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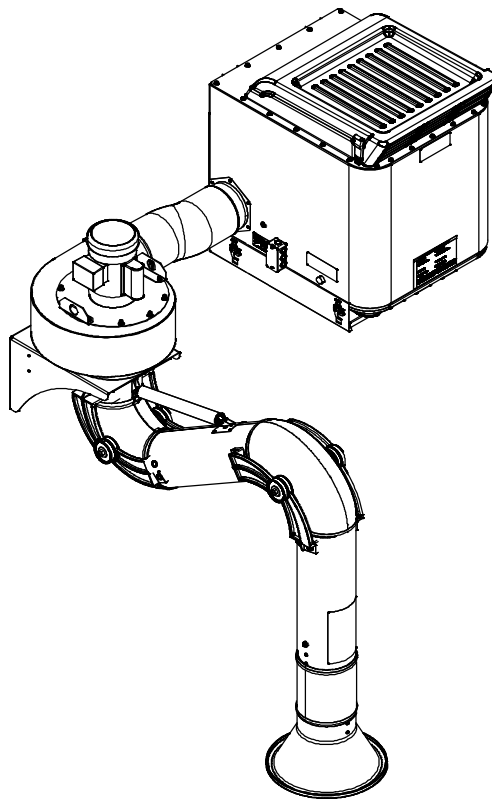
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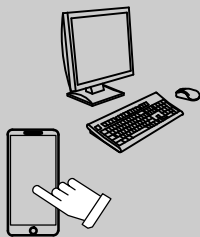
Stationary Weld Fume Extractor

FILTAIR[®] SWX-D And SWX-S Stationary Weld Fume Extractor



Read And Save These Instructions

OWNER'S MANUAL



For product information,
Owner's Manual translations,
and more, visit
www.MillerWelds.com

File: Accessory



From Miller to You

Thank you and congratulations on choosing Miller. Now you can get the job done and get it done right. We know you don't have time to do it any other way.

That's why when Niels Miller first started building arc welders in 1929, he made sure his products offered long-lasting value and superior quality. Like you, his customers couldn't afford anything less. Miller products had to be more than the best they could be. They had to be the best you could buy.

Today, the people that build and sell Miller products continue the tradition. They're just as committed to providing equipment and service that meets the high standards of quality and value established in 1929.

This Owner's Manual is designed to help you get the most out of your Miller products. Please take time to read the Safety precautions. They will help you protect yourself against potential hazards on the worksite.



Miller is the first welding equipment manufacturer in the U.S.A. to be registered to the ISO 9001 Quality System Standard.

We've made installation and operation quick and easy. With Miller you can count on years of reliable service with proper maintenance. And if for some reason the unit needs repair, there's a Troubleshooting section that will help you figure out what the problem is. The parts list will then help you to decide the exact part you may need to fix the problem. Warranty and service information for your particular model are also provided.



Miller Electric manufactures a full line of welders and welding related equipment. For information on other quality Miller products, contact your local Miller distributor to receive the latest full line catalog or individual specification sheets. **To locate your nearest distributor or service agency call 1-800-4-A-Miller, or visit us at www.MillerWelds.com on the web.**



Working as hard as you do – every power source from Miller is backed by the most hassle-free warranty in the business.



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SECTION 1 – SAFETY PRECAUTIONS - READ BEFORE USING

fume 2015-09

 **Protect yourself and others from injury — read, follow, and save these important safety precautions and operating instructions.**

1-1. Symbol Usage



DANGER! – Indicates a hazardous situation which, if not avoided, will result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.

NOTICE – Indicates statements not related to personal injury.

 Indicates special instructions.



This group of symbols means Warning! Watch Out! **ELECTRIC SHOCK**, **MOVING PARTS**, and **HOT PARTS** hazards. Consult symbols and related instructions below for necessary actions to avoid the hazards.

1-2. Fume Extraction Hazards



The symbols shown below are used throughout this manual to call attention to and identify possible hazards. When you see the symbol, watch out, and follow the related instructions to avoid the hazard. The safety information given below is only a summary of the more complete safety information found in the Safety Standards listed in Section 1-6. Read and follow all Safety Standards.



Only qualified persons should install, operate, maintain, and repair this unit.



During operation, keep everybody, especially children, away.



FUME EXTRACTOR MISUSE can be hazardous.

Welding produces fumes and gases. Breathing these fumes and gases can be hazardous to your health. Combustible materials can ignite and cause fire and explosion.

- Read and follow these instructions and the safety labels carefully. The fume extractor helps protect the user from specific airborne contaminants but must be used correctly to be fully effective. Have an industrial hygienist test the air in your facility to ensure the fume extractor provides adequate protection from contaminants in your environment. If you have questions about the extractor, see equipment label and consult your Safety Director and a certified Industrial Hygienist.
- Follow all applicable ANSI, OSHA, CSA, UL, and other regulatory guidelines pertaining to the use of fume extractors and the recirculation of filtered air.
- Portions of fume collection equipment, including the clean- and dirty-air plenums, can be considered OSHA Confined Spaces. Refer to the appropriate OSHA regulations to determine if a specific installation is a confined space and if a permit program is required.
- Do not use the fume extractor without an approved and properly installed spark guard unless the unit is designed and intended to be used without one. Without the spark guard, welding sparks can ignite a non-fire retardant filter or fume collected on the filter, or damage the filter and allow unfiltered air into the breathing zone. Do not allow sparks or any burning materials to enter the hood or duct of the fume extractor.
- Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140°F/60°C) wood or cement dust, engine exhaust, liquid vapors, explosive materials, aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.
- Fumes from some welding operations can be combustible. Do not install or operate fume extractor where combustible weld fumes can be present unless a fire/and/or explosion protection system is present that has been selected and approved by a qualified person familiar with applicable codes and fire/explosion protection systems.

- Use the fume extractor only in atmospheres for which it is recommended. Do not use the extractor where contaminant levels are unknown or are immediately dangerous to life, or where the contaminant levels exceed the fume extractor specifications.
- Do not weld until you are sure the fume extractor is correctly assembled and working properly.
- Before each use, inspect the fume extractor for damage and verify it operates properly.
- Dangerous contaminants may not smell or be visible. Leave the area immediately if you notice the following:
 - a. Breathing becomes difficult.
 - b. You experience dizziness, impaired vision, or eye, nose, or mouth irritation.
 - c. The equipment is damaged.
 - d. Air flow decreases or stops.
 - e. If you think the equipment is not supplying adequate protection.
- Do not repair, modify, or disassemble the fume extractor or use with parts or accessories not supplied by the manufacturer. Use only approved components from the manufacturer.
- Replace damaged or plugged filter. Allow cooling period before inspecting or replacing filter, or cleaning particle tray and spark guard. Do not wash or reuse filter, or clean filter by tapping or with compressed air, unless specifically instructed by the manufacturer in the Owner's Manual (filter element can be damaged). Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when performing filter maintenance. Dispose of used filter element and collected particles according to local, state, and federal requirements.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.
- The fume extractor must be used with the extraction arm, hoses, filter, and other components recommended by the manufacturer.



ELECTRIC SHOCK can kill.

Touching live electrical parts can cause fatal shocks or severe burns. The input power circuit and machine internal circuits are also live when power is on. Incorrectly installed or improperly grounded equipment is a hazard.

- Do not touch live electrical parts.
- Disconnect input power before installing or servicing this equipment. Lockout/tagout input power according to OSHA 29 CFR 1910.147 (see Safety Standards).
- Properly install, ground, and operate this equipment according to its Owner's Manual and national, state, and local codes.
- Always verify the supply ground – check and be sure that input power cord ground wire is properly connected to ground terminal in disconnect box or that cord plug is connected to a properly grounded receptacle outlet.
- Frequently inspect input power cord and ground conductor for damage or bare wiring – replace immediately if damaged – bare wiring can kill.



FALLING EQUIPMENT can injure.

- Use equipment of adequate capacity to lift and support unit.
- If using lift forks to move unit, be sure forks are long enough to extend beyond opposite side of unit.
- Keep equipment (cables and cords) away from moving vehicles when working from an aerial location.
- Follow the guidelines in the Applications Manual for the Revised NIOSH Lifting Equation (Publication No. 94-110) when manually lifting heavy parts or equipment.



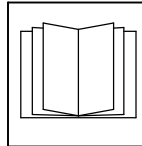
MOVING PARTS can injure.

- Keep away from moving parts such as fans.
- Keep all doors, panels, covers, and guards closed and securely in place.
- Have only qualified persons remove doors, panels, covers, or guards for maintenance and troubleshooting as necessary.
- Reinstall doors, panels, covers, or guards when maintenance is finished and before reconnecting input power.



FIRE OR EXPLOSION hazard.

- Do not install or place unit on, over, or near combustible surfaces.
- Do not install unit near flammables.
- Do not overload building wiring – be sure power supply system is properly sized, rated, and protected to handle this unit.



READ INSTRUCTIONS.

- Read and follow all labels and the Owner's Manual carefully before installing, operating, or servicing unit. Read the safety information at the beginning of the manual and in each section.
- Use only genuine replacement parts from the manufacturer.
- Perform installation, maintenance, and service according to the Owner's Manuals, industry standards, and national, state, and local codes.

1-3. Arc Welding And Plasma Cutting Hazards



ELECTRIC SHOCK can kill.

Touching live electrical parts can cause fatal shocks or severe burns. The electrode and work circuit is electrically live whenever the output is on. The input power circuit and machine internal circuits are also live when power is on. In semiautomatic or automatic wire welding, the wire, wire reel, drive roll housing, and all metal parts touching the welding wire are electrically live. Incorrectly installed or improperly grounded equipment is a hazard.

- Do not touch live electrical parts.
- Wear dry, hole-free insulating gloves and body protection.
- Insulate yourself from work and ground using dry insulating mats or covers big enough to prevent any physical contact with the work or ground.
- Do not use AC output in damp areas, if movement is confined, or if there is a danger of falling.
- Use AC output ONLY if required for the welding or cutting process.
- If AC output is required, use remote output control if present on unit.
- Additional safety precautions are required when any of the following electrically hazardous conditions are present: in damp locations or while wearing wet clothing; on metal structures such as floors, gratings, or scaffolds; when in cramped positions such as sitting, kneeling, or lying; or when there is a high risk of unavoidable or accidental contact with the workpiece or ground. For these conditions, use the following equipment in order presented: 1) a semiautomatic DC constant voltage (wire) welder, 2) a DC manual (stick) welder, or 3) an AC welder with reduced open-circuit voltage. In most situations, use of a DC, constant voltage wire welder is recommended. And, do not work alone!
- Disconnect input power or stop engine before installing or servicing this equipment. Lockout/tagout input power according to OSHA 29 CFR 1910.147 (see Safety Standards).
- Properly install, ground, and operate this equipment according to its Owner's Manual and national, state, and local codes.
- Always verify the supply ground – check and be sure that input power cord ground wire is properly connected to ground terminal in disconnect box or that cord plug is connected to a properly grounded receptacle outlet.
- When making input connections, attach proper grounding conductor first – double-check connections.

- Keep cords dry, free of oil and grease, and protected from hot metal and sparks.
- Frequently inspect input power cord for damage or bare wiring – replace cord immediately if damaged – bare wiring can kill.
- Turn off all equipment when not in use.
- Do not use worn, damaged, undersized, or poorly spliced cables.
- Do not drape cables over your body.
- If earth grounding of the workpiece is required, ground it directly with a separate cable.
- Do not touch electrode if you are in contact with the work, ground, or another electrode from a different machine.
- Do not touch electrode holders connected to two welding machines at the same time since double open-circuit voltage will be present.
- Use only well-maintained equipment. Repair or replace damaged parts at once. Maintain unit according to manual.
- Wear a safety harness if working above floor level.
- Keep all panels and covers securely in place.
- Clamp work cable with good metal-to-metal contact to workpiece or worktable as near the weld as practical.
- Insulate work clamp when not connected to workpiece to prevent contact with any metal object.
- Do not connect more than one electrode or work cable to any single weld output terminal. Disconnect cable for process not in use.

SIGNIFICANT DC VOLTAGE exists in inverter power sources AFTER removal of input power.

- Turn Off inverter, disconnect input power, and discharge input capacitors according to instructions in Maintenance Section before touching any parts.



HOT PARTS can burn.

- Do not touch hot parts bare handed.
- Allow cooling period before working on equipment.
- To handle hot parts, use proper tools and/or wear heavy, insulated welding gloves and clothing to prevent burns.



FUMES AND GASES can be hazardous.

Welding and cutting produces fumes and gases. Breathing these fumes and gases can be hazardous to your health.

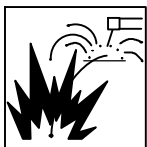
- Keep your head out of the fumes. Do not breathe the fumes.
- If inside, ventilate the area and/or use local forced ventilation at the arc to remove welding and cutting fumes and gases. The recommended way to determine adequate ventilation is to sample for the composition and quantity of fumes and gases to which personnel are exposed.
- If ventilation is poor, wear an approved air-supplied respirator.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.
- Work in a confined space only if it is well ventilated, or while wearing an air-supplied respirator. Always have a trained watchperson nearby. Welding and cutting fumes and gases can displace air and lower the oxygen level causing injury or death. Be sure the breathing air is safe.
- Do not weld or cut in locations near degreasing, cleaning, or spraying operations. The heat and rays of the arc can react with vapors to form highly toxic and irritating gases.
- Do not weld or cut on coated metals, such as galvanized, lead, or cadmium plated steel, unless the coating is removed from the weld area, the area is well ventilated, and while wearing an air-supplied respirator. The coatings and any metals containing these elements can give off toxic fumes if welded.



ARC RAYS can burn eyes and skin.

Arc rays from welding and cutting processes produce intense visible and invisible (ultraviolet and infrared) rays that can burn eyes and skin. Sparks fly off from the weld.

- Wear an approved welding helmet fitted with a proper shade of filter lenses to protect your face and eyes from arc rays and sparks when welding, cutting, or watching (see ANSI Z49.1 and Z87.1 listed in Safety Standards).
- Wear approved safety glasses with side shields under your helmet.
- Use protective screens or barriers to protect others from flash, glare and sparks; warn others not to watch the arc.
- Wear body protection made from durable, flame-resistant material (leather, heavy cotton, wool). Body protection includes oil-free clothing such as leather gloves, heavy shirt, cuffless trousers, high shoes, and a cap.

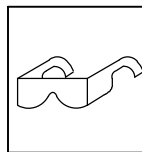


WELDING AND CUTTING can cause fire or explosion.

Welding or cutting on closed containers, such as tanks, drums, or pipes, can cause them to blow up. Sparks can fly off from the welding or cutting arc. The flying sparks, hot workpiece, and hot equipment can cause fires and burns. Accidental contact of electrode to metal objects can cause sparks, explosion, overheating, or fire. Check and be sure the area is safe before doing any welding or cutting.

- Remove all flammables within 35 ft (10.7 m) of the welding or cutting arc. If this is not possible, tightly cover them with approved covers.
- Do not weld or cut where flying sparks can strike flammable material.
- Protect yourself and others from flying sparks and hot metal.
- Be alert that welding sparks and hot materials from welding and cutting can easily go through small cracks and openings to adjacent areas.
- Watch for fire, and keep a fire extinguisher nearby.
- Be aware that welding or cutting on a ceiling, floor, bulkhead, or partition can cause fire on the hidden side.
- Do not weld or cut on containers that have held combustibles, or on closed containers such as tanks, drums, or pipes unless they are properly prepared according to AWS F4.1 and AWS A6.0 (see Safety Standards).

- Do not weld or cut where the atmosphere can contain flammable dust, gas, or liquid vapors (such as gasoline).
- Connect work cable to the work as close to the welding or cutting area as practical to prevent welding or cutting current from traveling long, possibly unknown paths and causing electric shock, sparks, and fire hazards.
- Do not use welder to thaw frozen pipes.
- Remove stick electrode from holder or cut off welding wire at contact tip when not in use.
- Wear body protection made from durable, flame-resistant material (leather, heavy cotton, wool). Body protection includes oil-free clothing such as leather gloves, heavy shirt, cuffless trousers, high shoes, and a cap.
- Remove any combustibles, such as a butane lighter or matches, from your person before doing any welding or cutting.
- After completion of work, inspect area to ensure it is free of sparks, glowing embers, and flames.
- Use only correct fuses or circuit breakers. Do not oversize or bypass them.
- Follow requirements in OSHA 1910.252 (a) (2) (iv) and NFPA 51B for hot work and have a fire watcher and extinguisher nearby.
- Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for adhesives, coatings, cleaners, consumables, coolants, degreasers, fluxes, and metals.



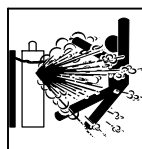
FLYING METAL or DIRT can injure eyes.

- Welding, cutting, chipping, wire brushing, and grinding cause sparks and flying metal. As welds cool, they can throw off slag.
- Wear approved safety glasses with side shields even under your welding helmet.



BUILDUP OF GAS can injure or kill.

- Shut off compressed gas supply when not in use.
- Always ventilate confined spaces or use approved air-supplied respirator.



CYLINDERS can explode if damaged.

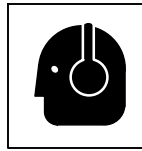
Compressed gas cylinders contain gas under high pressure. If damaged, a cylinder can explode. Since gas cylinders are normally part of the welding process, be sure to treat them carefully.

- Protect compressed gas cylinders from excessive heat, mechanical shocks, physical damage, slag, open flames, sparks, and arcs.
- Install cylinders in an upright position by securing to a stationary support or cylinder rack to prevent falling or tipping.
- Keep cylinders away from any welding, cutting, or other electrical circuits.
- Never drape a welding or cutting torch over a gas cylinder.
- Never allow a welding electrode or cutting torch to touch any cylinder.
- Never weld on a pressurized cylinder – explosion will result.
- Use only correct compressed gas cylinders, regulators, hoses, and fittings designed for the specific application; maintain them and associated parts in good condition.
- Turn face away from valve outlet when opening cylinder valve. Do not stand in front of or behind the regulator when opening the valve.
- Keep protective cap in place over valve except when cylinder is in use or connected for use.
- Use the right equipment, correct procedures, and sufficient number of persons to lift and move cylinders.
- Read and follow instructions on compressed gas cylinders, associated equipment, and Compressed Gas Association (CGA) publication P-1 listed in Safety Standards.



ELECTRIC AND MAGNETIC FIELDS (EMF) can affect Implanted Medical Devices.

- Wearers of Pacemakers and other Implanted Medical Devices should keep away.
- Implanted Medical Device wearers should consult their doctor and the device manufacturer before going near arc welding, spot welding, gouging, plasma arc cutting, or induction heating operations.



NOISE can damage hearing.

- Noise from some processes or equipment can damage hearing.
- Wear approved ear protection if noise level is high.

1-4. Additional Symbols For Installation, Operation, And Maintenance



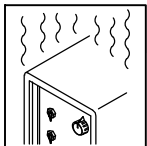
FIRE OR EXPLOSION hazard.

- Do not install or place unit on, over, or near combustible surfaces.
- Do not install unit near flammables.
- Do not overload building wiring – be sure power supply system is properly sized, rated, and protected to handle this unit.



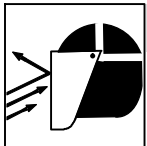
FALLING EQUIPMENT can injure.

- Use lifting eye to lift unit only, NOT running gear, gas cylinders, or any other accessories.
- Use equipment of adequate capacity to lift and support unit.
- If using lift forks to move unit, be sure forks are long enough to extend beyond opposite side of unit.
- Keep equipment (cables and cords) away from moving vehicles when working from an aerial location.
- Follow the guidelines in the Applications Manual for the Revised NIOSH Lifting Equation (Publication No. 94-110) when manually lifting heavy parts or equipment.



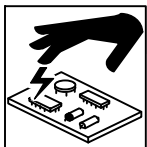
OVERUSE can cause OVERHEATING

- Allow cooling period; follow rated duty cycle.
- Reduce current or reduce duty cycle before starting to weld again.
- Do not block or filter airflow to unit.



FLYING SPARKS can injure.

- Wear a face shield to protect eyes and face.
- Shape tungsten electrode only on grinder with proper guards in a safe location wearing proper face, hand, and body protection.
- Sparks can cause fires — keep flammables away.



STATIC (ESD) can damage PC boards.

- Put on grounded wrist strap BEFORE handling boards or parts.
- Use proper static-proof bags and boxes to store, move, or ship PC boards.



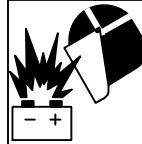
MOVING PARTS can injure.

- Keep away from moving parts.
- Keep away from pinch points such as drive rolls.



WELDING WIRE can injure.

- Do not press gun trigger until instructed to do so.
- Do not point gun toward any part of the body, other people, or any metal when threading welding wire.



BATTERY EXPLOSION can injure.

- Do not use welder to charge batteries or jump start vehicles unless the unit has a battery charging feature designed for this purpose.



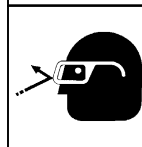
MOVING PARTS can injure.

- Keep away from moving parts such as fans.
- Keep all doors, panels, covers, and guards closed and securely in place.
- Have only qualified persons remove doors, panels, covers, or guards for maintenance and troubleshooting as necessary.
- Reinstall doors, panels, covers, or guards when maintenance is finished and before reconnecting input power.



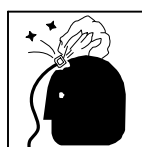
COMPRESSED AIR can injure or kill.

- Before working on compressed air system, turn off and lockout/tagout unit, release pressure, and be sure air pressure cannot be accidentally applied.
- Relieve pressure before disconnecting or connecting air lines.
- Check compressed air system components and all connections and hoses for damage, leaks, and wear before operating unit.
- Do not direct air stream toward self or others.
- Wear protective equipment such as safety glasses, hearing protection, leather gloves, heavy shirt and trousers, high shoes, and a cap when working on compressed air system.
- Use soapy water or an ultrasonic detector to search for leaks—never use bare hands. Do not use equipment if leaks are found.
- Reinstall doors, panels, covers, or guards when servicing is finished and before starting unit.
- If ANY air is injected into the skin or body seek medical help immediately.



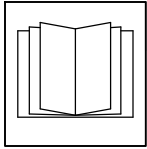
BREATHING COMPRESSED AIR can injure or kill.

- Do not use compressed air for breathing.
- Use only for cutting, gouging, and tools.



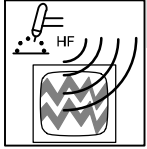
TRAPPED AIR PRESSURE AND WHIPPING HOSES can injure.

- Release air pressure from tools and system before servicing, adding or changing attachments, or opening compressor oil drain or oil fill cap.



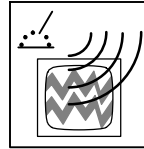
READ INSTRUCTIONS.

- Read and follow all labels and the Owner's Manual carefully before installing, operating, or servicing unit. Read the safety information at the beginning of the manual and in each section.
- Use only genuine replacement parts from the manufacturer.
- Perform installation, maintenance, and service according to the Owner's Manuals, industry standards, and national, state, and local codes.



H.F. RADIATION can cause interference.

- High-frequency (H.F.) can interfere with radio navigation, safety services, computers, and communications equipment.
- Have only qualified persons familiar with electronic equipment perform this installation.
- The user is responsible for having a qualified electrician promptly correct any interference problem resulting from the installation.
- If notified by the FCC about interference, stop using the equipment at once.
- Have the installation regularly checked and maintained.
- Keep high-frequency source doors and panels tightly shut, keep spark gaps at correct setting, and use grounding and shielding to minimize the possibility of interference.



ARC WELDING AND PLASMA CUTTING can cause interference.

- Electromagnetic energy can interfere with sensitive electronic equipment such as computers and computer-driven equipment such as robots.
- Be sure all equipment in the welding area is electromagnetically compatible.
- To reduce possible interference, keep cables as short as possible, close together, and down low, such as on the floor.
- Locate welding or cutting operation 100 meters from any sensitive electronic equipment.
- Be sure welding machine or plasma cutter is installed and grounded according to this manual.
- If interference still occurs, the user must take extra measures such as moving the welding or cutting machine, using shielded cables, using line filters, or shielding the work area.

1-5. California Proposition 65 Warnings

⚠ Welding or cutting equipment produces fumes or gases which contain chemicals known to the State of California to cause birth defects and, in some cases, cancer. (California Health & Safety Code Section 25249.5 et seq.)

⚠ This product contains chemicals, including lead, known to the state of California to cause cancer, birth defects, or other reproductive harm. Wash hands after use.

1-6. Principal Safety Standards

Safety in Welding, Cutting, and Allied Processes, ANSI Standard Z49.1, is available as a free download from the American Welding Society at <http://www.aws.org> or purchased from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

Safe Practices for the Preparation of Containers and Piping for Welding and Cutting, American Welding Society Standard AWS F4.1, from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

Safe Practices for Welding and Cutting Containers that have Held Combustibles, American Welding Society Standard AWS A6.0, from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

National Electrical Code, NFPA Standard 70, from National Fire Protection Association, Quincy, MA 02269 (phone: 1-800-344-3555, website: www.nfpa.org and www.sparky.org).

Safe Handling of Compressed Gases in Cylinders, CGA Pamphlet P-1, from Compressed Gas Association, 14501 George Carter Way, Suite 103, Chantilly, VA 20151 (phone: 703-788-2700, website: www.cga-net.com).

Safety in Welding, Cutting, and Allied Processes, CSA Standard W117.2, from Canadian Standards Association, Standards Sales, 5060

Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N5 (phone: 800-463-6727, website: www.csagroup.org).

Safe Practice For Occupational And Educational Eye And Face Protection, ANSI Standard Z87.1, from American National Standards Institute, 25 West 43rd Street, New York, NY 10036 (phone: 212-642-4900, website: www.ansi.org).

Standard for Fire Prevention During Welding, Cutting, and Other Hot Work, NFPA Standard 51B, from National Fire Protection Association, Quincy, MA 02269 (phone: 1-800-344-3555, website: www.nfpa.org).

OSHA, Occupational Safety and Health Standards for General Industry, Title 29, Code of Federal Regulations (CFR), Part 1910, Subpart Q, and Part 1926, Subpart J, from U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 (phone: 1-866-512-1800) (there are 10 OSHA Regional Offices—phone for Region 5, Chicago, is 312-353-2220, website: www.osha.gov).

Applications Manual for the Revised NIOSH Lifting Equation, The National Institute for Occupational Safety and Health (NIOSH), 1600 Clifton Rd, Atlanta, GA 30329-4027 (phone: 1-800-232-4636, website: www.cdc.gov/NIOSH).

1-7. EMF Information

Electric current flowing through any conductor causes localized electric and magnetic fields (EMF). The current from arc welding (and allied processes including spot welding, gouging, plasma arc cutting, and induction heating operations) creates an EMF field around the welding circuit. EMF fields can interfere with some medical implants, e.g. pacemakers. Protective measures for persons wearing medical implants have to be taken. For example, restrict access for passers-by or conduct individual risk assessment for welders. All welders should use the following procedures in order to minimize exposure to EMF fields from the welding circuit:

- Keep cables close together by twisting or taping them, or using a cable cover.
- Do not place your body between welding cables. Arrange cables to one side and away from the operator.

- Do not coil or drape cables around your body.
- Keep head and trunk as far away from the equipment in the welding circuit as possible.
- Connect work clamp to workpiece as close to the weld as possible.
- Do not work next to, sit or lean on the welding power source.
- Do not weld whilst carrying the welding power source or wire feeder.

About Implanted Medical Devices:

Implanted Medical Device wearers should consult their doctor and the device manufacturer before performing or going near arc welding, spot welding, gouging, plasma arc cutting, or induction heating operations. If cleared by your doctor, then following the above procedures is recommended.

