de travail.

2-5. Proposition californienne 65 Avertissements

⚠ AVERTISSEMENT – Ce produit peut vous exposer à des produits chimiques tels que le plomb, reconnus par l'État de Californie comme cancérigènes et sources de malformations ou d'autres troubles de la reproduction.

Pour plus d'informations, consulter www.P65Warnings.ca.gov.

2-6. Principales normes de sécurité

Safety in Welding, Cutting, and Allied Processes, American Welding Society standard ANSI Standard Z49.1. Website: <http://www.aws.org>.

Safe Practices for the Preparation of Containers and Piping for Welding and Cutting, American Welding Society Standard AWS F4.1 from Global Engineering Documents. Website: www.global.ihc.com.

Safe Practices for Welding and Cutting Containers that have Held Combustibles, American Welding Society Standard AWS A6.0 from Global Engineering Documents. Website: www.global.ihc.com.

National Electrical Code, NFPA Standard 70 from National Fire Protection Association. Website: www.nfpa.org and www.sparky.org.

Safe Handling of Compressed Gases in Cylinders, CGA Pamphlet P-1 from Compressed Gas Association. Website: www.cganet.com.

Safety in Welding, Cutting, and Allied Processes, CSA Standard W117.2 from Canadian Standards Association. Website: www.csagroup.org.

Safe Practice For Occupational And Educational Eye And Face Protection, ANSI Standard Z87.1, from American National Standards Institute. Website: www.ansi.org.

Standard for Fire Prevention During Welding, Cutting, and Other Hot Work, NFPA Standard 51B from National Fire Protection Association. Website: www.nfpa.org.

OSHA, Occupational Safety and Health Standards for General Industry, Title 29, Code of Federal Regulations (CFR), Part 1910.177 Subpart N, Part 1910 Subpart Q, and Part 1926, Subpart J. Website: www.osha.gov.

OSHA Important Note Regarding the ACGIH TLV, Policy Statement on the Uses of TLVs and BEIs. Website: www.osha.gov.

Applications Manual for the Revised NIOSH Lifting Equation from the National Institute for Occupational Safety and Health (NIOSH). Website: www.cdc.gov/NIOSH.

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2-7. Informations relatives aux CEM

Le courant électrique qui traverse tout conducteur génère des champs électromagnétiques (CEM) à certains endroits. Le courant issu d'un soudage à l'arc (et de procédés connexes, y compris le soudage par points, le gougeage, le découpage plasma et les opérations de chauffage par induction) crée un champ électromagnétique (CEM) autour du circuit de soudage. Les champs électromagnétiques produits peuvent causer interférence à certains implants médicaux, p. ex. les stimulateurs cardiaques. Des mesures de protection pour les porteurs d'implants médicaux doivent être prises: par exemple, des restrictions d'accès pour les passants ou une évaluation individuelle des risques pour les soudeurs. Tous les soudeurs doivent appliquer les procédures suivantes pour minimiser l'exposition aux CEM provenant du circuit de soudage:

1. Rassembler les câbles en les torsadant ou en les attachant avec du ruban adhésif ou avec une housse.
2. Ne pas se tenir au milieu des câbles de soudage. Disposer les câbles d'un côté et à distance de l'opérateur.
3. Ne pas courber et ne pas entourer les câbles autour de votre corps.
4. Maintenir la tête et le torse aussi loin que possible du matériel du circuit de soudage.
5. Connecter la pince sur la pièce aussi près que possible de la soudure.
6. Ne pas travailler à proximité d'une source de soudage, ni s'asseoir ou se pencher dessus.
7. Ne pas souder tout en portant la source de soudage ou le dévidoir.

En ce qui concerne les implants médicaux :

Les porteurs d'implants doivent d'abord consulter leur médecin avant de s'approcher des opérations de soudage à l'arc, de soudage par points, de gougeage, du coupage plasma ou de chauffage par induction. Si le médecin approuve, il est recommandé de suivre les procédures précédentes.

SECTION 3 – DEFINITIONS

3-1. Miscellaneous symbol definitions

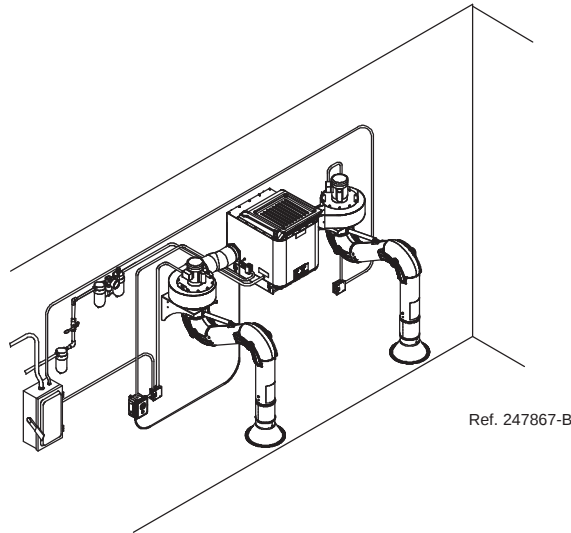
I	On
O	Off
A	Amperage
V	Voltage

%	Percent
	Air Filter
	Protective Earth (Ground)
~	Alternating Current (AC)

	Input Plug And Cord
U_1	Primary Voltage
I_1	Rated Supply Current
HP	Horsepower

SECTION 4 – SPECIFICATIONS

4-1. Introduction



The SWX stationary weld fume collection system consists of three primary components: extraction arm, blower assembly, and filter cabinet.

The extraction arm uses locking joints and flexible tubing to ensure the hood is placed near the source of the fumes. Captured fumes are drawn into the extraction arm, through the blower housing, and discharged into the filter cabinet.

Fumes discharged into the filter cabinet are filtered through a mesh outlet screen (spark arrestor). (The mesh screen provides protection and prevents large sparks from

passing into the filter housing.) The fumes then pass through the high-efficiency, nano-fiber media cartridge where particles are filtered from the air. Cleaned air flows through the center of the filter and discharges through the front of the unit.

If the filter cabinet is a self-cleaning model (SWX-S), a semi-automatic filter cleaning system removes particles from the filter. When the Filter Cleaning switch is pressed, compressed air removes particles from the filter. The particles then fall into a collection tray at the bottom of the unit.

A filter gauge indicates when it is time to replace the filter or clean it (SWX-S model only). (The filter in the SWX-D models cannot be cleaned and must be replaced when dirty.)

The fume extraction system is controlled by a wall-mounted power switch that is connected to the blower assembly. Each blower assembly is controlled independently.

The weld fume collector comes partially assembled and can be used with the 3 – 4.5 ft (0.9 – 1.4 m) telescoping extraction arm or the standard 7 ft (2.1 m), 10 ft (3 m), or 12 ft (3.7 m) extension extraction arms.

4-2. Serial Number And Rating Label Location

The serial number and rating information is located on the left side of the unit. Use rating label to determine input power requirements and/or rated output. For future reference, write serial number in space provided on back cover of this manual.

4-3. Information About Default Weld Parameters And Settings

NOTICE – Each welding application is unique. Although certain Miller Electric products are designed to determine and default to certain typical welding parameters and settings based upon specific and relatively limited application variables input by the end user, such default settings are for reference purposes only; and final weld results can be affected by other variables and application-specific circumstances. The appropriateness of all parameters and settings should be evaluated and modified by the end user as necessary based upon application-specific requirements. The end user is solely responsible for selection and coordination of appropriate equipment, adoption or adjustment of default weld parameters and settings, and ultimate quality and durability of all resultant welds. Miller Electric expressly disclaims any and all implied warranties including any implied warranty of fitness for a particular purpose.

4-4. Specifications

A. Filter Cabinet (SWX-D Standard Model)

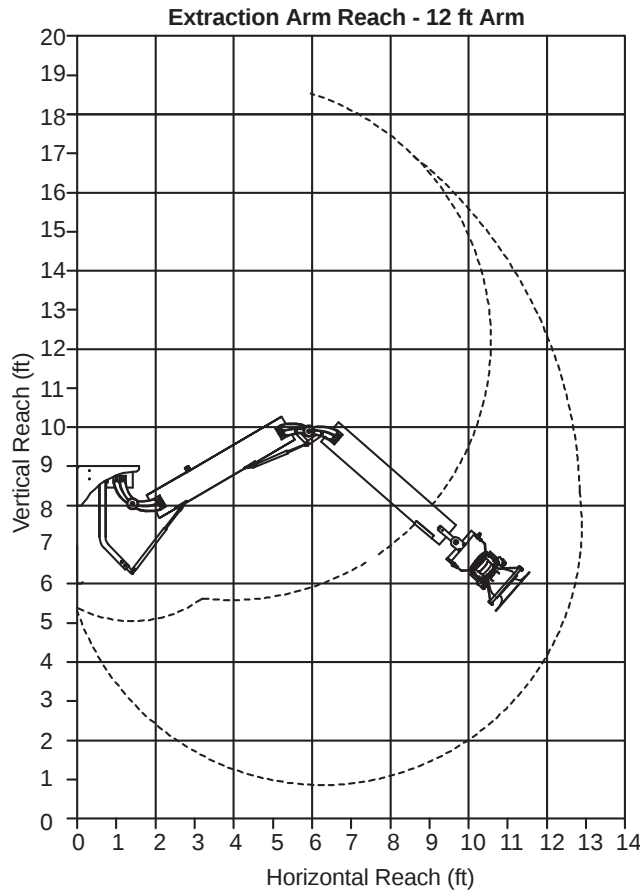
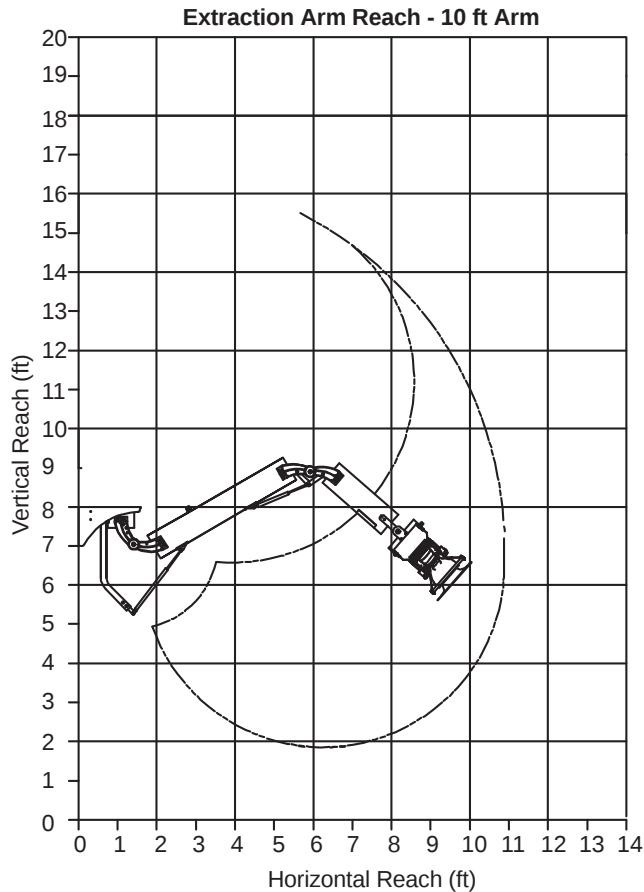
Self-Cleaning System	Filter Area	Inlet Size	Inlets	Mounting System	Weight	Dimensions
No	490 sq ft (45.5 m ²)	7 in. ID (178mm)	Two (Left and Right)	Wall Bracket	130 lb (59 kg)	33 x 27-1/2 x 28-1/4 in. (84 x 70 x 72 cm)

B. Filter Cabinet (SWX-S Self-Cleaning Model)

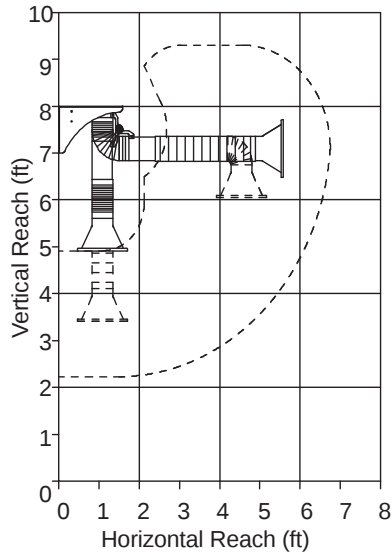
Self-Cleaning System	Input Power	Filter Area	Inlet Size	Inlets	Mounting System	Weight	Dimensions
Yes	115 Volts AC, 1.5 A	490 sq ft (45.5 m ²)	7 in. ID (178mm)	Two (Left and Right)	Wall Bracket	195 lb (88 kg)	33 x 27-1/2 x 33 in. (84 x 70 x 84 cm)

C. Standard Extraction Arm Specifications

Model	Arm Reach	Arm Diameter	Arm Weight	Hood Diameter	Recommended Mounting Height	Minimum Ceiling Height
SA-W8T (8 in. Telescoping)	3 – 4.5 ft (0.9 – 1.4 m)	8 in. (200 mm)	22 lb (10 kg)	16 in (40.6 cm)	8 ft (2.4 m)	12 ft, 4 in. (3.8 m)
SA-W807	7 ft (2 m)	8 in. (200 mm)	79 lb (36 kg)		8 ft (2.4 m)	12 ft, 4 in. (3.8 m)
SA-W810	10 ft (3 m)	8 in. (200 mm)	84 lb (38 kg)		8 ft (2.4 m)	13 ft, 4 in. (4 m)
SA-W812	12 ft (3.7 m)	8 in. (200 mm)	87 lb (39.5 kg)		9ft (2.75 m)	14 ft, 4 in. (4.4 m)



Reach Chart – Telescoping Extraction Arm

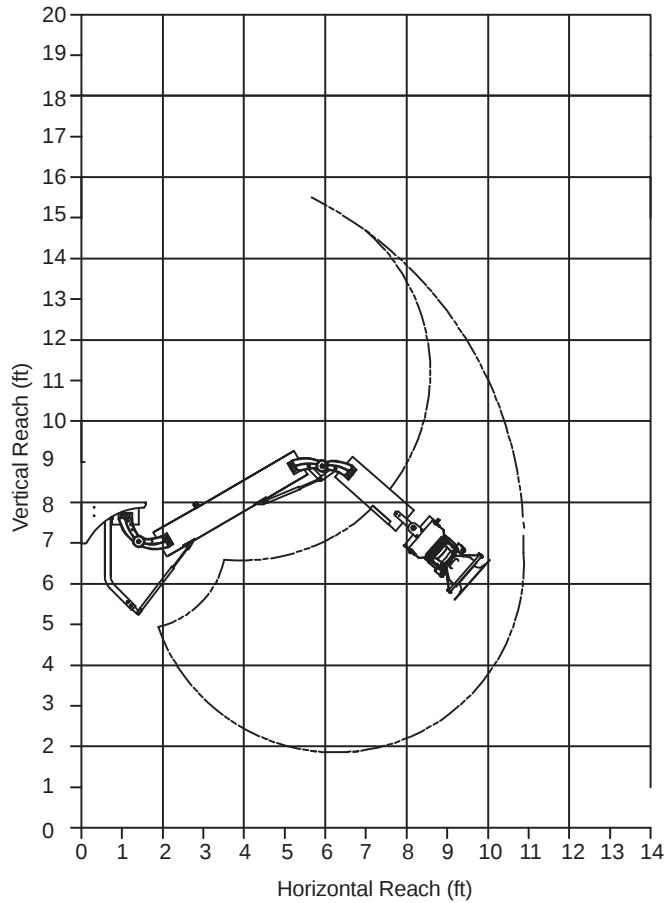


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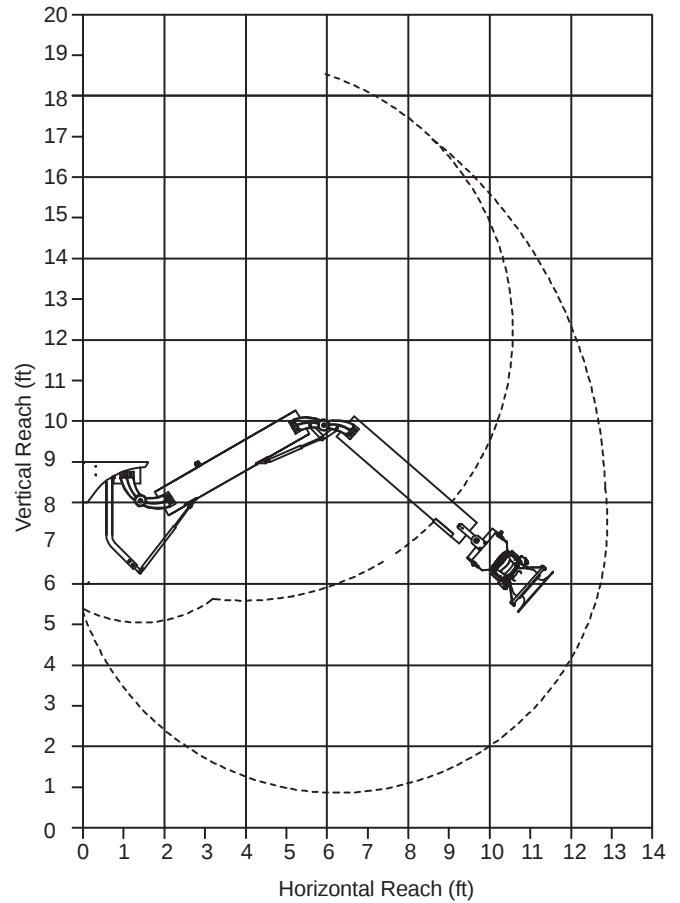
D. ZoneFlow™ Extraction Arm Specifications

