

For RPBS-14 On-Off Switch

1. Safety Symbol Definitions

	DANGER! – Indicates a hazardous situation which, if not avoided, will result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.		Beware of electric shock from wiring. Disconnect input power before installing this kit. Reinstall all panels and covers.
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.	NOTICE 	Indicates statements not related to personal injury. Indicates special instructions.

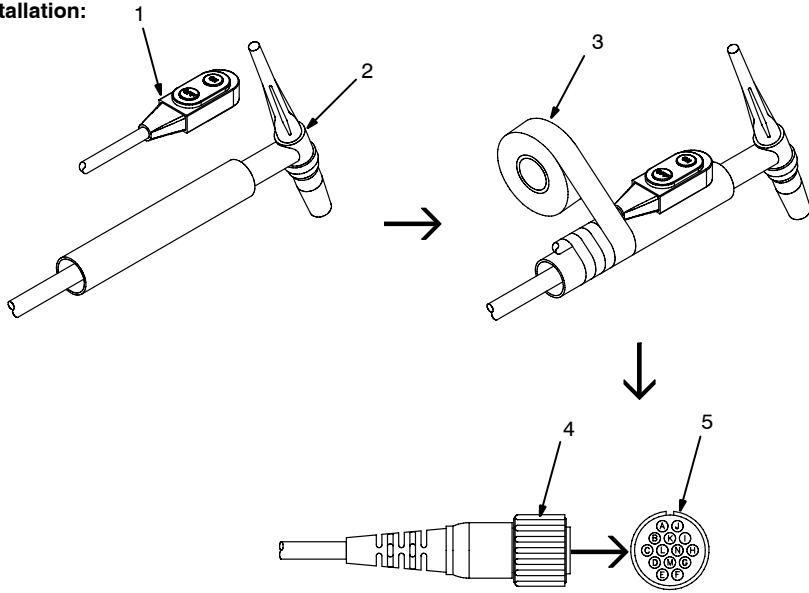
2. Tools Needed



3. Installation



Installation:



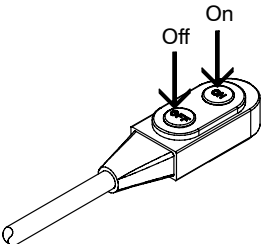
1 Remote Control
2 Torch
3 Electrical Tape
4 14-Pin Plug PLG1
5 14-Pin Receptacle

Secure control to torch with electrical tape.

Connect plug to matching receptacle on welding power source as follows: align keyway, insert plug, and tighten threaded collar.

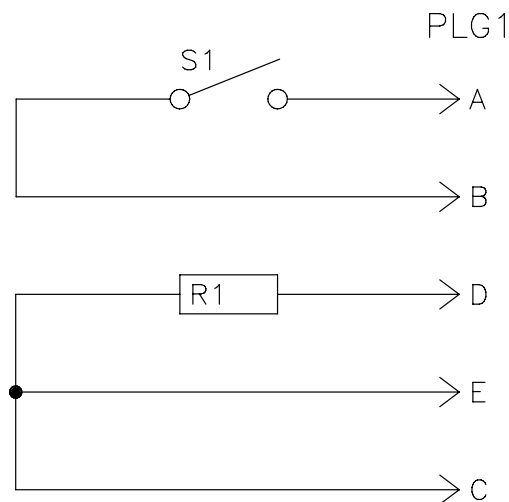
Operation:

Push On button to close contactor.
Push Off button to open contactor.



Be sure remote control is off before turning on or off the welding power source.

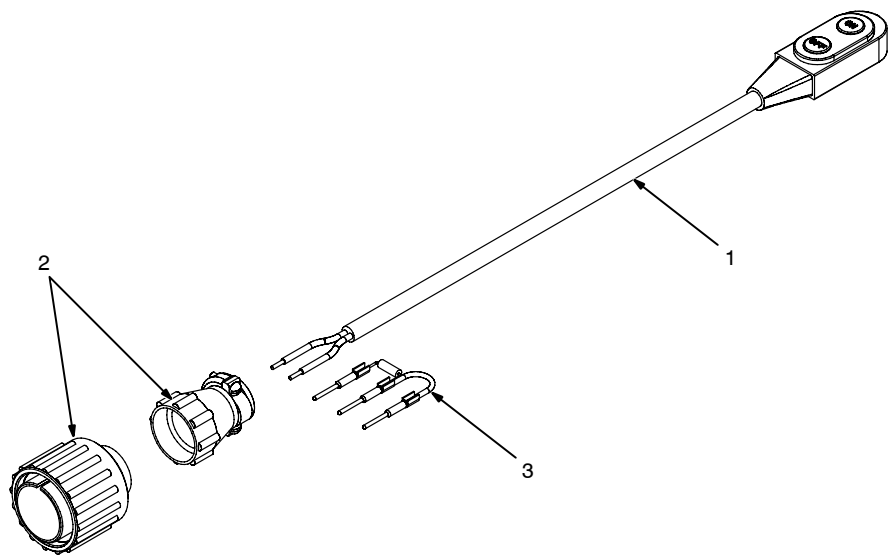
4. Electrical Diagram



	WARNING
	• Do not touch live electrical parts. • Disconnect input power or stop engine before servicing. • Do not operate with covers removed. • Have only qualified persons install, use, or service this unit.
ELECTRIC SHOCK HAZARD	

245 161-A

5. Parts List



245 061-A

Item No.	Dia. Mkgs.	Part No.	Description	Quantity
Remote On-Off Pipework				
1		244757	Switch, Cable 26 Ft 6 In. On-Off	1
2	PLG1	141162	Housing Plug+Pins, (Service Kit)	1
3		244748	Resistor Assy, w/Leads	1

BE SURE TO PROVIDE MODEL WHEN ORDERING REPLACEMENT PARTS.