SECTION 2 – MESURES DE SÉCURITÉ – EXTRACTION DES FUMÉES – À LIRE AVANT UTILISATION

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⚠ Se protéger et protéger les autres contre le risque de blessure — lisez, appliquez et rangez en lieu sûr ces consignes importantes de sécurité et d'utilisation.

2-1. Symboles utilisés



DANGER! – Indique une situation dangereuse qui si on l'évite pas peut donner la mort ou des blessures graves. Les dangers possibles sont montrés par les symboles joints ou sont expliqués dans le texte.



Indique une situation dangereuse qui si on l'évite pas peut donner la mort ou des blessures graves. Les dangers possibles sont montrés par les symboles joints ou sont expliqués dans le texte.

AVIS – Indique des déclarations pas en relation avec des blessures personnelles.

 Indique des instructions spécifiques.



Ce groupe de symboles veut dire Avertissement! Attention! DANGER DE CHOC ELECTRIQUE, PIECES EN MOUVEMENT, et PIECES CHAUDES. Consulter les symboles et les instructions ci-dessous y afférant pour les actions nécessaires afin d'éviter le danger.

2-2. Dangers en matière d'extraction des fumées



Les symboles représentés ci-dessous sont utilisés dans ce manuel pour attirer l'attention et identifier les dangers possibles. En présence de l'un de ces symboles, prendre garde et suivre les instructions afférentes pour éviter tout risque. Les instructions en matière de sécurité indiquées ci-dessous ne constituent qu'un sommaire des instructions de sécurité plus complètes fournies dans les normes de sécurité énumérées dans la Section 2-6. Lire et observer toutes les normes de sécurité.



Seul un personnel qualifié est autorisé à installer, faire fonctionner, entretenir et réparer cet appareil.



Pendant le fonctionnement, maintenir à distance toutes les personnes, notamment les enfants de l'appareil.



LA MAUVAISE UTILISATION DES EXTRACTEURS DE FUMÉES peut comporter des dangers.

Le soudage produit des émanations et des fumées qu'il est dangereux de respirer. Les matériaux inflammables peuvent être allumés et causer un incendie ou une explosion.

- Lire et observer minutieusement les présentes instructions et les étiquettes de sécurité. L'extracteur de fumées aide à protéger l'utilisateur contre les aérocontaminants, mais on doit l'utiliser correctement pour bénéficier de son efficacité. Confiez la vérification de la qualité de l'air dans votre établissement à un hygiéniste industriel pour confirmer que l'extracteur de fumées procure une protection adéquate contre les aérocontaminants présents dans le milieu de travail. Si vous avez des questions au sujet de l'extracteur, consultez l'étiquette apposée sur l'appareil, votre directeur de la sécurité ou un hygiéniste industriel certifié.
- Suivre toutes les directives ANSI, OSHA, CSA, UL et autres portant sur l'utilisation des extracteurs de fumées et la recirculation de l'air filtré.
- Certaines sections de l'équipement de captage de fumées, notamment les chambres d'air propre et sale, peuvent être considérées des espaces confinés aux termes d'OSHA. Consulter le règlement OSHA pertinent afin de déterminer si l'installation est un espace confiné qui nécessite l'obtention d'un permis.
- Ne pas utiliser un extracteur de fumées sans pare-étincelles approuvé et correctement installé, à moins que l'appareil soit conçu pour fonctionner sans pare-étincelles. Sans ce dispositif, des étincelles de soudage peuvent enflammer ou endommager un filtre non ignifuge ou des produits de fumée imprégnés dans le filtre, et permettre la présence d'air non filtré dans la zone de respiration. Garder toute ouverture de la cagoule ainsi que la canalisation d'entrée d'air de l'extracteur de fumée éloignés de toute étincelle ou flamme.
- Utiliser l'extracteur de fumées uniquement pour extraire les fumées de soudage. Ne pas l'employer pour extraire des gaz chauds (à plus de 140° F/60° C), des poussières de bois ou de ciment, des gaz d'échappement de moteur, des vapeurs de liquides, des matières explosives, des émanations agressives (acides), de la fumée produite par des objets qui se consomment ou encore des fumées provenant d'opérations de nettoyage, de découpage, de gougeage, de meulage, de peinture, de projection à la flamme, de sablage ou d'activités autres que le soudage. Ne pas installer ou utiliser un extracteur de fumées aux endroits où des matériaux combustibles peuvent être présents.
- Les fumées de certaines opérations de soudure peuvent être inflammables. Ne pas installer ou faire fonctionner l'extracteur de fumée là où des fumées de soudure inflammables peuvent être présentes, à moins qu'une protection contre les incendies et les explosions, sélectionnée et approuvée par une personne qualifiée habituée à travailler avec de tels systèmes et avec les codes applicables, soit présente et fonctionnelle.
- Utiliser l'extracteur de fumées seulement dans des atmosphères pour lesquelles il est recommandé. Ne pas utiliser l'extracteur dans des endroits où la concentration de contaminants est inconnue, représente un danger immédiat pour la vie ou dépasse la capacité nominale de l'extracteur.
- Ne pas souder sans être sûr que l'extracteur de fumées est bien assemblé et qu'il fonctionne correctement.
- Avant chaque utilisation, inspecter l'extracteur et vérifier qu'il fonctionne correctement.
- Les contaminants dangereux peuvent être inodores et incolores. Quitter immédiatement l'aire de travail en présence des situations suivantes:
 - h La respiration devient difficile.
 - i Apparition d'étourdissements, de problèmes de vision ou irritation des yeux, du nez ou de la bouche.
 - j L'équipement est endommagé.
 - k La circulation d'air subit une baisse ou s'arrête.
 - l Si vous croyez que l'équipement ne procure pas une protection adéquate.
- Ne pas réparer, modifier ou démonter l'extracteur de fumées ou l'utiliser avec des pièces ou accessoires non fournis par le fabricant. Utiliser uniquement des composants approuvés par le fabricant.
- Remplacer le filtre s'il est endommagé ou bloqué. Attendre que le filtre se refroidisse avant de l'inspecter ou de le remplacer, ou de nettoyer les particules accumulées sur le pare-étincelles. Ne pas laver ou réutiliser le filtre, et ne pas le nettoyer par chocs mécaniques ou avec de l'air comprimé, à moins que le fabricant le recommande expressément dans le mode d'emploi (l'élément filtrant peut s'endommager). Éviter de respirer les particules de poussière recueillies par l'extracteur de fumées. Porter du matériel de sécurité approuvé (appareil respiratoire, gants, chemise à manches longues) pour faire l'entretien du filtre. Disposer de

l'élément filtrant ainsi que des particules de poussière recueillies de manière conforme à tous règlements fédéraux, provinciaux et municipaux applicables.

- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyeurs, les consommables, les produits de refroidissement, les dégraisseurs, les flux et les métaux.
- L'extracteur de fumées doit être utilisé avec le bras d'extraction, les tuyaux, le filtre et les autres composants recommandés par le fabricant.



UNE DÉCHARGE ÉLECTRIQUE peut entraîner la mort.

Le contact d'organes électriques sous tension peut provoquer des accidents mortels ou des brûlures graves. Le circuit d'alimentation et les circuits internes de la machine sont également sous tension lorsque l'alimentation est sur Marche. Un équipement installé ou mis à la terre de manière incorrecte ou impropre constitue un danger.

- Ne pas toucher aux pièces électriques sous tension.
- Couper l'alimentation ou arrêter le moteur avant de procéder à l'installation, à la réparation ou à l'entretien de l'appareil. Déverrouiller l'alimentation selon la norme OSHA 29 CFR 1910.147 (voir normes de sécurité).
- Installer le poste correctement et le mettre à la terre convenablement selon les consignes du manuel de l'opérateur et les normes nationales, provinciales et locales.
- Toujours vérifier la terre du cordon d'alimentation. Vérifier et s'assurer que le fil de terre du cordon d'alimentation est bien raccordé à la borne de terre du sectionneur ou que la fiche du cordon est raccordée à une prise correctement mise à la terre.
- Vérifier fréquemment le cordon d'alimentation et le conducteur de mise à la terre afin de s'assurer qu'il n'est pas altéré ou dénudé. Le remplacer immédiatement s'il l'est. Un fil dénudé peut entraîner la mort.



LA CHUTE DE L'ÉQUIPEMENT peut provoquer des blessures.

- Utiliser un équipement de levage de capacité suffisante pour lever l'appareil.
- En utilisant des fourches de levage pour déplacer l'unité, s'assurer que les fourches sont suffisamment longues pour dépasser du côté opposé de l'appareil.

- Tenir l'équipement (câbles et cordons) à distance des véhicules mobiles lors de toute opération en hauteur.
- Suivre les consignes du Manuel des applications pour l'équation de levage NIOSH révisée (Publication N°94-110) lors du levage manuel de pièces ou équipements lourds.



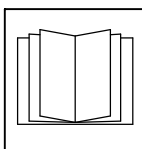
Les PIÈCES MOBILES peuvent causer des blessures.

- S'abstenir de toucher des organes mobiles tels que des ventilateurs.
- Maintenir fermés et verrouillés les portes, panneaux, recouvrements et dispositifs de protection.
- Lorsque cela est nécessaire pour des travaux d'entretien et de dépannage, faire retirer les portes, panneaux, recouvrements ou dispositifs de protection uniquement par du personnel qualifié.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de rebrancher l'alimentation électrique.



Risque D'INCENDIE OU D'EXPLOSION.

- Ne pas placer l'appareil sur, au-dessus ou à proximité de surfaces inflammables.
- Ne pas installer l'appareil à proximité de produits inflammables.
- Ne pas surcharger l'installation électrique – s'assurer que l'alimentation est correctement dimensionnée et protégée avant de mettre l'appareil en service.



LIRE LES INSTRUCTIONS.

- Lire et appliquer les instructions sur les étiquettes et le Mode d'emploi avant l'installation, l'utilisation ou l'entretien de l'appareil. Lire les informations de sécurité au début du manuel et dans chaque section.
- N'utiliser que les pièces de rechange recommandées par le constructeur.
- Effectuer l'installation, l'entretien et toute intervention selon les manuels d'utilisateurs, les normes nationales, provinciales et de l'industrie, ainsi que les codes municipaux.

2-3. Dangers du soudage à l'arc et du coupage au plasma



UNE DÉCHARGE ÉLECTRIQUE peut entraîner la mort.

Le contact d'organes électriques sous tension peut provoquer des accidents mortels ou des brûlures graves. Le circuit de l'électrode et de la pièce est sous tension lorsque le courant est délivré à la sortie. Le circuit d'alimentation et les circuits internes de la machine sont également sous tension lorsque l'alimentation est sur Marche. Dans le mode de soudage avec du fil, le fil, le dérouleur, le bloc de commande du rouleau et toutes les parties métalliques en contact avec le fil sont sous tension électrique. Un équipement installé ou mis à la terre de manière incorrecte ou impropre constitue un danger.

- Ne pas toucher aux pièces électriques sous tension.
- Porter des gants isolants et des vêtements de protection secs et sans trous.
- S'isoler de la pièce à couper et du sol en utilisant des housses ou des tapis assez grands afin d'éviter tout contact physique avec la pièce à couper ou le sol.
- Ne pas se servir de source électrique à courant électrique dans les zones humides, dans les endroits confinés ou là où on risque de tomber.
- Utiliser une source de soudage AC UNIQUEMENT si le procédé de soudage et de coupage le demande.

- Si l'utilisation d'une source électrique à courant électrique s'avère nécessaire, se servir de la fonction de télécommande si l'appareil en est équipé.
- D'autres consignes de sécurité sont nécessaires dans les conditions suivantes : risques électriques dans un environnement humide ou si l'on porte des vêtements mouillés ; sur des structures métalliques telles que sols, grilles ou échafaudages ; en position coincée comme assise, à genoux ou couchée ; ou s'il y a un risque élevé de contact inévitable ou accidentel avec la pièce à souder ou le sol. Dans ces conditions, utiliser les équipements suivants, dans l'ordre indiqué : 1) un poste à souder DC à tension constante (à fil), 2) un poste à souder DC manuel (électrode) ou 3) un poste à souder AC à tension à vide réduite. Dans la plupart des situations, l'utilisation d'un poste à souder DC à fil à tension constante est recommandée. En outre, ne pas travailler seul !
- Couper l'alimentation ou arrêter le moteur avant de procéder à l'installation, à la réparation ou à l'entretien de l'appareil. Déverrouiller l'alimentation selon la norme OSHA 29 CFR 1910.147 (voir normes de sécurité).
- Installer le poste correctement et le mettre à la terre convenablement selon les consignes du manuel de l'opérateur et les normes nationales, provinciales et locales.
- Toujours vérifier la terre du cordon d'alimentation. Vérifier et s'assurer que le fil de terre du cordon d'alimentation est bien raccordé à la borne de terre du sectionneur ou que la fiche du cordon est raccordée à une prise correctement mise à la terre.

- En effectuant les raccordements d'entrée, fixer d'abord le conducteur de mise à la terre approprié et contre-vérifier les connexions.
- Les câbles doivent être exempts d'humidité, d'huile et de graisse; protégez-les contre les étincelles et les pièces métalliques chaudes.
- Vérifier fréquemment le cordon d'alimentation afin de s'assurer qu'il n'est pas altéré ou à nu, le remplacer immédiatement s'il l'est. Un fil à nu peut entraîner la mort.
- L'équipement doit être hors tension lorsqu'il n'est pas utilisé.
- Ne pas utiliser des câbles usés, endommagés, de grosseur insuffisante ou mal épiissés.
- Ne pas enrouler les câbles autour du corps.
- Si la pièce soudée doit être mise à la terre, le faire directement avec un câble distinct.
- Ne pas toucher l'électrode quand on est en contact avec la pièce, la terre ou une électrode provenant d'une autre machine.
- Ne pas toucher des porte électrodes connectés à deux machines en même temps à cause de la présence d'une tension à vide doublée.
- N'utiliser qu'un matériel en bon état. Réparer ou remplacer sur-le-champ les pièces endommagées. Entretenir l'appareil conformément à ce manuel.
- Porter un harnais de sécurité si l'on doit travailler au-dessus du sol.
- S'assurer que tous les panneaux et couvercles sont correctement en place.
- Fixer le câble de retour de façon à obtenir un bon contact métal-métal avec la pièce à souder ou la table de travail, le plus près possible de la soudure.
- Isoler la pince de masse quand pas mis à la pièce pour éviter le contact avec tout objet métallique.
- Ne pas raccorder plus d'une électrode ou plus d'un câble de masse à une même borne de sortie de soudage. Débranchez le câble pour procédé non utilisé.

Il reste une TENSION DC NON NÉGLIGEABLE dans les sources de soudage onduleur UNE FOIS l'alimentation coupée.

- Arrêter les convertisseurs, débrancher le courant électrique et décharger les condensateurs d'alimentation selon les instructions indiquées dans la partie Entretien avant de toucher les pièces.



LES PIÈCES CHAUDES peuvent provoquer des brûlures.

- Ne pas toucher à mains nues les parties chaudes.
- Prévoir une période de refroidissement avant de travailler à l'équipement.
- Ne pas toucher aux pièces chaudes, utiliser les outils recommandés et porter des gants de soudage et des vêtements épais pour éviter les brûlures.



LES FUMÉES ET LES GAZ peuvent être dangereux.

Le soudage et le coupage produisent des vapeurs et des gaz. Leur inhalation peut être dangereuse pour votre santé.

- Eloigner votre tête des fumées. Ne pas respirer les fumées.
- A l'intérieur, ventilez la pièce ou ayez recours à une ventilation aspirante installée près de l'arc pour évacuer les vapeurs et les gaz. Pour déterminer la bonne ventilation, il est recommandé de procéder à un prélèvement pour la composition et la quantité de fumées et de gaz auxquels est exposé le personnel.
- Si la ventilation est médiocre, porter un respirateur anti-vapeurs approuvé.
- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyants, les consommables, les produits de refroidissement, les dégraissages, les flux et les métaux.
- Travailler dans un espace fermé seulement s'il est bien ventilé ou en portant un respirateur à alimentation d'air. Prévoyez toujours un surveillant formé à proximité. Les vapeurs de soudage et de coupage peuvent déplacer de l'air et abaisser le niveau d'oxygène, cause de lésion ou de mort. Assurez-vous de la qualité de l'air que vous respirez.
- Ne soudez pas ou ne coupez pas près de zones où sont effectuées des opérations de dégraissage, nettoyage ou pulvérisation. La chaleur et les rayons de l'arc peuvent réagir en présence de vapeurs et former des gaz hautement toxiques et irritants.

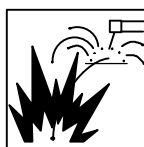
- Ne soudez pas ou ne coupez pas des métaux enrobés tels que des métaux galvanisés, contenant du plomb ou de l'acier plaqué au cadmium, à moins que l'enrobage ne soit ôté de la surface de soudage, que l'endroit où vous travaillez ne soit bien ventilé, ou, si nécessaire, que vous ne portiez un respirateur alimenté en air. Les enrobages ou tous métaux contenant ces éléments peuvent créer des vapeurs toxiques s'ils sont soudés ou coupés.



LES RAYONS DE L'ARC peuvent provoquer des brûlures dans les yeux et sur la peau.

Les rayons d'arc issus des procédés de soudage et de coupage produisent des rayons visibles et invisibles intenses (ultraviolets et infrarouges) qui peuvent entraîner des brûlures aux yeux et à la peau. Des étincelles jaillissent de la soudure.

- Portez un casque de soudage approuvé muni de verres filtrants appropriés pour protéger visage et yeux contre les rayons et les étincelles d'arc pendant le soudage, le coupage ou la surveillance (voir ANSI Z49.1 et Z87.1 énuméré dans les Normes de Sécurité).
- Porter des lunettes de sécurité avec écrans latéraux même sous votre casque.
- Avoir recours à des écrans protecteurs ou à des rideaux pour protéger les autres contre les rayonnements les éblouissements et les étincelles ; prévenir toute personne sur les lieux de ne pas regarder l'arc.
- Porter un équipement de protection pour le corps fait d'un matériau résistant et ignifuge (cuir, coton robuste, laine). La protection du corps comporte des vêtements sans huile comme par ex. des gants de cuir, une chemise solide, des pantalons sans revers, des chaussures hautes et une casquette.



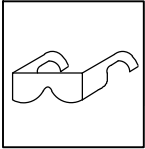
Le SOUDAGE ET le COUPAGE présentent un risque d'incendie ou d'explosion.

Le soudage ou le coupage effectué sur des contenants fermés, tels que réservoirs, tambours ou conduites, peut causer leur explosion. Des étincelles

peuvent être projetées de l'arc de soudure. La projection d'étincelles, des pièces chaudes et des équipements chauds peut provoquer des incendies et des brûlures. Le contact accidentel de l'électrode avec des objets métalliques peut provoquer des étincelles, une explosion, un surchauffement ou un incendie. Avant de commencer le soudage, vérifier et s'assurer que l'endroit ne présente pas de danger.

- Ecartez tout produit inflammable situé à moins de 35 pieds (10,7 m) de l'arc de soudage ou de coupage. En cas d'impossibilité les recouvrir soigneusement avec des protections homologués.
- Ne soudez pas ou ne coupez pas dans un endroit où des étincelles pourraient atteindre des matières inflammables.
- Se protéger et d'autres personnes de la projection d'étincelles et de métal chaud.
- Assurez-vous qu'aucune étincelle ni matière chaude provenant du soudage ou du coupage ne peut se glisser dans de petites fissures ou tomber dans d'autres pièces contiguës.
- Surveiller tout déclenchement d'incendie et tenir un extincteur à proximité.
- Si vous soudez ou coupez sur un plafond, un plancher ou une cloison, soyez conscient que cela peut entraîner un incendie de l'autre côté.
- N'effectuez pas de soudage ou de coupage sur des contenants ayant stocké des combustibles ou sur des contenants fermés tels que des réservoirs, tambours, ou conduites, à moins qu'ils n'aient été préparés correctement conformément à AWS F4.1 et AWS A6.0 (voir les Normes de Sécurité).
- Ne pas souder là où l'air ambiant pourrait contenir des poussières, gaz ou émanations inflammables (vapeur d'essence, par exemple).
- Fixez le câble de masse sur la pièce à couper, le plus près possible de la zone à souder ou à couper afin d'éviter que le courant de soudage ou de coupage ne prenne une trajectoire inconnue ou longue et ne cause ainsi une décharge électrique ou un incendie.
- Ne pas utiliser le poste de soudage pour dégelier des conduites gelées.
- En cas de non utilisation, enlever la baguette d'électrode du porte-électrode ou couper le fil à la pointe de contact.
- Porter un équipement de protection pour le corps fait d'un matériau résistant et ignifuge (cuir, coton robuste, laine). La protection du corps comporte des vêtements sans huile comme par ex. des gants de cuir, une chemise solide, des pantalons sans revers, des chaussures hautes et une casquette.

- Avant de souder, retirer toute substance combustible de vos poches telles qu'un allumeur au butane ou des allumettes.
- Une fois le travail achevé, assurez-vous qu'il ne reste aucune trace d'étincelles incandescentes ni de flammes.
- Utiliser exclusivement des fusibles ou coupe-circuits appropriés. Ne pas augmenter leur puissance; ne pas les ponter.
- Suivre les recommandations dans OSHA 1910.252(a)(2)(iv) et NFPA 51B pour les travaux à chaud et avoir de la surveillance et un extincteur à proximité.
- Lire et comprendre les fiches de données de sécurité et les instructions du fabricant concernant les adhésifs, les revêtements, les nettoyants, les consommables, les produits de refroidissement, les dégraisseurs, les flux et les métaux.



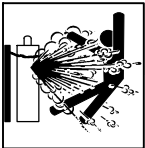
DES PIÈCES DE METAL ou DES SALETES peuvent provoquer des blessures dans les yeux.

- Le soudage, l'écaillage, le passage de la pièce à la brosse en fil de fer, et le meulage génèrent des étincelles et des particules métalliques volantes. Pendant la période de refroidissement des soudures, elles risquent de projeter du laitier.
- Porter des lunettes de sécurité avec écrans latéraux ou un écran facial.



LES ACCUMULATIONS DE GAZ risquent de provoquer des blessures ou même la mort.

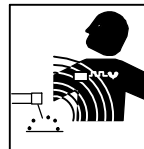
- Fermer l'alimentation du gaz comprimé en cas de non utilisation.
- Veiller toujours à bien aérer les espaces confinés ou se servir d'un respirateur d'adduction d'air homologué.



LES BOUTEILLES peuvent exploser si elles sont endommagées.

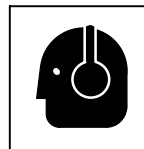
Les bouteilles de gaz comprimé contiennent du gaz sous haute pression. Si une bouteille est endommagée, elle peut exploser. Du fait que les bouteilles de gaz font normalement partie du procédé de soudage, les manipuler avec précaution.

- Protéger les bouteilles de gaz comprimé d'une chaleur excessive, des chocs mécaniques, des dommages physiques, du laitier, des flammes ouvertes, des étincelles et des arcs.
- Placer les bouteilles debout en les fixant dans un support stationnaire ou dans un porte-bouteilles pour les empêcher de tomber ou de se renverser.
- Tenir les bouteilles éloignées des circuits de soudage ou autres circuits électriques.
- Ne jamais placer une torche de soudage sur une bouteille à gaz.
- Une électrode de soudage ne doit jamais entrer en contact avec une bouteille.
- Ne jamais souder une bouteille pressurisée – risque d'explosion.
- Utiliser seulement des bouteilles de gaz comprimé, régulateurs, tuyaux et raccords convenables pour cette application spécifique; les maintenir ainsi que les éléments associés en bon état.
- Tourner le dos à la sortie de vanne lors de l'ouverture de la vanne de la bouteille. Ne pas se tenir devant ou derrière le régulateur lors de l'ouverture de la vanne.
- Le couvercle du détendeur doit toujours être en place, sauf lorsque la bouteille est utilisée ou qu'elle est reliée pour usage ultérieur.
- Utiliser les équipements corrects, les bonnes procédures et suffisamment de personnes pour soulever et déplacer les bouteilles.
- Lire et suivre les instructions sur les bouteilles de gaz comprimé, l'équipement connexe et le dépliant P-1 de la CGA (Compressed Gas Association) mentionné dans les principales normes de sécurité.



Les CHAMPS ÉLECTROMAGNÉTIQUES (CEM) peuvent affecter les implants médicaux.

- Les porteurs de stimulateurs cardiaques et autres implants médicaux doivent rester à distance.
- Les porteurs d'implants médicaux doivent consulter leur médecin et le fabricant du dispositif avant de s'approcher de la zone où se déroule du soudage à l'arc, du soudage par points, du gougeage, de la découpe plasma ou une opération de chauffage par induction.



LE BRUIT peut endommager l'ouïe.

Le bruit des processus et des équipements peut affecter l'ouïe.

- Porter des protections approuvées pour les oreilles si le niveau sonore est trop élevé.

2-4. Dangers supplémentaires en relation avec l'installation, le fonctionnement et la maintenance



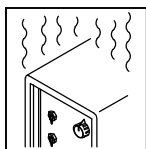
Risque D'INCENDIE OU D'EXPLOSION.

- Ne pas placer l'appareil sur, au-dessus ou à proximité de surfaces inflammables.
- Ne pas installer l'appareil à proximité de produits inflammables.
- Ne pas surcharger l'installation électrique – s'assurer que l'alimentation est correctement dimensionnée et protégée avant de mettre l'appareil en service.



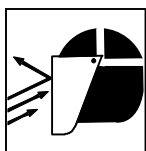
LA CHUTE DE L'ÉQUIPEMENT peut provoquer des blessures.

- Utiliser l'anneau de levage uniquement pour soulever l'appareil, NON PAS les chariots, les bouteilles de gaz ou tout autre accessoire.
- Utiliser un équipement de levage de capacité suffisante pour lever l'appareil.
- En utilisant des fourches de levage pour déplacer l'unité, s'assurer que les fourches sont suffisamment longues pour dépasser du côté opposé de l'appareil.
- Tenir l'équipement (câbles et cordons) à distance des véhicules mobiles lors de toute opération en hauteur.
- Suivre les consignes du Manuel des applications pour l'équation de levage NIOSH révisée (Publication N°94-110) lors du levage manuel de pièces ou équipements lourds.



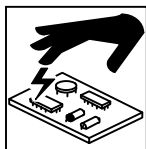
L'EMPLOI EXCESSIF peut SURCHAUFFER L'ÉQUIPEMENT.

- Prévoir une période de refroidissement ; respecter le cycle opératoire nominal.
- Réduire le courant ou le facteur de marche avant de poursuivre le soudage.
- Ne pas obstruer les passages d'air du poste.



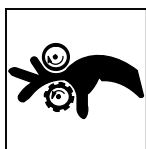
LES ÉTINCELLES PROJETÉES peuvent provoquer des blessures.

- Porter un écran facial pour protéger le visage et les yeux.
- Affûter l'électrode au tungstène uniquement à la meuleuse dotée de protecteurs. Cette manœuvre est à exécuter dans un endroit sûr lorsque l'on porte l'équipement homologué de protection du visage, des mains et du corps.
- Les étincelles risquent de causer un incendie – éloigner toute substance inflammable.



LES CHARGES ÉLECTROSTATIQUES peuvent endommager les circuits imprimés.

- Établir la connexion avec la barrette de terre avant de manipuler des cartes ou des pièces.
- Utiliser des pochettes et des boîtes antistatiques pour stocker, déplacer ou expédier des cartes de circuits imprimés.



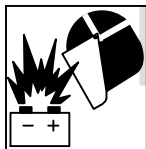
Les PIÈCES MOBILES peuvent causer des blessures.

