

BERNARD MIG GUN RECOMMENDATION GUIDE

LIGHT DUTY / COMMERCIAL MACHINES – TGX SERIES TORCHES

For light duty and commercial welding applications, the TGX Series torches are recommended.

WIRE SIZE	RECOMMENDED PART NUMBER	NOTES
.023" – .030"	XS1815-30	For Tweco 4 style power pin. Add "M" prefix for Miller feeders (example: MXS1815-30). Applies to all TGX part numbers listed.
.035"	XS2615-35	

INDUSTRIAL TORCH OPTIONS – ALL DAY USE / LONGER ARC-ON TIMES

Industrial applications may require different amperage gun options depending on wire size and usage demands.

WIRE SIZE	CURVED HANDLE OPTION	STRAIGHT HANDLE OPTION
.035"	Q2015AE9C*C	Q2015SS9C*C
.045"	Q3015AE9E*C	Q3015MF9*C
.052"	Q4015AE9H*C	Q4015MF9H*C
1/16"	Q4015AE9I*C	Q4015MF9I*C

These guns use our **E-Z Feed™ Rear Load Liner** and **AccuLock™ S** consumables, engineered for optimal wire feedability and performance.

For extended length 25' MIG guns, Bernard recommends the following:

WIRE SIZE	CURVED HANDLE OPTION	STRAIGHT HANDLE OPTION
.035"	S3025TE4C*A	—
.045"	S3025TE4E*A	—
.052"	—	S4025MF4H*A
1/16"	—	S4025MF4I*A

Featuring our **E-Z Feed™ Front Load Liner** and **AccuLock™ S** consumables, engineered for optimal wire feedability and performance.

THE "*" IN EACH PART NUMBER IS A PLACEHOLDER FOR THE CHARACTER REQUIRED FOR YOUR FEEDER MODEL:

USE "M" FOR ALL **MILLER FEEDERS**

USE "S" FOR (MOST) **LINCOLN FEEDERS**

USE "T" FOR ANY FEEDER USING A **TWECO 4 STYLE POWER PIN THAT IS NOT A LINCOLN**

USE "E" FOR **EURO STYLE CONNECTIONS** (COMMONLY FOUND ON ESAB AND OTHER EUROPEAN FEEDER MODELS)

If you are unsure which style power pin your feeder uses, please email us at cs@bernardregaskiss.com



NOTE: THE CONFIGURATIONS LISTED REPRESENT THE MOST COMMONLY ORDERED OPTIONS PER WIRE SIZE AND ARE PROVIDED FOR CONVENIENCE ONLY — THEY DO NOT LIMIT YOUR CHOICES. BERNARD'S MIG GUNS CAN BE FULLY CONFIGURED TO YOUR EXACT SPECIFICATIONS. VISIT OUR **ONLINE CONFIGURATOR** AT **WWW.BERNARDTREGASKISS.COM** TO BUILD THE GUN THAT FITS YOUR NEEDS.