Model	Arm Reach	Arm Diameter	Recommended Mounting Height	Minimum Ceiling Height
SA-W610-ZF-WM	10 ft (3 m)	6 in. (200 mm)	8 ft (2.4 m)	13 ft, 4 in. (3.8 m)
SA-W612-ZF-WM	12 ft (3.7 m)	6 in. (200 mm)	9 ft (2.75 m)	14 ft, 4 in. (4.4 m)
SA-W816-ZF-WM	10 ft (3 m)	8 in. (200 mm)	8 ft (2.4 m)	13 ft, 4 in. (3.8 m)
SA-W812-ZF-WM	12 ft (3.7 m)	8 in. (200 mm)	9 ft (2.75 m)	14 ft, 4 in. (4.4 m)

Extraction Arm Reach - 10 ft Arm (6 And 8 in. Diameters)



Extraction Arm Reach - 12 ft Arm (6 And 8 in. Diameters)



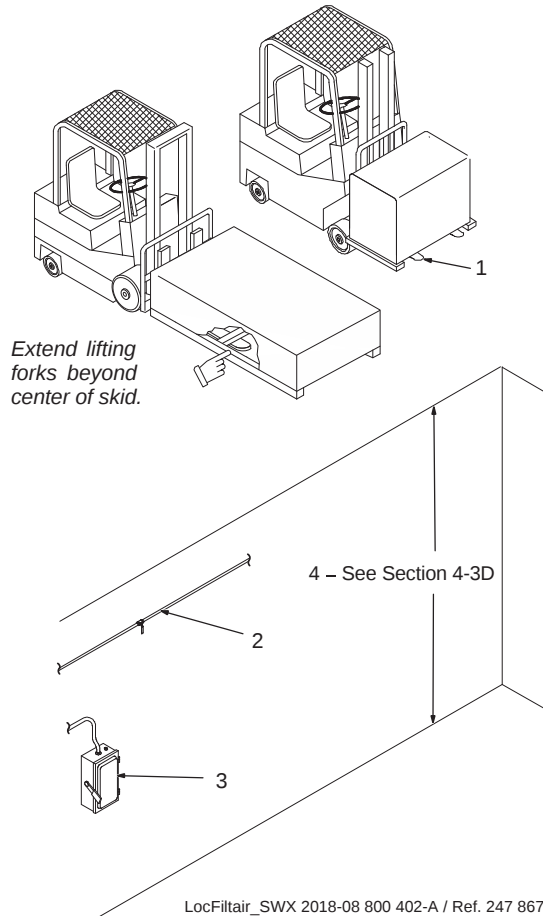
4-5. Environmental Specifications

A. Temperature Specifications

Operating Temperature Range	Storage/Transportation Temperature Range
14 to 104°F (-10 to 40°C)	-4 to 131°F (-20 to 55°C)

SECTION 5 – INSTALLATION

5-1. Selecting a location



⚠ Only qualified persons should install, operate, maintain, and repair this unit.

⚠ Installation must meet all National, State, and Local Codes - have only qualified persons make this installation.

⚠ Do not move or operate unit where it could tip.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Use only the supplied control enclosures when installing this unit.

⚠ Be sure the mounting hardware and the wall other structure will support the weight of the equipment.

⚠ Use only mounting hardware specifically designed for the structure or material supporting the equipment. Follow the recommendations and installation guidelines provided by the manufacturer of the mounting hardware.

⚠ Special installation may be required where gasoline or volatile liquids are present - see NEC Article 511 or CEC Section 20.

Moving the Equipment

1 Lifting Forks

Use lifting forks to move unit.

Extend forks beyond opposite side of small containers and beyond midpoint of larger/ longer containers.

NOTICE – To avoid damaging filter cabinet during installation, use the attached shipping pallet to lift unit. Remove pallet after completing installation.

Compressed Air and Power Supplies

- 2 Compressed Air Supply
(80–100 psi/552 – 689 kPa)
(3/8 in. NPT Connection)

☞ Clean, dry, oil-free compressed air is needed for the cleaning function on SXW-S self-cleaning models to operate properly. Each cleaning cycle requires 4.1 SCFM (116 LPM).

Use wheels or lifting forks to move unit.

If using lifting forks, extend forks beyond opposite side of unit.

3 AC Power Supply

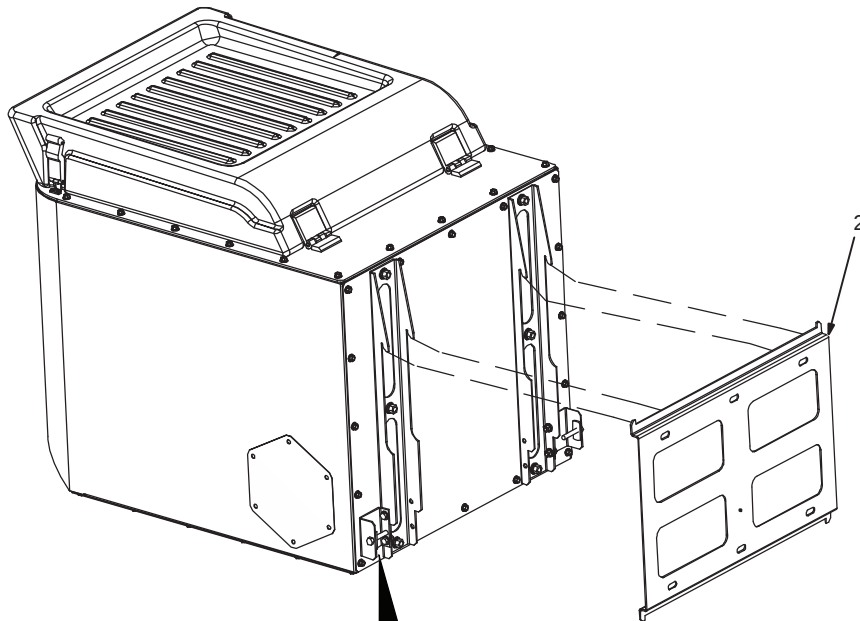
☞ A dedicated 115 volt AC, 15 amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required for each unit. See Section 5-12.

Position unit near the welding operation and close to compressed air supply and 115 volt AC power supply. Keep unit way from obstructions that may restrict movement of the fume collector or extraction arm. Be sure equipment is accessible for maintenance.

4 Minimum Wall Height

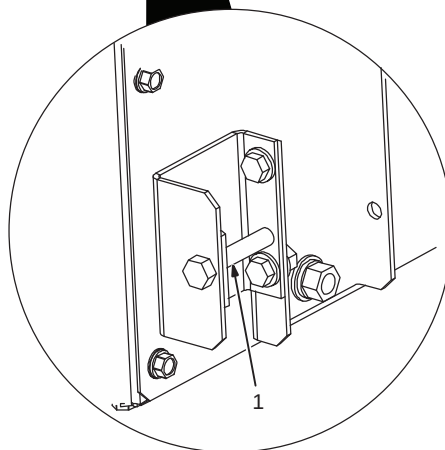
The minimum ceiling height for a wall-mounted fume extraction system is based on the length of the extraction arm. See Section C.-D. for ceiling height requirements.

5-2. Preparing Filter Cabinet For Mounting



- 1 Locking Bolts
- 2 Mounting Bracket

Loosen the two locking bolts and pivot mounting bracket away from cabinet. Remove bracket from cabinet mounting forks.



248 231

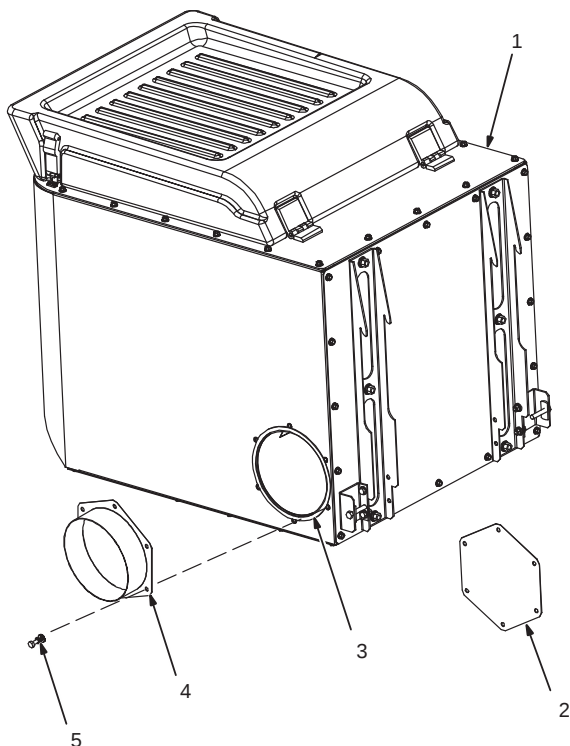
 1/2 in.



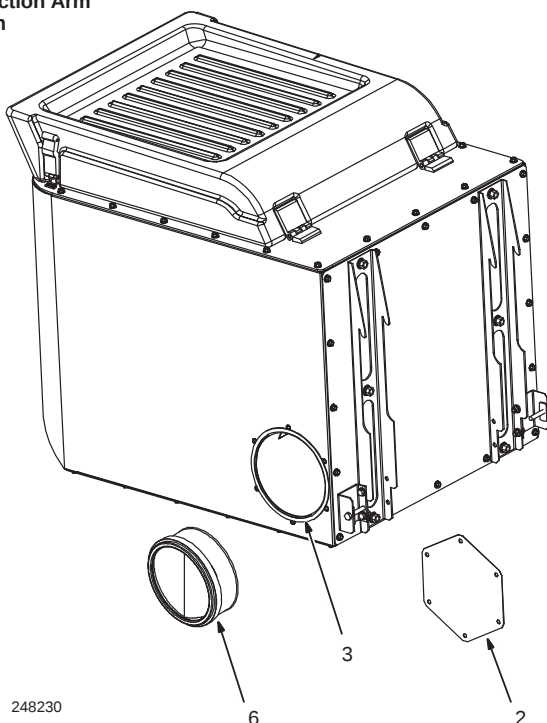
5-3. Preparing Filter Cabinet For Duct Work



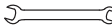
Single Extraction Arm Installation



Dual Extraction Arm Installation



248230

 7/16 in.



Single Extraction Arm Installations

- 1 Filter Cabinet
- 2 Cover Plate
- 3 Inlet
- 4 Inlet Collar
- 5 1/4 in. Hardware

The filter cabinet has left and right side inlets. Determine to which side of the cabinet the fumes will be ducted.

Install cover plate on unused inlet. Tighten cover plate hardware to ensure a tight seal.

Install inlet collar on inlet where fumes will be ducted. Secure collar with supplied 1/4 in. screws and washers.

Dual Extraction Arm Installations

Duct work can be also connected to both inlets simultaneously.

Remove the inlet collar and cover plate from both inlets. Retain hardware.

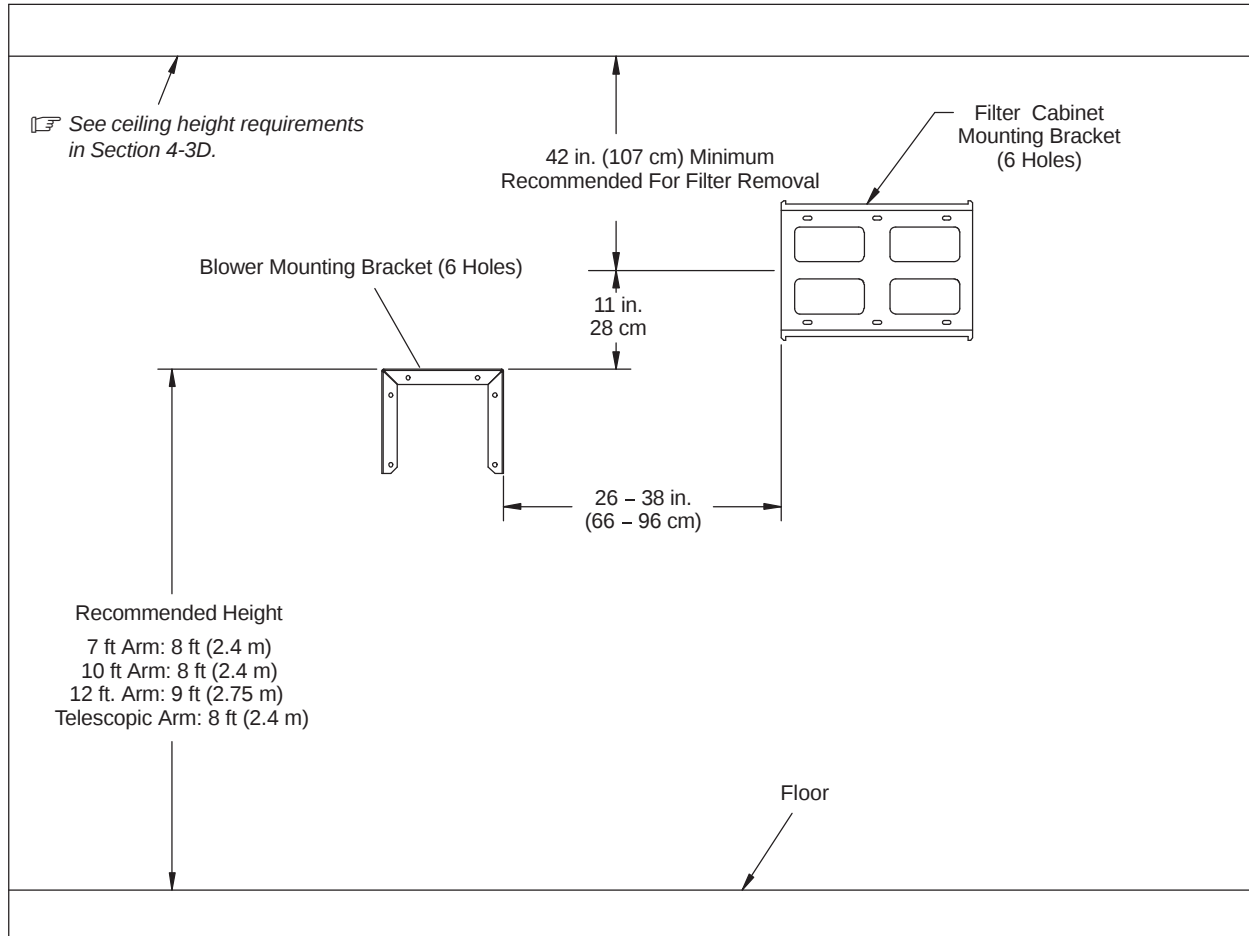
- 6 Backdraft Damper

Press dampers into inlets so they are flush with the outside wall of the cabinet.

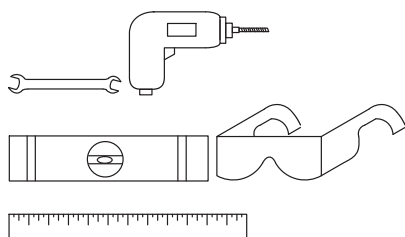
 *Install damper so damper butterfly valve opens inward and allows fumes to be blown into cabinet.*

 *Also follow instructions supplied with Dual Arm kit 300 695.*

5-4. Installing Filter Cabinet And Blower Assembly Mounting Brackets



274 964



- ⚠ Only qualified persons should install, operate, maintain, and repair this unit.
- ⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.
- ⚠ Do not use this equipment to support personnel, large tools, or other material.
- ⚠ Do not damage electrical wiring and other utilities when drilling into wall or other structural support.
- ⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

- ⚠ Use only mounting hardware specifically designed for the structure or material supporting the equipment. Follow the recommendations and installation guidelines provided by the manufacturer of the mounting hardware.
- ⚠ Install hardware in all six slots in the mounting bracket.
- ⚠ Install bracket exactly as described. For applications not covered in these instructions, consult local building codes and qualified persons to ensure the equipment is adequately supported.

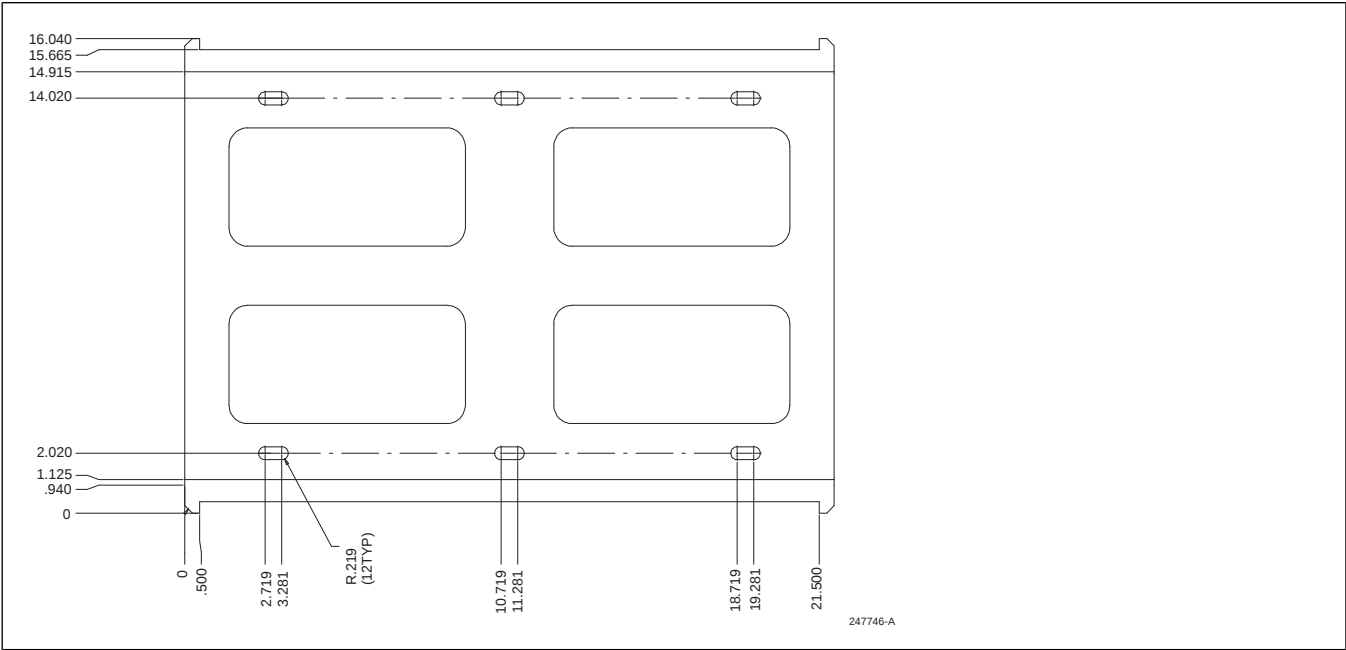
1 Filter Cabinet Mounting Bracket

Select location for mounting bracket based on the dimensions shown above. Use bracket as a template to mark the six mounting holes on the support structure. Drill holes where marked.