- Ne pas s'approcher des organes mobiles.
- Ne pas s'approcher des points de coincement tels que des rouleaux de commande.



LES FILS DE SOUDAGE peuvent provoquer des blessures.

- Ne pas appuyer sur la gâchette avant d'en avoir reçu l'instruction.
- Ne pas diriger le pistolet vers soi, d'autres personnes ou toute pièce mécanique en engageant le fil de soudage.



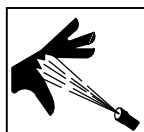
L'EXPLOSION DE LA BATTERIE peut provoquer des blessures.

- N'utilisez pas l'appareil de soudage pour charger des batteries ou faire démarrer des véhicules à l'aide de câbles de démarrage, sauf si l'appareil dispose d'une fonctionnalité de charge de batterie destinée à cet usage.

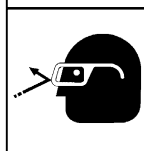


Les PIÈCES MOBILES peuvent causer des blessures.

- S'abstenir de toucher des organes mobiles tels que des ventilateurs.
- Maintenir fermés et verrouillés les portes, panneaux, recouvrements et dispositifs de protection.
- Lorsque cela est nécessaire pour des travaux d'entretien et de dépannage, faire retirer les portes, panneaux, recouvrements ou dispositifs de protection uniquement par du personnel qualifié.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de rebrancher l'alimentation électrique.



L'AIR COMPRIMÉ risque de provoquer des blessures ou même la mort.



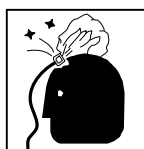
- Avant d'intervenir sur le circuit d'air comprimé, couper l'alimentation électrique, verrouiller et étiqueter l'appareil, détendre la pression et s'assurer que le circuit d'air ne peut être mis sous pression par inadvertance.
- Détendre la pression avant de débrancher ou de brancher des canalisations d'air.
- Avant d'utiliser l'appareil, contrôler les composants du circuit d'air comprimé, les branchements et les flexibles en recherchant tout signe de détérioration, de fuite et d'usure.

- Ne pas diriger un jet d'air vers soi-même ou vers autrui.
- Pour intervenir sur un circuit d'air comprimé, porter un équipement de protection tel que des lunettes de sécurité, des gants de cuir, une chemise et un pantalon en tissu résistant, des chaussures montantes et une coiffe.
- Pour rechercher des fuites, utiliser de l'eau savonneuse ou un détecteur à ultrasons, jamais les mains nues. En cas de détection de fuite, ne pas utiliser l'équipement.
- Remettre les portes, panneaux, recouvrements ou dispositifs de protection quand l'entretien est terminé et avant de mettre en marche l'appareil.
- En cas d'injection d'air dans la peau ou le corps, demander immédiatement une assistance médicale.
- Demander seulement à un personnel qualifié d'enlever les dispositifs de sécurité ou les recouvrements pour effectuer, s'il y a lieu, des travaux d'entretien et de dépannage.
- Remettre en place les portes, panneaux, recouvrements ou dispositifs de protection à la fin des travaux d'entretien et avant de mettre le moteur en marche.



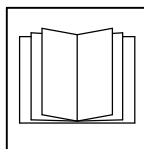
L'INHALATION D'AIR COMPRIMÉ risque de provoquer des blessures ou même la mort.

- Ne pas inhaler d'air comprimé.
- Utiliser l'air comprimé uniquement pour découper ou gouger ainsi que pour l'outillage pneumatique.



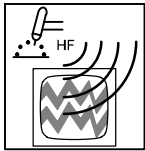
Une PRESSION D'AIR RÉSIDUELLE ET DES FLEXIBLES QUI FOUETTENT risquent de provoquer des blessures.

- Détendre la pression pneumatique des outils et circuits avant d'entretenir, ajouter ou changer des accessoires et avant d'ouvrir le bouchon de vidange ou de remplissage d'huile du compresseur.



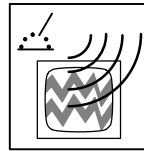
LIRE LES INSTRUCTIONS.

- Lire et appliquer les instructions sur les étiquettes et le Mode d'emploi avant l'installation, l'utilisation ou l'entretien de l'appareil. Lire les informations de sécurité au début du manuel et dans chaque section.
- N'utiliser que les pièces de rechange recommandées par le constructeur.
- Effectuer l'installation, l'entretien et toute intervention selon les manuels d'utilisateurs, les normes nationales, provinciales et de l'industrie, ainsi que les codes municipaux.



LE RAYONNEMENT HAUTE FRÉQUENCE (H.F.) risque de provoquer des interférences.

- Le rayonnement haute fréquence (H.F.) peut provoquer des interférences avec les équipements de radio-navigation et de communication, les services de sécurité et les ordinateurs.
- Demander seulement à des personnes qualifiées familiarisées avec des équipements électroniques de faire fonctionner l'installation.
- L'utilisateur est tenu de faire corriger rapidement par un électricien qualifié les interférences résultant de l'installation.
- Si le FCC signale des interférences, arrêter immédiatement l'appareil.
- Effectuer régulièrement le contrôle et l'entretien de l'installation.
- Maintenir soigneusement fermés les portes et les panneaux des sources de haute fréquence, maintenir les éclateurs à une distance correcte et utiliser une terre et un blindage pour réduire les interférences éventuelles.



LE SOUDAGE À L'ARC ET LE COUPAGE PLASMA risquent de provoquer des interférences.

- L'énergie électromagnétique peut gêner le fonctionnement d'appareils électroniques sensibles comme des ordinateurs et des équipements commandés par ordinateur, tels que des robots.
- Veillez à ce que tout l'équipement de la zone de soudage soit compatible au plan électromagnétique.
- Pour réduire la possibilité d'interférence, maintenez les câbles aussi courts que possible, groupez-les et posez-les aussi bas que possible (ex. par terre).
- Veillez à souder ou à couper à une distance de 100 mètres de tout équipement électronique sensible.
- Assurez-vous que le poste de soudage ou le découpeur plasma est branché et mis à la terre conformément au présent manuel.
- Si l'interférence persiste, l'utilisateur doit prendre des mesures supplémentaires comme écarter le poste de soudage ou le découpeur, en utilisant des câbles blindés, des filtres de ligne, ou en protégeant la zone de travail.

2-5. Proposition californienne 65 Avertissements

⚠ Les équipements de soudage et de coupage produisent des fumées et des gaz qui contiennent des produits chimiques dont l'État de Californie reconnaît qu'ils provoquent des malformations congénitales et, dans certains cas, des cancers. (Code de santé et de sécurité de Californie, chapitre 25249.5 et suivants)

⚠ Ce produit contient des produits chimiques, notamment du plomb, dont l'État de Californie reconnaît qu'ils provoquent des cancers, des malformations congénitales ou d'autres problèmes de procréation. Se laver les mains après utilisation.

2-6. Principales normes de sécurité

Safety in Welding, Cutting, and Allied Processes, ANSI Standard Z49.1, is available as a free download from the American Welding Society at <http://www.aws.org> or purchased from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

Safe Practices for the Preparation of Containers and Piping for Welding and Cutting, American Welding Society Standard AWS F4.1, from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

Safe Practices for Welding and Cutting Containers that have Held Combustibles, American Welding Society Standard AWS A6.0, from Global Engineering Documents (phone: 1-877-413-5184, website: www.global.ihs.com).

National Electrical Code, NFPA Standard 70, from National Fire Protection Association, Quincy, MA 02269 (phone: 1-800-344-3555, website: www.nfpa.org and www.sparky.org).

Safe Handling of Compressed Gases in Cylinders, CGA Pamphlet P-1, from Compressed Gas Association, 14501 George Carter Way, Suite 103, Chantilly, VA 20151 (phone: 703-788-2700, website: www.cganet.com).

Safety in Welding, Cutting, and Allied Processes, CSA Standard W117.2, from Canadian Standards Association, Standards Sales, 5060 Spectrum Way, Suite 100, Mississauga, Ontario, Canada L4W 5N5 (phone: 800-463-6727, website: www.csagroup.org).

Safe Practice For Occupational And Educational Eye And Face Protection, ANSI Standard Z87.1, from American National Standards Institute, 25 West 43rd Street, New York, NY 10036 (phone: 212-642-4900, website: www.ansi.org).

Standard for Fire Prevention During Welding, Cutting, and Other Hot Work, NFPA Standard 51B, from National Fire Protection Association, Quincy, MA 02269 (phone: 1-800-344-3555, website: www.nfpa.org).

OSHA, Occupational Safety and Health Standards for General Industry, Title 29, Code of Federal Regulations (CFR), Part 1910, Subpart Q, and Part 1926, Subpart J, from U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 (phone: 1-866-512-1800) (there are 10 OSHA Regional Offices—phone for Region 5, Chicago, is 312-353-2220, website: www.osha.gov).

Applications Manual for the Revised NIOSH Lifting Equation, The National Institute for Occupational Safety and Health (NIOSH), 1600 Clifton Rd, Atlanta, GA 30329-4027 (phone: 1-800-232-4636, website: www.cdc.gov/NIOSH).

2-7. Informations relatives aux CEM

Le courant électrique qui traverse tout conducteur génère des champs électromagnétiques (CEM) à certains endroits. Le courant issu d'un soudage à l'arc (et de procédés connexes, y compris le soudage par points, le gougeage, le découpage plasma et les opérations de chauffage par induction) crée un champ électromagnétique (CEM) autour du circuit de soudage. Les champs électromagnétiques produits peuvent causer interférence à certains implants médicaux, p. ex. les stimulateurs cardiaques. Pour les personnes portant des implants médicaux, il convient de prendre des mesures de protection en limitant par exemple tout accès aux passants ou procédant à une évaluation des risques individuels pour les soudeurs. Tous les soudeurs doivent appliquer les procédures suivantes pour minimiser l'exposition aux CEM provenant du circuit de soudage:

- Rassembler les câbles en les torsadant ou en les attachant avec du ruban adhésif ou avec une housse.
- Ne pas se tenir au milieu des câbles de soudage. Disposer les câbles d'un côté et à distance de l'opérateur.

- Ne pas courber et ne pas entourer les câbles autour de votre corps.
- Maintenir la tête et le torse aussi loin que possible du matériel du circuit de soudage.
- Connecter la pince sur la pièce aussi près que possible de la soudure.
- Ne pas travailler à proximité d'une source de soudage, ni s'asseoir ou se pencher dessus.
- Ne pas souder tout en portant la source de soudage ou le dévidoir.

En ce qui concerne les implants médicaux :

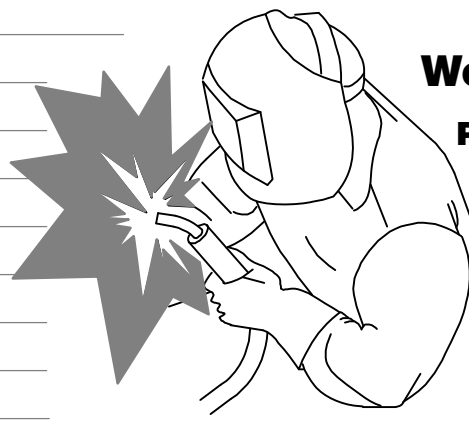
Les porteurs d'implants doivent d'abord consulter leur médecin avant de s'approcher des opérations de soudage à l'arc, de soudage par points, de gougeage, du coupage plasma ou de chauffage par induction. Si le médecin approuve, il est recommandé de suivre les procédures précédentes.

SECTION 3 – DEFINITIONS

3-1. Symbols And Definitions

I	On	○	Off	%	Percent		Protective Earth (Ground)
A	Amperes	V	Volts		Air Filter		Alternating Current (AC)
	Input Plug And Cord	U ₁	Rated Supply Voltage	I ₁	Rated Supply Current	HP	Horsepower

Notes



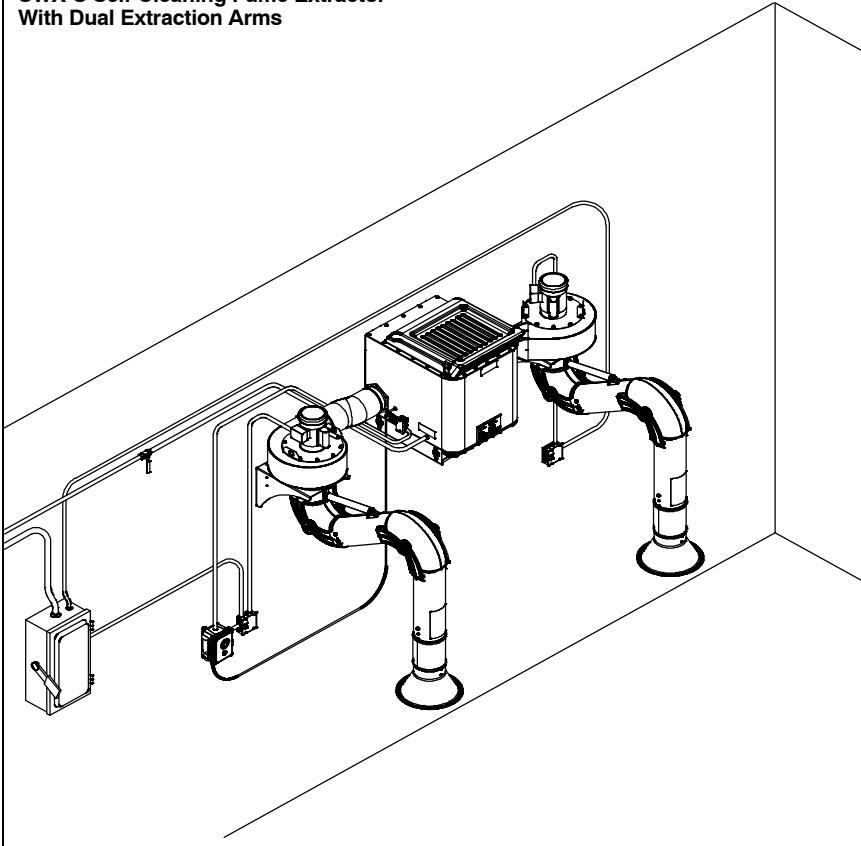
Work like a Pro!

Pros weld and cut safely. Read the safety rules at the beginning of this manual.

SECTION 4 – SPECIFICATIONS

4-1. Introduction

**SWX-S Self-Cleaning Fume Extractor
With Dual Extraction Arms**



Ref. 247 867

The SWX stationary weld fume collection system consists of three primary components: extraction arm, blower assembly, and filter cabinet.

The extraction arm uses locking joints and flexible tubing to ensure the hood is placed near the source of the fumes. Captured fumes are drawn into the extraction arm, through the blower housing, and discharged into the filter cabinet.

Fumes discharged into the filter cabinet are filtered through a mesh outlet screen (spark arrestor). (The mesh screen provides protection and prevents large sparks from passing into the filter housing.) The fumes then pass through the high-efficiency, nanofiber media cartridge where particles are filtered from the air. Cleaned air flows through the center of the filter and discharges through the front of the unit.

If the filter cabinet is a self-cleaning model (SWX-S), a semi-automatic filter cleaning system removes particles from the filter. When the Filter Cleaning switch is pressed, compressed air removes particles from the filter. The particles then fall into a collection tray at the bottom of the unit.

A filter gauge indicates when it is time to replace the filter or clean it (SWX-S model only). (The filter in the SWX-D models cannot be cleaned and must be replaced when dirty.)

The fume extraction system is controlled by a wall-mounted power switch that is connected to the blower assembly. Each blower assembly is controlled independently.

The weld fume collector comes partially assembled and can be used with the 3 – 4.5 ft (0.9 – 1.4 m) telescoping extraction arm or the standard 7 ft (2.1 m), 10 ft (3 m), or 12 ft (3.7 m) extension extraction arms.

4-2. Serial Number And Rating Label Location

The serial number and rating information is located on the left side of the unit. Use rating label to determine input power requirements and/or rated output. For future reference, write serial number in space provided on back cover of this manual.

4-3. Specifications

A. Filter Cabinet (SWX-D Standard Model)

Self-Cleaning System	Filter Area	Inlet Size	Inlets	Mounting System	Weight	Dimensions (L x W x H)
No	490 sq ft (45.5 m ²)	7 in. ID (178 mm)	Two (Left and Right)	Wall Bracket	130 lb (59 kg)	33 x 27-1/2 x 28-1/4 in. (84 x 70 x 72 cm)

B. Filter Cabinet (SWX-S Self-Cleaning Model)

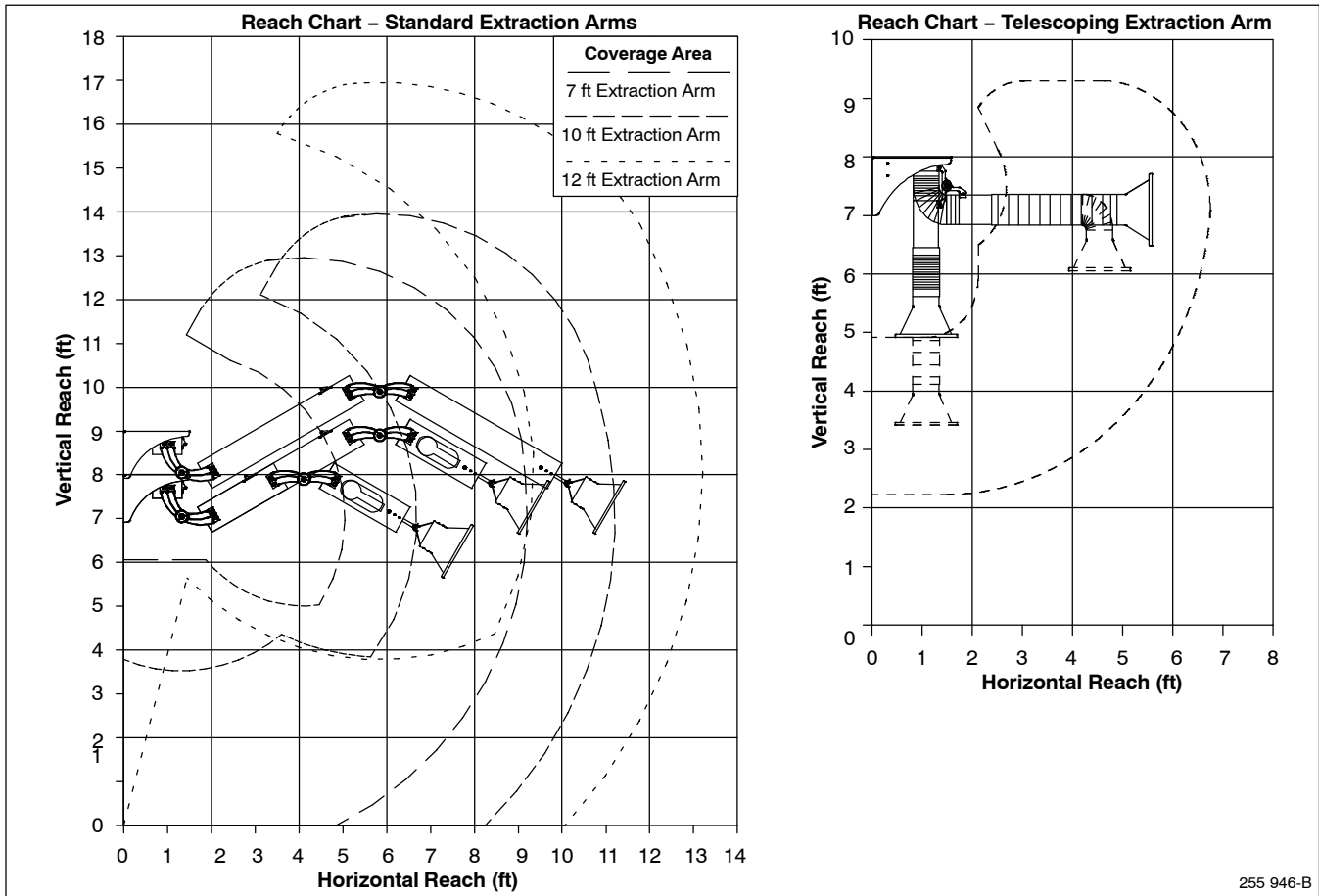
Self-Cleaning System	Input Power	Filter Area	Inlet Size	Inlets	Mounting System	Weight	Dimensions (L x W x H)
Yes	115 Volts AC, 1.5 A	490 sq ft (45.5 m ²)	7 in. (178 mm)	Two (Left and Right)	Wall Bracket	195 lb (88 kg)	33 x 27-1/2 x 33 in. (84 x 70 x 84 cm)

C. Blower Specifications

Input Power	Nominal Air Flow	Motor	Filter Area	Flex Duct Size	Sound Level	Weight	Dimensions (L x W x H)
115 Volts AC, 11.9 A	875 CFM (413 liter/sec)	1 HP Thermally Protected Motor	490 sq ft (45.5 m ²)	7 in. ID (178 mm)	75 dBa AMCA Tested Sound Level at 5 ft (1.5 m)	Blower: 80 lb (36 kg) Bracket: 18 lb (8.2 kg)	21 x 18-1/2 x 20-1/2 in. (53 x 47 x 52 cm)

D. Extraction Arm Specifications

Model	Arm Reach	Arm Diameter	Arm Weight	Hood Diameter	Recommended Mounting Height	Minimum Ceiling Height
SA-W8T (8 in. Telescoping)	3 – 4.5 ft (0.9 – 1.4 m)	8 in. (200 mm)	22 lb (10 kg)	16 in (40.6 cm)	8 ft (2.4 m)	12 ft, 4 in. (3.8 m)
SA-W807	7 ft (2 m)	8 in. (200 mm)	79 lb (36 kg)		8 ft (2.4 m)	12 ft, 4 in. (3.8 m)
SA-W810	10 ft (3 m)	8 in. (200 mm)	84 lb (38 kg)		8 ft (2.4 m)	13 ft, 4 in. (4 m)
SA-W812	12 ft (3.7 m)	8 in. (200 mm)	87 lb (39.5 kg)		9 ft (2.75 m)	14 ft, 4 in. (4.4 m)



4-4. Environmental Specifications

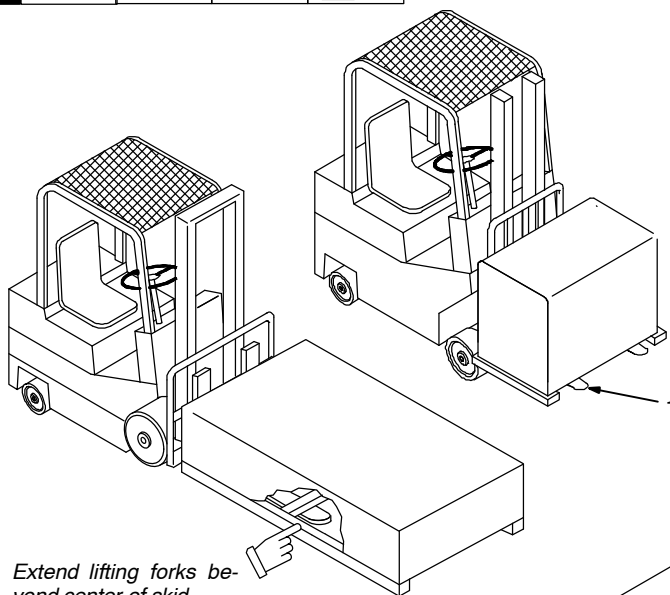
A. Temperature Specifications

Operating Temperature Range	Storage/Transportation Temperature Range
14 to 104°F (-10 to 40°C)	-4 to 131°F (-20 to 55°C)

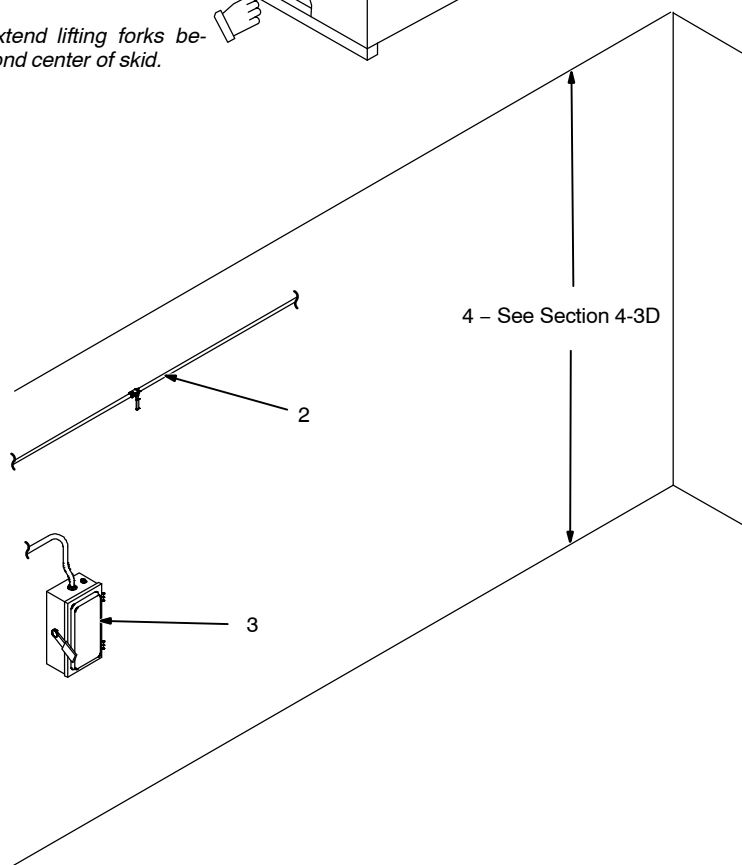
Temp1_016-08

SECTION 5 – INSTALLATION

5-1. Selecting A Location



Extend lifting forks beyond center of skid.



- ⚠ Only qualified persons should install, operate, maintain, and repair this unit.
- ⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.
- ⚠ Do not move or operate unit where it could tip.
- ⚠ Do not use this equipment to support personnel, large tools, or other material.
- ⚠ Use only the supplied control enclosures when installing this unit.
- ⚠ Be sure the mounting hardware and the wall other structure will support the weight of the equipment.
- ⚠ Use only mounting hardware specifically designed for the structure or material supporting the equipment. Follow the recommendations and installation guidelines provided by the manufacturer of the mounting hardware.
- ⚠ Special installation may be required where gasoline or volatile liquids are present – see NEC Article 511 or CEC Section 20.

Moving The Equipment

1 Lifting Forks

Use lifting forks to move unit.

Extend forks beyond opposite side of small containers and beyond midpoint of larger/ longer containers.

NOTICE – To avoid damaging filter cabinet during installation, use the attached shipping pallet to lift unit. Remove pallet after completing installation.

Compressed Air And Power Supplies

2 Compressed Air Supply (80–100 psi/552–689 kPa) (3/8 in. NPT Connection)

☞ Clean, dry, oil-free compressed air is needed for the cleaning function on SXW-S self-cleaning models to operate properly. Each cleaning cycle requires 4.1 SCFM (116 LPM).

3 AC Power Supply

☞ A dedicated 115 volt AC, 15 amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required for each unit. See Section 5-13.

Position unit near the welding operation and close to compressed air supply and 115 volt AC power supply. Keep unit way from obstructions that may restrict movement of the fume collector or extraction arm. Be sure equipment is accessible for maintenance.