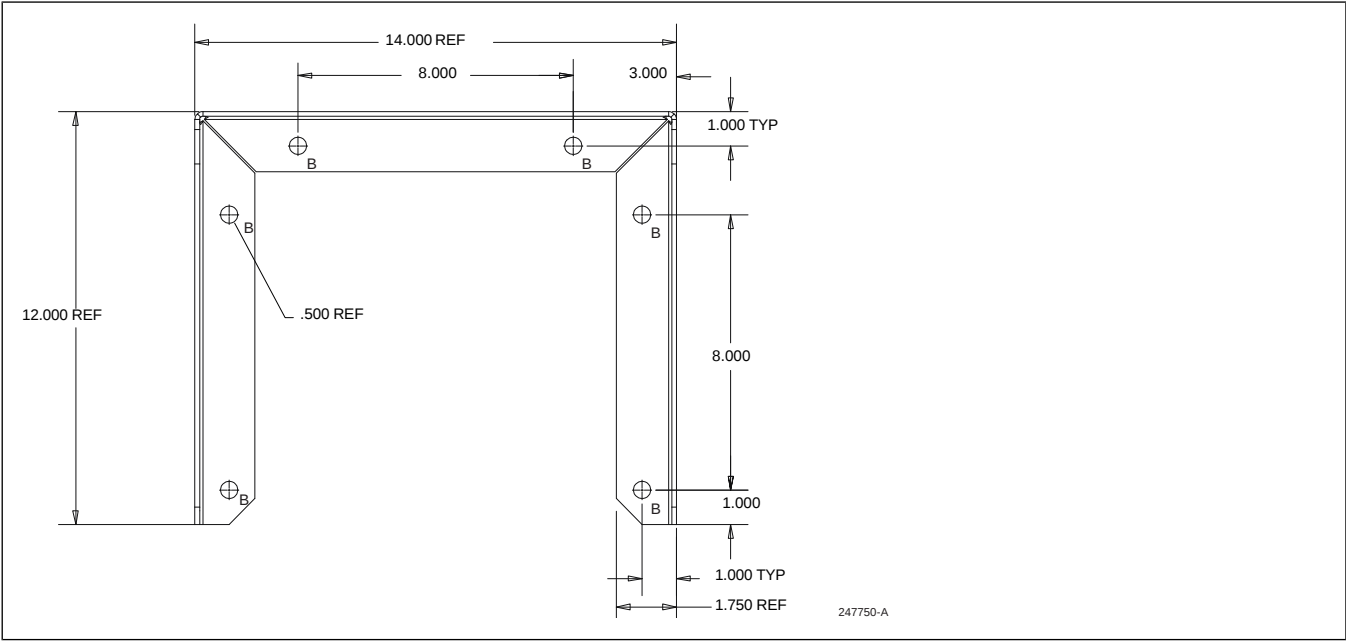
☞ See Figures 5-5 and 5-6 for hole pattern layout drawings.

Secure bracket at all six hole locations with mounting hardware capable of supporting the weight of the equipment, and specifically designed for attachment to the structure or material supporting the equipment.

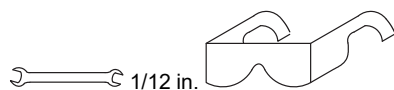
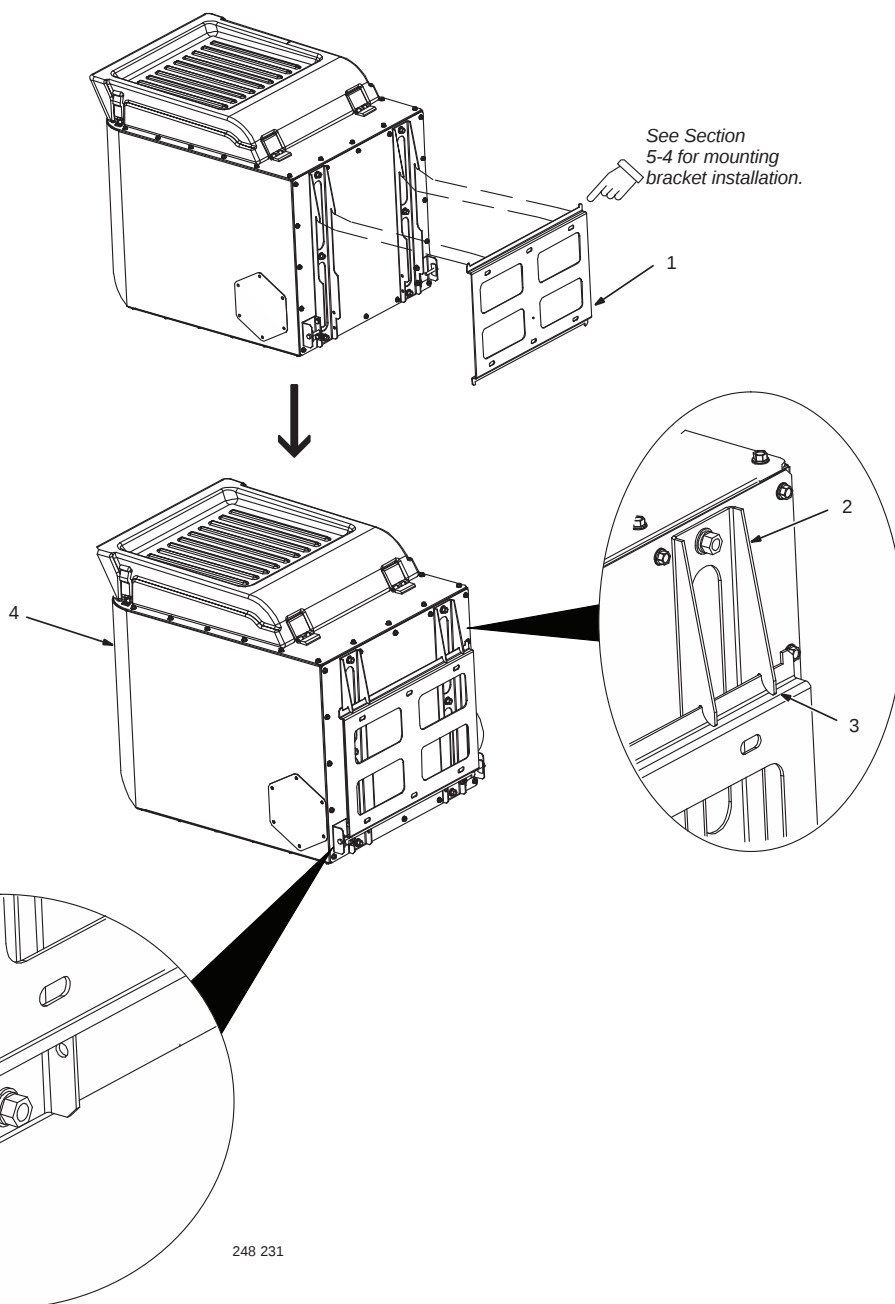
5-5. Filter Cabinet Mounting Bracket Hole Pattern



5-6. Blower Mounting Bracket Hole Pattern



5-7. Installing Filter Cabinet



⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

NOTICE – To avoid damaging filter cabinet during installation, use the attached shipping pallet to lift unit. Remove pallet after completing installation.

- 1 Mounting Bracket (Installed On Support Structure – Section 5-4)
- 2 Cabinet Forks
- 3 Ear Tabs
- 4 Filter Cabinet
- 5 Locking Screw

Using attached shipping pallet, lift filter cabinet so cabinet forks are above the mounting

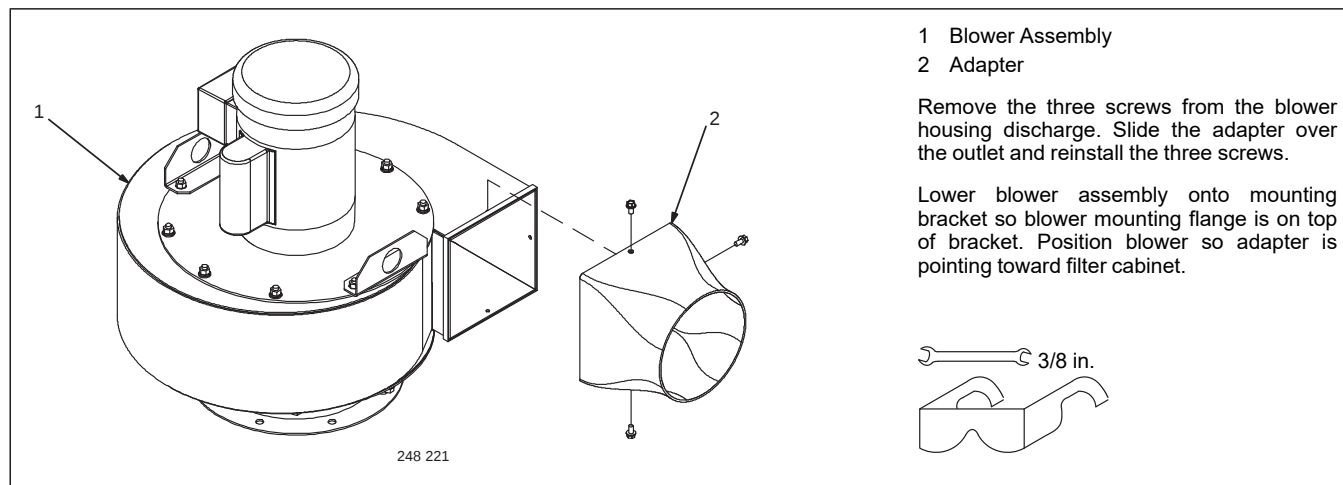
bracket. Lower the cabinet until both forks are seated on bracket and within bracket ear tabs.

Tighten the two locking screws to secure cabinet on bracket. Remove shipping pallet.

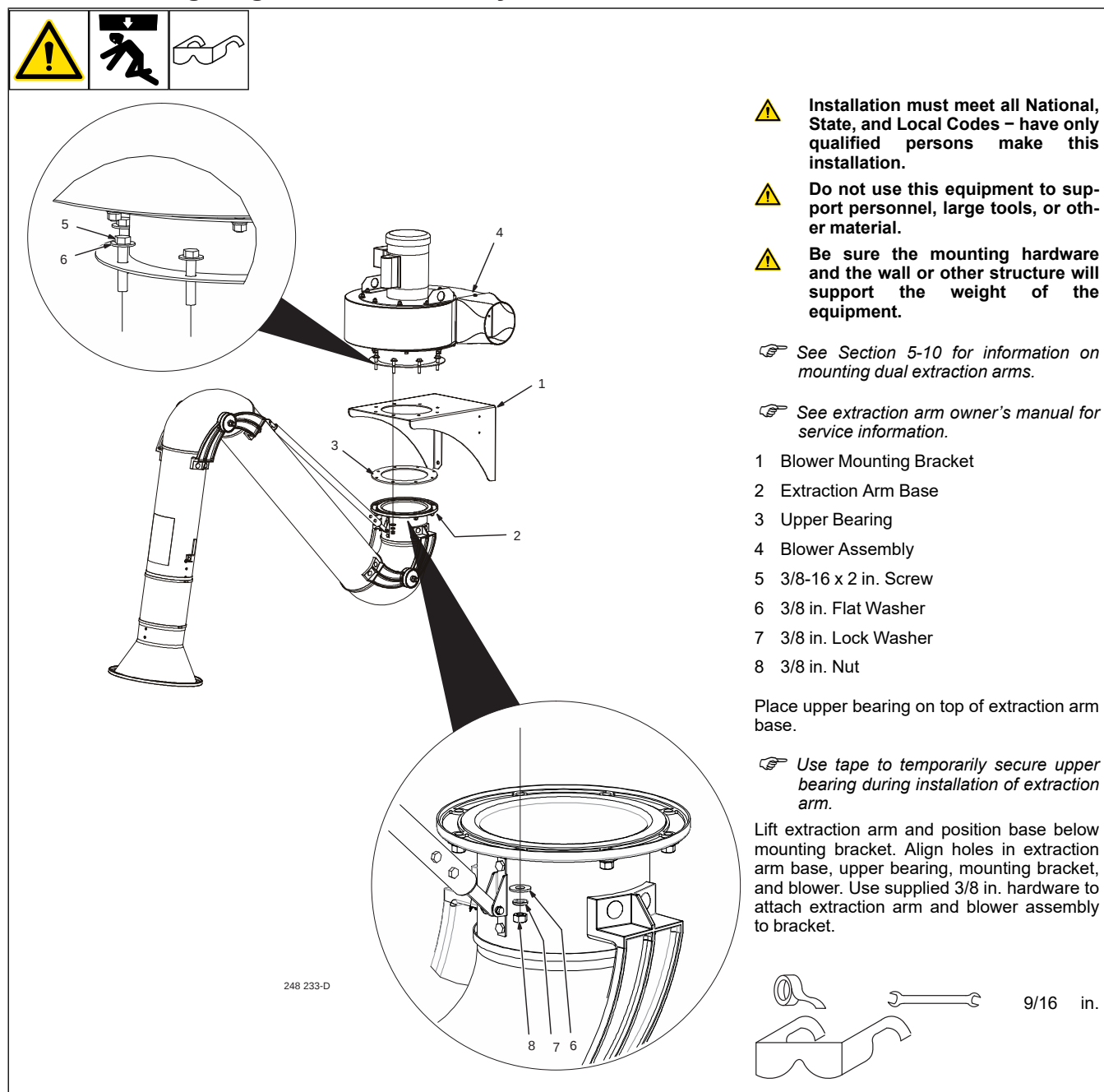
- 6 Particle Collection Tray (Not Shown) (SWX-S Self-Cleaning Models Only)

Install particle collection tray in tracks at bottom of cabinet. (Make sure the tray's small corners slide in first.) Secure tray by closing the four side latches.

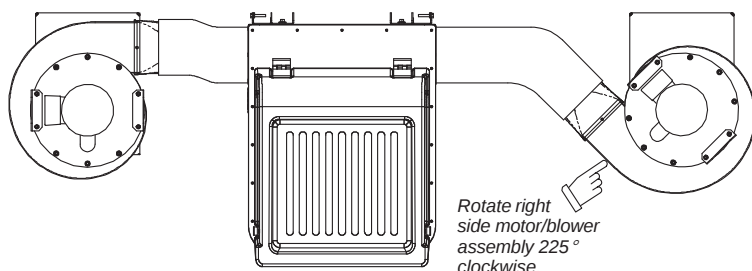
5-8. Installing Adapter On Blower Assembly



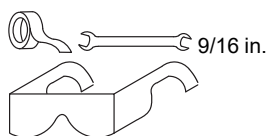
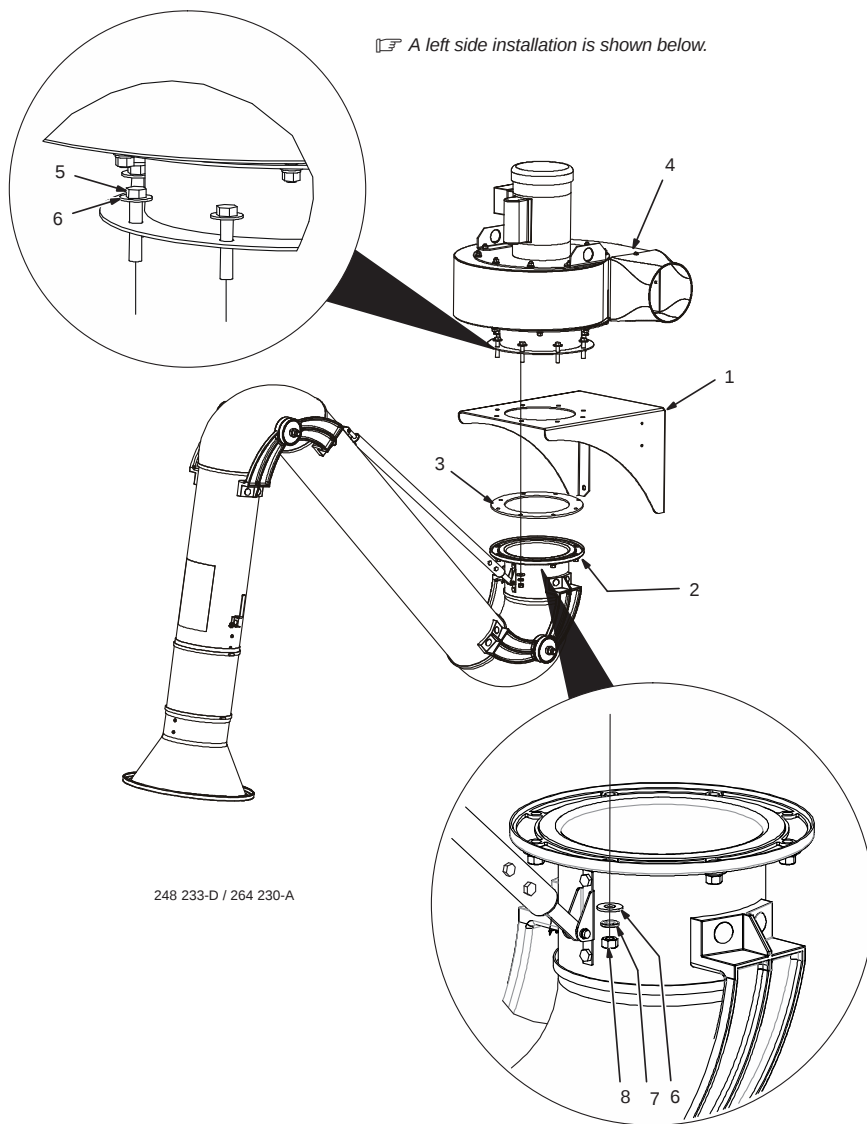
5-9. Mounting Single Blower Assembly And Extraction Arm



5-10. Mounting Dual Blower Assemblies And Extraction Arms



A left side installation is shown below.



⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

☞ To install extraction arm on right side, rotate motor/blower assembly 225° clockwise.

☞ See OM-279913 for information on installing ZoneFlow extraction arms.

- 1 Blower Mounting Bracket
- 2 Extraction Arm Base
- 3 Upper Bearing
- 4 Blower Assembly
- 5 3/8-16 x 2 in. Screw
- 6 3/8 in. Flat Washer
- 7 3/8 in. Lock Washer
- 8 3/8 in. Nut

Place upper bearing on top of extraction arm base.

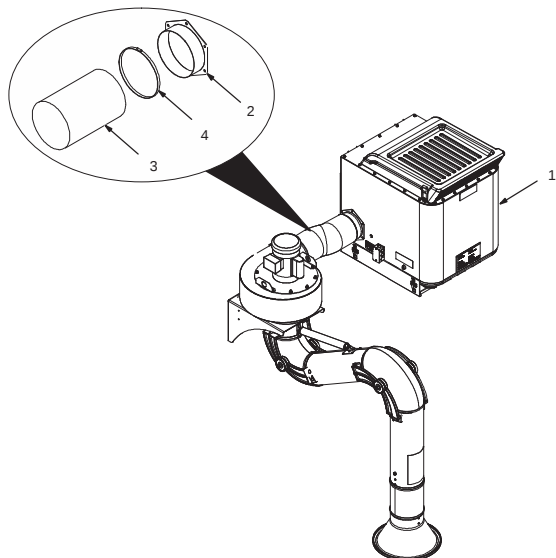
☞ Use tape to temporarily secure upper bearing during installation of extraction arm.

Lift extraction arm and position base below mounting bracket. Align holes in extraction arm base, upper bearing, mounting bracket, and blower. Use supplied 3/8 in. hardware to attach extraction arm and blower assembly to bracket.

5-11. Connecting Flexible Duct From Blower To Filter Cabinet



Single Extraction Arm System



⚠ Be sure flexible duct is securely installed and does not leak.

☞ To reduce pressure loss, support flexible duct to eliminate bends.

Connecting One Blower to Filter Cabinet

- 1 Filter Cabinet
- 2 Inlet Collar (See Section 5-3)
- 3 7 in. Flexible Duct
- 4 Band Clamp

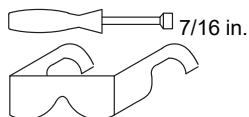
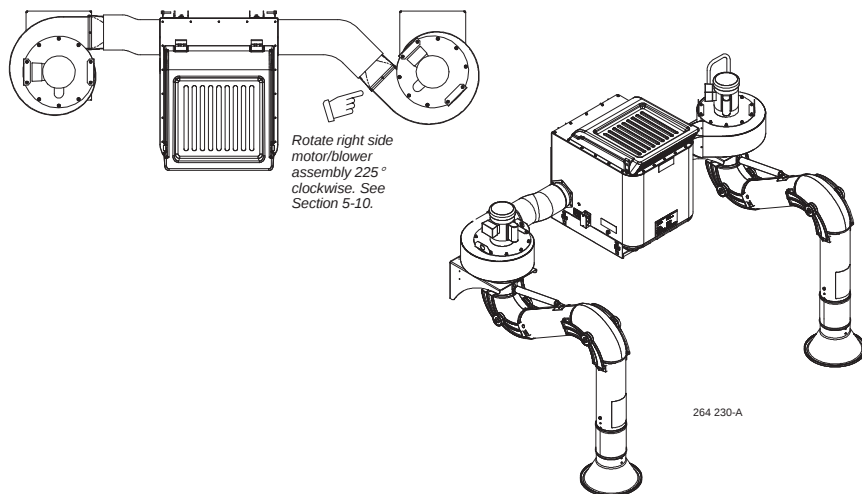
Install flexible duct between blower adapter and filter cabinet inlet. Secure duct with supplied band clamps.

Connecting Two Blowers to Filter Cabinet

Be sure backdraft dampers are installed in filter cabinet (see Section 5-3).

Install flexible duct between blower flanges and filter cabinet inlets. Secure ducts with supplied band clamps.

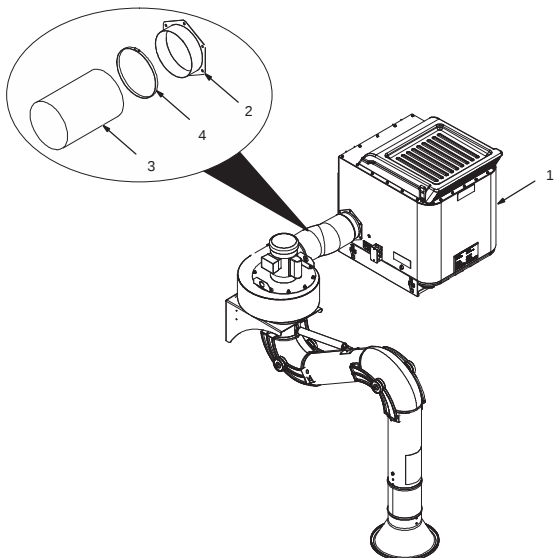
Dual Extraction Arm System



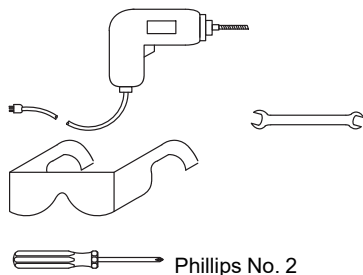
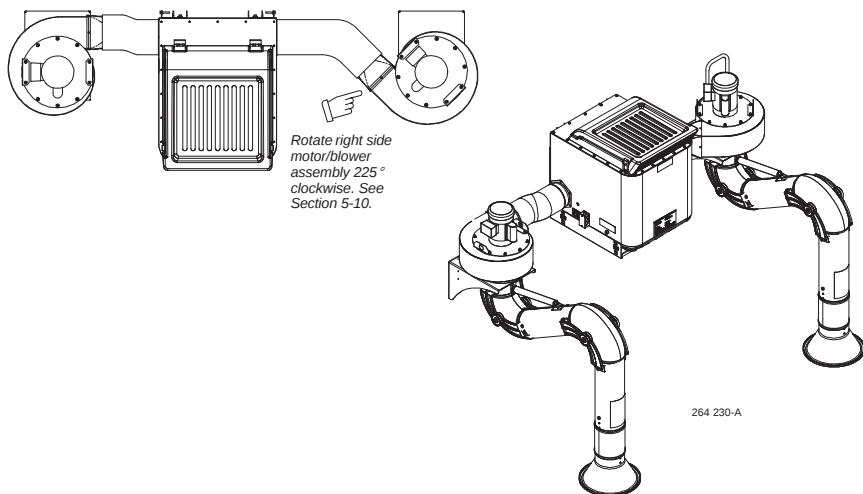
5-12. Installing And Connecting Blower Control Panel (All Models)



Single Extraction Arm System



Dual Extraction Arm System



Phillips No. 2

⚠ Installation must meet all National, State, and Local Codes. Have only qualified persons make this installation.

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ A dedicated 115 volt AC, 15 Amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required for each blower assembly.

☞ Also see Section 5-13 if installing control panel for SWX-S models.

1 Blower Control Panel(s)

2 115 V, 15 A AC Power Supply

Remove cover from panel and remove circuit breaker.

Install blower control panel near the filter cabinet. Reinstall circuit breaker in panel.

Remove knockouts from panel box. Install correct fittings in box to secure conductor cable. Use the proper seal or cord relief as required.

If using a flexible cord and plug connection, use a 3-conductor, 14 AWG, UL listed hard service cord or junior hard service cord in accordance with the National Electrical Code. The plug should be rated for a minimum of 15 Amps and cord length should not exceed 15 ft (4.5 m).

For a permanent connection, remove knockouts from panel box and install 1/2 in. conduit and connectors.

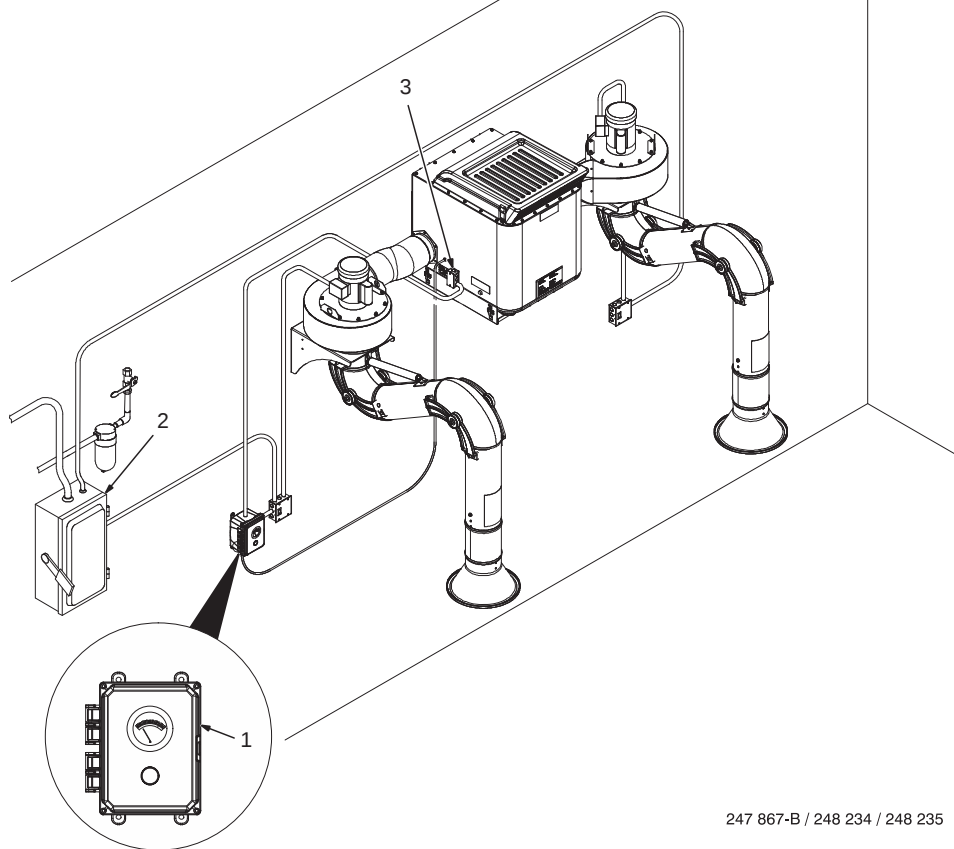
⚠ Do not make final electrical connections until installation is complete

See the circuit diagram in Section 9 for connection details.

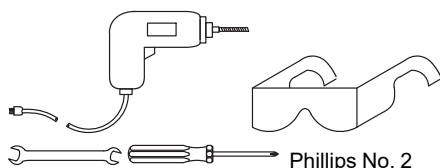
5-13. Installing Cleaning System Control Panel (SWX-S Self-Cleaning Models Only)



SWX-S Self-Cleaning Fume Extractor
With Dual Extraction Arms



247 867-B / 248 234 / 248 235



⚠ Installation must meet all National State, and Local Codes. Have only qualified persons make this installation.

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ A 115 volt AC, 15 Amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required.

2 115 V, 15 A AC Power Supply

3 Filter Cabinet Junction Box

Install control panel near the filter cabinet.

☞ *Install control panel within 40 ft (12 m) of filter cabinet. Clear tubing for control panel gauge must not exceed 40 ft (12 m) in length.*

Drill holes for fittings in the panel box. Install correct fittings to secure conductor cable. Use the proper seal or cord relief as required.

For a permanent connection, use 1/2 in. (12 mm) conduit and drill 7/8 in. (22 mm) clearance holes for the fittings.

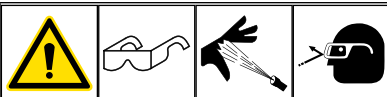
If using a flexible cord and plug connection, use a 3-conductor, 14 AWG, UL listed hard service cord or junior hard service cord in accordance with the National Electrical Code. The plug should be rated for a minimum of 15 Amps and cord length should not exceed 15 ft (4.5 m).

⚠ Do not make final electrical connections until installation is complete.

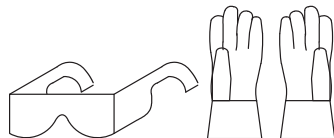
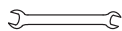
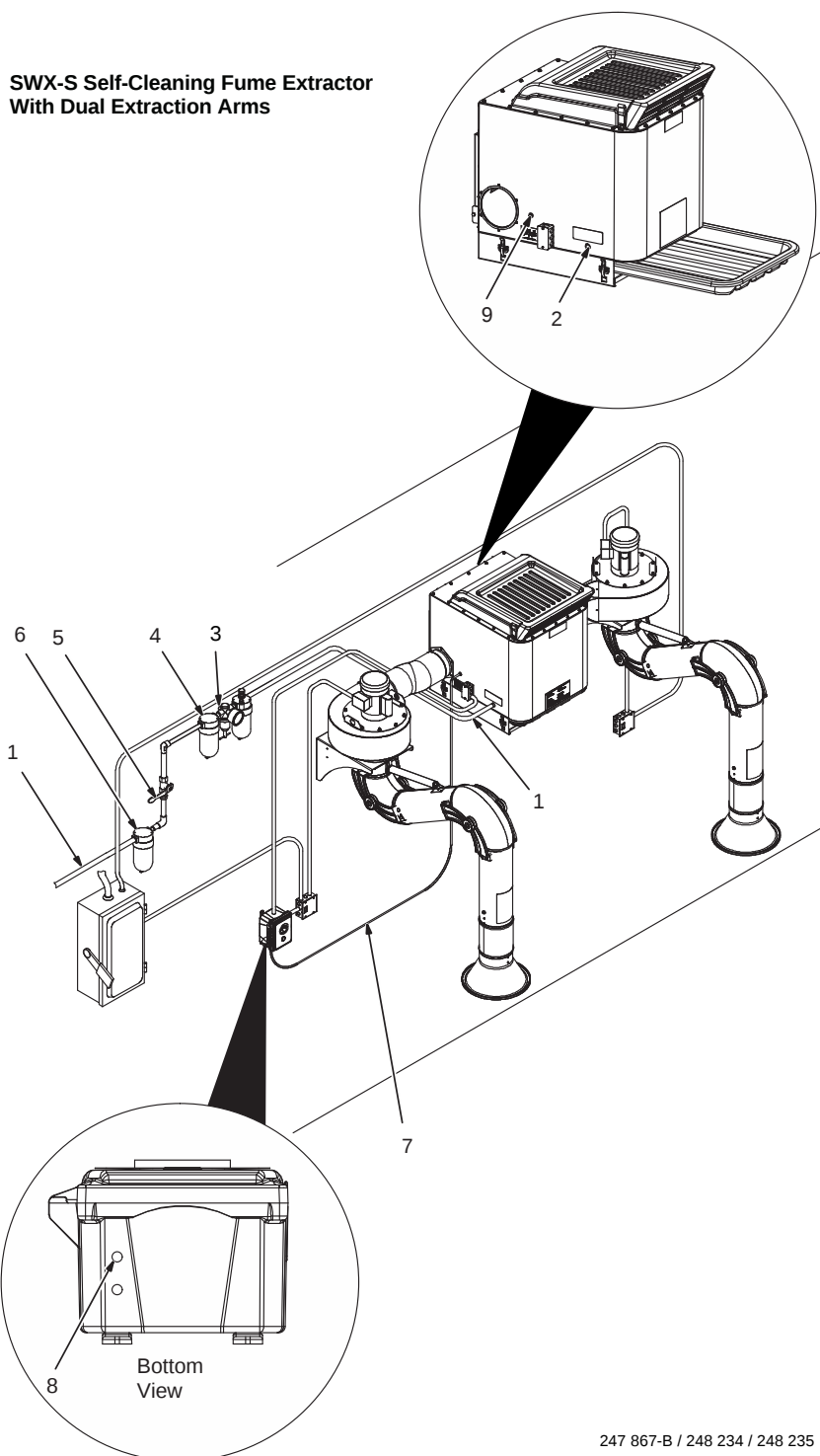
See the circuit diagram in Section 9 for connection details.

1 Cleaning System Control Panel

5-14. Connecting To Compressed Air Supply (SWX-S Self-Cleaning Models Only)



SWX-S Self-Cleaning Fume Extractor
With Dual Extraction Arms



- Shut off air supply before disconnecting or connecting air hose.
- Wear protective equipment when disconnecting compressed air supply. Internal air tank is under pressure and will discharge when air supply is disconnected.
- Close cover before starting unit or operating filter cleaning system.
- Do not direct air stream toward self or others.
- If ANY air is injected into the skin or body seek medical help immediately.