4 Minimum Wall Height

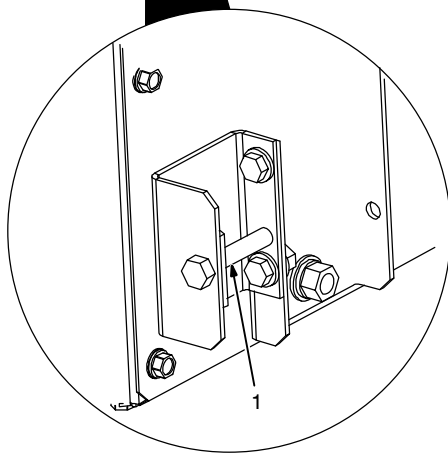
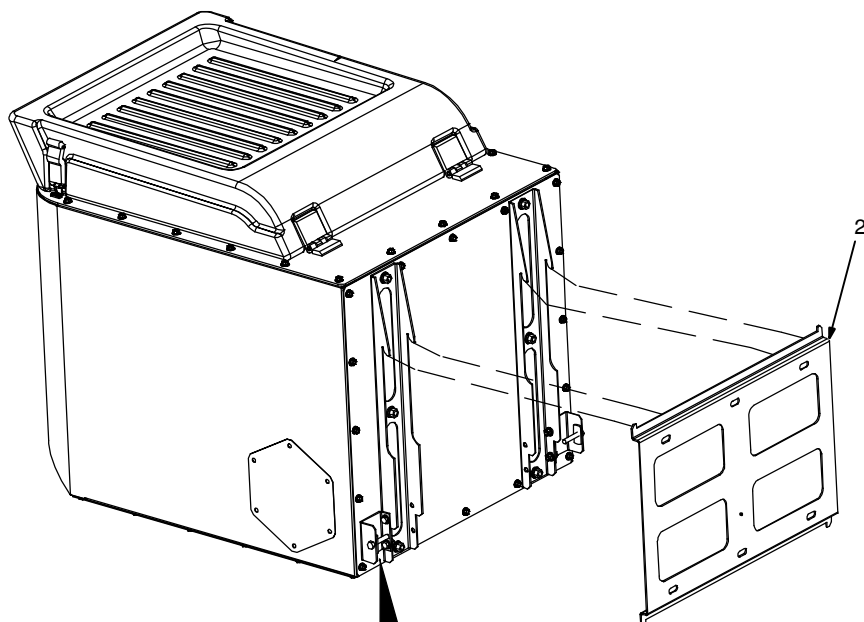
The minimum ceiling height for a wall-mounted fume extraction system is based on the length of the extraction arm. See Section 4-3D for ceiling height requirements.

5-2. Preparing Filter Cabinet For Mounting

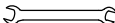


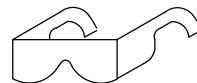
- 1 Locking Bolts
- 2 Mounting Bracket

Loosen the two locking bolts and pivot mounting bracket away from cabinet. Remove bracket from cabinet mounting forks.



Tools Needed:

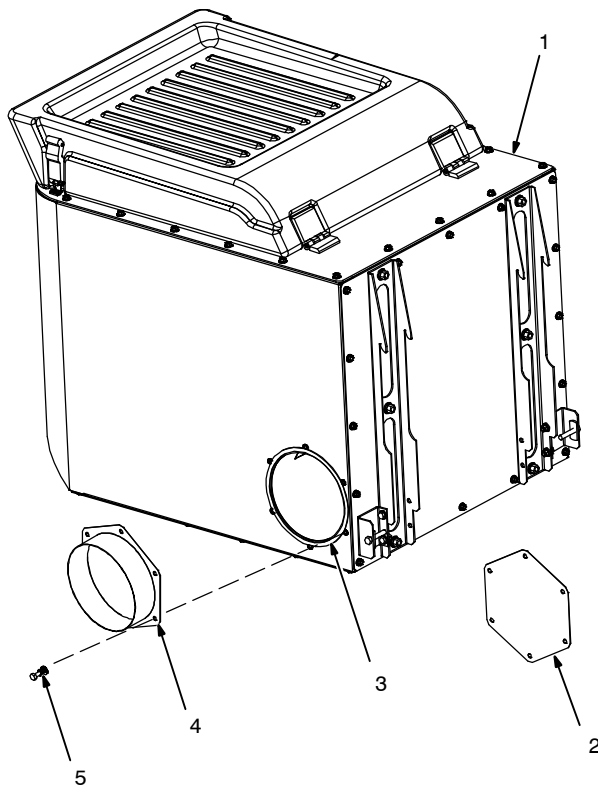
 1/2 in.



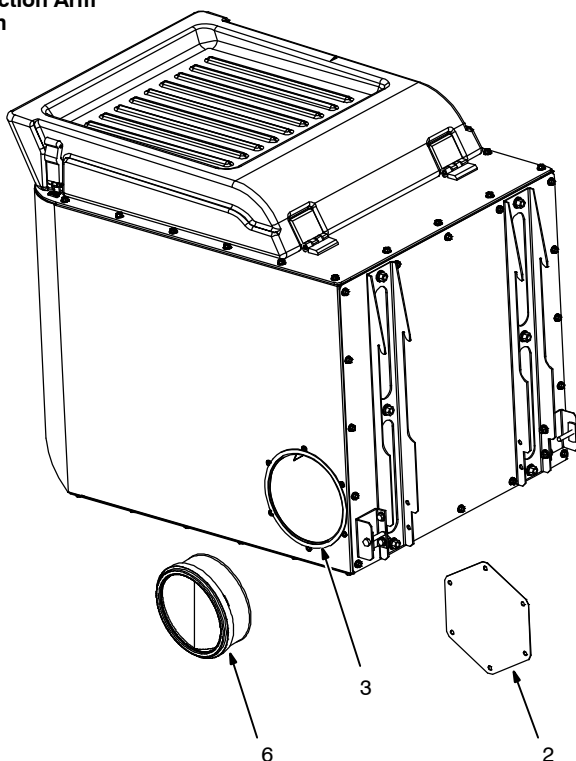
5-3. Preparing Filter Cabinet For Duct Work



Single Extraction Arm Installation



Dual Extraction Arm Installation



Single Extraction Arm Installations

- 1 Filter Cabinet
- 2 Cover Plate
- 3 Inlet
- 4 Inlet Collar
- 5 1/4 in. Hardware

The filter cabinet has left and right side inlets. Determine to which side of the cabinet the fumes will be ducted.

Install cover plate on unused inlet. Tighten cover plate hardware to ensure a tight seal.

Install inlet collar on inlet where fumes will be ducted. Secure collar with supplied 1/4 in. screws and washers.

Dual Extraction Arm Installations

Duct work can be also connected to both inlets simultaneously.

Remove the inlet collar and cover plate from both inlets. Retain hardware.

6 Backdraft Damper

Press dampers into inlets so they are flush with the outside wall of the cabinet.

 Install damper so damper butterfly valve opens inward and allows fumes to be blown into cabinet.

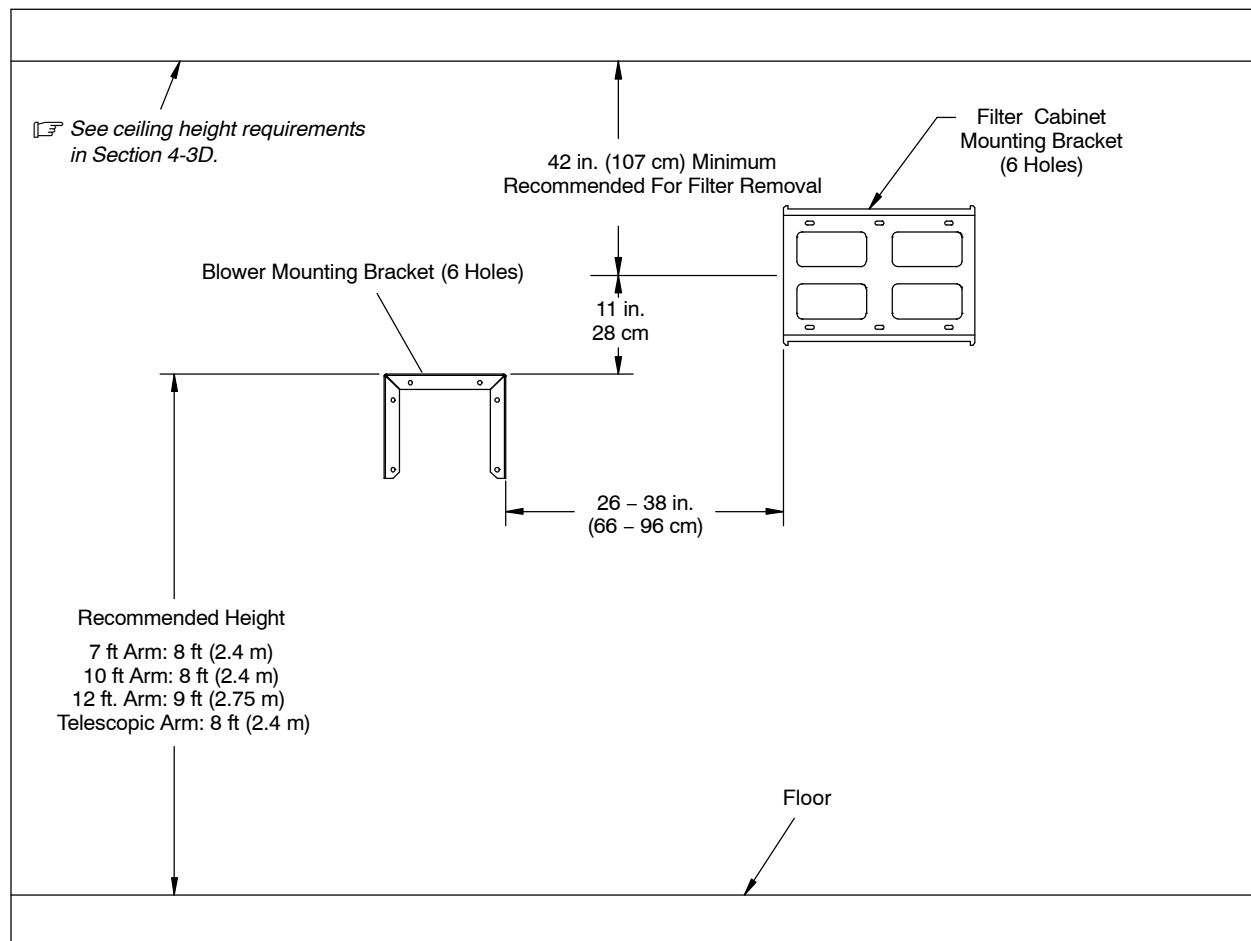
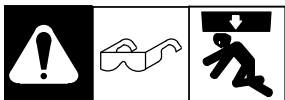
 Also follow instructions supplied with Dual Arm kit 300 695.

Tools Needed:

 7/16 in.

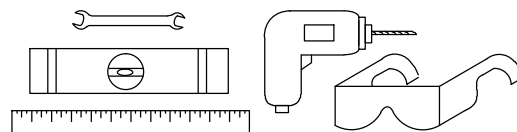


5-4. Installing Filter Cabinet And Blower Assembly Mounting Brackets



274 964

Tools Needed:



- ⚠ Only qualified persons should install, operate, maintain, and repair this unit.**
- ⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.**
- ⚠ Do not use this equipment to support personnel, large tools, or other material.**
- ⚠ Do not damage electrical wiring and other utilities when drilling into wall or other structural support.**
- ⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.**

- ⚠ Use only mounting hardware specifically designed for the structure or material supporting the equipment. Follow the recommendations and installation guidelines provided by the manufacturer of the mounting hardware.**
- ⚠ Install hardware in all six slots in the mounting bracket.**
- ⚠ Install bracket exactly as described. For applications not covered in these instructions, consult local building codes and qualified persons to ensure the equipment is adequately supported.**

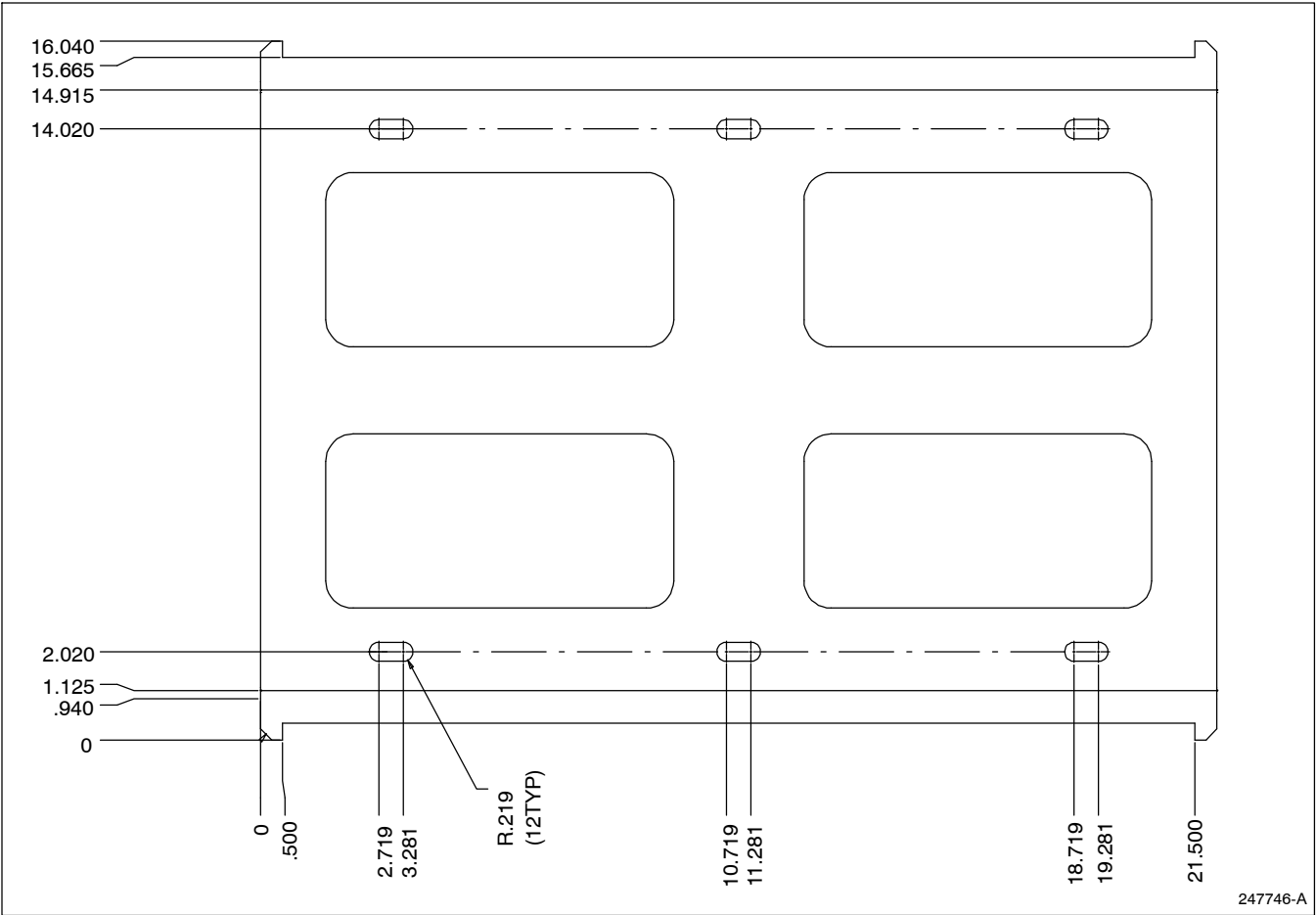
1 Filter Cabinet Mounting Bracket

Select location for mounting bracket based on the dimensions shown above. Use bracket as a template to mark the six mounting holes on the support structure. Drill holes where marked.

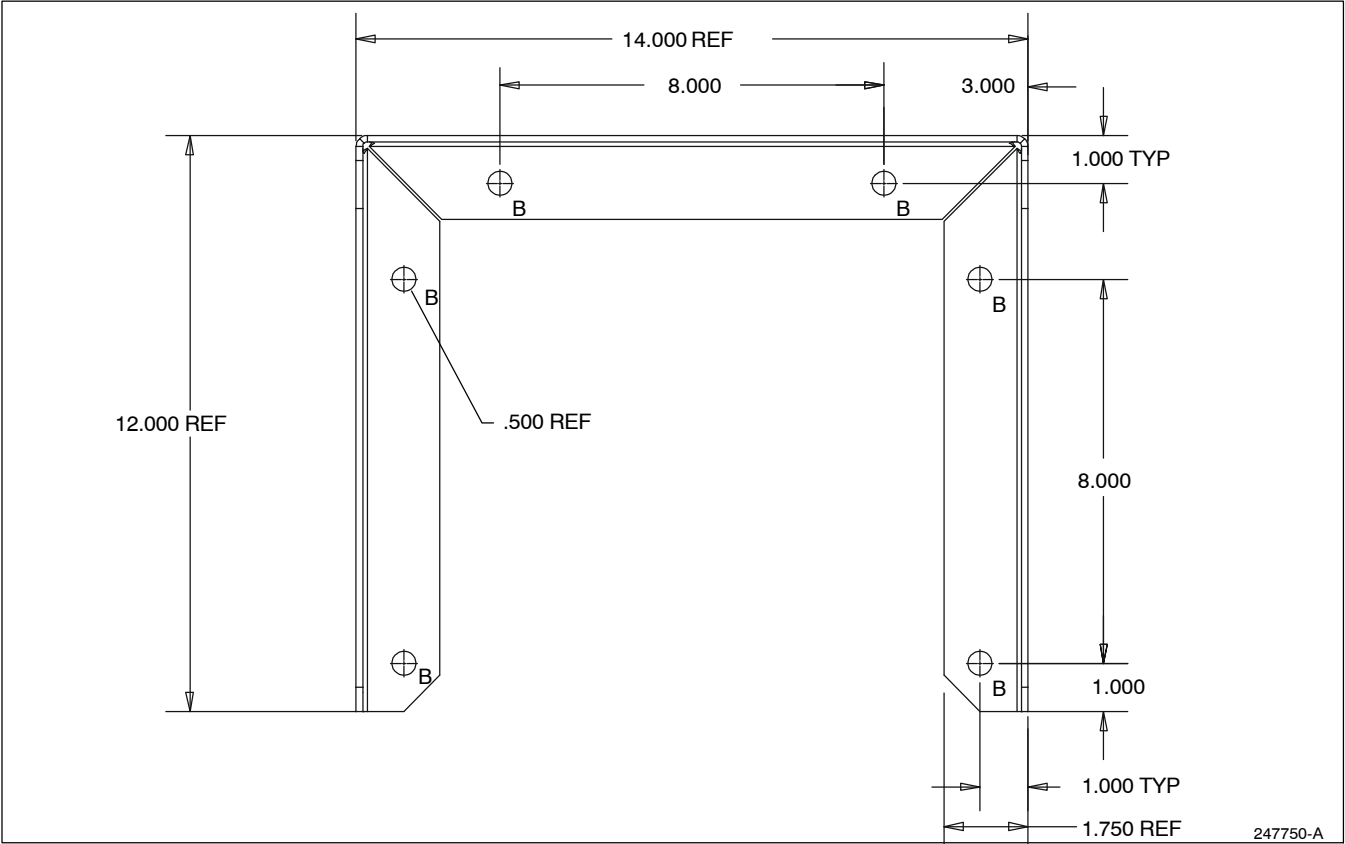
See Figures 5-5 and 5-6 for hole pattern layout drawings.

Secure bracket at all six hole locations with mounting hardware capable of supporting the weight of the equipment, and specifically designed for attachment to the structure or material supporting the equipment.

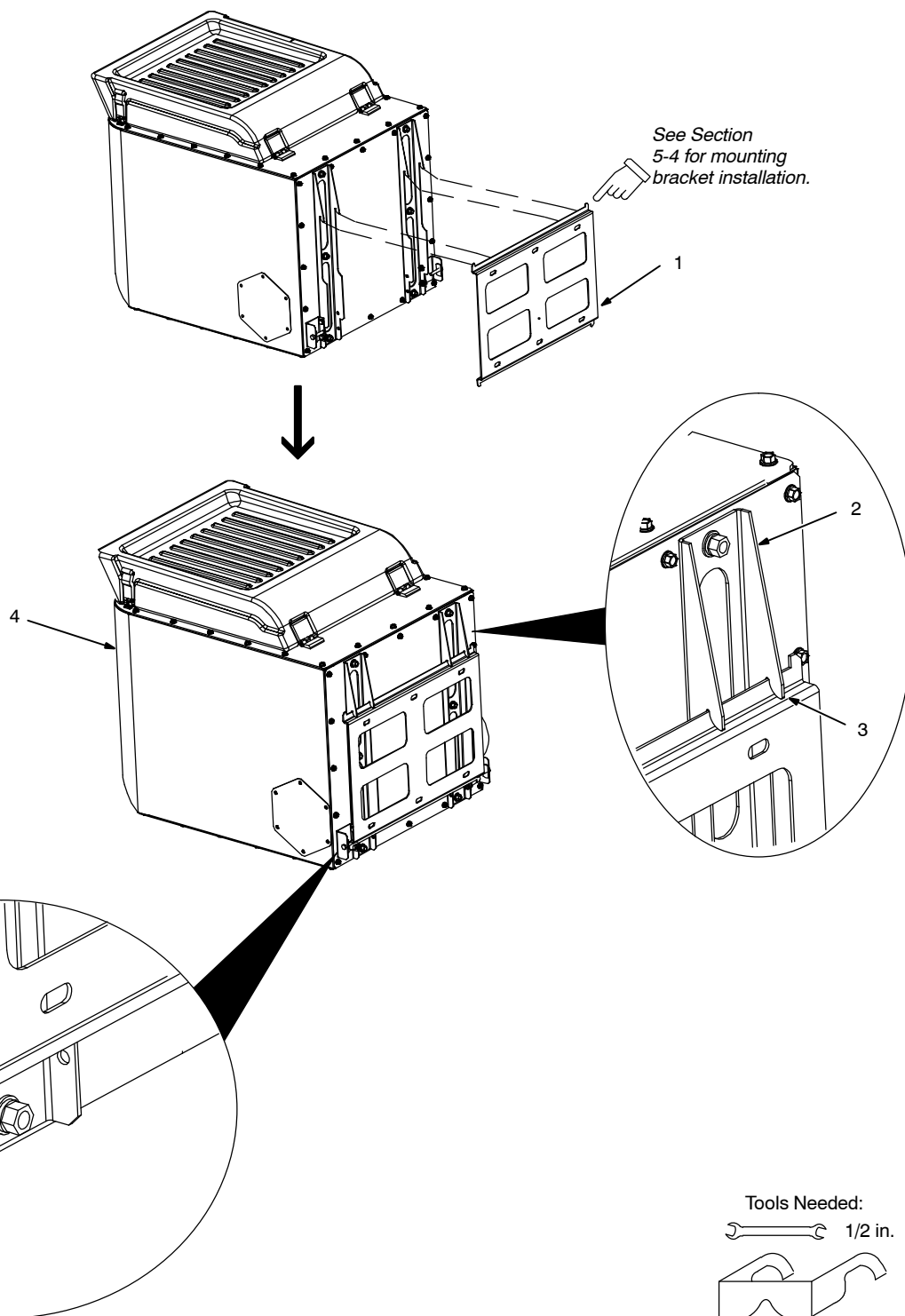
5-5. Filter Cabinet Mounting Bracket Hole Pattern



5-6. Blower Mounting Bracket Hole Pattern



5-7. Installing Filter Cabinet



248 231

⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

NOTICE – To avoid damaging filter cabinet during installation, use the attached shipping

pallet to lift unit. Remove pallet after completing installation.

- 1 Mounting Bracket (Installed On Support Structure – Section 5-4)
- 2 Cabinet Forks
- 3 Ear Tabs
- 4 Filter Cabinet
- 5 Locking Screw

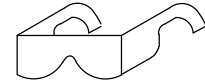
Using attached shipping pallet, lift filter cabinet so cabinet forks are above the mounting bracket. Lower the cabinet until both

forks are seated on bracket and within bracket ear tabs.

Tighten the two locking screws to secure cabinet on bracket. Remove shipping pallet.

- 6 Particle Collection Tray (Not Shown) (SWX-S Self-Cleaning Models Only)

Install particle collection tray in tracks at bottom of cabinet. (Make sure the tray's small corners slide in first.) Secure tray by closing the four side latches.



5-9. Mounting Single Blower Assembly And Extraction Arm



⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

☞ See Section 5-10 for information on mounting dual extraction arms.

☞ See extraction arm owner's manual for service information.

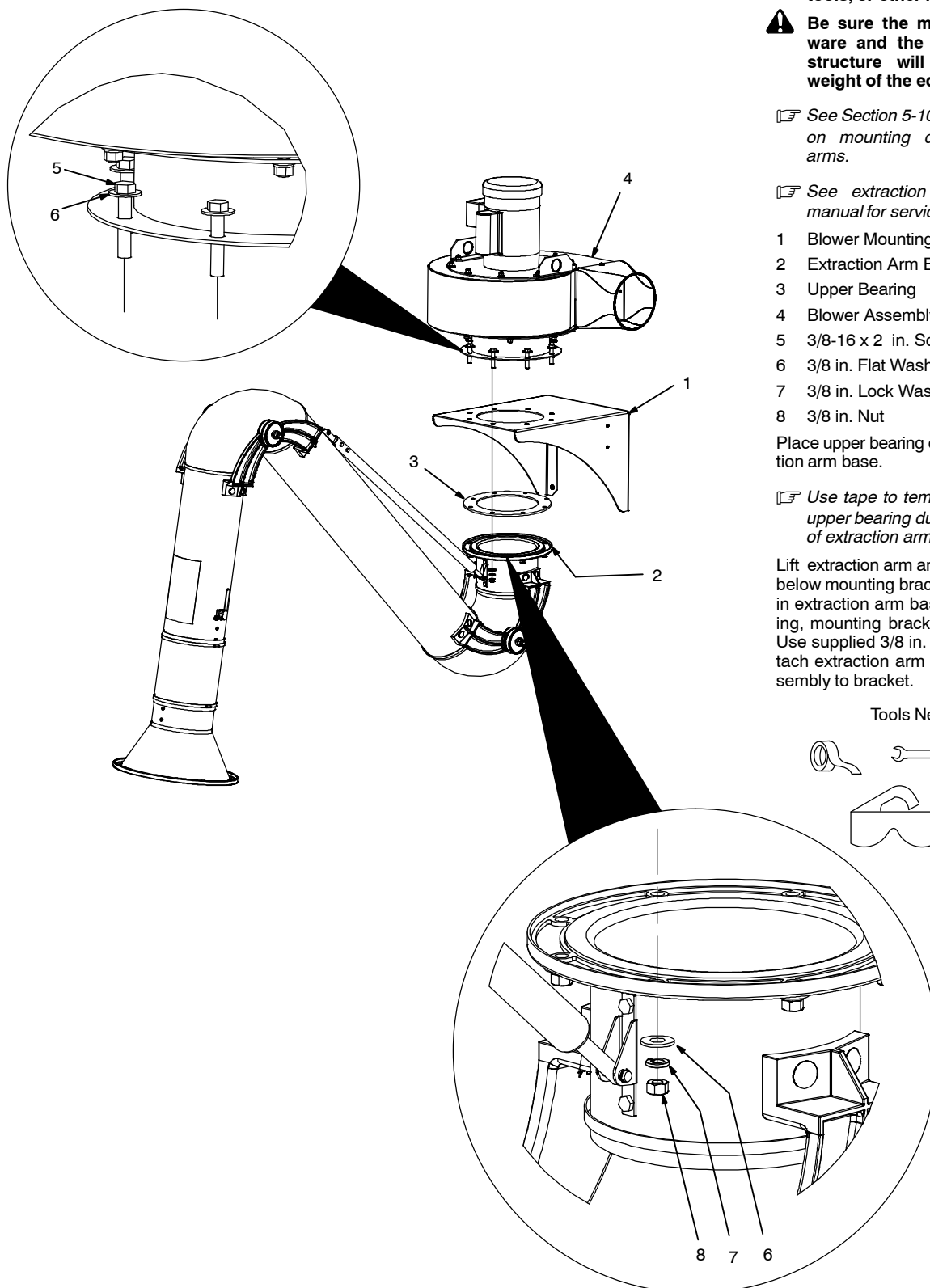
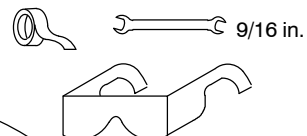
- 1 Blower Mounting Bracket
- 2 Extraction Arm Base
- 3 Upper Bearing
- 4 Blower Assembly
- 5 3/8-16 x 2 in. Screw
- 6 3/8 in. Flat Washer
- 7 3/8 in. Lock Washer
- 8 3/8 in. Nut

Place upper bearing on top of extraction arm base.

☞ Use tape to temporarily secure upper bearing during installation of extraction arm.

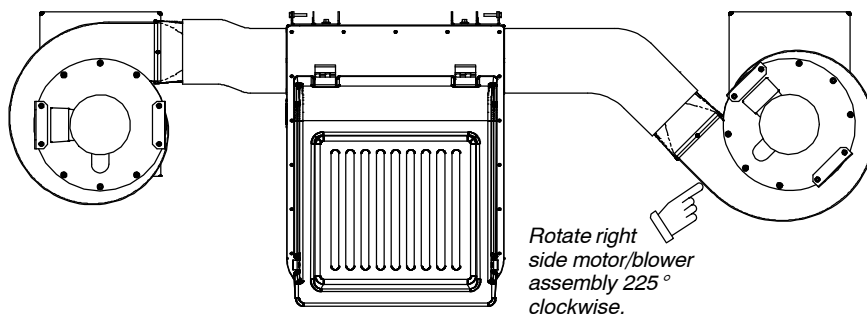
Lift extraction arm and position base below mounting bracket. Align holes in extraction arm base, upper bearing, mounting bracket, and blower. Use supplied 3/8 in. hardware to attach extraction arm and blower assembly to bracket.

Tools Needed:

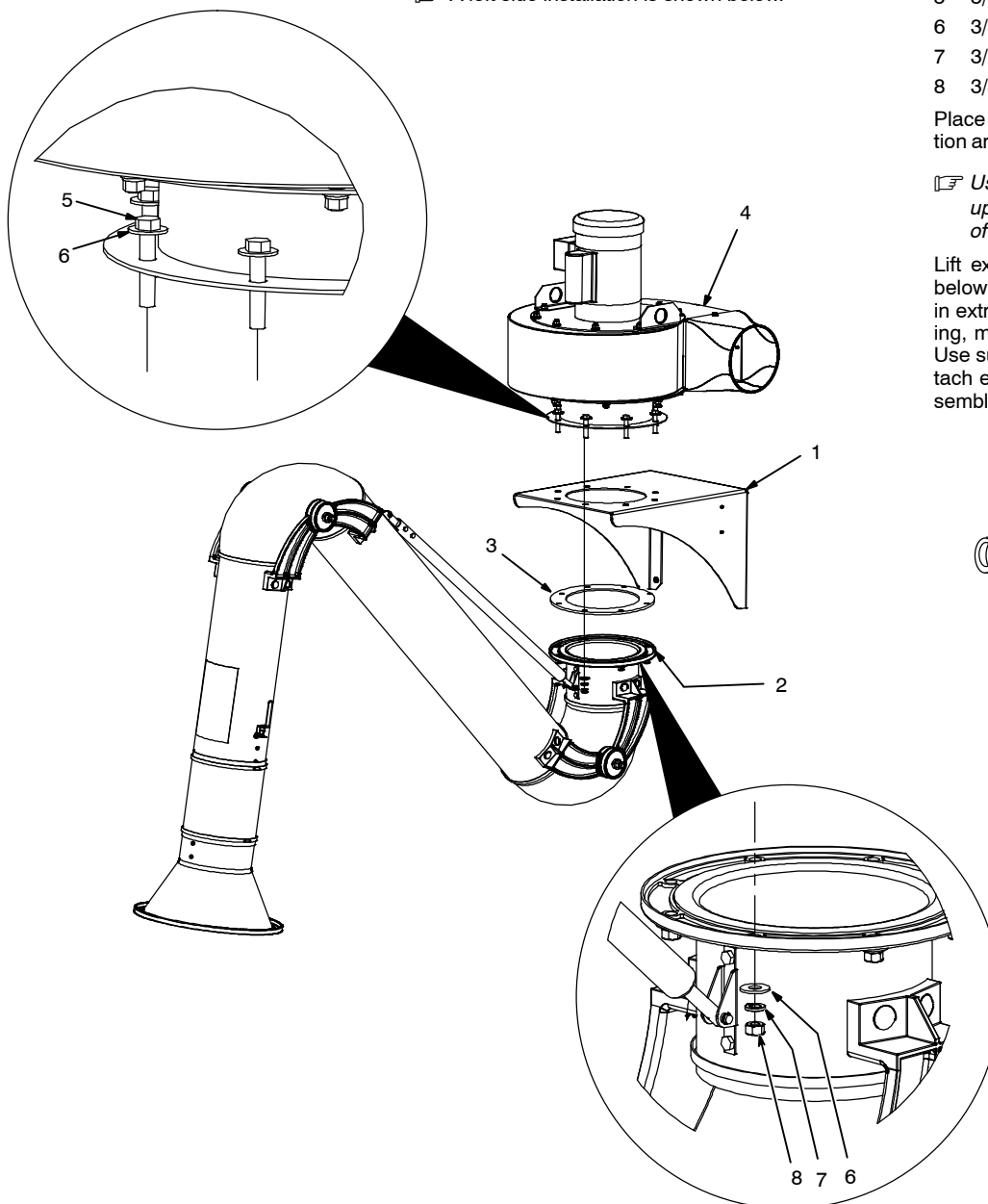


248 233-B

5-10. Mounting Dual Blower Assemblies And Extraction Arms



A left side installation is shown below.



⚠ Installation must meet all National, State, and Local Codes – have only qualified persons make this installation.

⚠ Do not use this equipment to support personnel, large tools, or other material.

⚠ Be sure the mounting hardware and the wall or other structure will support the weight of the equipment.

🔧 To install extraction arm on right side, rotate motor/blower assembly 225° clockwise.

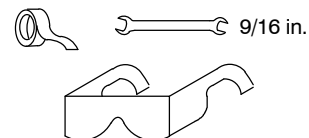
- 1 Blower Mounting Bracket
- 2 Extraction Arm Base
- 3 Upper Bearing
- 4 Blower Assembly
- 5 3/8-16 x 2 in. Screw
- 6 3/8 in. Flat Washer
- 7 3/8 in. Lock Washer
- 8 3/8 in. Nut

Place upper bearing on top of extraction arm base.

🔧 Use tape to temporarily secure upper bearing during installation of extraction arm.

Lift extraction arm and position base below mounting bracket. Align holes in extraction arm base, upper bearing, mounting bracket, and blower. Use supplied 3/8 in. hardware to attach extraction arm and blower assembly to bracket.

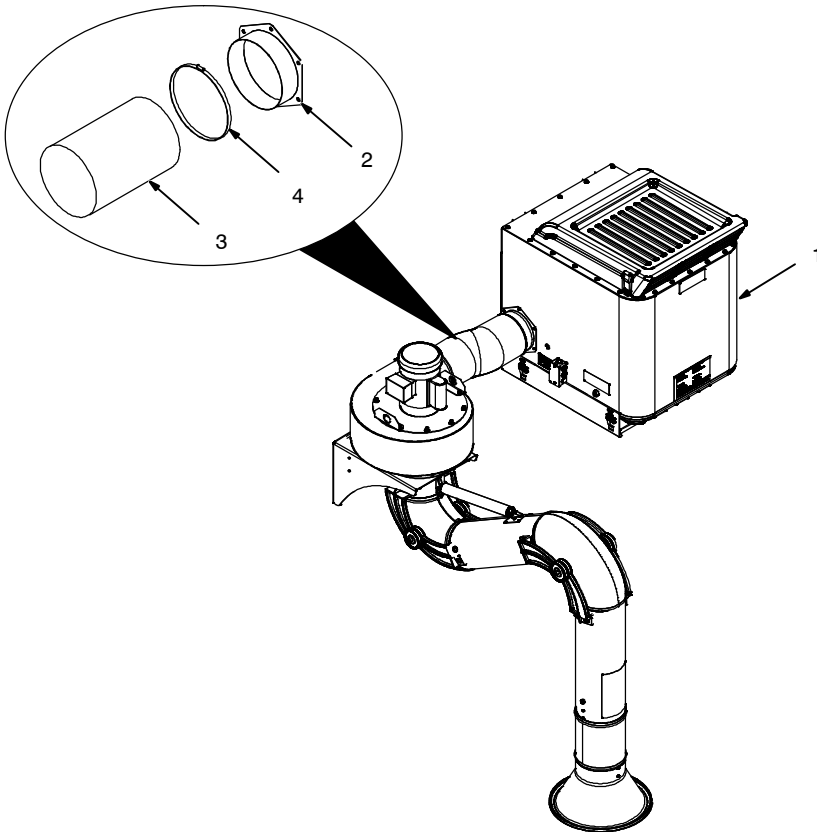
Tools Needed:



5-11. Connecting Flexible Duct From Blower To Filter Cabinet



Single Extraction Arm System



⚠ Be sure flexible duct is securely installed and does not leak.

✍ To reduce pressure loss, support flexible duct to eliminate bends.

Connecting One Blower to Filter Cabinet

- 1 Filter Cabinet
- 2 Inlet Collar (See Section 5-3)
- 3 7 in. Flexible Duct
- 4 Band Clamp

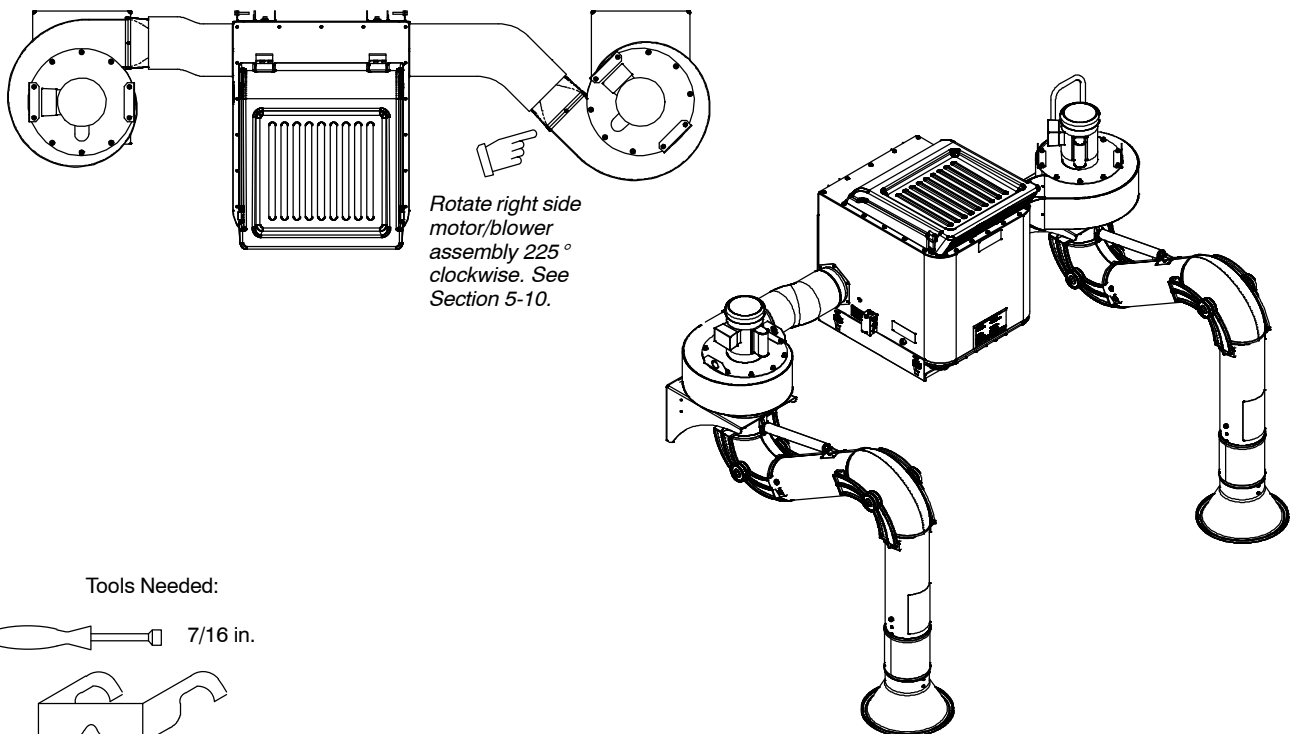
Install flexible duct between blower adapter and filter cabinet inlet. Secure duct with supplied band clamps.

Connecting Two Blowers to Filter Cabinet

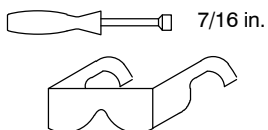
Be sure backdraft dampers are installed in filter cabinet (see Section 5-3).

Install flexible duct between blower flanges and filter cabinet inlets. Secure ducts with supplied band clamps.

Dual Extraction Arm System



Tools Needed:

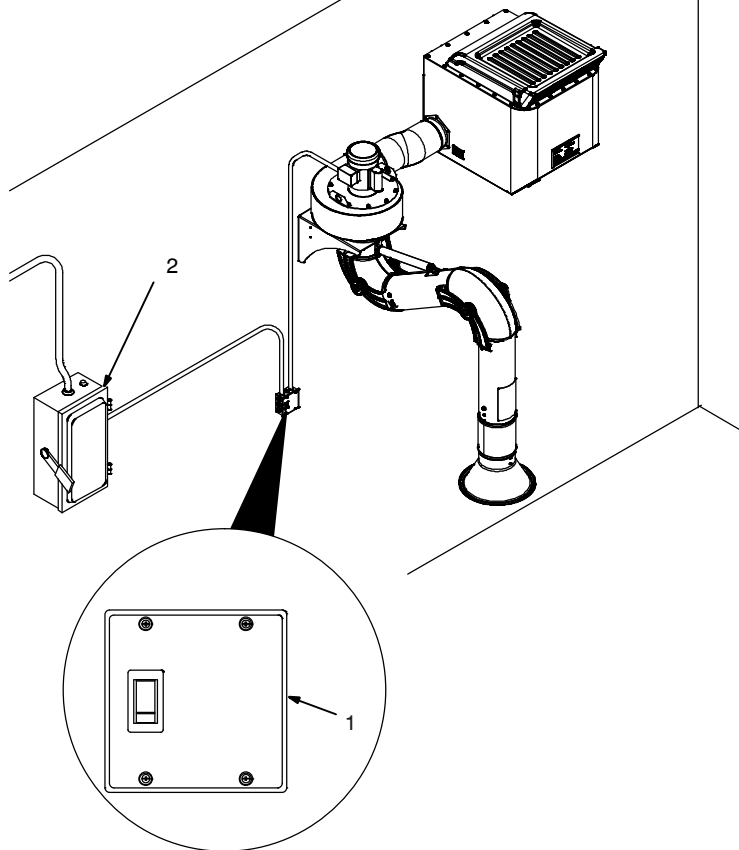


7/16 in.

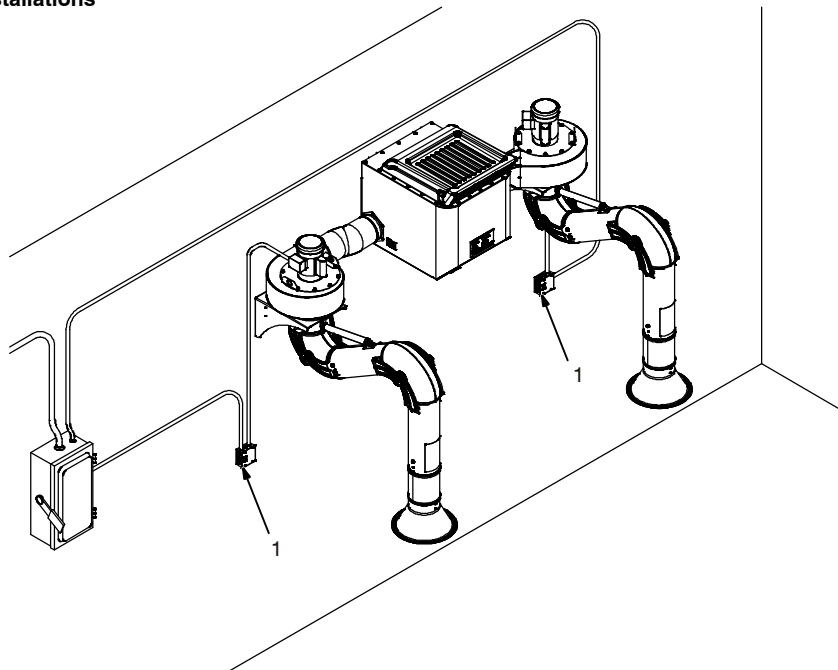
5-12. Installing And Connecting Blower Control Panel (All Models)



Single Extraction Arm Installations



Dual Extraction Arm Installations



⚠ Installation must meet all National, State, and Local Codes. Have only qualified persons make this installation.

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ *A dedicated 115 volt AC, 15 Amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required for each blower assembly.*

☞ *Also see Section 5-13 if installing control panel for SWX-S models.*

1 Blower Control Panel(s)

2 115 V, 15 A AC Power Supply

Remove cover from panel and remove circuit breaker.

Install blower control panel near the filter cabinet. Reinstall circuit breaker in panel.

Remove knockouts from panel box. Install correct fittings in box to secure conductor cable. Use the proper seal or cord relief as required.

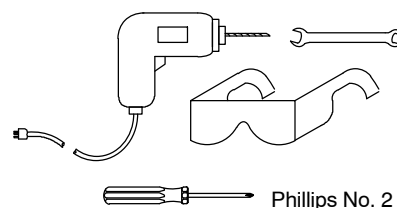
If using a flexible cord and plug connection, use a 3-conductor, 14 AWG, UL listed hard service cord or junior hard service cord in accordance with the National Electrical Code. The plug should be rated for a minimum of 15 Amps and cord length should not exceed 15 ft (4.5 m).

For a permanent connection, remove knockouts from panel box and install 1/2 in. conduit and connectors.

⚠ Do not make final electrical connections until installation is complete.

See the circuit diagram in Section 9 for connection details.

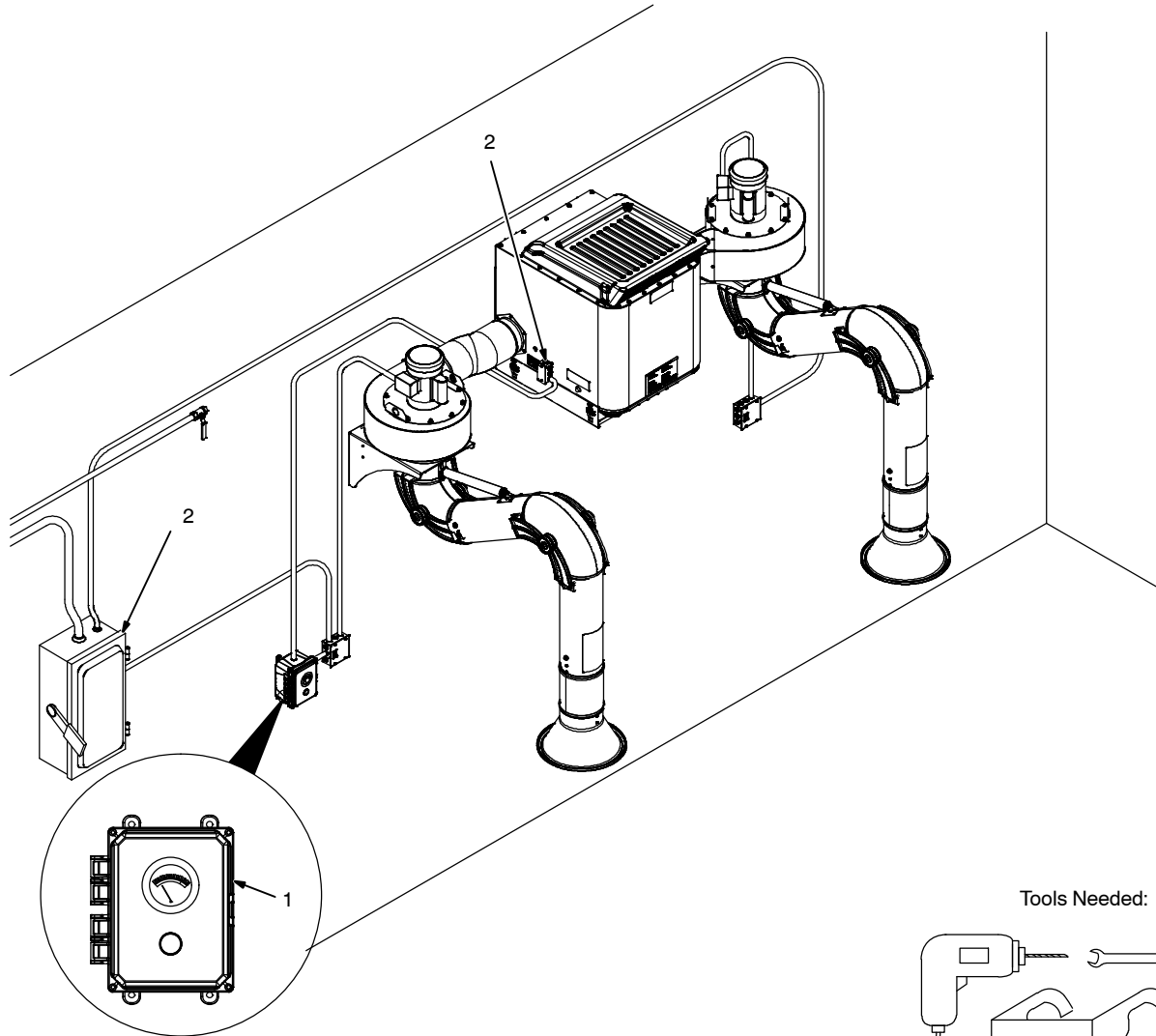
Tools Needed:



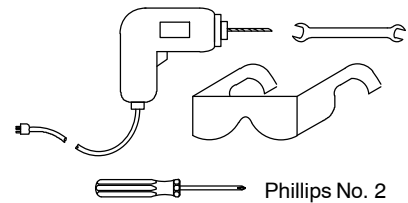
5-13. Installing Cleaning System Control Panel (SWX-S Self-Cleaning Models Only)



SWX-S Self-Cleaning Fume Extractor With Dual Extraction Arms



Tools Needed:



247 867 / 248 234 / 248 235

⚠ Installation must meet all National, State, and Local Codes. Have only qualified persons make this installation.

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ A 115 volt AC, 15 Amp individual branch circuit protected by time delay (type D) fuses or circuit breaker is required.

- 1 Cleaning System Control Panel
- 2 115 V, 15 A AC Power Supply
- 3 Filter Cabinet Junction Box

Install control panel near the filter cabinet.

☞ Install control panel within 40 ft (12 m) of filter cabinet. Clear tubing for control panel gauge must not exceed 40 ft (12 m) in length.

Drill holes for fittings in the panel box. Install correct fittings to secure conductor cable. Use the proper seal or cord relief as required.

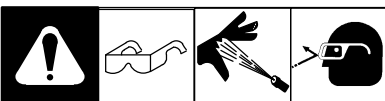
For a permanent connection, use 1/2 in. (12 mm) conduit and drill 7/8 in. (22 mm) clearance holes for the fittings.

If using a flexible cord and plug connection, use a 3-conductor, 14 AWG, UL listed hard service cord or junior hard service cord in accordance with the National Electrical Code. The plug should be rated for a minimum of 15 Amps and cord length should not exceed 15 ft (4.5 m).

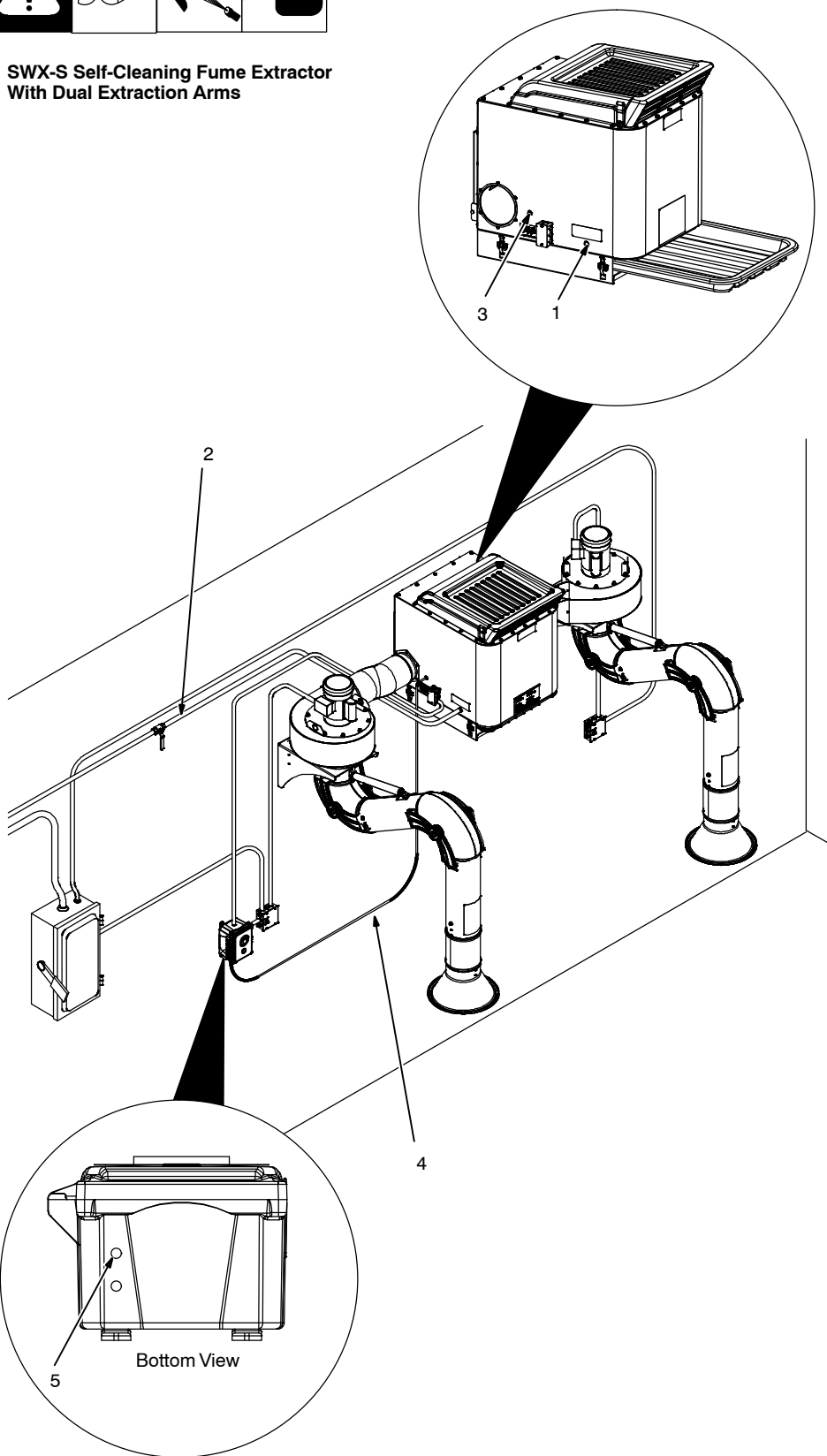
⚠ Do not make final electrical connections until installation is complete.

See the circuit diagram in Section 9 for connection details.

5-14. Connecting To Compressed Air Supply (SWX-S Self-Cleaning Models Only)



SWX-S Self-Cleaning Fume Extractor
With Dual Extraction Arms



⚠ Shut off air supply before disconnecting or connecting air hose.