NOTICE – The compressed air supply must be oil and moisture-free. Contaminated air does not clean the filters effectively, causes cleaning valve failure, and affects fume extractor performance.

NOTICE – Purge compressed air lines to remove debris before connecting to unit.

Use thread-sealing tape or pipe sealant on all compressed air connections and fittings.

Each cleaning cycle requires 4.1 SCFM (116 LPM).

- 1 Compressed Air Supply (80–100 psi/552–689 kPa)
- 2 3/8 NPT Compressed Air Fitting

Install customer-supplied compressed air fitting in 3/8 NPT fitting on side of unit.

Connect customer-supplied air line to fitting.

- 3 Bleed-Type Air Regulator w/Gauge
- 4 Air Filter
- 5 Shutoff Valve
- 6 Automatic Condensate Valve

Install customer-supplied bleed-type regulator with gauge, air filter, shutoff valve, and automatic condensate valve in the compressed air supply line.

- 7 3/16 in. (5 mm) Flexible Tubing
- 8 Dirty Air Fitting (+)
- 9 Air Pressure Tap Fitting

Connect supplied flexible tubing to dirty air fitting on control panel. Connect other end of tubing to air pressure tap fitting on filter cabinet.

The control panel Clean Air connection is not used.

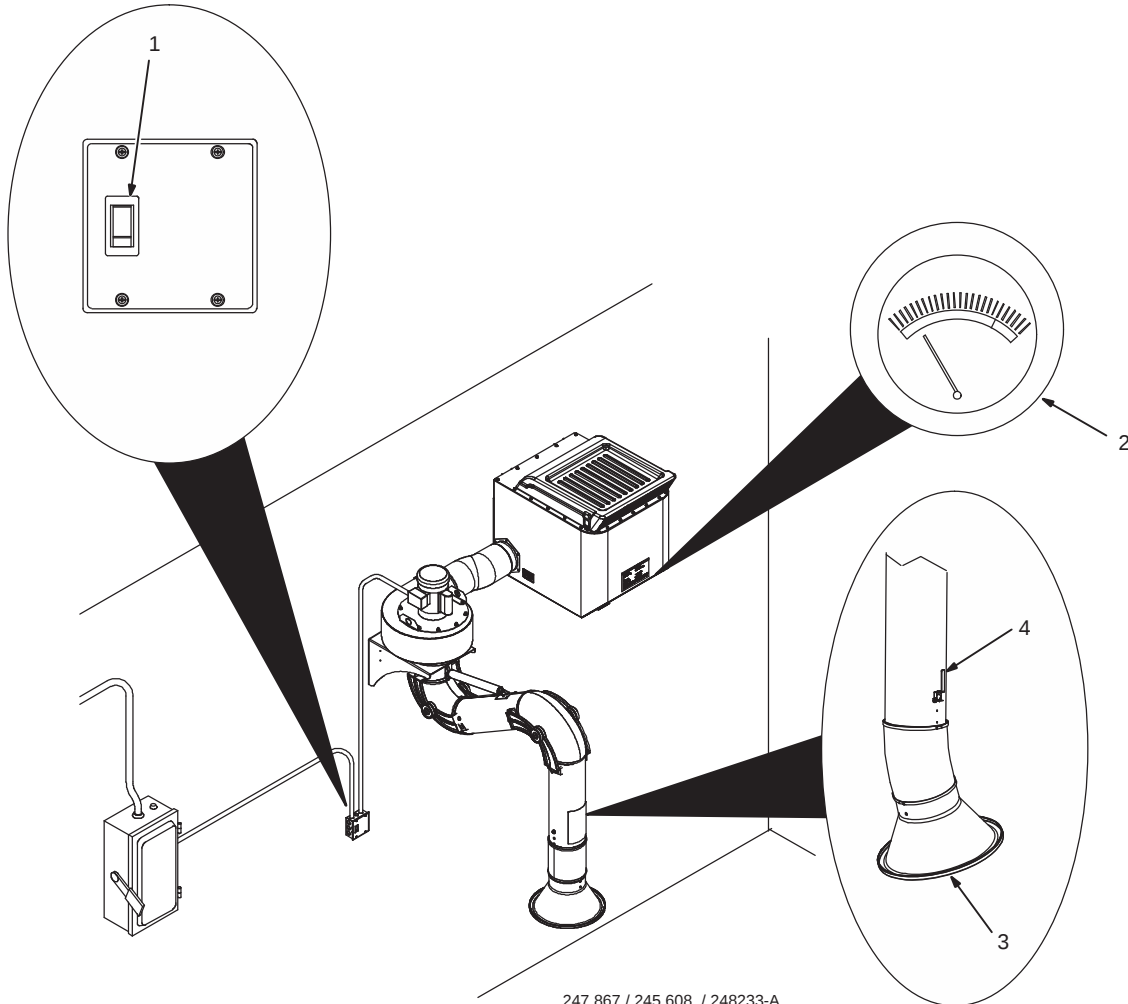
Do not kink or puncture tubing during installation.

Complete electrical connections.

247 867-B / 248 234 / 248 235

SECTION 6 – OPERATION

6-1. Controls On SWX-D Standard Models



247 867 / 245 608 / 248233-A

⚠ Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140° F/60° C), wood or cement dust, engine exhaust, liquid vapors, explosive materials, aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.

⚠ Do not position the fume extractor hood in any location that will allow the weld fumes to be pulled into the operator's breathing zone.

⚠ Minimize cross drafts that affect fume extraction by closing doors/windows and/or installing weld screens/curtains.

1 Power Switch

Use switch to turn unit On and Off. The Power switch is located on a control panel connected to the wall-mounted blower assembly.

2 Filter Gauge

Gauge only indicates air pressure drop across the filter. Replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. The

gauge should read between 0.1 and 0.5 in. w.c. (0.25 and 1.25 x 100 Pa) at start-up (with a clean filter).

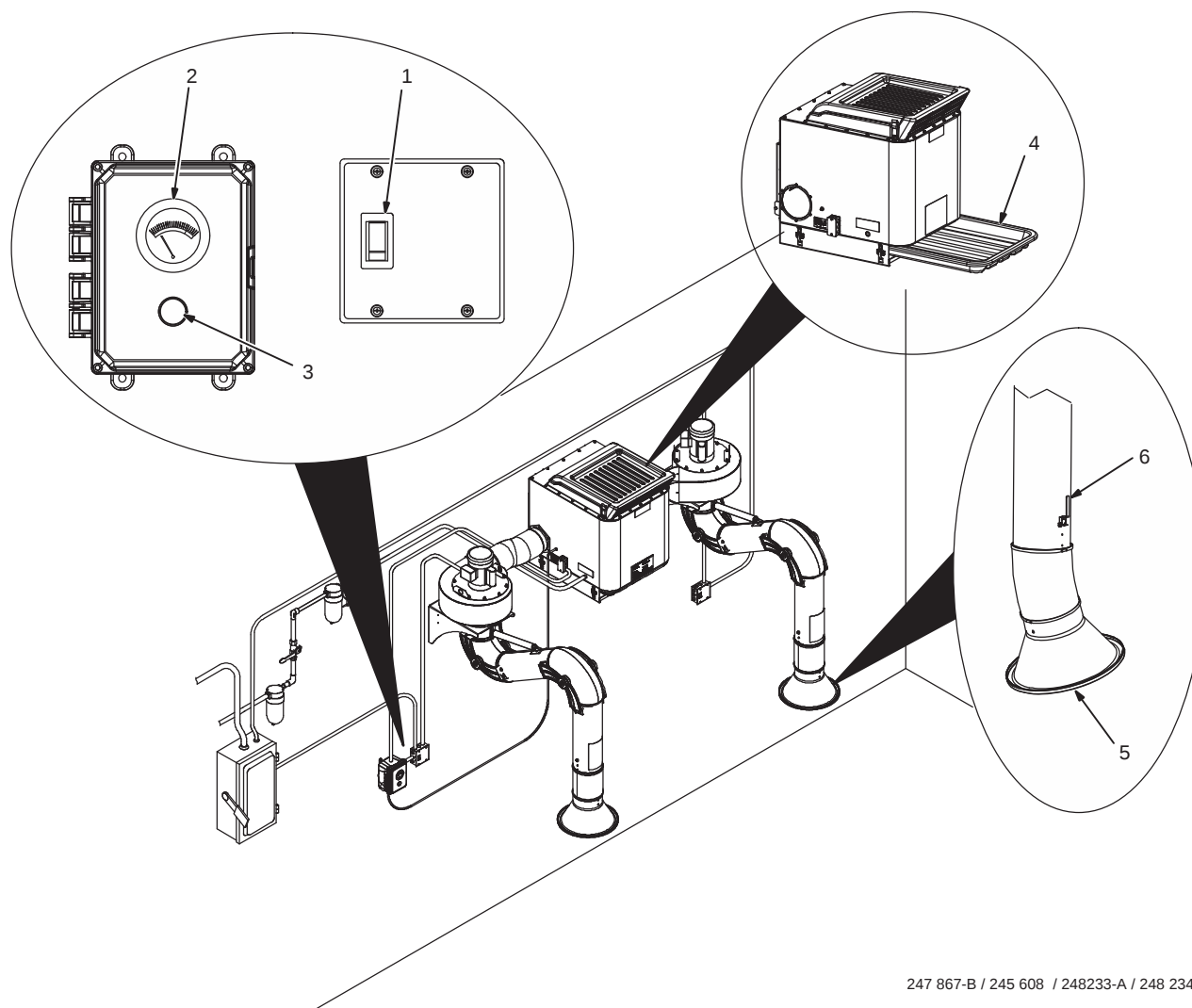
3 Hood

Position the hood to minimize the effects of cross drafts from outside air sources or from other operations. Tilt the hood at a 45° angle and position it as close to the welding arc as possible but no further than 14 in. (36 cm) from the arc.

4 Damper Control

The damper allows the user to regulate air flow. In most cases, open damper fully (as shown)

6-2. Controls On SWX-S Self-Cleaning Models



247 867-B / 245 608 / 248233-A / 248 234

⚠ Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140° F/60° C), wood or cement dust, engine exhaust, liquid vapors, explosive materials, aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.

⚠ Do not position the fume extractor hood in any location that will allow the weld fumes to be pulled into the operator's breathing zone.

⚠ Minimize cross drafts that affect fume extraction by closing doors/windows and/or installing weld screens/curtains.

1 Power Switch

Use switch to turn unit On and Off. The Power switch is located on a control panel

connected to the wall-mounted blower assembly.

2 Filter Gauge

Gauge only indicates air pressure drop across the filter. Clean or replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. The gauge should read between 0.1 and 0.5 in. w.c. (0.25 and 1.25 x 100 Pa) at start-up (with a clean filter).

3 Filter Cleaning Switch (SWX-S Self-Cleaning Models Only)

Use switch to operate filter cleaning system. Clean or replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. (See Section 7-4 for filter maintenance information).

👉 Close damper (item 6) before operating filter cleaning system.

4 Particle Tray

Empty tray after cleaning filter (see Section B.).

5 Hood

Position the hood to minimize the effects of cross drafts from outside air sources or from other operations. Tilt the hood at a 45° angle and position it as close to the welding arc as possible but no further than 14 in. (36 cm) from the arc.

6 Damper Control

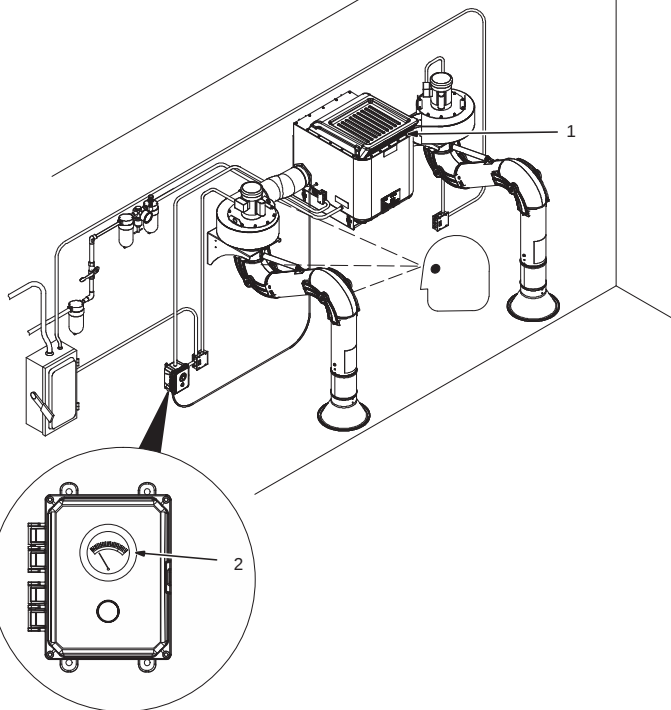
The damper allows the user to regulate air flow. In most cases, open damper fully (as shown).

👉 Close damper before operating filter cleaning system.

6-3. Prestart Checklist (Before Welding)



SWX-S Self-Cleaning Models



Do not use the fume extraction equipment unless you are sure it is correctly assembled and working properly.

Check for free and easy movement of the extraction arm and swivel base before each use.

1 Clean Air Outlet

2 Filter Gauge

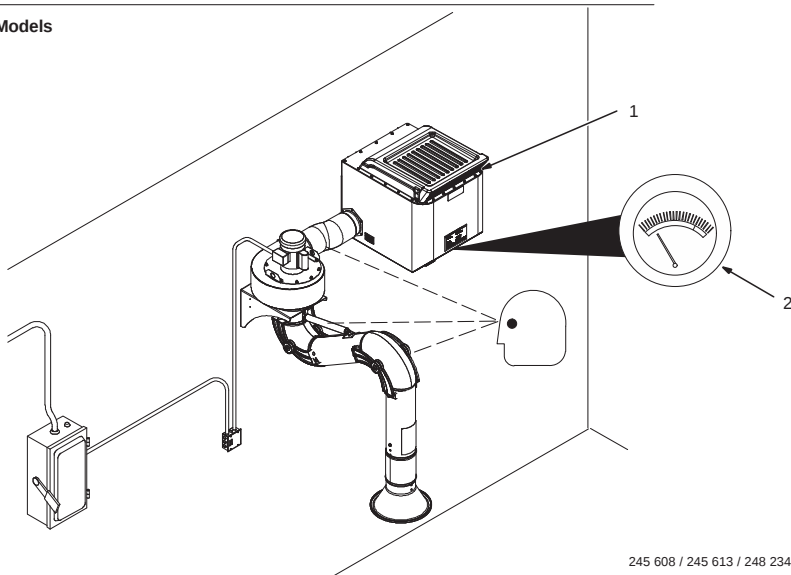
Verify all duct work and tubing is tight, secure, and does not leak.

Verify clean air outlet is not obstructed and discharge air appears clean (free of welding fumes). Check filter if discharge air appears dirty. Make sure cover is closed (and latched) to ensure a tight seal around the filter.

Check filter gauge:

- SWX-D Models – Replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes (see Section 7-3).
- SWX-S Models – Replace or clean filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes (see Section 7-4).

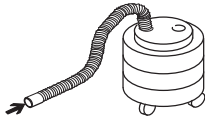
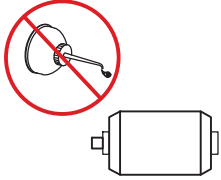
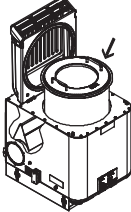
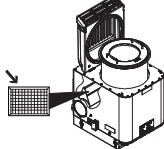
SWX-D Models



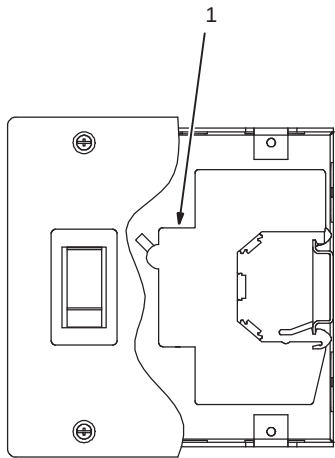
245 608 / 245 613 / 248 234

SECTION 7 – USER SERVICING INSTRUCTIONS (MAINTENANCE)

7-1. Routine Maintenance

					
 Disconnect and lockout/tagout input power before servicing. Follow established procedures regarding the installation and removal of lockout/tagout devices.  <i>Service equipment more often if used in severe conditions.</i>					
	✓ = Check	◇ = Change	○ = Clean	☆ = Replace	
Daily	✓ Filter Gauge. Clean or replace filter if necessary	✓ Free Movement Of Base Assembly	✓ Extraction Arm Hood And Joints Stay In Position	✓ Extraction Arm Ducts And Tubing	○ Inner Surface Of Hood (Including Screen)
Every Month	○ Outer Surfaces	✓ Equipment Mounting Hardware			
Every 3 Months	  ☆ Unreadable Labels	○ Inside of Extraction Arm			
Every 6 Months	 ○ Inside Unit	 ✓ Sealed Bearings-No Oil Needed	 ✓ ☆ Fume Extractor Spark Guard	 ✓ ☆ Filter	 ○ Swivel Base Bearings

7-2. Overload Protection



Blower Control – All Models

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ If a fuse or circuit breaker opens, it usually indicates a more serious problem exists. Contact a Factory Authorized Service Agent.

1 Circuit Breaker CB1 (All Models)

CB1 protects the blower motor from overload. If CB1 opens the blower motor will not run.

To access CB1, remove cover from blower control.