⚠ Wear protective equipment when disconnecting compressed air supply. Internal air tank is under pressure and will discharge when air supply is disconnected.

⚠ Close cover before starting unit or operating filter cleaning system.

⚠ Do not direct air stream toward self or others.

⚠ If ANY air is injected into the skin or body seek medical help immediately.

1 3/8 NPT Compressed Air Fitting

2 Compressed Air Supply (80–100 psi/552–689 kPa)

☞ Clean, dry, oil-free compressed air is needed for the cleaning function to operate properly on SXW-S self-cleaning models.

Each cleaning cycle requires 4.1 SCFM (116 LPM).

Install customer-supplied compressed air fitting in 3/8 NPT fitting on side of unit.

Connect customer-supplied air hose to fitting.

3 Air Pressure Tap Fitting

4 3/16 in. (5 mm) Flexible Tubing

5 Dirty Air Connection

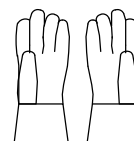
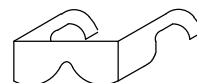
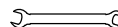
Connect supplied flexible tubing to Dirty Air fitting on control panel. Connect other end of tubing to Air Pressure Tap fitting on filter cabinet.

☞ The control panel Clean Air connection is not used.

☞ Do not kink or puncture tubing during installation.

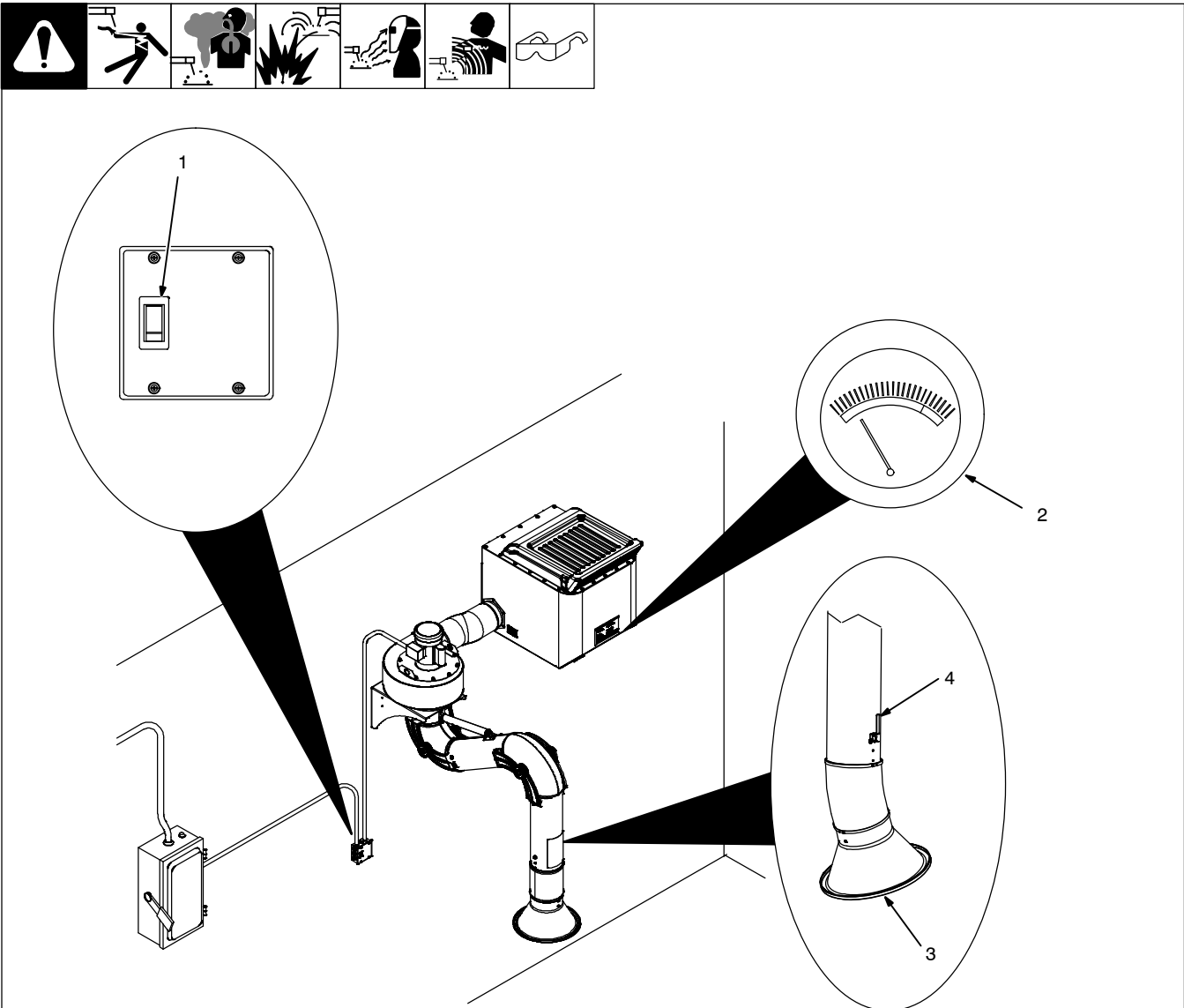
Complete electrical connections.

Tools Needed:



SECTION 6 – OPERATION

6-1. Controls On SWX-D Standard Models



247 867 / 245 608 / 248233-A

⚠ Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140° F/60° C), wood or cement dust, engine exhaust, liquid vapors, explosive materials, aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.

1 Power Switch

Use switch to turn unit On and Off. The Power switch is located on a control panel connected to the wall-mounted blower assembly.

2 Filter Gauge

Gauge only indicates air pressure drop across the filter. Replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. The gauge should read between 0.1 and 0.5 in. w.c. (0.25 and 1.25 x 100 Pa) at start-up (with a clean filter).

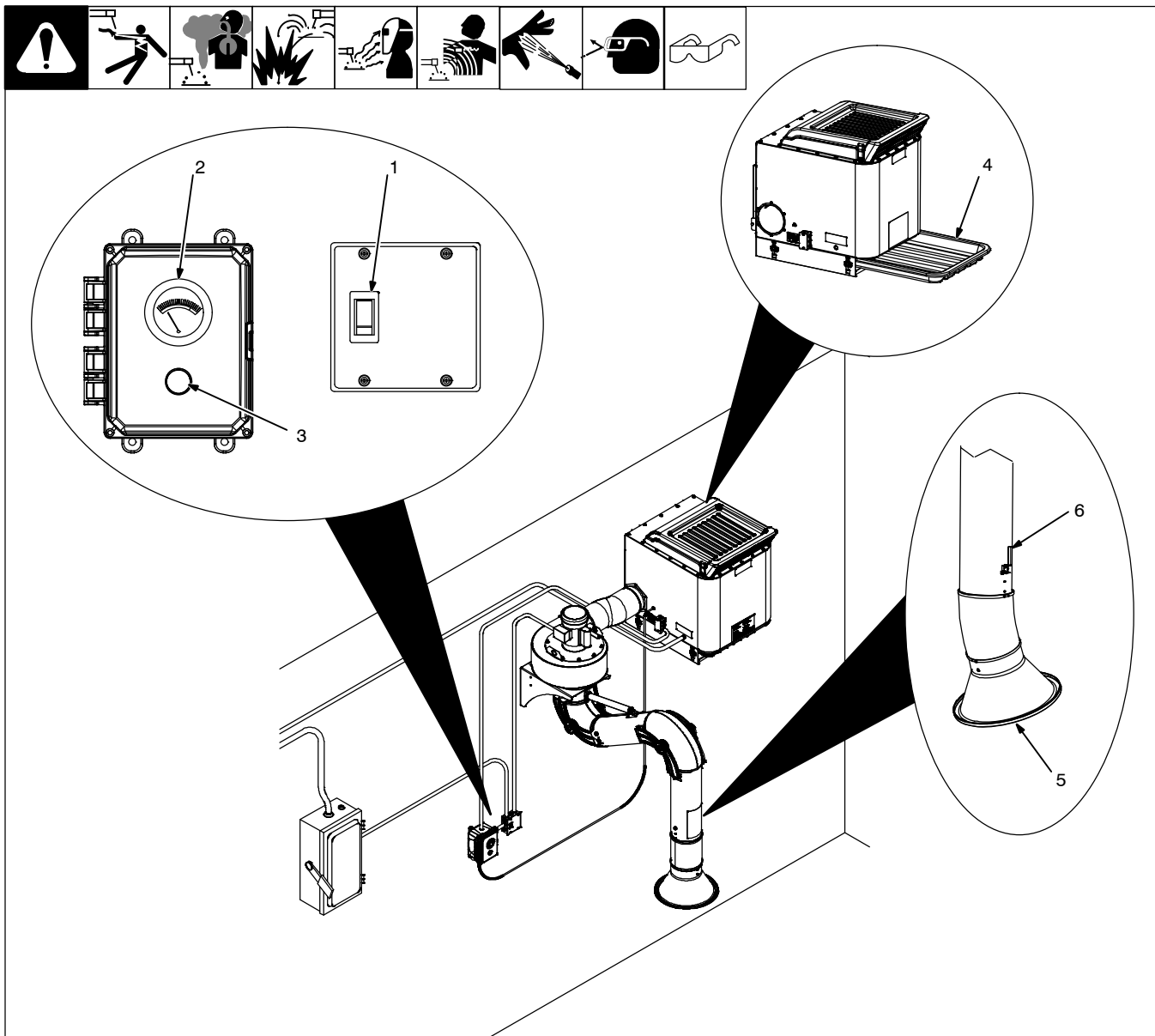
3 Hood

Position the hood to minimize the effects of cross drafts from outside air sources or from other operations. Tilt the hood at a 45° angle and position it as close to the welding arc as possible but no further than 14 in. (36 cm) from the arc.

4 Damper Control

The damper allows the user to regulate air flow. In most cases, open damper fully (as shown).

6-2. Controls On SWX-S Self-Cleaning Models



247 867 / 245 608 / 248233-A / 248 234

⚠ Only use the fume extractor to extract weld fumes. Do not use the fume extractor to extract hot gases (above 140° F/60° C), wood or cement dust, engine exhaust, liquid vapors, explosive materials, aggressive fumes (acid), fumes from burning objects, or fumes from cleaning, cutting, gouging, grinding, painting, flame spraying, sand blasting, or other non-welding operations.

1 Power Switch

Use switch to turn unit On and Off. The Power switch is located on a control panel connected to the wall-mounted blower assembly.

2 Filter Gauge

Gauge only indicates air pressure drop across the filter. Clean or replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. The gauge should read between 0.1 and 0.5 in. w.c. (0.25 and 1.25 x 100 Pa) at start-up (with a clean filter).

3 Filter Cleaning Switch (SWX-S Self-Cleaning Models Only)

Use switch to operate filter cleaning system. Clean or replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. (See Section 7-4 for filter maintenance information).

☞ *Close damper (item 6) before operating filter cleaning system.*

4 Particle Tray

Empty tray after cleaning filter (see Section 7-4B).

5 Hood

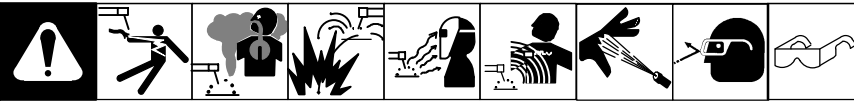
Position the hood to minimize the effects of cross drafts from outside air sources or from other operations. Tilt the hood at a 45° angle and position it as close to the welding arc as possible but no further than 14 in. (36 cm) from the arc.

6 Damper Control

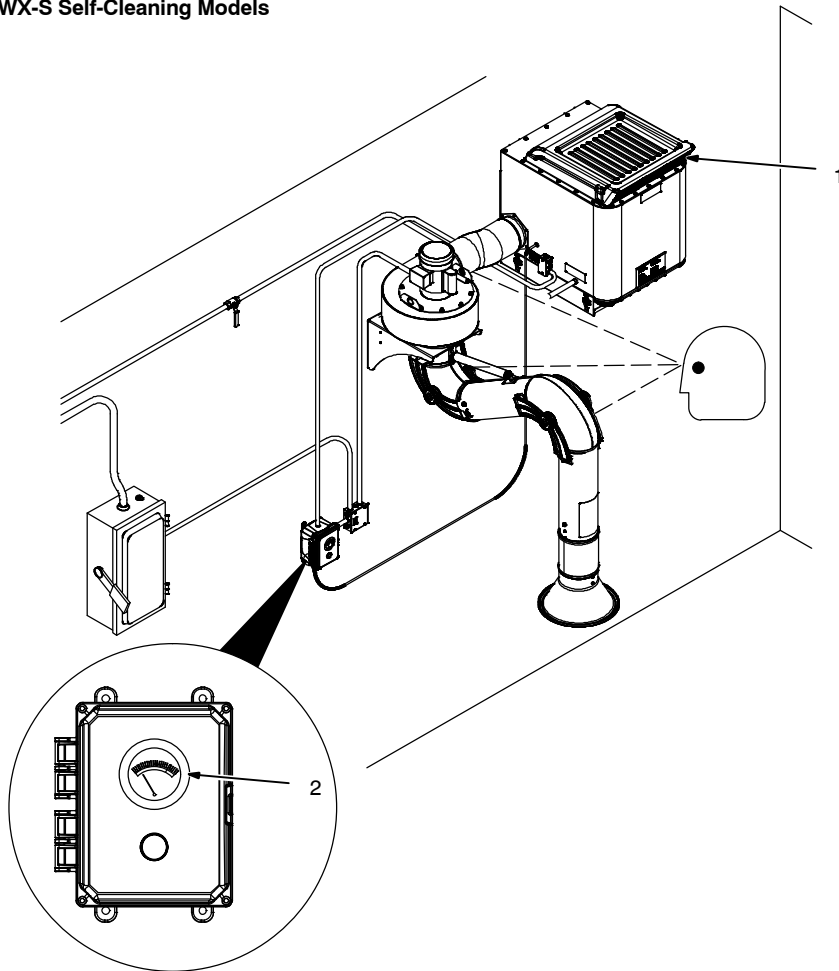
The damper allows the user to regulate air flow. In most cases, open damper fully (as shown).

☞ *Close damper before operating filter cleaning system.*

6-3. Prestart Checklist (Before Welding)



SWX-S Self-Cleaning Models



⚠ Do not use the fume extraction equipment unless you are sure it is correctly assembled and working properly.

☞ Check for free and easy movement of the extraction arm and swivel base before each use.

- 1 Clean Air Outlet
- 2 Filter Gauge

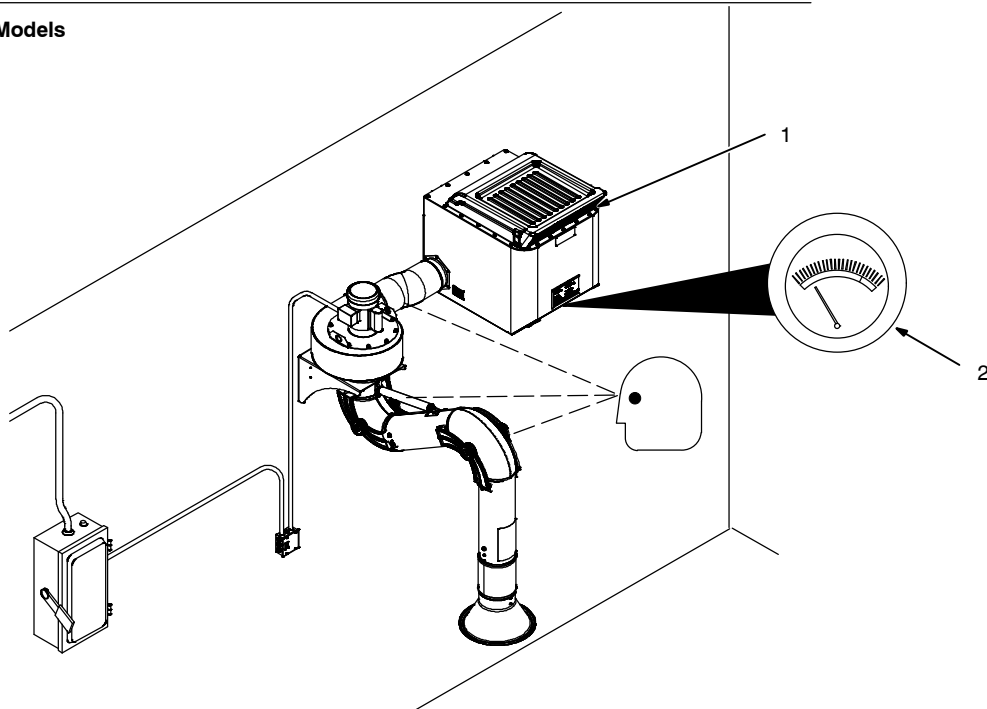
Verify all duct work and tubing is tight, secure, and does not leak.

Verify clean air outlet is not obstructed and discharge air appears clean (free of welding fumes). Check filter if discharge air appears dirty. Make sure cover is closed (and latched) to ensure a tight seal around the filter.

Check filter gauge:

- SWX-D Models – Replace filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes (see Section 7-3).
- SWX-S Models – Replace or clean filter when reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes (see Section 7-4).

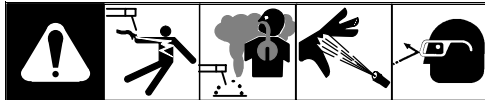
SWX-D Models



245 608 / 245 613 / 248 234

SECTION 7 – USER SERVICING INSTRUCTIONS (MAINTENANCE)

7-1. Routine Maintenance

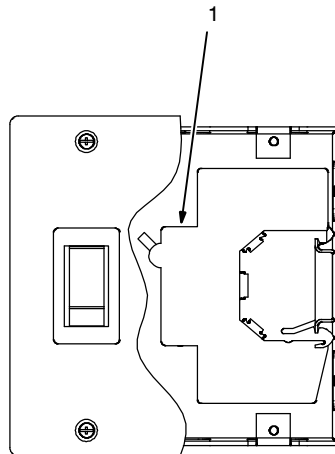


⚠ Disconnect and lockout/tagout input power before servicing. Follow established procedures regarding the installation and removal of lockout/tagout devices.

Service equipment more often if used in severe conditions.

	= Check * To be done by Factory Authorized Service Agent	= Change	= Clean	= Replace	
Daily	Filter Gauge. Clean or replace filter if necessary	Free Movement Of Base Assembly	Extraction Arm Hood And Joints Stay In Position	Extraction Arm Ducts And Tubing	Inner Surface Of Hood (Including Screen)
Every Month	Outer Surfaces	Equipment Mounting Hardware			
Every 3 Months	 Unreadable Labels	Inside of Extraction Arm			
Every 6 Months	 Inside Unit	 Sealed Bearings – No Oil Needed	 Fume Extractor Spark Guard	 Filter	 Swivel Base Bearings

7-2. Overload Protection



Blower Control – All Models

⚠ Disconnect and lockout/tagout input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

☞ If a fuse or circuit breaker opens, it usually indicates a more serious problem exists. Contact a Factory Authorized Service Agent.

1 Circuit Breaker CB1 (All Models)

CB1 protects the blower motor from overload. If CB1 opens the blower motor will not run.

To access CB1, remove cover from blower control .

To reset CB1, place CB1 in the On (up) position.

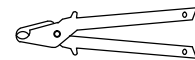
**2 Fuse F1 – SWX-S Models Only
(See Parts List For Rating)**

F1 protects the electrical components of the filter cleaning system from overload. If F1 opens the filter cleaning system does not operate.

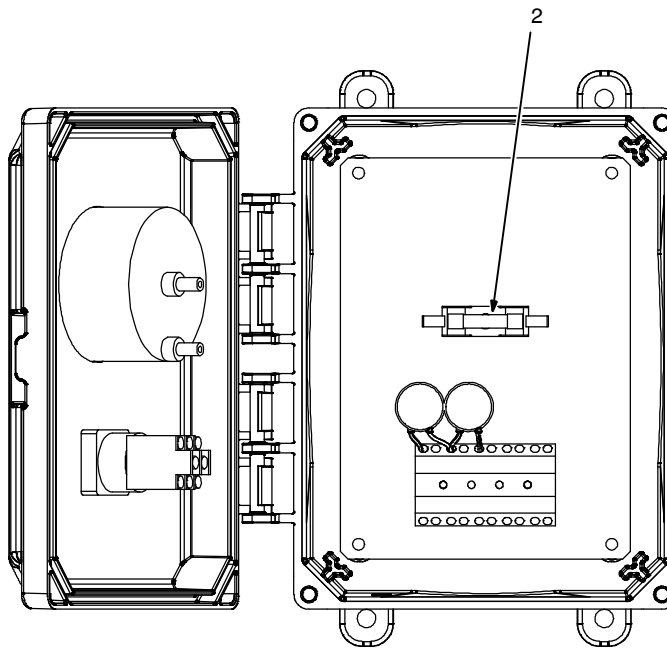
To access F1, open door on control panel.

Check fuse, and replace if open. Close door.

Tools Needed:

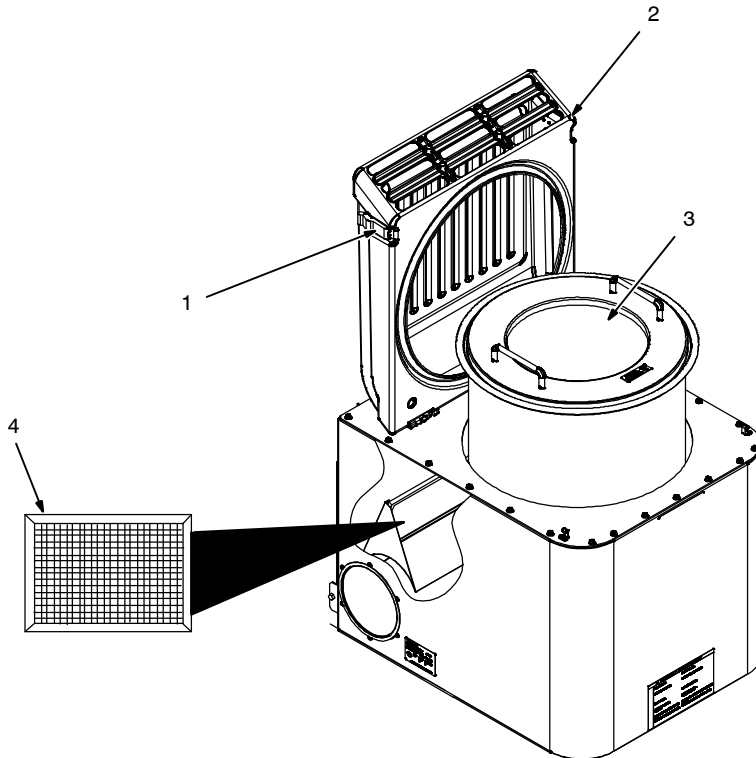


Fuse Puller



Control Panel – SWX-S (Self-Cleaning) Models Only

7-3. Servicing Filter And Spark Guard (SWX-D Models)



⚠ Disconnect and lockout/tag-out input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.

⚠ Do not operate unit without filter or with dirty (plugged) filter.

⚠ Allow cooling period before inspecting or replacing filter, or cleaning spark guard.

⚠ Replace the filter when dirty (plugged). Do not clean the filter or use a filter that has been cleaned.

⚠ Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.

⚠ Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.

- 1 Latch
- 2 Hatch
- 3 Filter
- 4 Spark Guard

Release latches and open hatch. Use filter handles to remove filter.

Replace filter if dirty (plugged) or damaged.

Wipe off hatch. Vacuum particles from inside of housing.

Remove spark guard (from behind baffle).

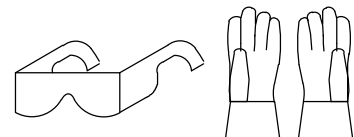
Clean and inspect spark guard screen. Replace spark guard if screen wires are broken or missing.

Install spark guard.

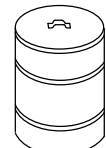
Install filter.

Close hatch and secure with latches.

Tools Needed:



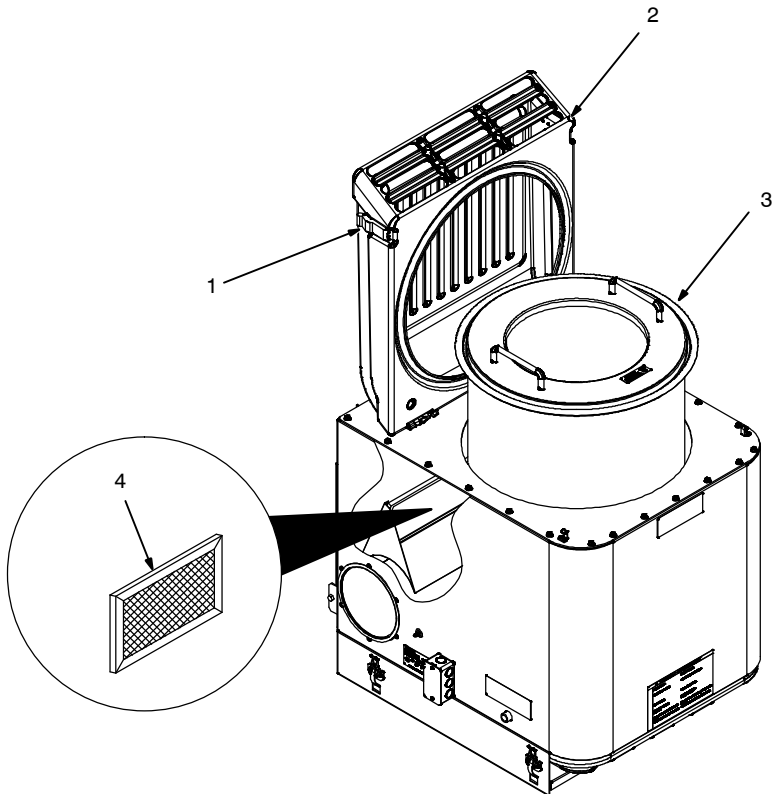
Respirator



Ref. 248 191

7-4. Servicing Filter And Spark Guard (SWX-S Self-Cleaning Models Only)

A. Inspecting Filter And Spark Guard (SWX-S Self-Cleaning Models Only)



- ⚠** Disconnect and lockout/tag-out input power before connecting input conductors from unit. Follow established procedures regarding the installation and removal of lockout/tagout devices.
- ⚠** Do not operate unit without filter or with dirty (plugged) filter.
- ⚠** Clean or replace the filter when dirty (plugged).
- ⚠** Allow cooling period before inspecting or replacing filter, or cleaning particle tray and spark guard.
- ⚠** Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.
- ⚠** Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.

- 1 Latch
- 2 Hatch
- 3 Filter
- 4 Spark Guard

Release latches and open hatch. Use filter handles to remove filter.

Clean or replace filter if dirty (plugged) or damaged.

Wipe off hatch. Remove particles from inside of housing.

Remove spark guard (from behind baffle).

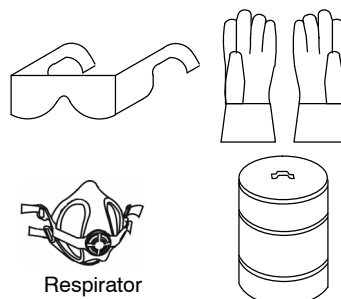
Clean and inspect spark guard screen. Replace spark guard if screen wires are broken or missing.

Install spark guard.

Install filter.