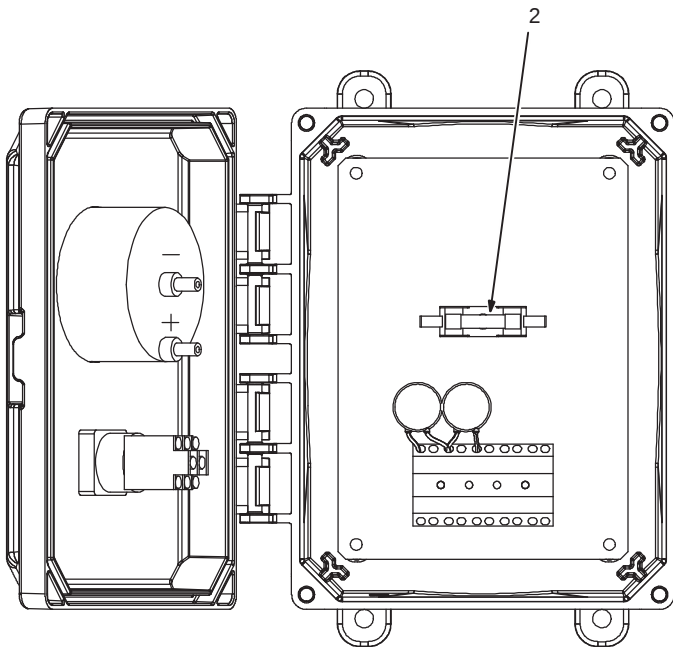
To reset CB1, place CB1 in the On (up) position.

2 Fuse F1 – SWX-S Models Only (See Parts List For Rating)

F1 protects the electrical components of the filter cleaning system from overload. If F1 opens the filter cleaning system does not operate.

To access F1, open door on control panel.

Check fuse, and replace if open. Close door.

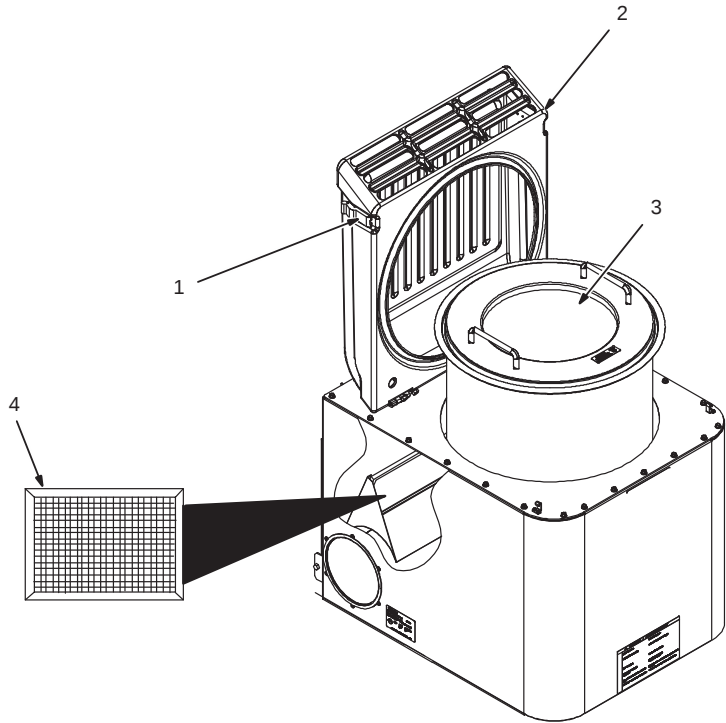


Control Panel – SWX-S (Self-Cleaning) Models Only

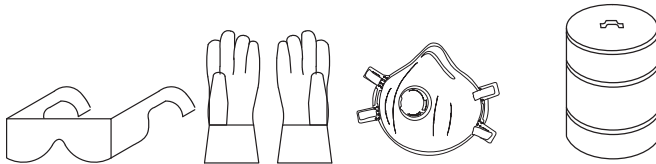
248 032-B



7-3. Servicing Filter And Spark Guard (SWX-D Models)



Ref. 248 191



-  **Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/ tagout devices.**
-  **Do not operate unit without filter or with dirty (plugged) filter.**
-  **Allow cooling period before inspecting or replacing filter, or cleaning spark guard.**
-  **Replace the filter when dirty (plugged). Do not clean the filter or use a filter that has been cleaned.**
-  **Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.**
-  **If ANY air is injected into the skin or body seek medical help immediately.**
-  **Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.**

- 1 Latch
- 2 Hatch
- 3 Filter
- 4 Spark Guard

Release latches and open hatch. Use filter handles to remove filter.

Replace filter if dirty (plugged) or damaged.

Wipe off hatch. Vacuum particles from inside of housing.

Remove spark guard (from behind baffle).

Clean and inspect spark guard screen. Replace spark guard if screen wires are broken or missing.

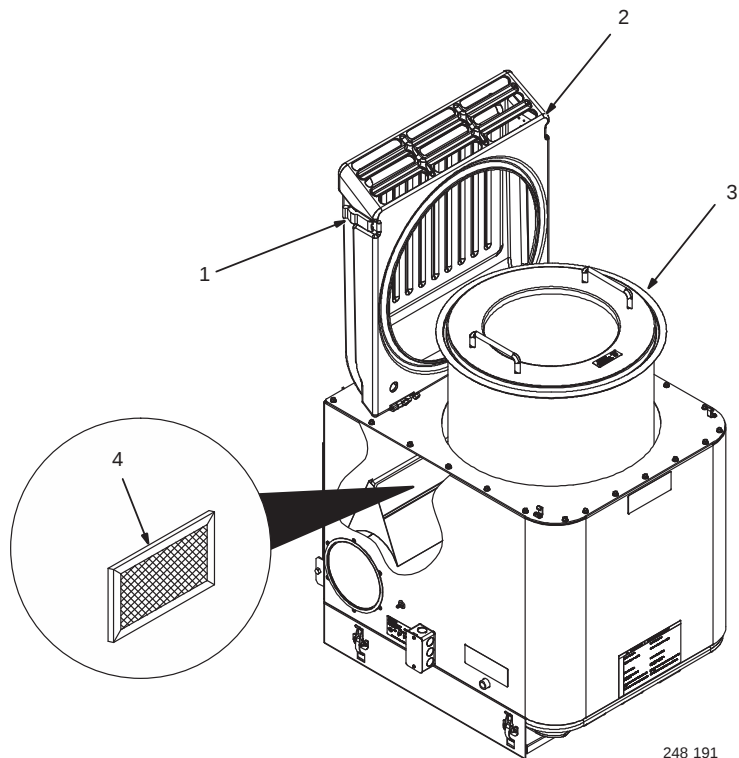
Install spark guard.

Install filter.

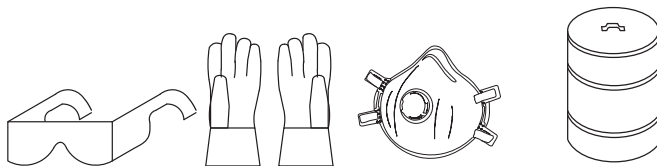
Close hatch and secure with latches.

7-4. Servicing Filter And Spark Guard (SWX-S Self-Cleaning Models Only)

A. Inspecting Filter And Spark Guard (SWX-S Self-Cleaning Models Only)



248 191



- Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.
- Do not operate unit without filter or with dirty (plugged) filter.
- Allow cooling period before inspecting or replacing filter, or cleaning spark guard.
- Replace the filter when dirty (plugged). Do not clean the filter or use a filter that has been cleaned.
- Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.

- 1 Latch
- 2 Hatch
- 3 Filter
- 4 Spark Guard

Release latches and open hatch. Use filter handles to remove filter.

Replace filter if dirty (plugged) or damaged.

Wipe off hatch. Vacuum particles from inside of housing.

Remove spark guard (from behind baffle).

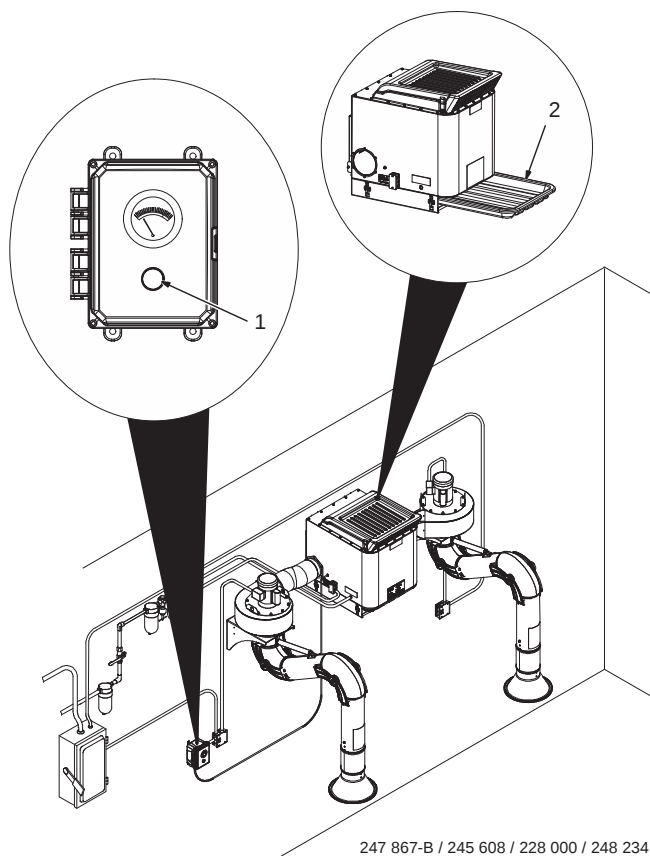
Clean and inspect spark guard screen. Replace spark guard if screen wires are broken or missing.

Install spark guard.

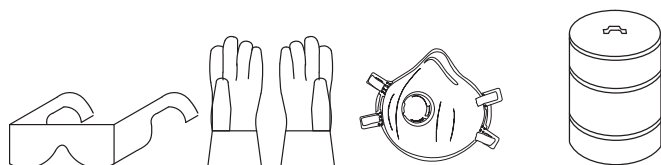
Install filter.

Close hatch and secure with latches.

B. Cleaning Filter And Emptying Particle Tray (SWX-S Self-Cleaning Models Only)



247 867-B / 245 608 / 228 000 / 248 234



⚠ Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.

⚠ Close cover before starting unit or operating filter cleaning system.

⚠ Do not operate unit without filter or with dirty (plugged) filter.

⚠ Clean or replace filter when dirty (plugged).

⚠ Allow cooling period before inspecting or replacing filter, or cleaning particle tray and spark guard.

⚠ Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.

⚠ If ANY air is injected into the skin or body seek medical help immediately.

⚠ Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.

⚠ Wear protective equipment when disconnecting compressed air supply. Internal air tank is under pressure and will discharge when air supply is disconnected.

⚠ Use lifting aid or two persons to remove particle tray. Particle tray is heavy when full.

1 Filter Cleaning Switch

Use switch to operate filter cleaning system. Clean or replace filter when Filter gauge reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. Keep cover closed during cleaning to maintain a tight seal around filter.

To clean filter, press and release Filter Cleaning switch. The filter cleaning system operates only when the unit is off.

☞ The filter cleaning system begins operation when the internal fan completely stops.

☞ Close damper before operating filter cleaning system.

The system cleans the filter in about 15 seconds. Wait until the cleaning has stopped and particles have settled before removing particles from tray. Inspect filter after cleaning (see Section A.).

2 Particle Tray

Open latches to release particle tray. Pull out tray. Remove particles from tray after every cleaning cycle. Reinstall tray and close latches to secure tray in position.

Start unit and check Filter gauge reading.

☞ Replace filter if, after cleaning, Filter gauge reading is over 4 in. w.c. (10 x 100 Pa) or air flow is too low to extract fumes.

SECTION 8 – TROUBLESHOOTING

8-1. Troubleshooting Table



Trouble	Remedy
Motor/blower will not start or continue running.	Check input power connection. (Section 5-12) Reset circuit breaker CB1. (See Section 7-2). Have Factory Authorized Service Agent check motor and wiring.
Decreased air flow.	Reconnect extraction arm flexible tubing. Inspect extraction arm tubing and replace if damaged. Remove obstructions from fume extraction arm. Open extraction arm air damper (Section 6-2). Remove debris from spark guard (Section A.). Clean or replace filter (Sections 7-3 and 7-4). Have Factory Authorized Service Agent check for correct fan rotation (counterclockwise as viewed from top).
Filter cleaning system does not operate.	Check fuse F1, and replace if open. (See Section 7-2).
Filter cleaning system does not clean filter.	Check compressed air connections. Replace dirty (plugged) filter. Have Factory Authorized Service Agent check filter cleaning system.
Fume extractor discharges fumes or particles.	Inspect filter (including gasket) and replace if damaged or dirty. Be sure filter is installed properly. (See Section 7-3 or 7-4). Properly insert particle drawer.
Extraction arm does not stay in position.	Adjust extraction arm joints (See Extraction Arm Owner's Manual).
Extraction arm does not turn easily.	Clean swivel base bearings.
Filter gauge not functioning; gauge reads zero (0).	Have Factory Authorized Service Agent verify the filter gauge 3/16 in. (5mm) flexible tubing is properly connected. On an SWX-S (self cleaning) model, the flexible tubing from the filter cabinet connects to the dirty air (+) fitting on the bottom of the cleaning system control panel. Inside the control panel, the flexible tubing from the dirty air (+) fitting connects to the filter gauge positive (+) fitting. Flexible tubing from the filter gauge negative (-) fitting connects to the clean air fitting inside the cleaning system control panel. (Filter gauge fittings are identified in Section 7-2). On an SWX-D (disposable filter) model, inside the filter cabinet the flexible tubing from the filter gauge positive (+) fitting connects to the cabinet dirty air fitting, and the flexible tubing from the filter gauge negative (-) fitting connect to the cabinet clean air fitting.

SECTION 9 – ELECTRICAL DIAGRAM

	WARNING • Do not touch live electrical parts. • Disconnect input power or stop engine before servicing. • Do not operate with covers removed. • Have only qualified persons install, use, or service this unit.
	ELECTRIC SHOCK HAZARD

For SWX-S self-cleaning models, see Figure 9-2.

Motor must be wired for reverse (CCW) rotation.

See Owner's Manual 279913 for information on the ZoneFlow module (if equipped).

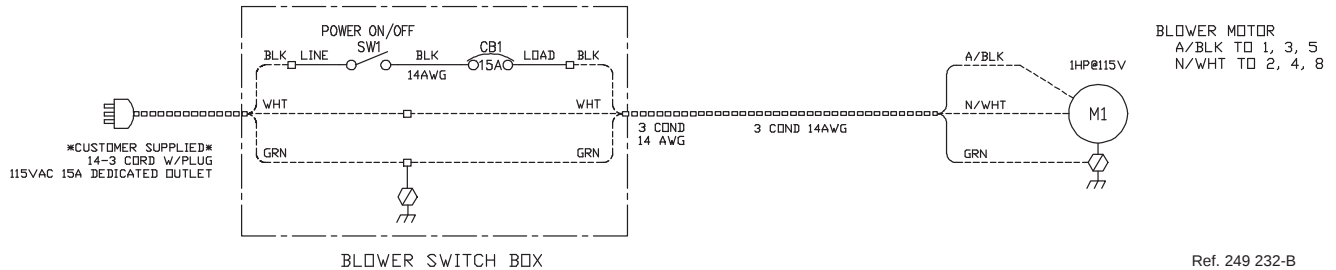


Figure 9-1. Circuit Diagram For SWX-D (Standard Model)

	WARNING • Do not touch live electrical parts. • Disconnect input power or stop engine before servicing. • Do not operate with covers removed. • Have only qualified persons install, use, or service this unit.
	ELECTRIC SHOCK HAZARD

Motor must be wired for reverse (CCW) rotation.

See Owner's Manual 279913 for information on the ZoneFlow module (if equipped).

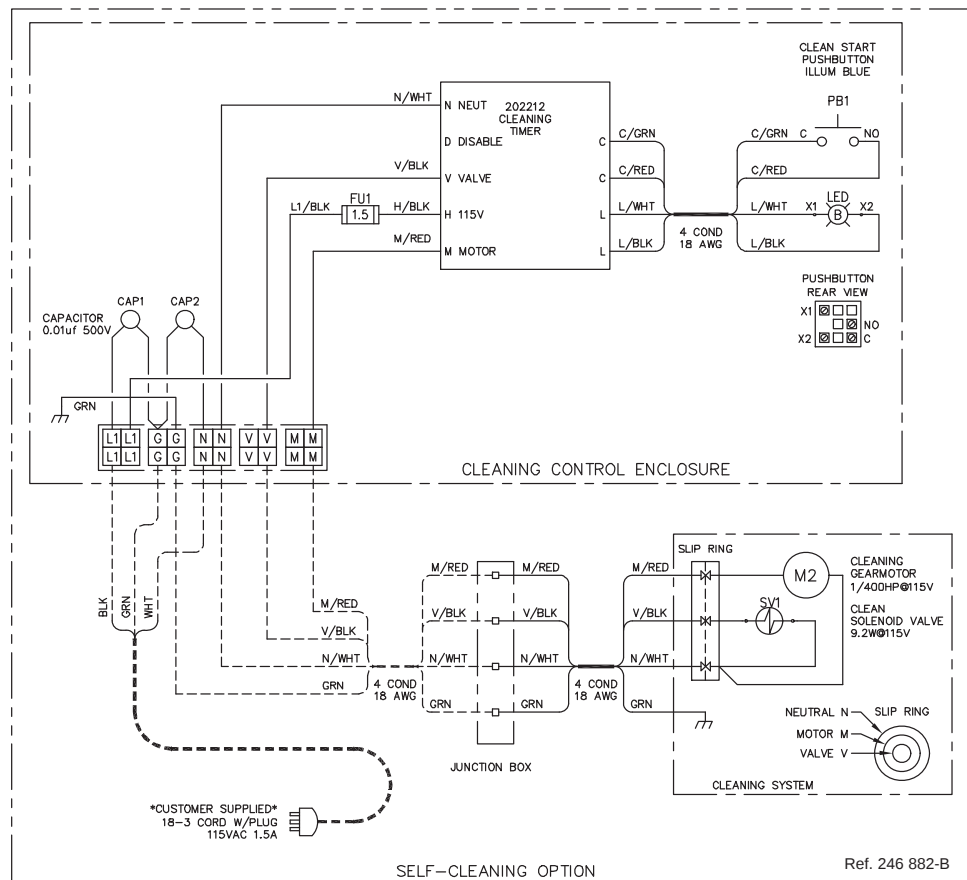
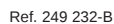


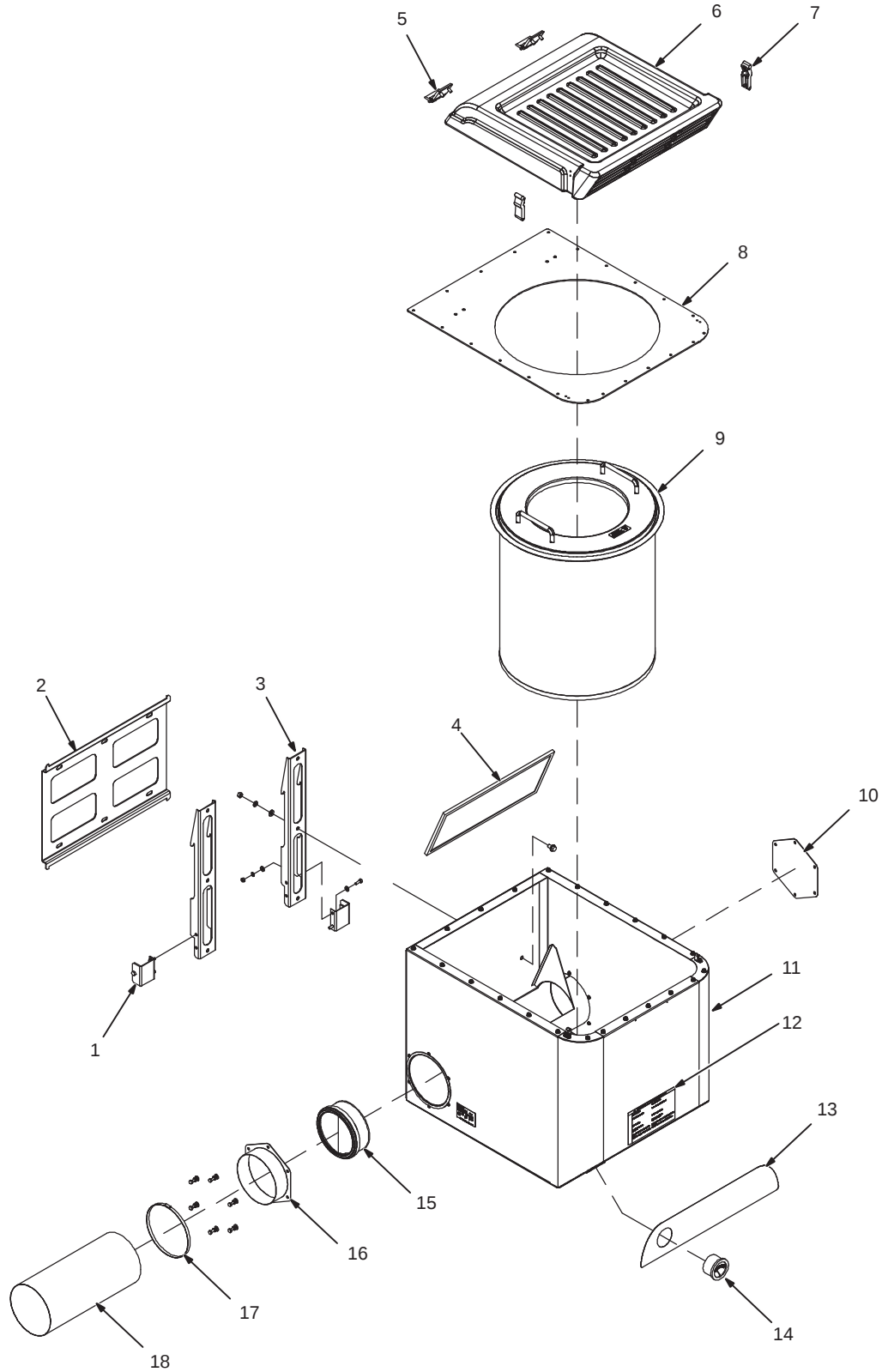
Figure 9-2. Circuit Diagram For SWX-S Self-Cleaning Module

Diagram illustrating the wiring for the Blower Switch Box. The power source is labeled "CUSTOMER SUPPLIED 14-3 CORD V/PLUG 115VAC 15A DEDICATED OUTLET". The power enters the box through a dashed line labeled "BLK LINE" and "VHT". It passes through a "POWER ON/OFF SW1" and a "14AWG" wire to a "CB1 15A" circuit breaker. The circuit breaker is connected to a "LOAD" and then to a "BLK" wire. The "BLK" wire is connected to a "3 COND 14 AWG" cable. The "GRN" (ground) wire is connected to a ground symbol. The entire box is labeled "BLOWER SWITCH BOX".



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SECTION 10 – PARTS LIST



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Figure 10-1. SWX-D Filter Cabinet

SWX-D Filter Cabinet

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
1		247764	Bracket, Locking Mount Wdt	2
2		247746	Bracket, Wall Mounting	1
3		247741	Bracket, Rear Cabinet	2
4		247766	Filter, Al Mesh 2 Layers 19.500 X 8.500 X 0.375	1
5		241228	Hinge, Hatch Access Fume Extractor	2
6		241200	Cover, Filter Access Fume Extractor (Mwx)	1
7		241230	Latch, Access Hatch Soft Draw W/Hidden Keeper	2
8		247734	Panel, Top	1
9		*300539	Filter, Disposable Replacement Weld Fume Extractor	1
10		248213	Plate, Cover Inlet	1
11		+247763	Cabinet, Filter	1
		241933	Fitting, Static	1
12		244787	Label, Warning General Precautionary Fume Extractor	1
13		246880	Nameplate, SWX-D Cabinet (Order By Model And Serial No.)	1
14		266909	Gauge, Pressure Air Filter Replacement (Dual Units)	1
15		◇248263	Damper, Backdraft (Included w/Dual Extraction Arm Kit)	1
16		248216	Collar, Inlet	1
17		248214	Clamp, Hose 7.00 in.	2
18		248209	Swing Arm, Flex Tube Cloth/Neoprene- 7in X 37in	1

☞ Hardware is common and not available unless listed.

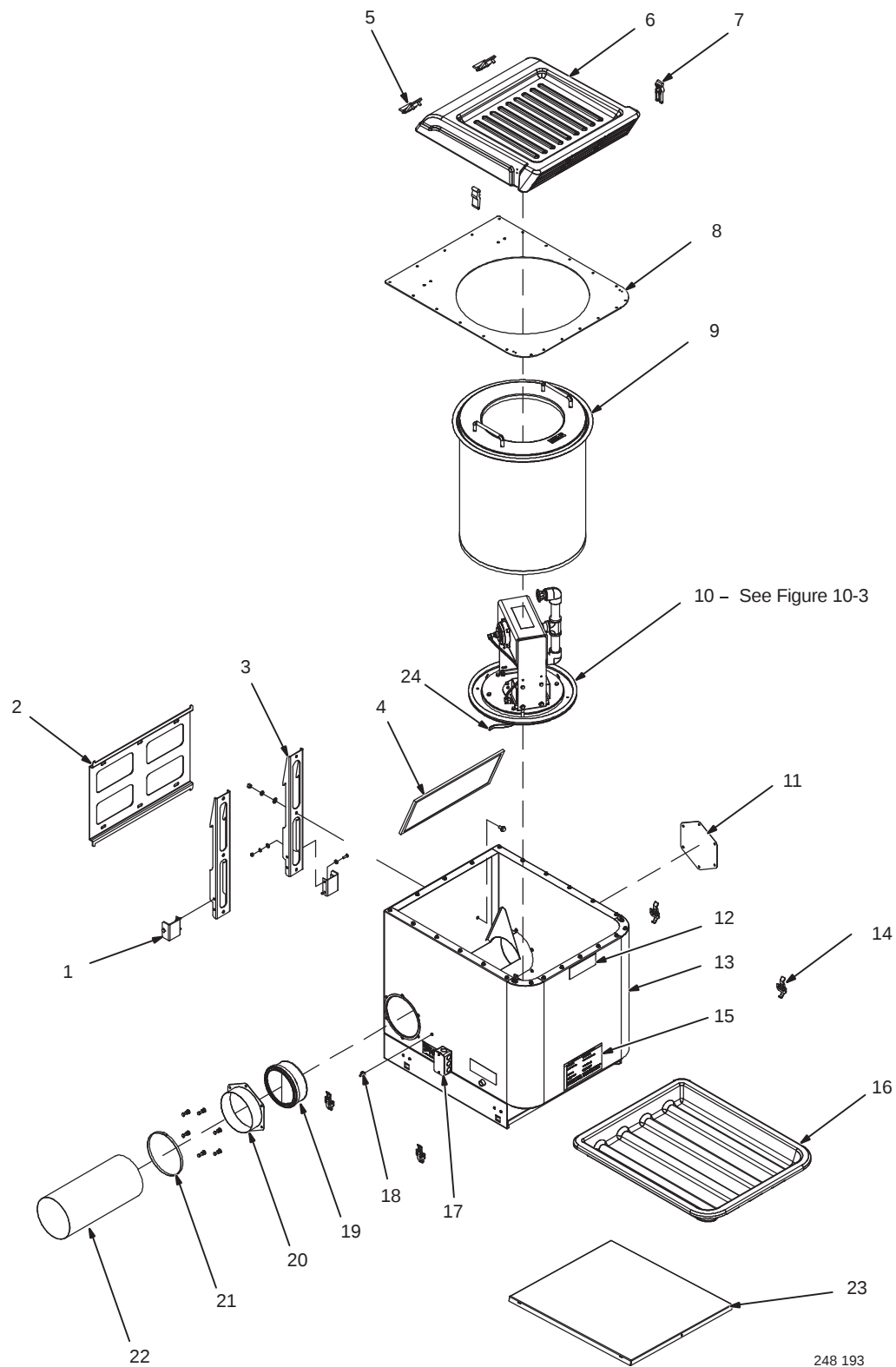
☞ See extraction arm owner's manual for installation and service information.

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

*Recommended Spare Parts.

◇Optional

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.



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Figure 10-2. SWX-S (Self-Cleaning) Filter Cabinet

SWX-S (Self-Cleaning) Filter Cabinet

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
1		247764	Bracket, Locking Mount Wdt	2
2		247746	Bracket, Wall Mounting	1
3		247741	Bracket, Rear Cabinet	2
4		247766	Filter, Al Mesh 2 Layers 19.500 X 8.500 X 0.375	1
5		241228	Hinge, Hatch Access Fume Extractor (Mwx)	2
6		241200	Cover, Filter Access Fume Extractor	1
7		241230	Latch, Access Hatch Soft Draw W/Hidden Keeper (Mwx)	2
8		247771	Panel, Top	1
9		*300540	Filter, Self Clean Replacement Weld Fume Extractor	1
10		245562	Assembly, Cleaning System	1
11		248213	Plate, Cover Inlet	1
12		244725	Label, Warning Compressed Air	1
13		+247778	Cabinet, Filter Wdt	1
		245275	Fitting, Male Mnpt 3/8 To Fem 3/8	1
14		247801	Latch, Spring Hook Catch	4
15		244787	Label, Warning General Precautionary Fume Extractor	1
16		247799	Drawer	1
17		247798	Enclosure, Steel 4.000 X 2.125 X 1.875 W/Knockouts	1
		247777	Cover, Enclosure J-box	1
18		241933	Fitting, Static	1
19		◇248263	Damper, Backdraft (Included w/Dual Extraction Arm Kit)	1
20		248216	Collar, Inlet	1
21		248214	Clamp, Hose 7.00 in.	2
22		248209	Swing Arm, Flex Tube Cloth/Neoprene- 7in X 37in	1
23		247776	Plate, Drawer Latch	1
		247816	Ftg, Breather Vent Filter Femal 40m	1
24		274825	Tubing, Pneumatic .375 Od x .275 Id x Roll Poly	2 Ft

 Hardware is common and not available unless listed.

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

*Recommended Spare Parts.

◇Optional

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

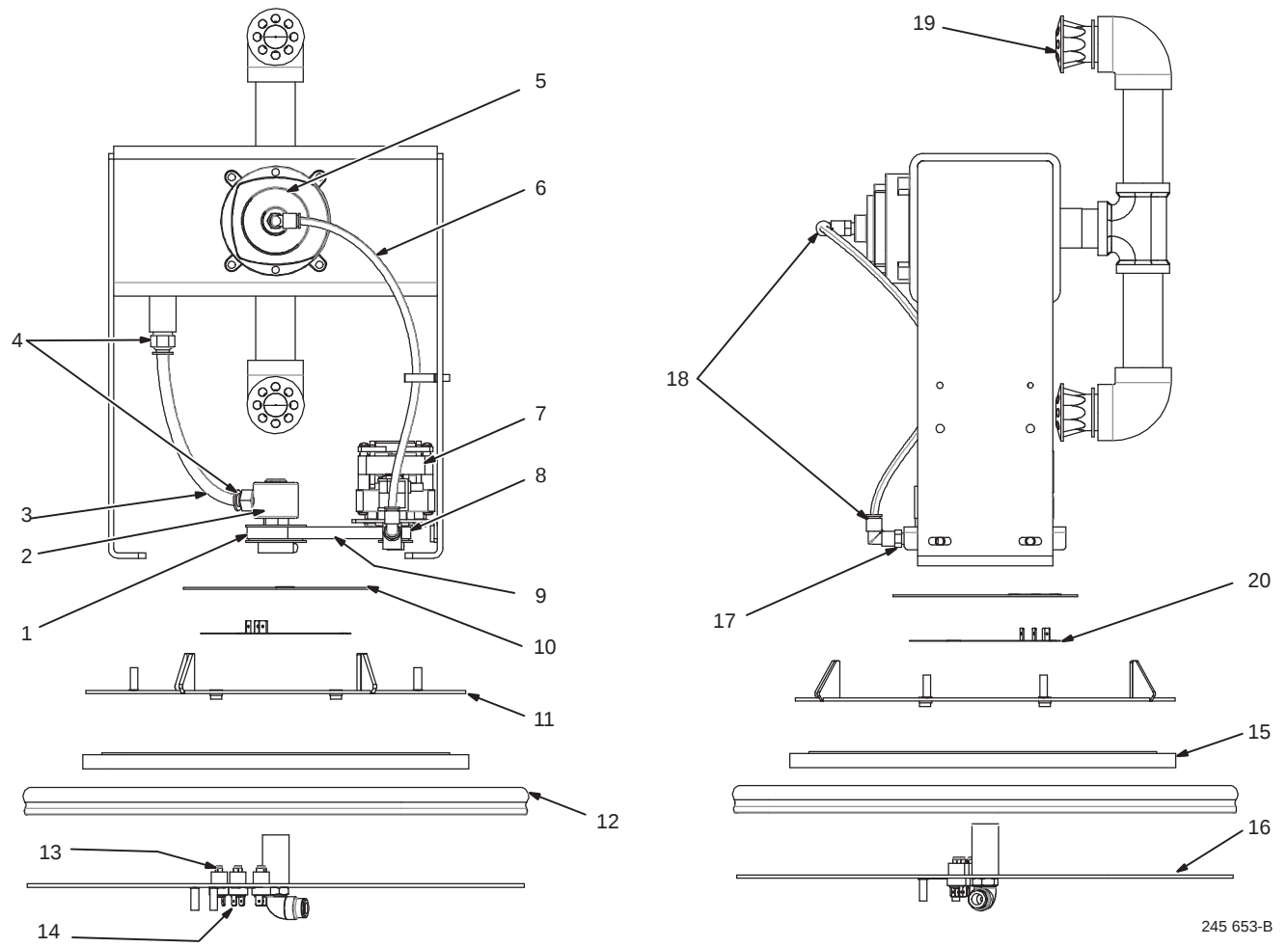


Figure 10-3. Self-Cleaning Assembly

Self-Cleaning Assembly

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
1		245248	Pulley, Timing Belt 1.783 OD 1/5 Pitch .906 Bore	1
2		245340	Union, Swivel 3/8 Npt 90 Deg	1
3		274825	Tubing, Pneumatic .375 OD	0.75 Ft
4		245275	Fitting, Male Mnpt 3/8 To Fem 3/8	2
5		245268	Pulse Valve, Diaphragm 1in Internal	1
6		253149	Tubing, Pneumatic .250 OD	1.25 Ft
7		245252	Motor, 115/1/60 4rpm	1
8		245247	Pulley, Timing Belt .871 OD 1/5 Pitch .250 Bore	1
9		245249	Belt, Timing Power Grip 1/5 Pitch 3/8 Wide	1
10		245226	Plate, Top Rotary Contact	1
		273862	Turntable Assembly (Includes)	1
11		245224	—Plate, Upper Mounting	1
12		245366	—Gasket, Filter	1
13		245272	—Brush, Contact	3
		245277	—Cover, Brush (Not Shown)	1
14		267184	—Holder, Brush	3
15		267183	—Turntable	1
16		245223	—Plate, Lower Mounting	1
17		245267	Solenoid Valve, 110v 1/8npt W/Leads	1
18		245280	Ftg, Plstc Elbow Swivel 1/8 Npt x 1/4 OD Tubing	2
19		245263	Nozzle, Cartridge Pulse	2
20		245246	Plate, Rotary Contact 3-Ring	1