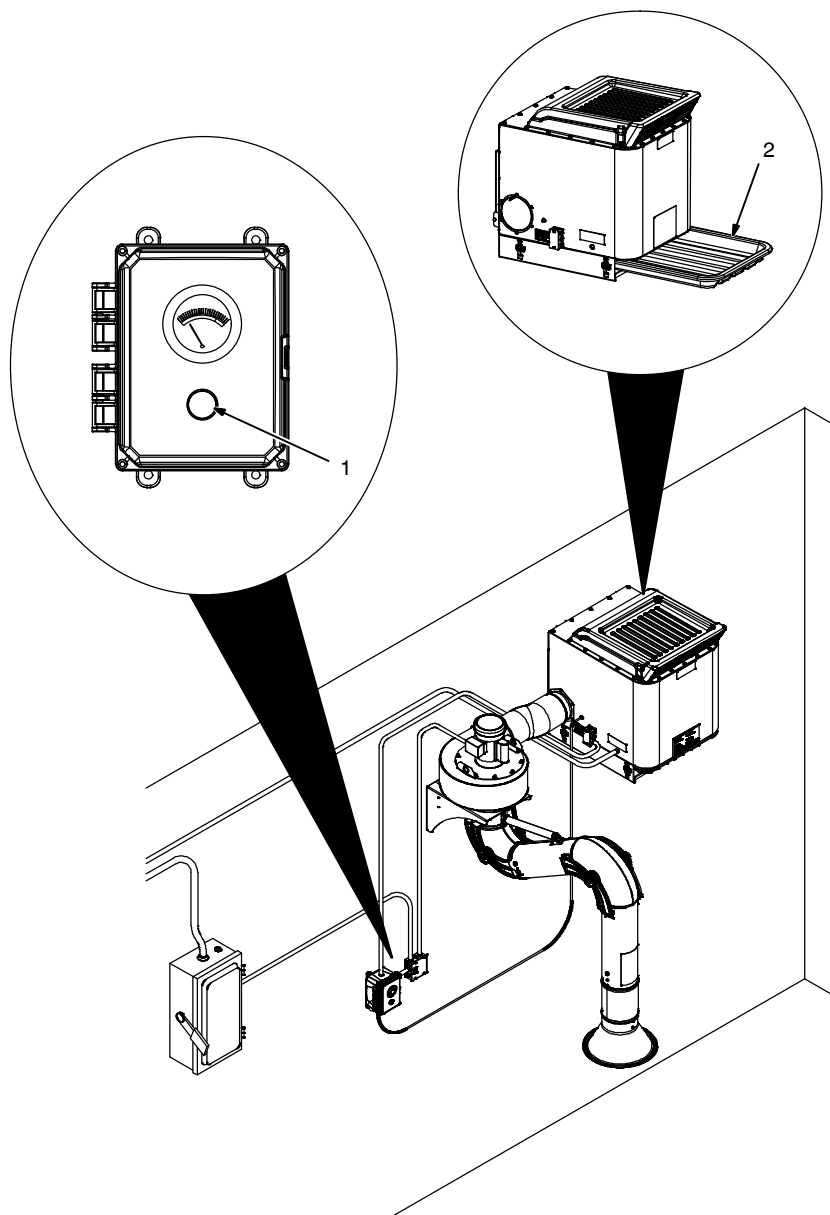
Close hatch and secure with latches.

Tools Needed:

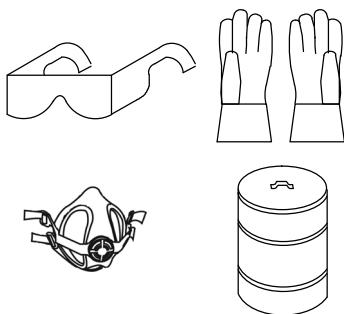


Respirator

B. Cleaning Filter And Emptying Particle Tray (SWX-S Self-Cleaning Models Only)



Tools Needed:



- ⚠ Close cover before starting unit or operating filter cleaning system.
- ⚠ Do not operate unit without filter or with dirty (plugged) filter.
- ⚠ Clean or replace filter when dirty (plugged).
- ⚠ Allow cooling period before inspecting or replacing filter, or cleaning particle tray and spark guard.
- ⚠ Do not breathe the particles collected by the fume extractor. Wear approved safety equipment (respirator, gloves, long sleeve shirt) when servicing filter and spark guard. Dispose of used element and collected particles according to local, state, and federal requirements.
- ⚠ If ANY air is injected into the skin or body seek medical help immediately.
- ⚠ Read and understand the Safety Data Sheets (SDSs) and the manufacturer's instructions for metals, consumables, coatings, cleaners, and degreasers.
- ⚠ Wear protective equipment when disconnecting compressed air supply. Internal air tank is under pressure and will discharge when air supply is disconnected.
- ⚠ Use lifting aid or two persons to remove particle tray. Particle tray is heavy when full.

1 Filter Cleaning Switch

Use switch to operate filter cleaning system. Clean or replace filter when Filter gauge reading is over 4 in. w.c. (10 x 100 Pa) or whenever air flow is too low to extract fumes. Keep cover closed during cleaning to maintain a tight seal around filter.

To clean filter, press and release Filter Cleaning switch. The filter cleaning system operates only when the unit is off.

☞ *The filter cleaning system begins operation when the internal fan completely stops.*

☞ *Close damper before operating filter cleaning system.*

The system cleans the filter in about 15 seconds. Wait until the cleaning has stopped and particles have settled before removing particles from tray. Inspect filter after cleaning (see Section 7-4A).

2 Particle Tray

Open latches to release particle tray. Pull out tray. Remove particles from tray after every cleaning cycle. Reinstall tray and close latches to secure tray in position.

Start unit and check Filter gauge reading.

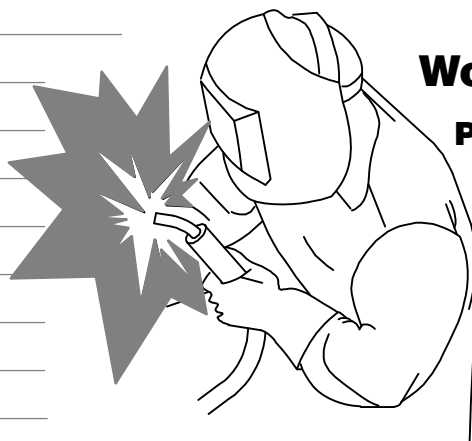
- ⚠ **Replace filter if, after cleaning, Filter gauge reading is over 4 in. w.c. (10 x 100 Pa) or air flow is too low to extract fumes.**

SECTION 8 – TROUBLESHOOTING

8-1. Troubleshooting Table

     					
Trouble	Remedy				
Motor/blower will not start or continue running.	Check input power connections (Section 5-12).				
	Reset Circuit Breaker CB1 (See Section 7-2)				
	Have Factory Authorized Service Agent check motor and wiring.				
Decreased air flow.	Reconnect extraction arm flexible tubing.				
	Inspect extraction arm tubing and replace if damaged.				
	Remove obstructions from fume extraction arm.				
	Open extraction arm air damper (Section 6-2).				
	Remove debris from spark guard (Section A).				
	Clean or replace filter (Sections 7-3 and 7-4).				
	Have Factory Authorized Service Agent check for correct fan rotation (counterclockwise as viewed from shaft end of motor).				
Filter cleaning system does not operate.	Check fuse F1, and replace if open. (See Section 7-2).				
Filter cleaning system does not clean filter.	Check compressed air connections.				
	Replace dirty (plugged) filter.				
	Have Factory Authorized Service Agent check filter cleaning system.				
Fume extractor discharges fumes or particles.	Inspect filter (including gasket) and replace if damaged or dirty. Be sure filter is installed properly. (See Section 7-3 or 7-4).				
	Properly insert particle drawer.				
Extraction arm does not stay in position.	Adjust extraction arm joints (See Extraction Arm Owner's Manual).				
Extraction arm does not turn easily.	Clean swivel base bearings.				

Notes



Work like a Pro!

Pros weld and cut safely. Read the safety rules at the beginning of this manual.

SECTION 9 – ELECTRICAL DIAGRAMS

⚠ WARNING	- Do not touch live electrical parts. - Disconnect input power or stop engine before servicing. - Do not operate with covers removed.
ELECTRIC SHOCK HAZARD	Have only qualified persons install, use, or service this unit.

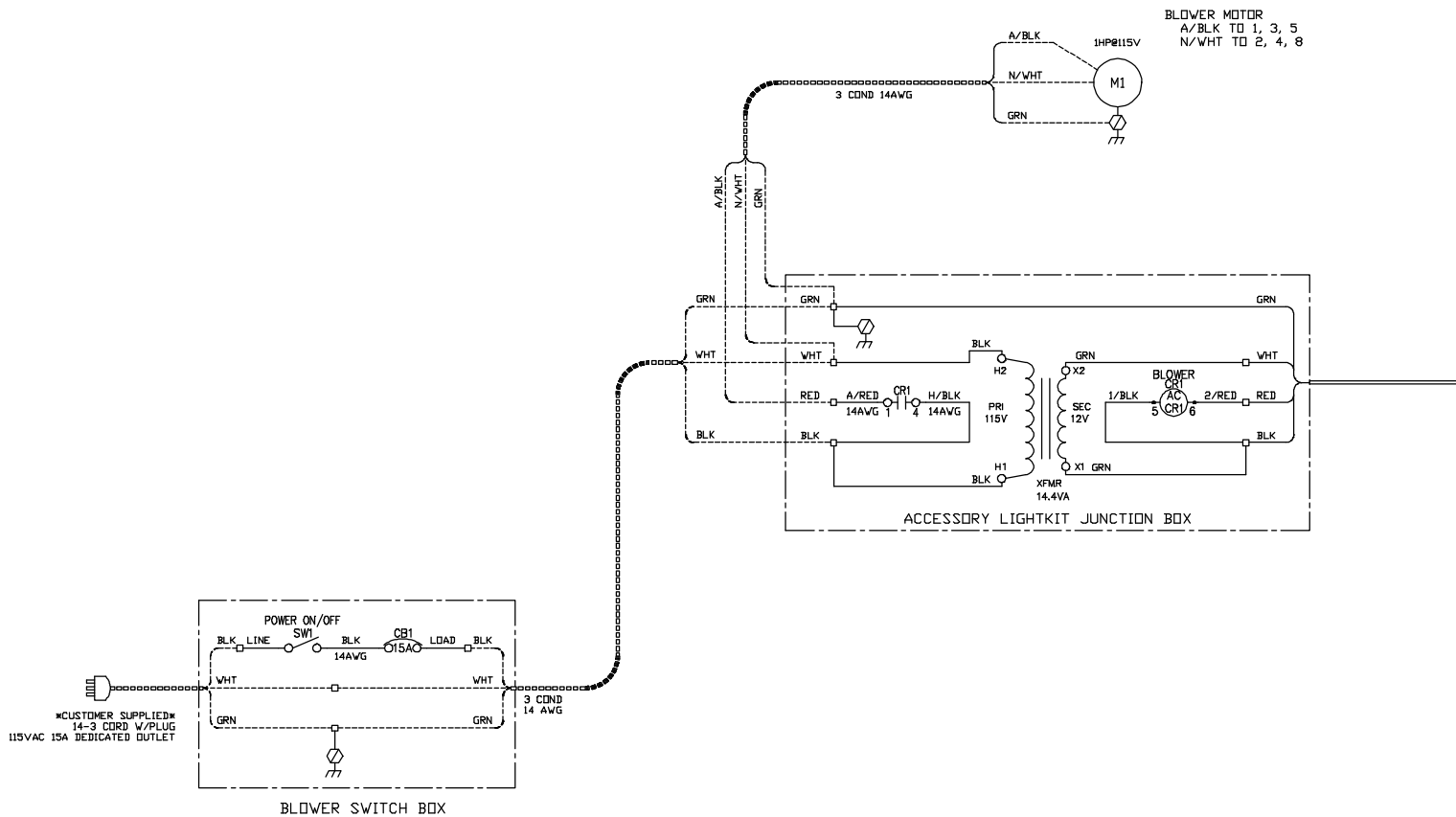
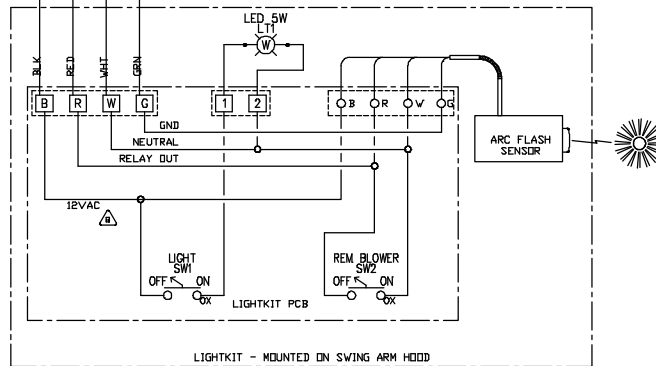


Figure 9-1. Circuit Diagram For SWX-D (Standard Model)

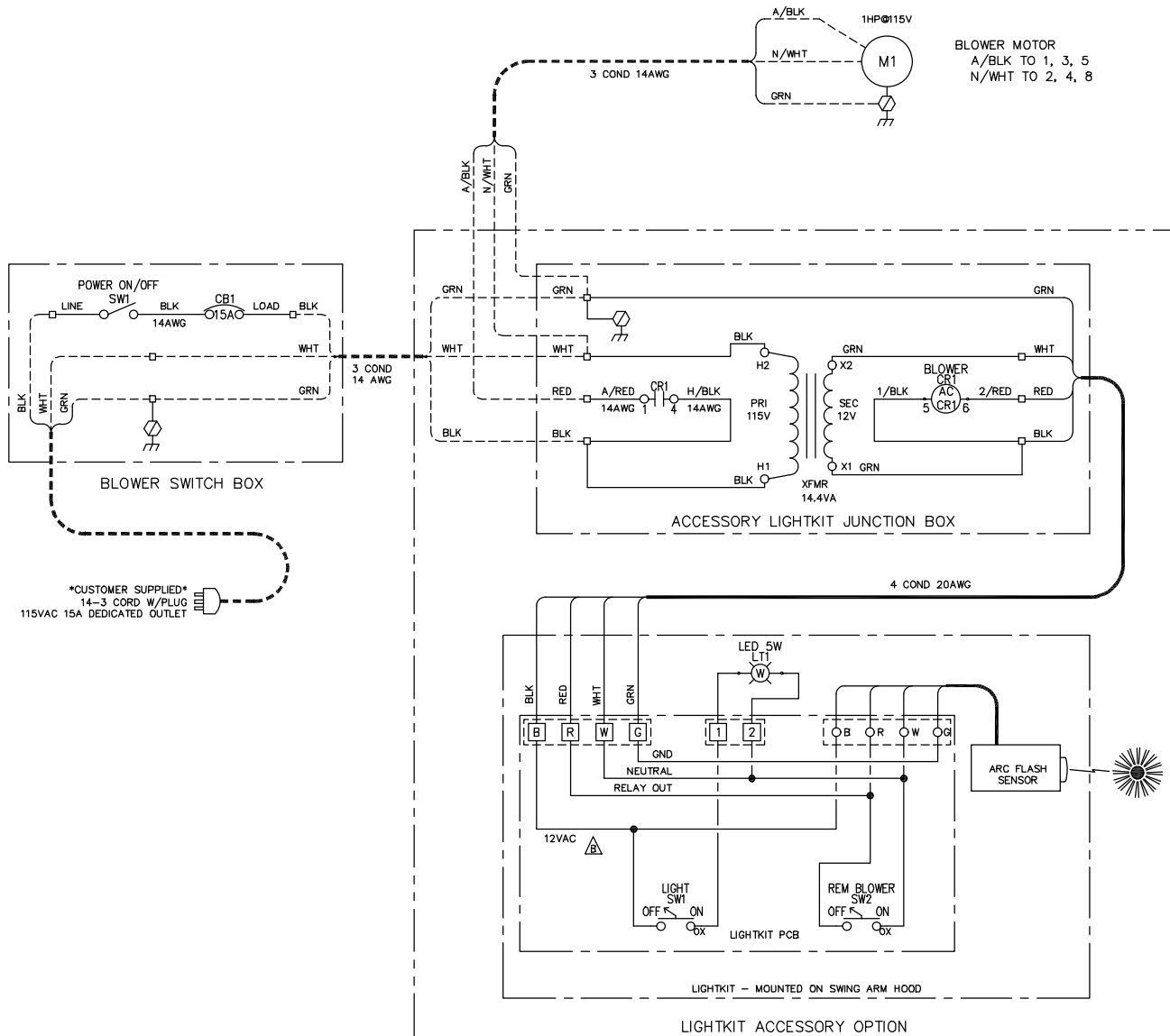
4 COND 20AVG



LIGHTKIT - MOUNTED ON SWING ARM HOOD
LIGHTKIT ACCESSORY OPTION

	WARNING
	- Do not touch live electrical parts. - Disconnect input power or stop engine before servicing. - Do not operate with covers removed. - Have only qualified persons install, use, or service this unit.

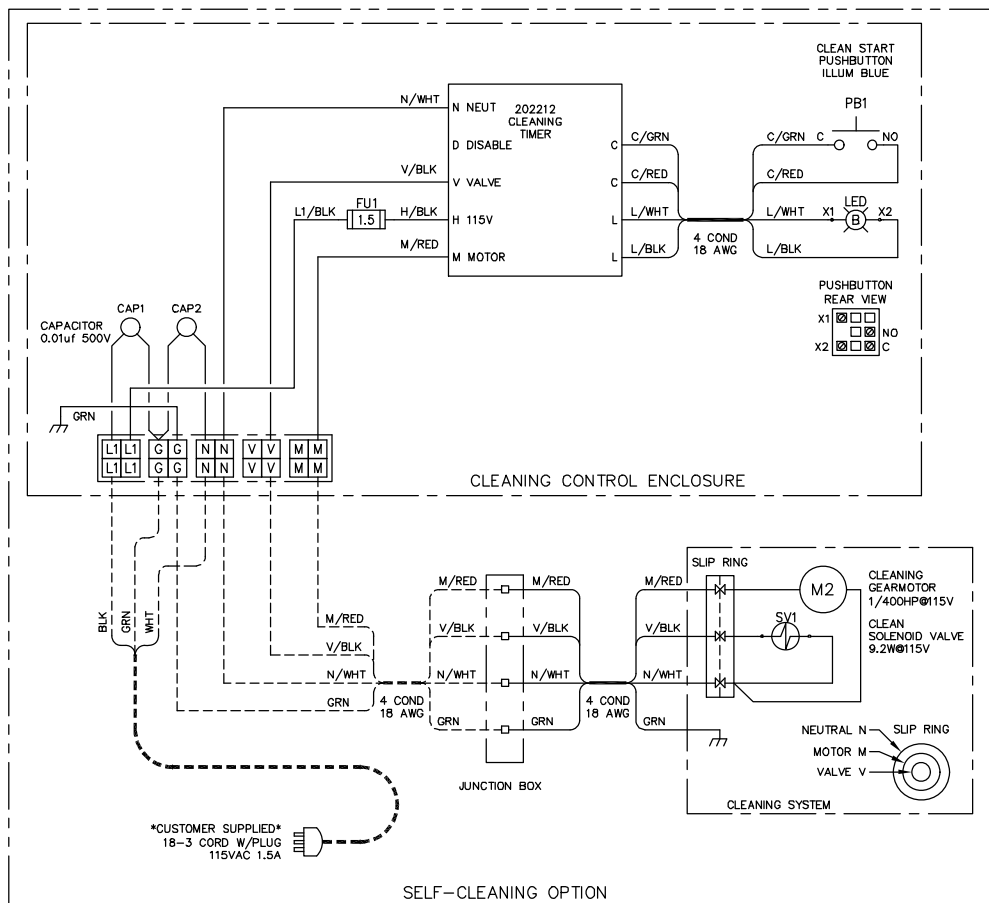
ELECTRIC SHOCK HAZARD



NOTES:

1. UNLESS OTHERWISE NOTED – WIRE 16AWG
2. DASHED LINES INDICATE CUSTOMER SUPPLIED WIRE
3. PHANTOM LINES INDICATE OPTIONAL FEATURES

Figure 9-2. Circuit Diagram For SWX-S (Self-Cleaning Model)



SECTION 10 – PARTS LIST

- ☞ Hardware is common and not available unless listed.
- ☞ See extraction arm owner's manual for installation and service information.

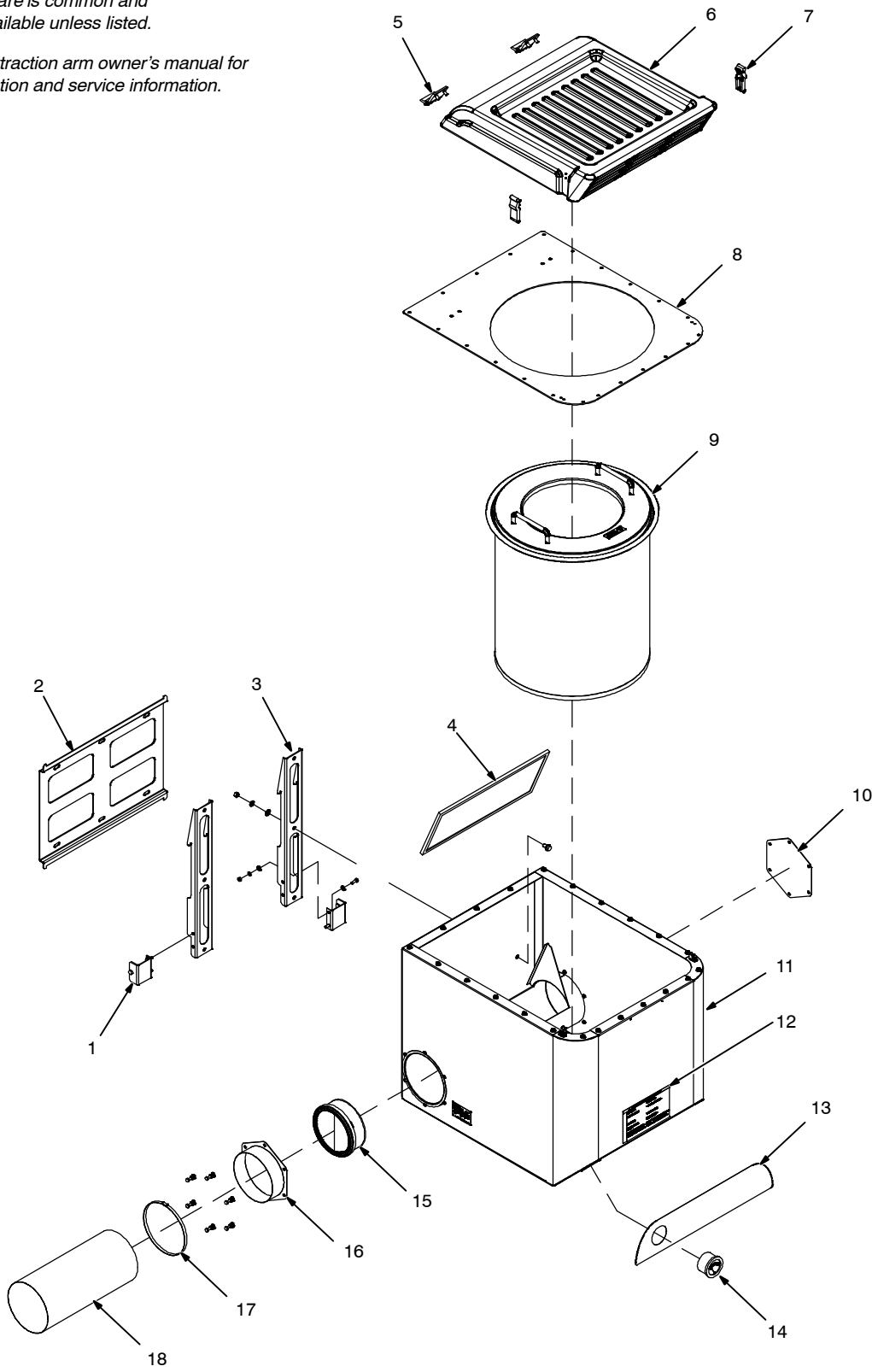


Figure 10-1. SWX-D Filter Cabinet

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
Figure 10-1. SWX-D Filter Cabinet				
... 1		247764	Bracket, Locking Mount Wdt	2
... 2		247746	Bracket, Wall Mounting	1
... 3		247741	Bracket, Rear Cabinet	2
... 4		247766	Filter, Al Mesh 2 Layers 19.500 X 8.500 X 0.375	1
... 5		241228	Hinge, Hatch Access Fume Extractor	2
... 6		241200	Cover, Filter Access Fume Extractor (Mwx)	1
... 7		241230	Latch, Access Hatch Soft Draw W/Hidden Keeper	2
... 8		247734	Panel, Top	1
... 9		*300539	Filter, Disposable Replacement Weld Fume Extractor	1
... 10		248213	Plate, Cover Inlet	1
... 11		+247763	Cabinet, Filter	1
		241933	Fitting, Static	1
... 12		244787	Label, Warning General Precautionary Fume Extractor	1
... 13		246880	Nameplate, Swx-d Cabinet (Order By Model And Serial No.)	1
... 14		266909	Gauge, Pressure Air Filter Replacement (Dual Units)	1
... 15		◆248263	Damper, Backdraft (Included w/Dual Extraction Arm Kit)	1
... 16		248216	Collar, Inlet	1
... 17		248214	Clamp, Hose 7.00 in.	2
... 18		248209	Swing Arm, Flex Tube Cloth/Neoprene- 7in X 37in	1

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

* Recommended Spare Parts.

◆ Optional

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

 Hardware is common and not available unless listed.