 Hardware is common and not available unless listed.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

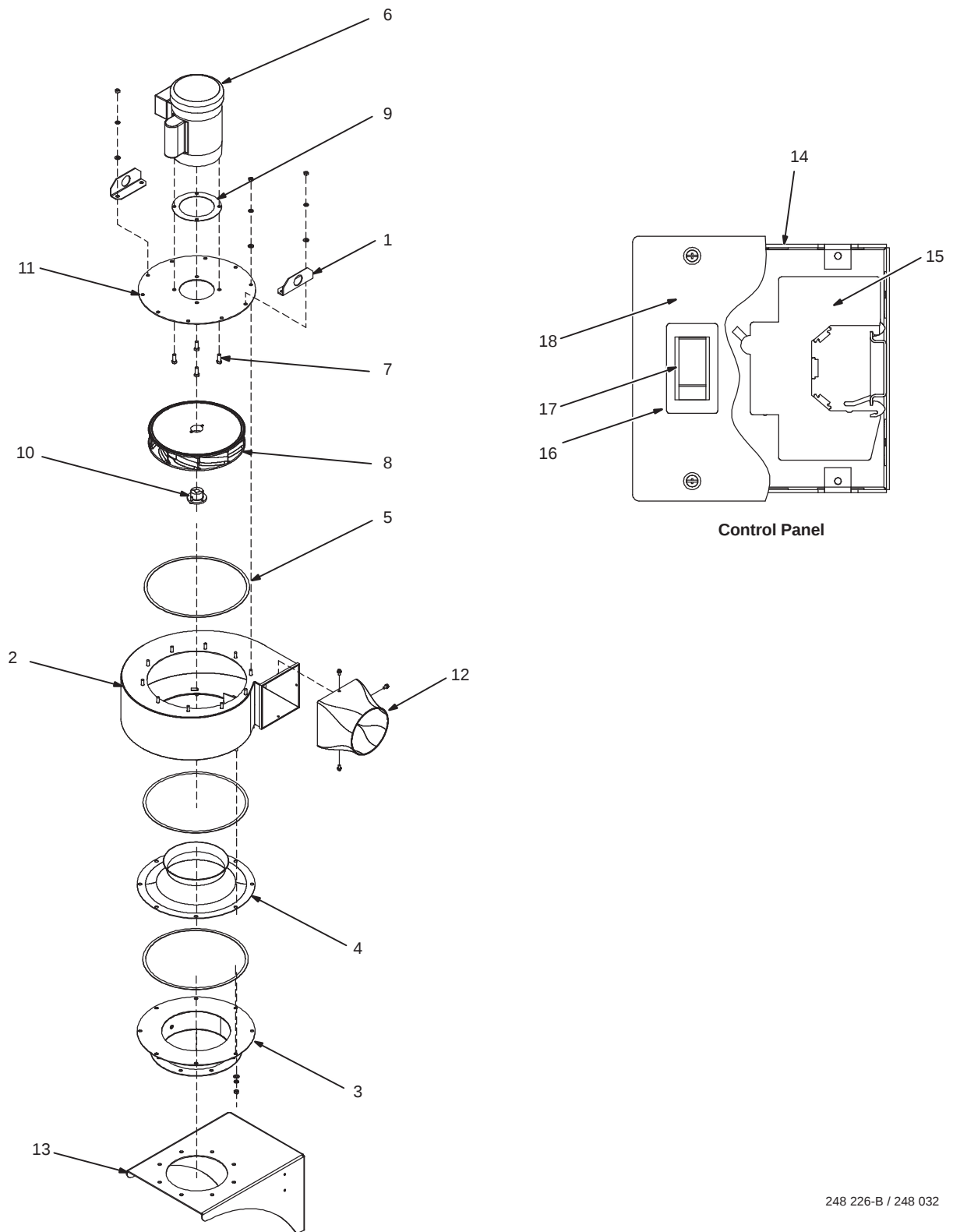


Figure 10-4. Blower Assembly And Blower Control Panel

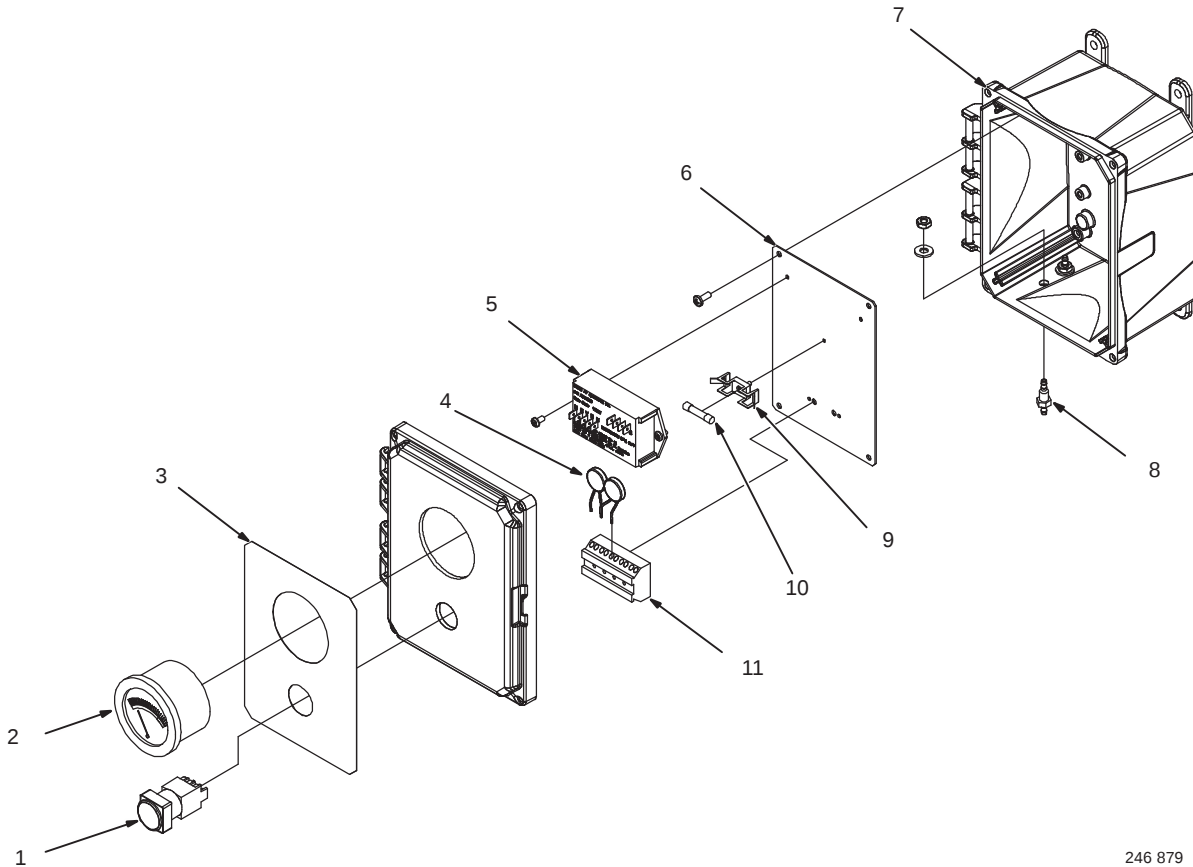
248 226-B / 248 032

Blower Assembly And Blower Control Panel

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
		247731	Assy, Blower Housing (Includes)	1
1		247724	—racket, Lifting Blower	2
2		247725	—Housing, Blower	1
3		247726	—Flange, Inlet Blower Wdt	1
4		241235	—Cone, Inlet Blower	1
5		247729	—Gasket, Neoprene 1/16 x 1/8	3
		241216	Assy, Blower 1HP 3450 RPM (Includes)	1
6	M1	241939	—Motor, Blower 1HP 3450rpm Tefc 115/1/60/56c	1
7		241941	—Bolt, Hex Head 3/8–16 X 1.000 Lg	4
8		259899	—Wheel, Blower Cast Alum	1
9		241944	—Gasket, Motor/Blower	1
10		241943	—Bushing, Stl Split Taper H Type .500 Id	1
11		241940	—Plate, Blower Mounting	1
12		247723	Adapter, Blower Outlet	1
13		247750	Bracket, Mtg Blower/Arm Fume Extraction	1
14		246888	Panel, Control Panel (Includes)	1
15	CB1	246365	—Circuit Breaker, Man Reset 1p 16a	1
16		247733	—Cover, Blower Switch	1
17	SW1	246596	—Switch, Rocker Power On/Off	1
18		246889	—Nameplate, Control Panel (Order By Model And Serial No.)	1

 Hardware is common and not available unless listed.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.



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Figure 10-5. Control Panel – SWX-S Models

Control Panel – SWX-S Models

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
		248186	Assembly, Control Panel Self-clean (Includes)	1
1	PB1	245652	—Pushbutton, Cleaning Timer	1
2		266909	—Gauge, Pressure Air Filter Replacement	1
3		246883	—Label, Warning SWX-S Control Panel	1
4	C1, C2	245654	—Capacitor, Line Filter	2
5	TIMER	202212	—Timer, Cleaning	1
6		248201	—Plate, Mtg Electrical Enclosure	1
7		+248190	—Enclosure, Control Panel Poly 8.000 X 6.000 X 4.000	1
8		248198	—Ftg, Brs Barbed 1/8	1
9		248204	—Holder, Fuse 3ag Screw Mtg	1
10	F1	*246059	—Fuse, Cleaning Mechanism	1
11		248202	—Block, Term 20 Amp 5 Pole 20–12awg 4 Term/Pos	1
		248205	—Legend, Term Block Plate 5pos Li G N V M	1
		248196	—Label, Clean Air	1
		248197	—Label, Dirty Air	1
		253149	Tubing, 3/16 In. Vinyl (Clear)	0.33 Ft

Hardware is common and not available unless listed.

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

*Recommended Spare Parts.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

TRUE BLUE[®]

WARRANTY

Effective January 1, 2020

(Equipment with a serial number preface of NA or newer)

This limited warranty supersedes all previous Miller warranties and is exclusive with no other guarantees or warranties expressed or implied.

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hands in 24 hours.

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The expertise of the
distributor and Miller is
there to help you, every
step of the way.

LIMITED WARRANTY – Subject to the terms and conditions below, Miller Electric Mfg. LLC, Appleton, Wisconsin, warrants to authorized distributors that new Miller equipment sold after the effective date of this limited warranty is free of defects in material and workmanship at the time it is shipped by Miller. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.

Within the warranty periods listed below, Miller will repair or replace any warranted parts or components that fail due to such defects in material or workmanship. Miller must be notified in writing within thirty (30) days of such defect or failure, at which time Miller will provide instructions on the warranty claim procedures to be followed. Notifications submitted as online warranty claims must provide detailed descriptions of the fault and troubleshooting steps taken to diagnose failed parts. Warranty claims that lack the required information as defined in the Miller Service Operation Guide (SOG) may be denied by Miller.

Miller shall honor warranty claims on warranted equipment listed below in the event of a defect within the warranty coverage time periods listed below. Warranty time periods start on the delivery date of the equipment to the end-user purchaser, or 12 months after the equipment is shipped to a North American distributor, or 18 months after the equipment is shipped to an international distributor, whichever occurs first.

1. 5 Years Parts — 3 Years Labor
 - * Original Main Power Rectifiers Only to Include SCRs, Diodes, and Discrete Rectifier Modules
2. 3 Years — Parts and Labor Unless Specified
 - * Auto-Darkening Helmet Lenses (No Labor) (See Classic Series Exception Below)
 - * Engine Driven Welder/Generators
(NOTE: Engines are Warranted Separately by the Engine Manufacturer.)
 - * Insight Welding Intelligence Products (Except External Sensors)
 - * Inverter Power Sources
 - * Plasma Arc Cutting Power Sources
 - * Process Controllers
 - * Semi-Automatic and Automatic Wire Feeders
 - * Transformer/Rectifier Power Sources
3. 2 Years — Parts and Labor
 - * Auto-Darkening Helmet Lenses – Classic Series Only (No Labor)
 - * Auto-Darkening Weld Masks (No Labor)
 - * Fume Extractors – Capture 5, Filtair 400 and Industrial Collector Series
4. 1 Year — Parts and Labor Unless Specified
 - * ArcReach Heater
 - * AugmentedArc and LiveArc Welding Systems
 - * Automatic Motion Devices
 - * Bernard BTB Air-Cooled MIG Guns (No Labor)
 - * CoolBelt (No Labor)
 - * Desiccant Air Dryer System
 - * Field Options
(NOTE: Field options are covered for the remaining warranty period of the product they are installed in, or for a minimum of one year — whichever is greater.)
 - * RFCS Foot Controls (Except RFCS-RJ45)
 - * Fume Extractors – Filtair 130, MWX and SWX Series, ZoneFlow Extraction Arms and Motor Control Box
 - * HF Units
 - * ICE/XT Plasma Cutting Torches (No Labor)
 - * Induction Heating Power Sources, Coolers
(NOTE: Digital Recorders are Warranted Separately by the Manufacturer.)
 - * Load Banks
 - * Motor-Driven Guns (except Spoolmate Spoolguns)
 - * PAPR Blower Unit (No Labor)
 - * Positioners and Controllers
 - * Racks (For Housing Multiple Power Sources)
 - * Running Gear/Trailers
 - * Subarc Wire Drive Assemblies

- * Supplied Air Respirator (SAR) Boxes and Panels
 - * TIG Torches (No Labor)
 - * Tregaskiss Guns (No Labor)
 - * Water Cooling Systems
 - * Wireless Remote Foot/Hand Controls and Receivers
 - * Work Stations/Weld Tables (No Labor)
5. 6 Months — Parts
 - * Batteries
 6. 90 Days — Parts
 - * Accessories (Kits)
 - * ArcReach Heater Quick Wrap and Air Cooled Cables
 - * Canvas Covers
 - * Induction Heating Coils and Blankets, Cables, and Non-Electronic Controls
 - * MDX Series MIG Guns
 - * M-Guns
 - * MIG Guns, Subarc (SAW) Torches, and External Cladding Heads
 - * Remote Controls and RFCS-RJ45
 - * Replacement Parts (No labor)
 - * Spoolmate Spoolguns

Miller's True Blue[®] Limited Warranty shall not apply to:

1. **Consumable components; such as contact tips, cutting nozzles, contactors, brushes, relays, work station table tops and welding curtains, or parts that fail due to normal wear. (Exception: brushes and relays are covered on all engine-driven products.)**
2. Items furnished by Miller, but manufactured by others, such as engines or trade accessories. These items are covered by the manufacturer's warranty, if any.
3. Equipment that has been modified by any party other than Miller, or equipment that has been improperly installed, improperly operated or misused based upon industry standards, or equipment which has not had reasonable and necessary maintenance, or equipment which has been used for operation outside of the specifications for the equipment.
4. Defects caused by accident, unauthorized repair, or improper testing.

MILLER PRODUCTS ARE INTENDED FOR COMMERCIAL AND INDUSTRIAL USERS TRAINED AND EXPERIENCED IN THE USE AND MAINTENANCE OF WELDING EQUIPMENT.

The exclusive remedies for warranty claims are, at Miller's option, either: (1) repair; or (2) replacement; or, if approved in writing by Miller, (3) the pre-approved cost of repair or replacement at an authorized Miller service station; or (4) payment of or credit for the purchase price (less reasonable depreciation based upon use). Products may not be returned without Miller's written approval. Return shipment shall be at customer's risk and expense.

The above remedies are F.O.B. Appleton, WI, or Miller's authorized service facility. Transportation and freight are the customer's responsibility. TO THE EXTENT PERMITTED BY LAW, THE REMEDIES HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES REGARDLESS OF THE LEGAL THEORY. IN NO EVENT SHALL MILLER BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF PROFIT) REGARDLESS OF THE LEGAL THEORY. ANY WARRANTY NOT PROVIDED HEREIN AND ANY IMPLIED WARRANTY, GUARANTY, OR REPRESENTATION, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, ARE EXCLUDED AND DISCLAIMED BY MILLER.

Some US states do not allow limiting the duration of an implied warranty or the exclusion of certain damages, so the above limitations may not apply to you. This warranty provides specific legal rights, and other rights may be available depending on your state. In Canada, some provinces provide additional warranties or remedies, and to the extent the law prohibits their waiver, the limitations set out above may not apply. This Limited Warranty provides specific legal rights, and other rights may be available, but may vary by province.



Owner's Record

Please complete and retain with your personal records.

Model Name _____ Serial/Style Number _____

Purchase Date _____ (Date which equipment was delivered to original customer.) _____

Distributor _____

Address _____

City _____

State _____ Zip _____

Register your product at www.MillerWelds.com/Register

For Service

Contact a *DISTRIBUTOR* or *SERVICE AGENCY* near you.

Always provide Model Name and Serial/Style Number.

Contact your Distributor for:

Welding Supplies and Consumables

Options and Accessories

Personal Protective Equipment (PPE)

Service and Repair

Replacement Parts

Training (Schools, Videos, Books)

Welding Process Handbooks

To locate a Distributor or Service Agency visit
www.millerwelds.com or call 1-800-4-A-Miller

Contact the Delivering Carrier to:

File a claim for loss or damage during shipment.

For assistance in filing or settling claims, contact your distributor and/or equipment manufacturer's Transportation Department.

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