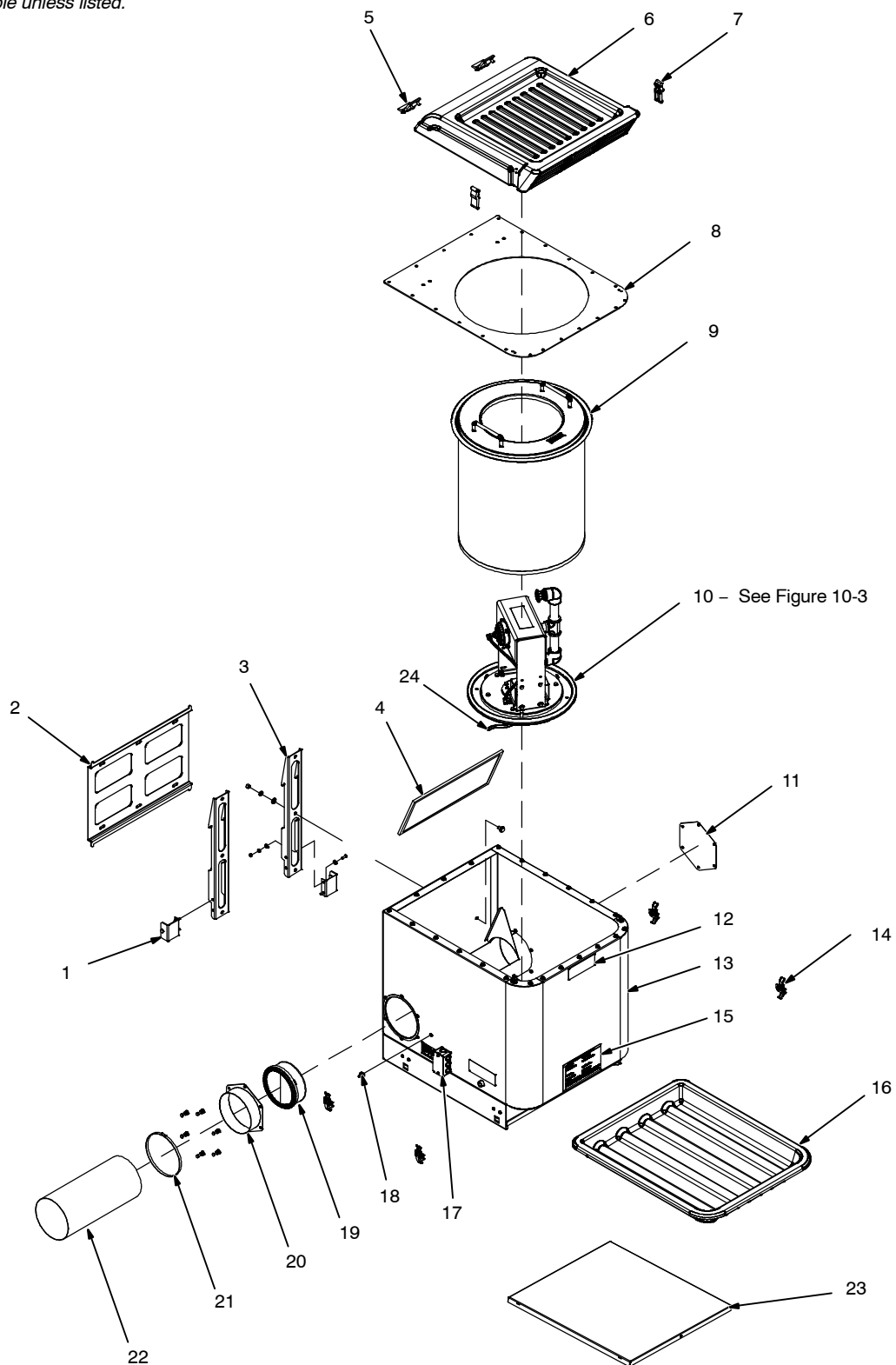


Figure 10-2. SWX-S (Self-Cleaning) Filter Cabinet

248 193

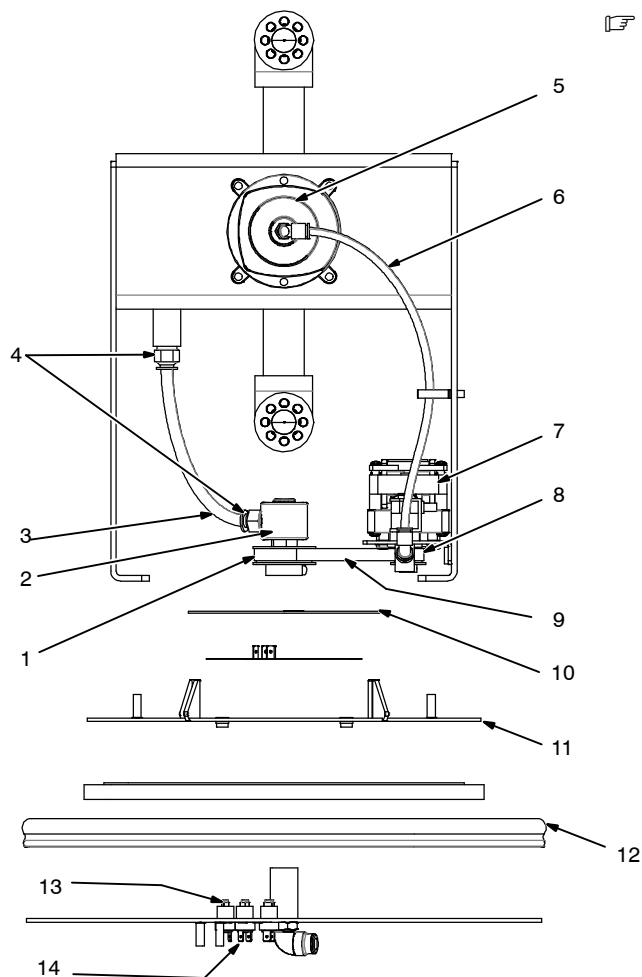
Item No.	Dia. Mkgs.	Part No.	Description	Quantity
Figure 10-2. SWX-S (Self-Cleaning) Filter Cabinet				
... 1		247764	.. Bracket, Locking Mount Wdt	2
... 2		247746	.. Bracket, Wall Mounting	1
... 3		247741	.. Bracket, Rear Cabinet	2
... 4		247766	.. Filter, Al Mesh 2 Layers 19.500 X 8.500 X 0.375	1
... 5		241228	.. Hinge, Hatch Access Fume Extractor (Mwx)	2
... 6		241200	.. Cover, Filter Access Fume Extractor	1
... 7		241230	.. Latch, Access Hatch Soft Draw W/Hidden Keeper (Mwx)	2
... 8		247771	.. Panel, Top	1
... 9		*300540	.. Filter, Self Clean Replacement Weld Fume Extractor	1
... 10		245562	.. Assembly, Cleaning System	1
... 11		248213	.. Plate, Cover Inlet	1
... 12		244725	.. Label, Warning Compressed Air	1
... 13		+247778	.. Cabinet, Filter Wdt	1
		245275	.. Fitting, Male Mnpt 3/8 To Fem 3/8	1
... 14		247801	.. Latch, Spring Hook Catch	4
... 15		244787	.. Label, Warning General Precautionary Fume Extractor	1
... 16		247799	.. Drawer	1
... 17		247798	.. Enclosure, Steel 4.000 X 2.125 X 1.875 W/Knockouts	1
		247777	.. Cover, Enclosure J-box	1
... 18		241933	.. Fitting, Static	1
... 19		◆248263	.. Damper, Backdraft (Included w/Dual Extraction Arm Kit)	1
... 20		248216	.. Collar, Inlet	1
... 21		248214	.. Clamp, Hose 7.00 in.	2
... 22		248209	.. Swing Arm, Flex Tube Cloth/Neoprene- 7in X 37in	1
... 23		247776	.. Plate, Drawer Latch	1
		247816	.. Ftg, Breather Vent Filter Femal 40m	1
... 24		274825	.. Tubing, Pneumatic .375 Od x .275 Id x Roll Poly	2 Ft

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

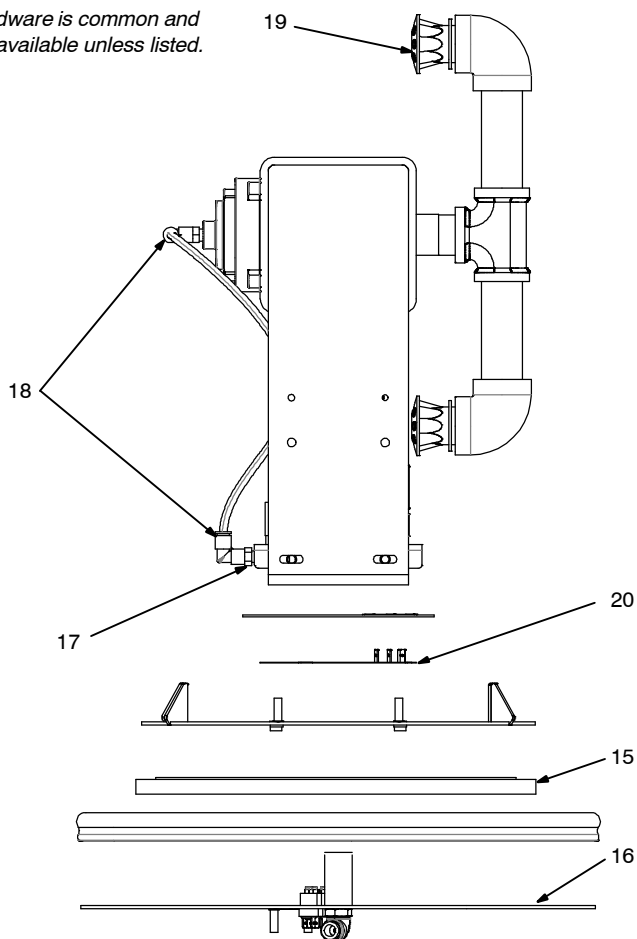
* Recommended Spare Parts.

◆Optional

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.



Hardware is common and not available unless listed.



245 653-B

Figure 10-3. Self-Cleaning Assembly

Item No.	Part No.	Description	Quantity
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Figure 10-3. Self-Cleaning Assembly (Figure 10-2, Item 10)

...	1	245248	..	Pulley, Timing Belt 1.783 OD 1/5 Pitch .906 Bore	...	1
...	2	245340	..	Union, Swivel 3/8 Npt 90 Deg	...	1
...	3	274825	..	Tubing, Pneumatic .375 OD	...	0.75 Ft
...	4	245275	..	Fitting, Male Mnpt 3/8 To Fem 3/8	...	2
...	5	245268	..	Pulse Valve, Diaphragm 1in Internal	...	1
...	6	253149	..	Tubing, Pneumatic .250 OD	...	1.25 Ft
...	7	245252	..	Motor, 115/1/60 4rpm	...	1
...	8	245247	..	Pulley, Timing Belt .871 OD 1/5 Pitch .250 Bore	...	1
...	9	245249	..	Belt, Timing Power Grip 1/5 Pitch 3/8 Wide	...	1
...	10	245226	..	Plate, Top Rotary Contact	...	1
...		273862	..	Turntable Assembly (Includes)	...	1
...	11	245224	..	Plate, Upper Mounting	...	1
...	12	245366	..	Gasket, Filter	...	1
...	13	245272	..	Brush, Contact	...	3
...		245277	..	Cover, Brush (Not Shown)	...	1
...	14	267184	..	Holder, Brush	...	3
...	15	267183	..	Turntable	...	1
...	16	245223	..	Plate, Lower Mounting	...	1
...	17	245267	..	Solenoid Valve, 110v 1/8npt W/Leads	...	1
...	18	245280	..	Ftg, Plstc Elbow Swivel 1/8 Npt x 1/4 OD Tubing	...	2
...	19	245263	..	Nozzle, Cartridge Pulse	...	2
...	20	245246	..	Plate, Rotary Contact 3-Ring	...	1

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit. * Recommended Spare Parts.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

 Hardware is common and not available unless listed.

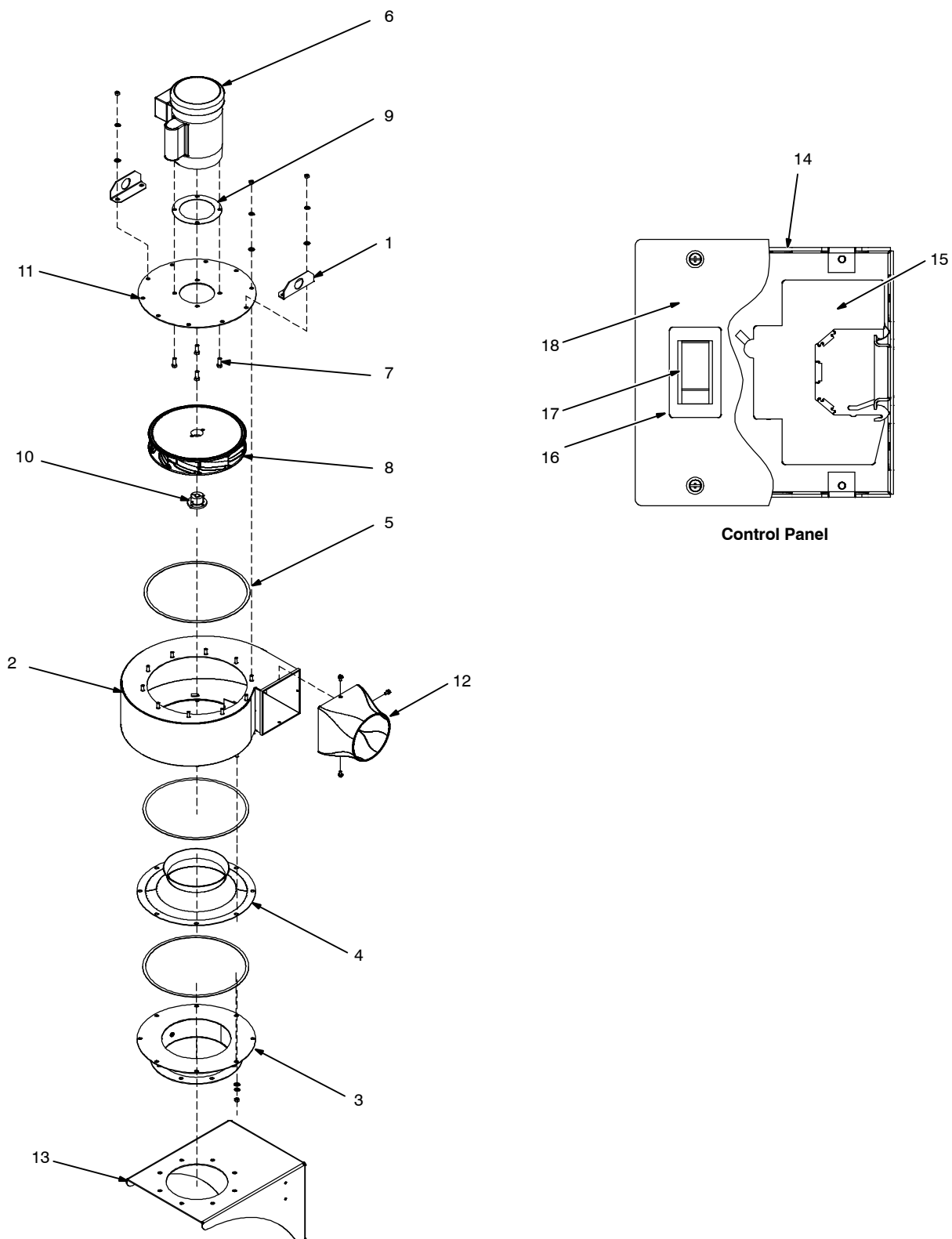
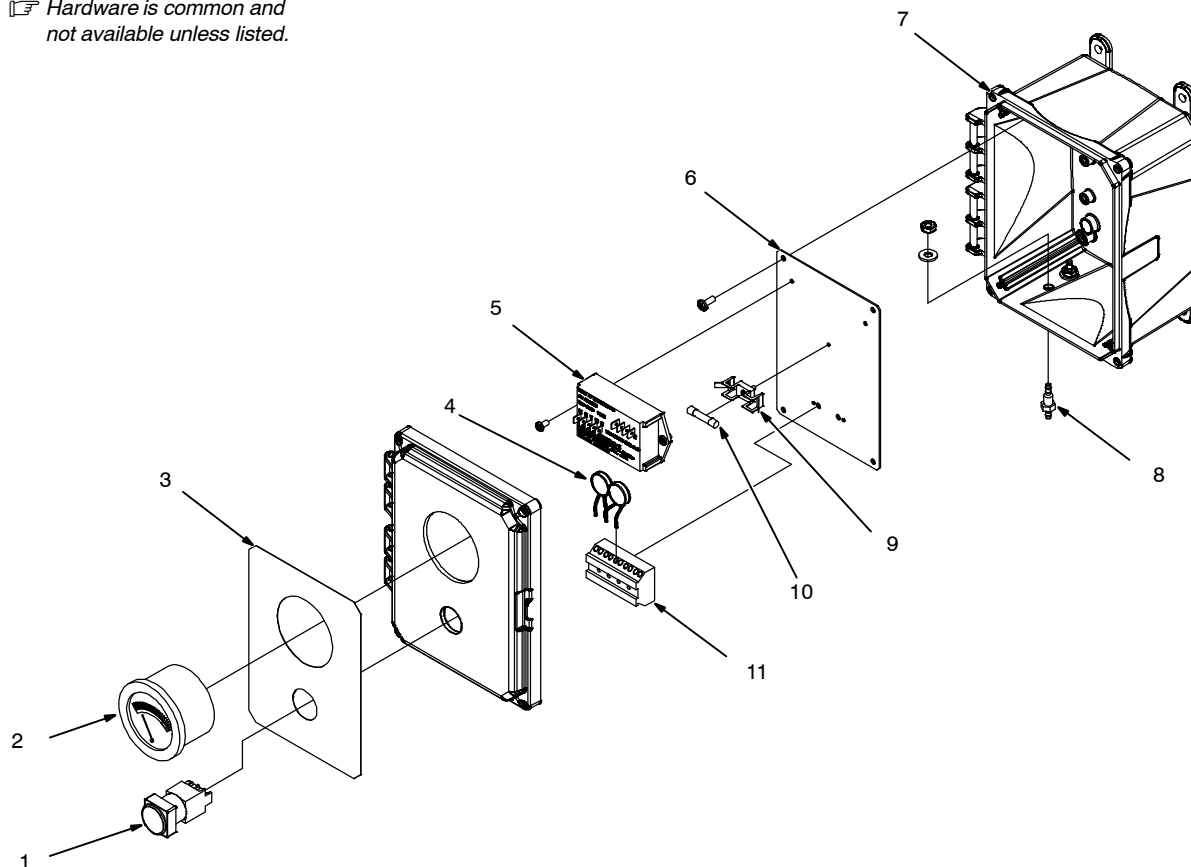


Figure 10-4. Blower Assembly And Blower Control Panel

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
Figure 10-4. Blower Assembly And Blower Control Panel				
.....		247731 ..	Assy, Blower Housing (Includes)	1
... 1		247724	Bracket, Lifting Blower	2
... 2		247725	Housing, Blower	1
... 3		247726	Flange, Inlet Blower Wdt	1
... 4		241235	Cone, Inlet Blower	1
... 5		247729	Gasket, Neoprene 1/16 x 1/8	3
.....		241216	Assy, Blower 1HP 3450 RPM (Includes)	1
... 6	M1	241939	Motor, Blower 1HP 3450rpm Tefc 115/1/60/56c	1
... 7		241941	Bolt, Hex Head 3/8-16 X 1.000 Lg	4
... 8		259899	Wheel, Blower Cast Alum	1
... 9		241944	Gasket, Motor/Blower	1
... 10		241943	Bushing, Stl Split Taper H Type .500 Id	1
... 11		241940	Plate, Blower Mounting	1
... 12		247723 ..	Adapter, Blower Outlet	1
... 13		247750 ..	Bracket, Mtg Blower/Arm Fume Extraction	1
... 14		246888 ..	Panel, Control Panel (Includes)	1
... 15	CB1	246365	Circuit Breaker, Man Reset 1p 16a	1
... 16		247733	Cover, Blower Switch	1
... 17	SW1	246596	Switch, Rocker Power On/Off	1
... 18		246889	Nameplate, Control Panel (Order By Model And Serial No.)	1

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

 Hardware is common and not available unless listed.



246 879

Figure 10-5. Control Panel – SWX-S Models

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
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Figure 10-5. Control Panel – SWX-S Models

.....		248186	.. Assembly, Control Panel Self-clean (Includes)	1
... 1	PB1	245652	 Pushbutton, Cleaning Timer	1
... 2		266909	 Gauge, Pressure Air Filter Replacement	1
... 3		246883	 Label, Warning SWX-S Control Panel	1
... 4	C1, C2	245654	 Capacitor, Line Filter	2
... 5	TIMER	202212	 Timer, Cleaning	1
... 6		248201	 Plate, Mtg Electrical Enclosure	1
... 7		+248190	 Enclosure, Control Panel Poly 8.000 X 6.000 X 4.000	1
... 8		248198	 Ftg, Brs Barbed 1/8	1
... 9		248204	 Holder, Fuse 3ag Screw Mtg	1
... 10	F1	*246059	 Fuse, Cleaning Mechanism	1
... 11		248202	 Block, Term 20 Amp 5 Pole 20-12awg 4 Term/Pos	1
.....		248205	 Legend, Term Block Plate 5pos Li G N V M	1
.....		248196	 Label, Clean Air	1
.....		248197	 Label, Dirty Air	1
.....		253149	.. Tubing, 3/16 In. Vinyl (Clear)	0.33 Ft

+When ordering a component originally displaying a precautionary label, the label should also be ordered. Labels available separately or as part of label kit.

* Recommended Spare Parts.

To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor.

TRUE BLUE[®]

WARRANTY

Effective January 1, 2017

(Equipment with a serial number preface of MH or newer)

This limited warranty supersedes all previous Miller warranties and is exclusive with no other guarantees or warranties expressed or implied.

Warranty Questions?

Call
1-800-4-A-MILLER
for your local
Miller distributor.

Your distributor also gives
you ...

Service

You always get the fast,
reliable response you
need. Most replacement
parts can be in your
hands in 24 hours.

Support

Need fast answers to the
tough welding questions?
Contact your distributor.
The expertise of the
distributor and Miller is
there to help you, every
step of the way.

LIMITED WARRANTY – Subject to the terms and conditions below, Miller Electric Mfg. Co., Appleton, Wisconsin, warrants to its original retail purchaser that new Miller equipment sold after the effective date of this limited warranty is free of defects in material and workmanship at the time it is shipped by Miller. **THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS.**

Within the warranty periods listed below, Miller will repair or replace any warranted parts or components that fail due to such defects in material or workmanship. Miller must be notified in writing within thirty (30) days of such defect or failure, at which time Miller will provide instructions on the warranty claim procedures to be followed. If notification is submitted as an online warranty claim, the claim must include a detailed description of the fault and the troubleshooting steps taken to identify failed components and the cause of their failure.

Miller shall honor warranty claims on warranted equipment listed below in the event of such a failure within the warranty time periods. All warranty time periods start on the delivery date of the equipment to the original end-user purchaser, and not to exceed twelve months after the equipment is shipped to a North American distributor or eighteen months after the equipment is shipped to an International distributor.

1. 5 Years Parts — 3 Years Labor
 - * Original Main Power Rectifiers Only to Include SCRs, Diodes, and Discrete Rectifier Modules
2. 3 Years — Parts and Labor
 - * Auto-Darkening Helmet Lenses (Except Classic Series) (No Labor)
 - * Engine Driven Welder/Generators
(NOTE: Engines are Warranted Separately by the Engine Manufacturer.)
 - * Inverter Power Sources (Unless Otherwise Stated)
 - * Plasma Arc Cutting Power Sources
 - * Process Controllers
 - * Semi-Automatic and Automatic Wire Feeders
 - * Transformer/Rectifier Power Sources
3. 2 Years — Parts and Labor
 - * Auto-Darkening Helmet Lenses – Classic Series Only (No Labor)
 - * Fume Extractors – Capture 5, Filtair 400 and Industrial Collector Series
4. 1 Year — Parts and Labor Unless Specified
 - * AugmentedArc and LiveArc Welding Systems
 - * Automatic Motion Devices
 - * Bernard BTB Air-Cooled MIG Guns (No Labor)
 - * CoolBelt and CoolBand Blower Unit (No Labor)
 - * Desiccant Air Dryer System
 - * External Monitoring Equipment and Sensors
 - * Field Options
(NOTE: Field options are covered for the remaining warranty period of the product they are installed in, or for a minimum of one year — whichever is greater.)
 - * RFCS Foot Controls (Except RFCS-RJ45)
 - * Fume Extractors – Filtair 130, MWX and SWX Series
 - * HF Units
 - * ICE/XT Plasma Cutting Torches (No Labor)
 - * Induction Heating Power Sources, Coolers
(NOTE: Digital Recorders are Warranted Separately by the Manufacturer.)
 - * Load Banks
 - * Motor-Driven Guns (except Spoolmate Spoolguns)
 - * PAPR Blower Unit (No Labor)
 - * Positioners and Controllers
 - * Racks
 - * Running Gear/Trailers
 - * Spot Welders
 - * Subarc Wire Drive Assemblies
 - * TIG Torches (No Labor)
 - * Tregaskiss Guns (No Labor)
 - * Water Cooling Systems
 - * Wireless Remote Foot/Hand Controls and Receivers
 - * Work Stations/Weld Tables (No Labor)

5. 6 Months — Parts
 - * Batteries
6. 90 Days — Parts
 - * Accessory (Kits)
 - * Canvas Covers
 - * Induction Heating Coils and Blankets, Cables, and Non-Electronic Controls
 - * M-Guns
 - * MIG Guns, Subarc (SAW) Torches, and External Cladding Heads
 - * Remote Controls and RFCS-RJ45
 - * Replacement Parts (No labor)
 - * Spoolmate Spoolguns

Miller's True Blue[®] Limited Warranty shall not apply to:

1. **Consumable components; such as contact tips, cutting nozzles, contactors, brushes, relays, work station table tops and welding curtains, or parts that fail due to normal wear. (Exception: brushes and relays are covered on all engine-driven products.)**
2. Items furnished by Miller, but manufactured by others, such as engines or trade accessories. These items are covered by the manufacturer's warranty, if any.
3. Equipment that has been modified by any party other than Miller, or equipment that has been improperly installed, improperly operated or misused based upon industry standards, or equipment which has not had reasonable and necessary maintenance, or equipment which has been used for operation outside of the specifications for the equipment.

MILLER PRODUCTS ARE INTENDED FOR PURCHASE AND USE BY COMMERCIAL/INDUSTRIAL USERS AND PERSONS TRAINED AND EXPERIENCED IN THE USE AND MAINTENANCE OF WELDING EQUIPMENT.

In the event of a warranty claim covered by this warranty, the exclusive remedies shall be, at Miller's option: (1) repair; or (2) replacement; or, where authorized in writing by Miller in appropriate cases, (3) the reasonable cost of repair or replacement at an authorized Miller service station; or (4) payment of or credit for the purchase price (less reasonable depreciation based upon actual use) upon return of the goods at customer's risk and expense. Miller's option of repair or replacement will be F.O.B., Factory at Appleton, Wisconsin, or F.O.B. at a Miller authorized service facility as determined by Miller. Therefore no compensation or reimbursement for transportation costs of any kind will be allowed.

TO THE EXTENT PERMITTED BY LAW, THE REMEDIES PROVIDED HEREIN ARE THE SOLE AND EXCLUSIVE REMEDIES. IN NO EVENT SHALL MILLER BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING LOSS OF PROFIT), WHETHER BASED ON CONTRACT, TORT OR ANY OTHER LEGAL THEORY.

ANY EXPRESS WARRANTY NOT PROVIDED HEREIN AND ANY IMPLIED WARRANTY, GUARANTY OR REPRESENTATION AS TO PERFORMANCE, AND ANY REMEDY FOR BREACH OF CONTRACT TORT OR ANY OTHER LEGAL THEORY WHICH, BUT FOR THIS PROVISION, MIGHT ARISE BY IMPLICATION, OPERATION OF LAW, CUSTOM OF TRADE OR COURSE OF DEALING, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, WITH RESPECT TO ANY AND ALL EQUIPMENT FURNISHED BY MILLER IS EXCLUDED AND DISCLAIMED BY MILLER.

Some states in the U.S.A. do not allow limitations of how long an implied warranty lasts, or the exclusion of incidental, indirect, special or consequential damages, so the above limitation or exclusion may not apply to you. This warranty provides specific legal rights, and other rights may be available, but may vary from state to state.

In Canada, legislation in some provinces provides for certain additional warranties or remedies other than as stated herein, and to the extent that they may not be waived, the limitations and exclusions set out above may not apply. This Limited Warranty provides specific legal rights, and other rights may be available, but may vary from province to province.





Owner's Record

Please complete and retain with your personal records.

Model Name

Serial/Style Number

Purchase Date

(Date which equipment was delivered to original customer.)

Distributor

Address

City

State

Zip



For Service

Contact a *DISTRIBUTOR* or *SERVICE AGENCY* near you.

Always provide Model Name and Serial/Style Number.

Contact your Distributor for:

Welding Supplies and Consumables

Options and Accessories

Personal Safety Equipment

Service and Repair

Replacement Parts

Training (Schools, Videos, Books)

Technical Manuals (Servicing Information and Parts)

Circuit Diagrams

Welding Process Handbooks

To locate a Distributor or Service Agency visit
www.millerwelds.com or call 1-800-4-A-Miller

Contact the Delivering Carrier to:

File a claim for loss or damage during shipment.

For assistance in filing or settling claims, contact your distributor and/or equipment manufacturer's Transportation Department.

Miller Electric Mfg. Co.

An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54914 USA

International Headquarters—USA

USA Phone: 920-735-4505 Auto-Attended
USA & Canada FAX: 920-735-4134
International FAX: 920-735-4125

For International Locations Visit
www.MillerWelds.com

